



As Easy to Use as Before, Now with Greatly Upgraded Functions.



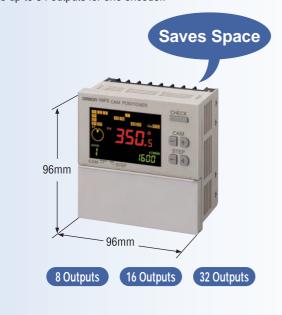
Applicable to a Wide Range of Rotational Positioning Control from Simple Timing Control to Large-scale Systems.

\*Shown 32-output model with the cover removed.

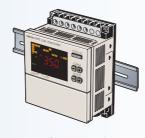


## Models with 8, 16, or 32 Outputs

The lineup includes Models with 32 outputs in a compact 1/4-DIN size. Using the optional Parallel Input Adapter enables expanding to up to 64 outputs for one encoder.







Track Mounting

Models are available for Flush Mounting or Surface/Track Mounting, and are also available with either NPN or PNP Outputs.

## Simple Programming

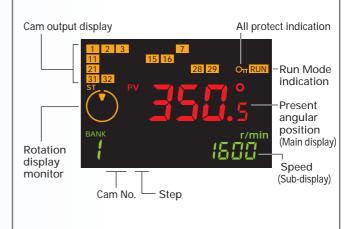


The programming method is based on a one key-one action concept for settings that could not be simpler. And Plus/Minus (+/-) Keys make settings even easier. Both initial settings and factory adjustments are effort-free.

## A Large Display Area Shows Operating Status at a Glance

A large backlit negative transmissive LCD provides color-rich operating status displays. Just a glance lets you know the operating status. During operation, both the speed (rotations/minute) and present angular position are displayed. The speed can also be displayed on the main display instead of the sub-display.

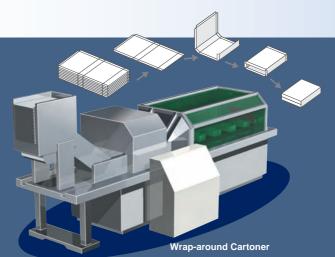
## [Display in Run Mode]



## Cam Positioner

Increase Productivity with **High-speed Operation up to** 1600 r/min and High-precision Settings to 0.5°.

- Packaging Machines Food Processing Machines
- Press Machines
- Other Timing Control Applications



## Bank Function for Multi-product Production

Up to eight different programs can be registered in advance to enable fast and easy switching between products.

(16-/32-output Models only)

Cam Program (Bank No. 0)					
Cam No.	Step	ON angle	OFF angle		
1	0	90	180		
2	0	315	45		
2	1	135	225		
3	0	0	45		
•••	•••	•••			
Cam Program (Bank No. 1)					
Cam Program (Bank No. 2)					
			•••		



Bank





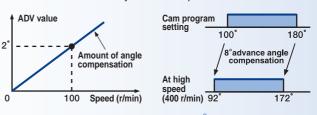
Bank

Detect Speed Errors with the Speed Alarm (Upper/Lower Limit) Output Function

Output a Specified Number of Pulses per Rotation

## Advance Angle Compensation (ADV) Function

The advance angle compensation function automatically advances the ON/OFF angle of cam outputs in proportion to machine (encoder) speed to compensate for the delay in timing of ON/OFF operation. ADV values can be set individually for 7 cam outputs.



Example: If the ADV setting is 2° for 100 r/min

**Prevent Operating Errors** with Key and Cam Protection Functions

Conforms to UL, CSA, and EMC Standards

### Application Example Timing Control for a Pouch Filling and Wrapping Machine 1) Arm control for supplying pouches from magazine 2 Pump drive cylinder control 3 Filling control for fixed amount of solid material 4 Plunger and pump control for fixed amount of liquid Rotary Table 5 Sealing and deairing control 6 Sealing mold press time control and discharge arm control 180° 225° 270° 315 Step 0 Step 1 Cam output 2 Step 0 Step 0 Cam output 6

# am Positioner

## **Ordering Information**

Refer to the H8PS Datasheet(Cat.No. M075) for detailed specification before placing orders.

#### **Model Number Legend**

H8PS-

1. Number of Output

8: 8 outputs 16: 16 outputs 32: 32 outputs 2. Panel Language

B: English

3. Mounting method

None: Flush mounting F: Surface/ Track mounting 4. Output configuration

None: NPN transistor output P: PNP transistor output

### **List of Models**

#### Cam Positioner

Number of outputs	Mounting method	Output configration	Bank function	Models
8 outputs	Flush mounting	NPN transistor output	- No	H8PS-8B
		PNP transistor output		H8PS-8BP
	Surface mounting/ track mounting	NPN transistor output		H8PS-8BF
		PNP transistor output		H8PS-8BFP
16 outputs	Flush mounting	NPN transistor output	Yes	H8PS-16B
		PNP transistor output		H8PS-16BP
	Surface mounting/ track mounting	NPN transistor output		H8PS-16BF
		PNP transistor output		H8PS-16BFP
32 outputs	Flush mounting	NPN transistor output		H8PS-32B
		PNP transistor output		H8PS-32BP
	Surface mounting/ track mounting	NPN transistor output		H8PS-32BF
		PNP transistor output		H8PS-32BFP

### Rotary Encoder

Туре	Resolution	Cable length	Model
Economy	256	2m	E6CP-AG5C-C 256 2M
Standard	256	1m	E6C3-AG5C-C 256 1M
		2m	E6C3-AG5C-C 256 2M
	360		E6C3-AG5C-C 360 2M
	720		E6C3-AG5C-C 720 2M
Rigid	256		E6F-AG5C-C 256 2M
	360	2m	E6F-AG5C-C 360 2M
	720		E6F-AG5C-C 720 2M

## Accessories (Order Separately)

Name	Specification	Model
Discrete Wire Output Cable (See note.)	2m	Y92S-41-200
Connector-type Output Cable (See note.)	2m	E5ZE-CBL200
DIN track Mounting Base	For H8PS-□BF□	Y92F-91

Note: For 16-/32-output modes. 8-output models require no output cable.

### A datasheet and operation manual are available.

Datasheet: Cat. No. M075 Operation Manual: Cat. No. Z199

#### Cat. No. M076-E1-01 In the interest of product improvement, specifications are subject to change without notice.

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