

# **FQ-M VISION SENSOR**

Designed for motion tracking

» A new dimension in pick and place
 **» Fast & precise positioning** » Easy set-up and integration

realizing

# Smart camera to

The new FQ-M series is a vision sensor designed specifically for Pick & Place applications. It comes with EtherCAT embedded and can be integrated easily into any environment. The FQ-M is compact, fast and includes an incremental encoder input for easy tracking calibration. Omron's Sysmac Studio software is the perfect tool for configuring the FQ-M and is complemented by the TouchFinder console for on-site monitoring.

# Key features and benefits

guide your robot!

- Made specifically for pick & place applications
- Encoder input for conveyor tracking and calibration
- Shape based object detection
- Smart calibration wizard
- Sysmac Studio software for vision system operation and setting



## Easy set-up & integration

With intelligent wizards for calibration and communication integration into your machine is easier than ever. The FQ-M communicates with all devices

via EtherCAT, or standard Ethernet. The communication wizard lets you easily configure any robot protocol both as a server or as a client without complex programming.

# Fast detection & high stability

The FQ-M can detect up to 32 pieces at once and more than 5000 pieces per minute. The new contour based search algorithm ensures the highest reliability.

# "On-the-fly" tracking

Synchronized control is even easier, because the FQ-M vision sensor has an in-built encoder input for accurate conveyor tracking and easy calibration. The FQ-M is able to output position coordinates and the correlative encoder values and is able to manage the object queue, so that no object's coordinates are duplicated.







Machine control



# Programable out put format for your pick & place robot

Configuration as a server or as a client without complex programming.



Ethernet

# Sysmac Studio for fast configuration

The Vision Editor of the Sysmac Studio software will help you to program the optimum vision setting. Intuitive and icon driven set-up and configuration.

# TouchFinder for monitoring on-site

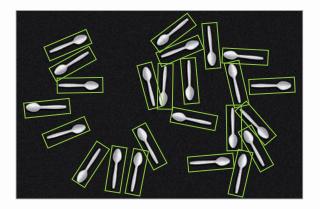
With the intuitive TouchFinder console – which fits in the palm of your hand – you can access all functions and settings quickly and easily.



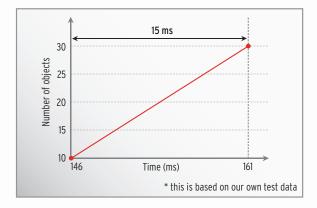
# Fast detection and high stability

The new contour based search algorithm offers unique performance for pick & place applications. Changing lighting conditions, reflection, object inclination or partially hidden objects are no longer a problem. The FQ-M delivers a stable result even at high speed, no matter how many objects have to be detected at the same time.

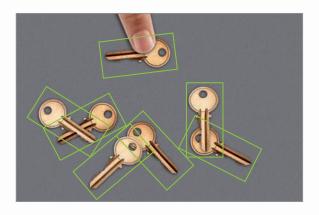
# Best in class performance



**High-speed processing** 5000 pcs/min with 360° detection.



Only 15 ms time difference, detecting 10 objects or 30 objects at once.



Stable and reliable detection, even if objects are overlapped or partially hidden.



Changing light conditions have no influence on the position accuracy.

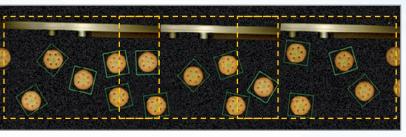
# Encoder input for simplified calibration & tracking



**Step 1 - camera** Camera detects all calibration marks. **Step 2 - robot** Robot moves to the calibration marks. The offset to the camera is registered through the encoder value. Step 3 - system Camera, conveyor, robot and encoder are automatically aligned.

## Panorama view - Parameter setting for ideal object detection

A panoramic view can be created from 3 different images, allowing easy parameter optimisation.



First shot

Second shot

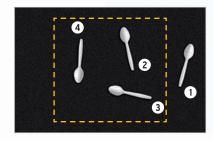
Third shot

Objects that overlap within more than one field of view are segregated and only inserted in the picking queue once.



First shot

The position and orientation of objects 1, 2 and 3 is detected and added to the picking queue.



Next shot

Object 2, 3 and 4 are detected, but only the data of object 4 is evaluated. Position and orientation of objects 2 and 3 is ignored because they were already added to the queue with the shot before.

МЕМО

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# Vision Sensor FQ-M-Series

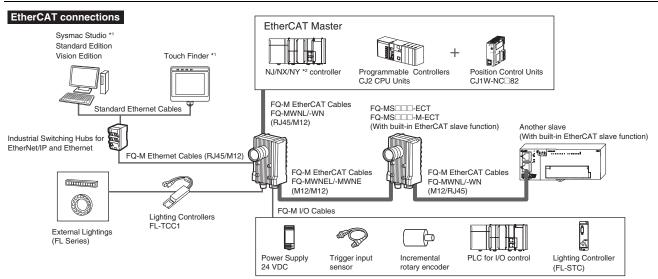
# Designed for motion tracking

- Connectivity with EtherCAT/Ethernet
- Up to 5000 pieces per minute with 360 degree rotation\*
- Vision sensor with encoder input for tracking function
- Calibration function of the complete system
- Flexible data output depending on the output devices
- \* The processing speed depends on setting conditions.



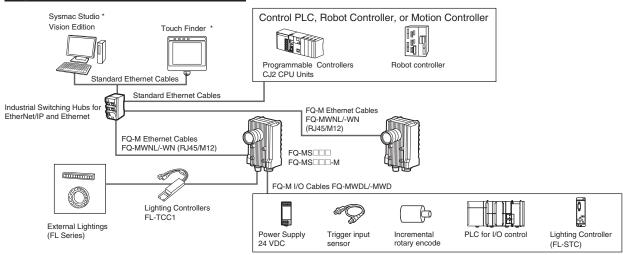


# System configuration



- \*1. Sysmac Studio and Touch Finder can not be used together. When both are connected, Sysmac Studio will have a priority. When you make NJ/NX/NY controller settings with the Sysmac Studio Standard Edition, connect a computer and the controller via a USB connection or an Ethernet network.
- \*2. Industrial PC Platform NY-series IPC Machine Controller only.

#### No-protocol Ethernet and PLC Link Connections



\* Sysmac Studio and Touch Finder can not be used together.

- When both are connected, Sysmac Studio will have a priority.
- Note: 1. EtherCAT and Ethernet (PLC Link) can not be used simultaneously.
  - It is not possible to configure and adjust the FQ-M via an NJ/NX/NY controller, when they are connected via an EtherCAT network. For configuration and adjustment of FQ-M, connect the FQ-M and a computer or a Touch Finder via an Ethernet network.

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EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Other company names and product names in this document are the trademarks or registered trademarks of their respective companies.

# **FQ-M-Series Ordering Information**

#### Sensors

Appearance			Туре	Model	
	Calar	NPN		FQ-MS120	
human	Color	Color	PNP		FQ-MS125
Monochr	Manaahrama	NPN	EtherCAT communication function not provided	FQ-MS120-M	
	Monochrome	PNP		FQ-MS125-M	
		NPN		FQ-MS120-ECT	
· · ·	Color	PNP		FQ-MS125-ECT	
The second	Managhuana	NPN	EtherCAT communication function provided	FQ-MS120-M-ECT	
	Monochrome	PNP		FQ-MS125-M-ECT	

# Automation Software Sysmac Studio

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

Product name	Specifications	Number of licenses	Media	Model	Standards
	The Sysmac Studio is the software that provides an integrated envi- ronment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.	(Media only)	Sysmac Studio (32bit) DVD *3	SYSMAC-SE200D	
Sysmac Studio Standard Edition	Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version)/				
Ver.1.	Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/ Windows 10 (32-bit/64-bit version)	1 license *1		SYSMAC-SE201L	
	This software provides functions of the Vision Edition. Refer to OMRON website for details such as supported models and functions.				
Sysmac Studio Vision Edition Ver.1.□□	Sysmac Studio Vision Edition is a limited license that provides select- ed functions required for FQ-M-series and FH-series Vision Sensor settings. Because this product is a license only, you need the Sysmac Studio Standard Edition DVD media to install it.	1 license		SYSMAC-VE001L	

\*1 Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

\*2 The FQ-M series is supported by Sysmac Studio version 1.01 or higher.
\*3 The same media is used for both the Standard Edition and the Vision Edition.

# **Touch Finder**

Appearance	Туре	Model
Contraction of the second	DC power supply	FQ-MD30
	AC/DC/battery *	FQ-MD31

\* AC Adapter and Battery are sold separately.

# **Bend resistant Cables for FQ-M Series**

Cable Type	Appearance	Туре	Cable length	Model
EtherCAT and Ethernet cable (M12/RJ45)		Angle: M12/ Straight: RJ45	5 m	FQ-MWNL005
		Angle: MTZ/ Straight: RJ45	10 m	FQ-MWNL010
			5m	FQ-WN005
		Straight type	10 m	FQ-WN010
			20 m	FQ-WN020
	$\bigcirc$	Angle type	5 m	FQ-MWNEL005
EtherCAT cable		Angle type	10 m	FQ-MWNEL010
(M12/M12)		Straight type	5m	FQ-MWNE005
		Straight type	10 m	FQ-MWNE010

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# **FQ-M-Series**

Cable Type	Appearance	Туре	Cable length	Model
		Angle type	5 m	FQ-MWDL005
I/O Cables			10 m	FQ-MWDL010
		Official to the second	5 m	FQ-MWD005
		Straight type	10 m	FQ-MWD010

#### Accessories

Appearance		Туре		Model
		Panel Mounting Adapter		FQ-XPM
108		AC Adapter (for models for DC/AC/Battery)		FQ-AC□ *1
	For Touch Finder	Battery (for models for DC/AC/Battery)		FQ-BAT1 *2
-		Touch Pen (enclosed with Touch Finder)		FQ-XT
		Strap	Strap	
· marked		SD Cord	2GB	HMC-SD291
57 205		SD Card	4GB	HMC-SD491

\*1 AC Adapters for Touch Finder with DC/AC/Battery Power Supply. Select the model for the country in which the Touch Finder will be used.

Plug type	Voltage	Certified standards	Model
	125 V max.	PSE	FQ-AC1
A	125 V IIIaX.	UL/CSA	FQ-AC2
	250 V max.	CCC mark	FQ-AC3
С	250 V max.		FQ-AC4

\*2 The Battery uses a lithium ion secondary battery. Confirm any applicable laws and regulations in the destination country if you export the Battery.

#### Industrial Switching Hubs for EtherNet/IP and Ethernet

Appearance	Number of ports	Failure detection	Current consumption	Model
AND	3	None	0.22 A	W4S1-03B
212	5	None	0.22 A	W4S1-05B
9 E .	5	Supported	- 0.22 A	W4S1-05C

Note: Industrial switching hubs are cannot be used for EtherCAT.

### **EtherCAT junction slaves**

Appearance	Number of ports	Power supply voltage	Current consumption	Model
	3	20.4 to 28.8 VDC	0.08 A	GX-JC03
	6	(24 VDC -15 to 20%)	0.17 A	GX-JC06

Note: 1. Please do not connect EtherCAT junction slave with OMRON position control unit, Model CJ1W-NC 81/82.
2. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.

#### **Cameras peripheral devices**

Туре	Model	Remarks
CCTV Lenses	3Z4S-LE Series	
External Lightings	FLV Series	Refer to Vision Accessory Catalog(Q198)
	FL Series	

# **FQ-M-Series**

# **Specifications**

### Sensors

Туре		EtherCAT communication	on function not provided	EtherCAT communica	tion function provided	
ltem		Color	Monochrome	Color	Monochrome	
	NPN	FQ-MS120	FQ-MS120-M	FQ-MS120-ECT	FQ-MS120-M-ECT	
Model	PNP	FQ-MS125	FQ-MS125-M	FQ-MS125-ECT	FQ-MS125-M-ECT	
Field of vision, Insta	allation distance	Selecting a lens according t	o the field of vision and instal	lation distance. Refer to the	Optical Chart" page.	
	Inspection items	Shape search, Search, Lab	eling, Edge position		· · · · ·	
	Number of simultaneous					
Main functions	inspections	32				
	Number of registered scenes	32 *1				
	Image processing method	Real color	Monochrome	Real color	Monochrome	
	Image elements	1/3-inch color CMOS	1/3-inch monochrome CMOS	1/3-inch color CMOS	1/3-inch monochrome CMOS	
mage input	Image filter	High dynamic range (HDR) and white balanceHigh dynamic range (HDR) and white balanceHigh dynamic range (HDR) and white balanceHigh dynamic range (HDR)				
	Shutter	Electronic shutter; select sh	utter speeds from 1/10 to 1/3	0000 (sec)		
	Processing resolution	752 (H) × 480 (V)				
	Pixel size	6.0 (μm) × 6.0 (μm)				
	Frame rate (image read time)	60fps (16.7ms)				
	Connecting method	Connection via a strobe ligh	t controller			
External Lightings	Connectable lighting	FL series				
	Measurement data	In Sensor: Max. 32000 item	s *2			
Data logging	Images	In Sensor: 20 images *2	-			
Measurement trigge		8	Communications trigger (Eth	ernet No-protocol PLC Link	or EtherCAT)	
	Input signals	9 signals • Single measurement inpu • Error clear input (IN0) • Encoder counter reset inp • Encoder input (A±, B±, Z±	ut (IN1)			
I/O specifications	Output signals	5 signals *3 • OUT0 Overall judgement output (OR) • OUT1 Control output (BUSY) • OUT2 Error output (ERROR) • OUT3 (Shutter output: SHTOUT) • OUT4 (Strobe trigger output: STGOUT)				
	Ethernet specifications	100BASE-TX/10BASE-TX				
	EtherCAT specifications	-		Dedicated protocol for Ethe	rCAT 100BASE-TX	
	Connection method	Special connector cables • Power supply and I/O: • Touch Finder, Computer a • EtherCAT:	1 special conne	e		
			2 EtherCAT cab	ble		
I ED dieplay		OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator	2 EtherCAT cat	ble		
.ED display	EtherCAT display	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator	2 EtherCAT cat indicator	• L/A IN (Link/Activity IN) X • L/A OUT (Link/Activity OL • RUN X 1 • ERR X 1		
.ED display		OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator	2 EtherCAT cat indicator nications indicator	• L/A IN (Link/Activity IN) × • L/A OUT (Link/Activity OL • RUN × 1		
	EtherCAT display	OR: Judgment result ERR: Error indicator BUSY: BUSY indicator ETN: Ethernet commu	2 EtherCAT cat indicator nications indicator  ripple)	• L/A IN (Link/Activity IN) × • L/A OUT (Link/Activity OL • RUN × 1		
	EtherCAT display Power supply voltage	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu 21.6 to 26.4 VDC (including Between all lead wires and	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I	<ul> <li>L/A IN (Link/Activity IN) X</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN X 1</li> <li>ERR X 1</li> </ul>		
	EtherCAT display Power supply voltage Insulation resistance	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu      21.6 to 26.4 VDC (including     Between all lead wires and     450mA max. (When the FL-     250mA max. (When external	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I	<ul> <li>L/A IN (Link/Activity IN) ×</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN × 1</li> <li>ERR × 1</li> <li>ighting are used.)</li> </ul>		
	EtherCAT display Power supply voltage Insulation resistance Current consumption Ambient temperature	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu 21.6 to 26.4 VDC (including Between all lead wires and 450mA max. (When the FL- 250mA max. (When externat Operating: 0 to 50 °C, Store	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I al lighting is not used.)	<ul> <li>L/A IN (Link/Activity IN) X</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN X 1</li> <li>ERR X 1</li> <li>ighting are used.)</li> <li>g or condensation)</li> </ul>		
Ratings	EtherCAT display Power supply voltage Insulation resistance Current consumption Ambient temperature range	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu 21.6 to 26.4 VDC (including Between all lead wires and 450mA max. (When the FL- 250mA max. (When externat Operating: 0 to 50 °C, Store	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I al lighting is not used.) ige: -20 to 65 °C (with no icing	<ul> <li>L/A IN (Link/Activity IN) X</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN X 1</li> <li>ERR X 1</li> <li>ighting are used.)</li> <li>g or condensation)</li> </ul>		
Ratings	EtherCAT display Power supply voltage Insulation resistance Current consumption Ambient temperature range Ambient humidity range	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu 21.6 to 26.4 VDC (including Between all lead wires and 450mA max. (When the FL- 250mA max. (When externate Operating: 0 to 50 °C, Storate Operating and storage: 35% No corrosive gas	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I al lighting is not used.) ige: -20 to 65 °C (with no icing	<ul> <li>L/A IN (Link/Activity IN) ×</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN × 1</li> <li>ERR × 1</li> <li>ighting are used.)</li> <li>g or condensation)</li> <li>on)</li> </ul>		
LED display Ratings Environmental immunity	EtherCAT display Power supply voltage Insulation resistance Current consumption Ambient temperature range Ambient humidity range Ambient atmosphere Vibration resistance (destruction) Shock resistance	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu      21.6 to 26.4 VDC (including Between all lead wires and 450mA max. (When the FL- 250mA max. (When externate Operating: 0 to 50 °C, Storate Operating and storage: 35% No corrosive gas 10 to 150 Hz, single amplitu	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I al lighting is not used.) ige: -20 to 65 °C (with no icing 6 to 85% (with no condensatio	<ul> <li>L/A IN (Link/Activity IN) ×</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN × 1</li> <li>ERR × 1</li> <li>ighting are used.)</li> <li>g or condensation)</li> <li>on)</li> <li>s, 8 min each, 10 times</li> </ul>		
Ratings	EtherCAT display Power supply voltage Insulation resistance Current consumption Ambient temperature range Ambient humidity range Ambient atmosphere Vibration resistance (destruction) Shock resistance (destruction)	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu 21.6 to 26.4 VDC (including Between all lead wires and 450mA max. (When the FL- 250mA max. (When externat Operating: 0 to 50 °C, Store Operating and storage: 35% No corrosive gas 10 to 150 Hz, single amplitu 150 m/s <sup>2</sup> 3 times each in 6 d	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I al lighting is not used.) ige: -20 to 65 °C (with no icing to 85% (with no condensation to 85% (with no condensation ide: 0.35 mm, X/Y/Z direction	<ul> <li>L/A IN (Link/Activity IN) ×</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN × 1</li> <li>ERR × 1</li> <li>ighting are used.)</li> <li>g or condensation)</li> <li>on)</li> <li>s, 8 min each, 10 times</li> </ul>		
Ratings Environmental immunity	EtherCAT display Power supply voltage Insulation resistance Current consumption Ambient temperature range Ambient humidity range Ambient atmosphere Vibration resistance (destruction) Shock resistance	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu      21.6 to 26.4 VDC (including Between all lead wires and 450mA max. (When the FL- 250mA max. (When externa Operating: 0 to 50 °C, Stora Operating: 0 to 50 °C, Stora Operating and storage: 35% No corrosive gas 10 to 150 Hz, single amplitu 150 m/s <sup>2</sup> 3 times each in 6 o IEC60529 IP40	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I al lighting is not used.) ige: -20 to 65 °C (with no icing to 85% (with no condensation to 85% (with no condensation direction (up, down, right, left,	<ul> <li>L/A IN (Link/Activity IN) ×</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN × 1</li> <li>ERR × 1</li> <li>ighting are used.)</li> <li>g or condensation)</li> <li>on)</li> <li>s, 8 min each, 10 times</li> </ul>		
Ratings	EtherCAT display Power supply voltage Insulation resistance Current consumption Ambient temperature range Ambient humidity range Ambient atmosphere Vibration resistance (destruction) Shock resistance (destruction)	OR: Judgment result     ERR: Error indicator     BUSY: BUSY indicator     ETN: Ethernet commu 21.6 to 26.4 VDC (including Between all lead wires and 450mA max. (When the FL- 250mA max. (When externat Operating: 0 to 50 °C, Store Operating and storage: 35% No corrosive gas 10 to 150 Hz, single amplitu 150 m/s <sup>2</sup> 3 times each in 6 d	2 EtherCAT cat indicator nications indicator  ripple) case: 0.5 MΩ (at 250 V) series Strobe controller and I al lighting is not used.) ige: -20 to 65 °C (with no icing to 85% (with no condensation to 85% (with no condensation direction (up, down, right, left, Rear cover: alminium plate	<ul> <li>L/A IN (Link/Activity IN) ×</li> <li>L/A OUT (Link/Activity OL</li> <li>RUN × 1</li> <li>ERR × 1</li> <li>ighting are used.)</li> <li>g or condensation)</li> <li>on)</li> <li>s, 8 min each, 10 times</li> </ul>	T) × 1	

\*1 The maximum number of resisterable scenes depends on settings due to restrictions on memory.
\*2 If a Touch Finder is used, results can be saved up to the capacity of an SD card.
\*3 The five output signals can be allocated for the judgements of individual inspection items.

#### \*4

Encoder input specifications Pulse input Specifications (When an open collector type encoder is used.)

Item		Specification		
Input volt	age	24 VDC ±10%	12 VDC ±10%	5 VDC ±5%
Input current		4.8 mA (at 24 VDC, typical value)	2.4 mA (at 12 VDC, typical value)	1.0 mA (at 5 VDC, typical value)
	ON voltage *1	4.8 V max.	2.4 V max.	1.0 V max.
NPN	OFF voltage *2	19.2 V min.	9.6 V min.	4.0 V min.
PNP	ON voltage *1	19.2 V min.	9.6 V min.	4.0 V min.
	OFF voltage *2	4.8 V max.	2.4 V max.	1.0 V max.
Maximum response frequency *3		50 kHz (I/O cable: when the FQ-MWD005 or FQ-MWDL005 cables is used.) 20 kHz (I/O cable: when the FQ-MWD010 or FQ-MWDL010 cables is used.)		
Input impedance		5.1 kΩ		

\*1 ON voltage: Voltage to change from OFF to ON state. The ON voltage is the difference of voltages between the GND terminal of the encoder power terminals and each input terminal.

\*2 OFF voltage: Voltage to change from ON to OFF state. The ON voltage is the difference of voltages between the GND terminal of the encoder power terminals and each input terminal.

\*3 Select maximum response frequency depending on length of the encoder cable and response frequency of the encoder.

#### Pulse input Specifications (When a line-driver output type encoder is used.)

Item	Specification
Input voltage	EIA standard RS-422-A line driver level
Input impedance *1	120 Ω ±5%
Differential input voltage	0.2 V min.
Hysteresis voltage	50 mV
Maximum response frequency *2	200 kHz (I/O cable: when the FQ-MWD005, FQ-MWDL005, FQ-MWD010, or FQ-MWDL010 cables is used.)

\*1 When terminating resistance function is used.

\*2 Select maximum response frequency depending on length of the encoder cable and response frequency of the encoder.

#### **Touch Finder**

Item		Туре	Model with DC power supply	Model with AC/DC/battery power supply
		Model	FQ-MD30	FQ-MD31
Number of connectable Sensors			2 max.	
	Types of measurement displays		Last result display, Last NG display, trend monitor, histograms	
Main functions	Types of display images		Through, frozen, zoom-in, and zoom-o	ut images
wain functions	Data logging		Measurement results, measured images	
	Menu language		English, Japanese	
		Display device	3.5-inch TFT color LCD	
	LCD	Pixels	320 × 240	
		Display colors	16,777,216	
		Life expectancy *1	50,000 hours at 25 °C	
	Backlight	Brightness adjustment	Provided	
		Screen saver	Provided	
Indications	Indicators	Power indicator (color: green)	POWER	
		Error indicator (color: red)	ERROR	
		SD card access indicator (color: yellow)	SD ACCESS	
		Charge indicator (color: orange)		CHARGE
•	-	Method	Resistance film	
Operation interface	Touch screen	Life expectancy *2	1,000,000 operations	
	Ethernet		100 BASE-TX/10 BASE-T	
External interface	SD card		Omron SD card (Model: HMC-SD291/SD491) or a SDHC card of Class4 or higher rating is recommended.	
		DC power connection	20.4 to 26.4 VDC (including ripple)	
	Power supply voltage	AC adapter connection		100 to 240 VAC, 50/60 Hz
B. C.		Battery connection		FQ-BAT1 Battery (1 cell, 3.7 V)
Ratings	Continuous operation on Battery *3			1.5 h
	Current consumption		DC power connection: 0.2 A	
	Insulation resistance		Between all lead wires and case: 0.5 M $\Omega$ (at 250 V)	
Environmental immunity	Ambient temperature range		Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or condensation)	Operating: 0 to 50 °C when mounted to DIN Track or panel 0 to 40 °C when operated on a Battery Storage: -25 to 65 °C (with no icing or condensation)
	Ambient humidity range		Operating and storage: 35% to 85% (with no condensation)	

Item	Туре	Model with DC power supply	Model with AC/DC/battery power supply
	Model	FQ-MD30	FQ-MD31
	Ambient atmosphere	No corrosive gas	
Environmental	Vibration resistance (destruction)	10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions 8 min each, 10 times	
immunity	Shock resistance (destruction)	150 m/s <sup>2</sup> 3 times each in 6 direction (up, down, right, left, forward, and backward)	
	Degree of protection	IEC 60529 IP20	
Dimensions		95 × 85 × 33 mm	
Materials		Case: ABS	
Weight		Approx. 270 g (without Battery and hand strap)	
Accessories		Touch Pen (FQ-XT), Instruction Manual	

\*1 This is a guideline for the time required for the brightness to diminish to half the initial brightness at room temperature and humidity. No guarantee is implied. The life of the backlight is greatly affected by the ambient temperature and humidity. It will be shorter at lower or higher temperatures.
\*2 This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.

\*3 This value is only a guideline. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

#### **Battery Specifications**

Item Model	FQ-BAT1
Battery type	Secondary lithium ion battery
Nominal capacity	1800 mAh
Rated voltage	3.7 V
Dimensions	35.3 × 53.1 × 11.4 mm
Ambient temperature range	Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)
Charging method	Charged in Touch Finder (FQ-MD31). AC adapter (FQ-AC□) is required.
Charging time *1	2.0 h
Battery backup life *2	300 charging cycles
Weight	50 g max.

\*1 This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.

\*2 This is a guideline for the time required for the capacity of the Battery to be reduced to 60% of the initial capacity. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

### **Sysmac Studio**

Item	Requirement		
Operating system (OS) *1, *2 Japanese or English system	Windows 7 (32-bit/64-bit version)/ Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/ Windows 10 (32-bit/64-bit version)		
CPU	Windows computers with Celeron 540 (1.8 GHz) or faster CPU. Core i5 M520 (2.4 GHz) or equivalent or faster recommended		
Main memory	2GB min.		
Hard disk	At least 1.6 GB of available space *3		
Display	XGA 1024 $\times$ 768, 1600 million colors. WXGA 1280 $\times$ 800 min. recommended		
Disk drive	DVD-ROM drive		
Communications ports	USB port corresponded to USB 2.0, or Ethernet port		

\*1 Sysmac Studio Operating System Precaution: System requirements and hard disk space may vary with the system environment.

\*2 The following restrictions apply when Sysmac Studio is used with Microsoft Windows 7 or Windows 8. Some Help files cannot be accessed.

The Help files can be accessed. The Help files can be accessed if the Help program distributed by Microsoft for Windows (WinHlp32.exe) is installed. Refer to the Microsoft homepage listed below or contact Microsoft for details on installing the file. (The download page is automatically displayed if the Help files are opened while the user is connected to the Internet.)

http://support.microsoft.com/kb/917607/en-us

\*3 To use the file logging function, additional memory area to save the logging data is necessary.

# FQ-M Series EtherCAT Communications Specifications

Item	Specifications		
Communications standard	IEC 61158 Type12		
Physical layer	100BASE-TX (IEEE802.3)		
Connector	M12 × 2 E-CAT IN : EtherCAT (IN) E-CAT OUT : EtherCAT (OUT)		
Communications media Use the cables for FQ-MWN , or FQ-WN series.			
Communications distance Use the communication cable within the length of FQ-MWN or FQ-WN series cables.			
Process data Variable PDO Mapping			
Mailbox (CoE) Emergency messages, SDO requests, SDO responses, and SDO information			
Distributed clock Synchronization with DC mode 1			
LED display L/A IN (Link/Activity IN) × 1, L/A OUT (Link/Activity OUT) × 1, RUN × 1, ERR × 1			

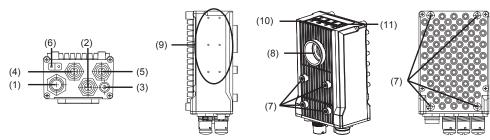
# **Version Information**

# FQ-M Series and Programming Devices

	Required Programming Device		
FQ-M Series	Sysmac Studio Standard Edition/Vision Edition		
	Ver.1.00	Ver.1.01 or higher	
FQ-MS	Not supported	Supported	

# **Components and Functions**

## Sensor

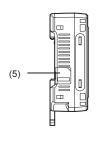


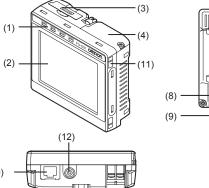
No.	Name	Description
(1)	I/O Cable connector	An I/O Cable is used to connect the Sensor to the power supply and external I/O.
(2)	Ethernet connector	An Ethernet cable is used to connect the Sensor to external devices such as PLCs, the Touch Finder, or computers.
(3)	Lighting connector	Connect an external lighting (strobe controller).
(4)	EtherCAT connector (IN)*	Connect an EtherCAT compatible device.
(5)	EtherCAT connector (OUT)*	Connect an EtherCAT compatible device.
(6)	Node address switch *	Set the node address for EtherCAT communications.
(7)	Installation holes	Holes to install and secure the camera.
(8)	C-mount lens connection part	Install the C-mount lens in this part. Determine the field of view depending on the measurement target and select a suitable CCTV lens (C-mounting lens).

No.	Name		Description
(9)	Strobe controller connection holes		Install the strobe controller in this part. FL-TCC1 can be mounted.
	Measure-	OR	Lit in orange while OR signal is ON.
(10)	ment process Operation indicators	ETN	Lit in orange while in Ethernet communi- cations.
. ,		ERROR	Lit in red when an error occurs.
		BUSY	Lit in green while the sensor is processing.
	EtherCAT Operation indicators ECAT RUN ECAT ERROR	L/A IN	Lit in green when Link with EtherCAT device is established and flickers in green when communicating (data IN).
(11)		L/A OUT	Lit in green when Link with EtherCAT device is established and flickers in green when communicating (data OUT).
		ECAT RUN	Lit in green when EtherCAT communica- tion is available.
		Lit in red when an EtherCAT communica- tions error occurs.	

\* FQ-MS -- ECT and FQ-MS -- M-ECT only.

# **Touch Finder**





No.	N	ame	Description		
		POWER	Lights green when the Touch Finder is turned ON.		
	Operation	ERROR	Lights red when an error occurs.		
(1)	Operation indicators	SD ACCESS	Lights yellow when an SD card is inserted. Flashes yellow when the SD card is being accessed.		
		CHARGE *	Lights orange when the Battery is charging.		
(2)	LCD/touch panel		Displays the setting menu, measurement results, and images input by the camera.		
(3)	SD card slot		An SD card can be inserted.		
(4)	Battery cover *		The Battery is inserted behind this cover. Remove the cover when mounting or removing the Battery.		
(5)	Power supply switch		The Battery is inserted behind this cover. Remove the cover when mounting or removing the Battery.		

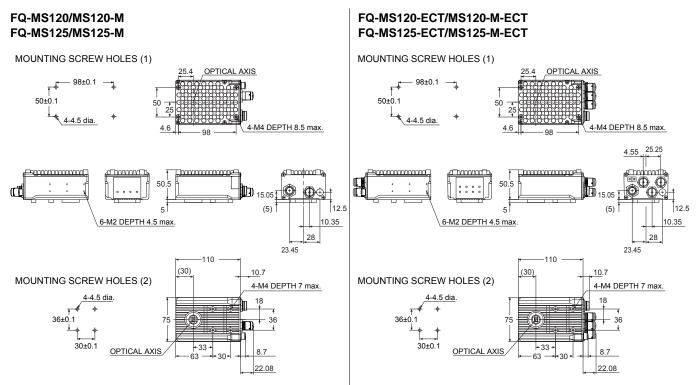
No.	Name	Description
(6)	Touch pen holder	The touch pen can be stored here when it is not being used.
(7)	Touch pen	Used to operate the touch panel.
(8)	DC power supply connector	Used to connect a DC power supply.
(9)	Slider	Used to mount the Touch Finder to a DIN Track.
(10)	Ethernet port	Used when connecting the Touch Finder to the Sensor with an Ethernet cable. Insert the connector until it locks in place.
(11)	Strap holder	This is a holder for attaching the strap.
(12)	AC power supply connector *	Used to connect the AC adapter.

\* Applicable to the FQ-MD31 only.

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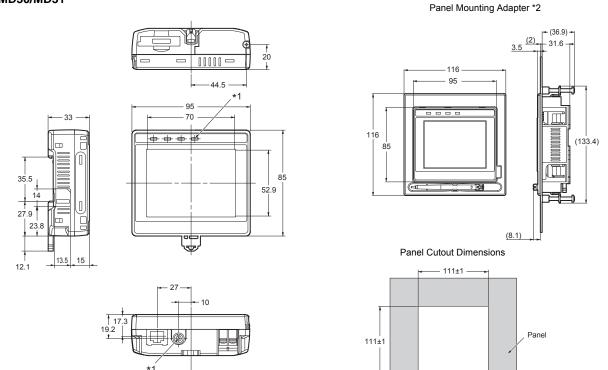
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# Dimensions



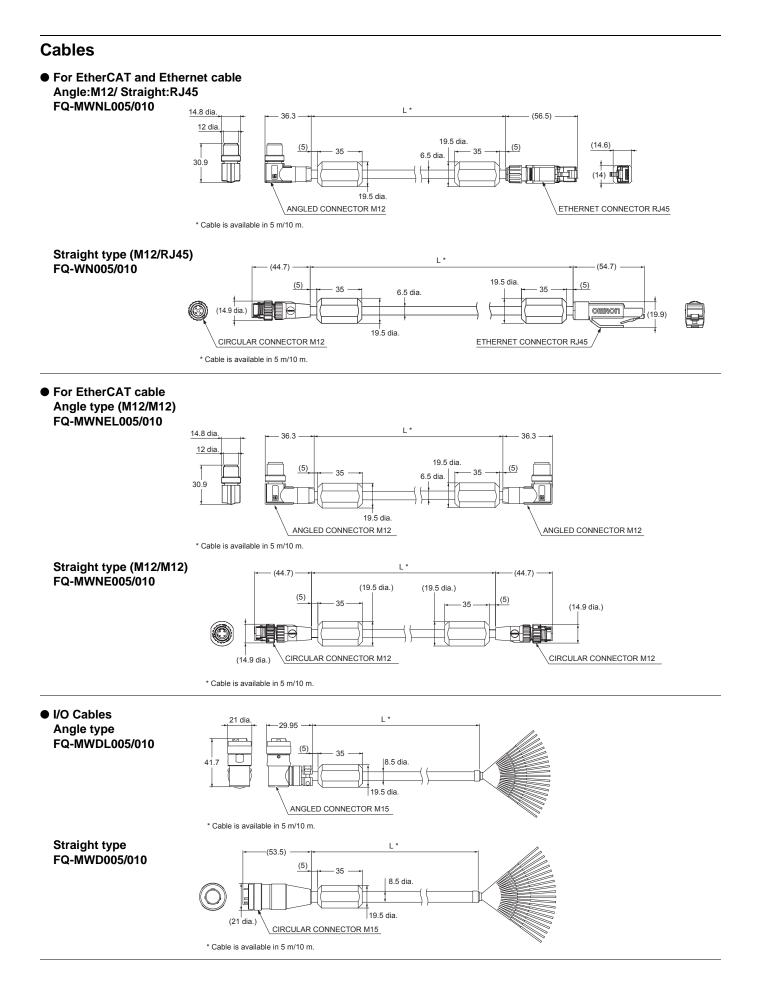
# **Touch Finder**

#### FQ-MD30/MD31

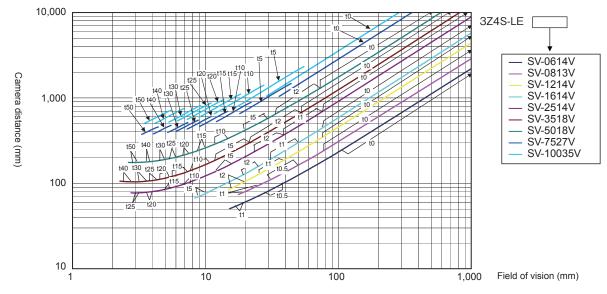


\*1 Provided with FQ-MD31 only.

\*2 The dimension of the panel mounting adapter does not include that of a FQ-MD.

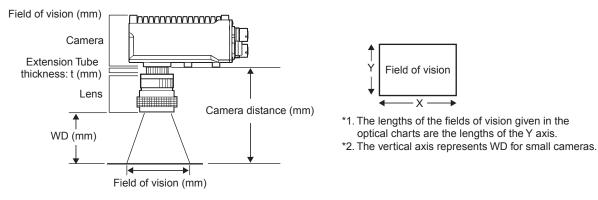


# FQ-M-Series Optical Chart



# **Meaning of Optical Chart**

The X axis of the optical chart shows the field of vision (mm) \*1, and the Y axis of the optical chart shows the camera installation distance (mm).\*2



# **Related Manuals**

Cat. No.	Model number	Manual
Z314	FQ-MSIII(-M) FQ-MSIII(-M)-ECT	Specialized Vision Sensor for Positioning FQ-M-Series User's Manual
W504	SYSMAC-	Sysmac Studio OPERATION MANUAL

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