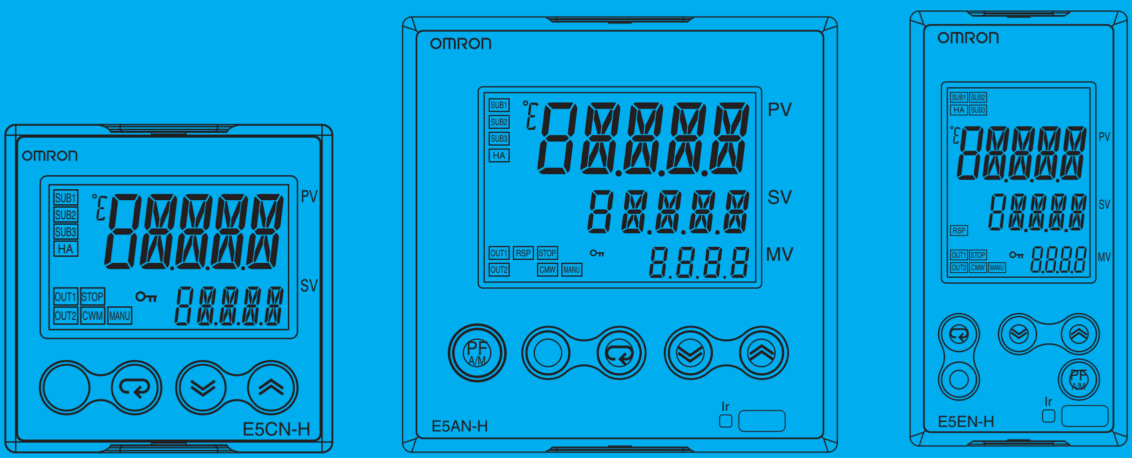
OMRON

E5CN-H
E5AN-H
E5EN-H

Digital Controllers



User's Manual
Advanced Type

Cat. No. H157-E1-07

E5CN-H
E5AN-H
E5EN-H
Digital Controllers

User's Manual

Advanced Type

Revised June 2020

Preface

The E5CN-H, E5AN-H, and E5EN-H are Digital Controllers. The main functions and characteristics of these Digital Controllers are as follows:

- Use the universal inputs to input from thermocouples or temperature-resistance thermometers, or to input analog voltage or analog current inputs.
- Either standard or heating/cooling control can be performed.
- Both auto-tuning and self-tuning are supported.
- Event inputs can be used to switch banks, switch between RUN and STOP status, switch between automatic and manual operation, start/reset the simple program function, and perform other operations.
- Heater burnout detection, heater short (HS) alarms, and heater overcurrent (OC) functions are supported. (Applicable to E5CN-H, E5AN-H, and E5EN-H models with heater burnout detection function.)
- Communications are supported. (Applicable to E5CN-H, E5AN-H, and E5EN-H models with communications.)
- User calibration of the sensor input is supported.
- User calibration of transfer output is supported. (Applicable to E5CN-H, E5AN-H, and E5EN-H models with transfer outputs.)
- Use position-proportional control. (Applicable to the E5AN-H and E5EN-H.)
- Use a remote SP input (Applicable to the E5AN-H and E5EN-H.)
- The structure is waterproof (IP66).
- Conforms to UL, CSA, and IEC safety standards and EMC Directive.
- The PV display color can be switched to make process status easy to understand at a glance.

This manual describes the E5CN-H, E5AN-H, and E5EN-H. Read this manual thoroughly and be sure you understand it before attempting to use the Digital Controller and use the Digital Controller correctly according to the information provided. Keep this manual in a safe place for easy reference. Refer to the following manual for further information on communications: *E5CN-H/E5AN-H/E5EN-H Digital Controllers Communications Manual Advanced Type* (Cat. No. H159).

Visual Aids

The following headings appear in the left column of the manual to help you locate different types of information.

Note Indicates information of particular interest for efficient and convenient operation of the product.

1,2,3... 1. Indicates lists of one sort or another, such as procedures, checklists, etc.

Terms and Conditions Agreement

Warranty, Limitations of Liability

Warranties

● Exclusive Warranty

Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

● Limitations

OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCTS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE.

Omron further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Products or otherwise of any intellectual property right.

● Buyer Remedy

Omron's sole obligation hereunder shall be, at Omron's election, to (i) replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Product, (ii) repair the non-complying Product, or (iii) repay or credit Buyer an amount equal to the purchase price of the non-complying Product; provided that in no event shall Omron be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Products unless Omron's analysis confirms that the Products were properly handled, stored, installed and maintained and not subject to contamination, abuse, misuse or inappropriate modification. Return of any Products by Buyer must be approved in writing by Omron before shipment. Omron Companies shall not be liable for the suitability or unsuitability or the results from the use of Products in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty.

See http://www.omron.com/global/ or contact your Omron representative for published information.

Limitation on Liability; Etc

OMRON COMPANIES SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE OR STRICT LIABILITY.

Further, in no event shall liability of Omron Companies exceed the individual price of the Product on which liability is asserted.

Application Considerations

Suitability of Use

Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT(S) IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

Programmable Products

Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.

Disclaimers

Performance Data

Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Omron's Warranty and Limitations of Liability.

Change in Specifications

Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time to confirm actual specifications of purchased Product.

Errors and Omissions

Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.

■ Definition of Precautionary Information

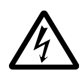
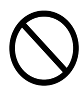
The following notation is used in this manual to provide precautions required to ensure safe usage of the product.

The safety precautions that are provided are extremely important to safety. Always read and heed the information provided in all safety precautions.

The following notation is used.

⚠ CAUTION	Indicates a potentially hazardous situation which, if not avoided, is likely to result in minor or moderate injury or in property damage.

■ Symbols

Symbol		Meaning
Caution		**General Caution** Indicates non-specific general cautions, warnings, and dangers.
		**Electrical Shock Caution** Indicates possibility of electric shock under specific conditions.
Prohibition		**General Prohibition** Indicates non-specific general prohibitions.
Mandatory Caution		**General Caution** Indicates non-specific general cautions, warnings, and dangers.

■ Safety Precautions

⚠ CAUTION
Do not touch the terminals while power is being supplied. Doing so may occasionally result in minor injury due to electric shock.
Do not allow pieces of metal, wire clippings, or fine metallic shavings or filings from installation to enter the product. Doing so may occasionally result in electric shock, fire, or malfunction.
Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.
Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.
CAUTION - Risk of Fire and Electric Shock a) This product is UL listed as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally. b) When using more than one shutoff switch, always turn OFF all the shutoff switches to ensure that no power is being supplied before servicing the product. c) Signal inputs are SELV, limited energy. (See note 1.) d) Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits. (See note 2.)
If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.

Note 1: An SELV circuit is one separated from the power supply with double insulation or reinforced insulation, that does not exceed 30 V r.m.s. and 42.4 V peak or 60 VDC.

Note 2: A class 2 power supply is one tested and certified by UL as having the current and voltage of the secondary output restricted to specific levels.

⚠ CAUTION

Tighten the terminal screws to between 0.74 and 0.90 N·m. Loose screws may occasionally result in fire.	
Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.	
A malfunction in the Digital Controller may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the Digital Controller, take appropriate safety measures, such as installing a monitoring device on a separate line.	
When inserting the body of the Digital Controller into the case, confirm that the hooks on the top and bottom are securely engaged with the case. If the body of the Digital Controller is not inserted properly, faulty contact in the terminal section or reduced water resistance may occasionally result in fire or malfunction.	
When connecting the Control Output Unit to the socket, press it in until there is no gap between the Control Output Unit and the socket. Otherwise contact faults in the connector pins may occasionally result in fire or malfunction.	

Precautions for Safe Use

Be sure to observe the following precautions to prevent operation failure, malfunction, or adverse affects on the performance and functions of the product. Not doing so may occasionally result in unexpected events.

1) The product is designed for indoor use only. Do not use the product outdoors or in any of the following locations.
   - Places directly subject to heat radiated from heating equipment.
   - Places subject to splashing liquid or oil atmosphere.
   - Places subject to direct sunlight.
   - Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
   - Places subject to intense temperature change.
   - Places subject to icing and condensation.
   - Places subject to vibration and large shocks.
2) Use and store the Digital Controller within the rated ambient temperature and humidity.
   Gang-mounting two or more Digital Controllers, or mounting Digital Controllers above each other may cause heat to build up inside the Digital Controllers, which will shorten their service life. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Digital Controllers.
3) To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.
4) Be sure to wire properly with correct polarity of terminals.
5) Use specified size (M3.5, width 7.2 mm or less) crimped terminals for wiring. To connect bare wires, use stranded or solid copper wires with a gage of AWG24 to AWG14 (equal to cross-sectional areas of 0.205 to 2.081 mm^2). (The stripping length is 5 to 6 mm.) Up to two wires of same size and type, or two crimp terminals can be inserted into a single terminal.
6) Do not wire the terminals which are not used.
7) To avoid inductive noise, keep the wiring for the Digital Controller's terminal block away from power cables carry high voltages or large currents. Also, do not wire power lines together with or parallel to Digital Controller wiring. Using shielded cables and using separate conduits or ducts is recommended.
   Attach a surge suppressor or noise filter to peripheral devices that generate noise (in particular, motors, transformers, solenoids, magnetic coils or other equipment that have an inductance component).
   When a noise filter is used at the power supply, first check the voltage or current, and attach the noise filter as close as possible to the Digital controller.
   Allow as much space as possible between the Digital Controller and devices that generate powerful high frequencies (high-frequency welders, high-frequency sewing machines, etc.) or surge.
8) Use this product within the rated load and power supply.
9) Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
10) Make sure that the Digital Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
11) When using self-tuning, turn ON power for the load (e.g., heater) at the same time as or before supplying power to the Digital Controller. If power is turned ON for the Digital Controller before turning ON power for the load, self-tuning will not be performed properly and optimum control will not be achieved.
12) A switch or circuit breaker should be provided close to this unit. The switch or circuit breaker should be within easy reach of the operator, and must be marked as a disconnecting means for this unit.
13) Always turn OFF the power supply before pulling out the interior of the product, and never touch nor apply shock to the terminals or electronic components. When inserting the interior of the product, do not allow the electronic components to touch the case.
14) Do not use paint thinner or similar chemical to clean with. Use standard grade alcohol.

15) Design system (control panel, etc.) considering the 2 second of delay that the controller’s output to be set after power ON.
16) The output may turn OFF when shifting to certain levels. Take this into consideration when performing control.
17) The number of EEPROM write operations is limited. Therefore, use RAM write mode when frequently overwriting data during communications or other operations.
18) Always touch a grounded piece of metal before touching the Digital Controller to discharge static electricity from your body.
19) Do not remove the terminal block. Doing so may result in failure or malfunction.
20) Control outputs that are voltage outputs are not isolated from the internal circuits. When using a grounded thermocouple, do not connect any of the control output terminals to ground. (Doing so may result in an unwanted circuit path, causing error in the measured temperature.)
21) When replacing the body of the Digital Controller, check the condition of the terminals. If corroded terminals are used, contact failure in the terminals may cause the temperature inside the Digital Controller to increase, possibly resulting in fire. If the terminals are corroded, replace the case as well.
22) Use suitable tools when taking the Digital Controller apart for disposal. Sharp parts inside the Digital Controller may cause injury.
23) Check the specifications of the Control Output Unit and assemble it correctly.
24) When mounting the Control Output Unit, read and follow all relevant information in the product catalogs and manuals.
25) When applying Lloyd's standards, install the Digital Controller according to the requirements given in *Shipping Standards*.

● Service Life

Use the Digital Controller within the following temperature and humidity ranges:
Temperature: –10 to 55°C (with no icing or condensation), Humidity: 25% to 85%

If the Controller is installed inside a control board, the ambient temperature must be kept to under 55°C, including the temperature around the Controller.

The service life of electronic devices like Digital Controllers is determined not only by the number of times the relay is switched but also by the service life of internal electronic components. Component service life is affected by the ambient temperature: the higher the temperature, the shorter the service life and, the lower the temperature, the longer the service life. Therefore, the service life can be extended by lowering the temperature of the Digital Controller.

When two or more Digital Controllers are mounted horizontally close to each other or vertically next to one another, the internal temperature will increase due to heat radiated by the Digital Controllers and the service life will decrease. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Digital Controllers. When providing forced cooling, however, be careful not to cool down the terminals sections alone to avoid measurement errors.

● Ambient Noise

To avoid inductive noise, keep the wiring for the Digital Controller's terminal block wiring away from power cables carrying high voltages or large currents. Also, do not wire power lines together with or parallel to Digital Controller wiring. Using shielded cables and using separate conduits or ducts is recommended.
Attach a surge suppressor or noise filter to peripheral devices that generate noise (in particular, motors, transformers, solenoids, magnetic coils or other equipment that have an inductance component). When a noise filter is used at the power supply, first check the voltage or current, and attach the noise filter as close as possible to the Digital Controller.
Allow as much space as possible between the Digital Controller and devices that generate powerful high frequencies (high-frequency welders, high-frequency sewing machines, etc.) or surge.

● Ensuring Measurement Accuracy

When extending or connecting the thermocouple lead wire, be sure to use compensating wires that match the thermocouple types.

When extending or connecting the lead wire of the platinum resistance thermometer, be sure to use wires that have low resistance and keep the resistance of the three lead wires the same.

Mount the Digital Controller so that it is horizontally level.

If the measurement accuracy is low, check to see if input shift has been set correctly.

● Waterproofing

The degree of protection is as shown below. Sections without any specification on their degree of protection or those with IP□0 are not waterproof.

Front panel: IP66
Rear case: IP20, Terminal section: IP00

Precautions for Operation

1) It takes approximately two seconds for the outputs to turn ON from after the power supply is turned ON. Due consideration must be given to this time when incorporating Digital Controllers into a control panel or similar device.
2) Make sure that the Digital Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
3) When executing self-tuning, turn ON power for the load (e.g., heater) at the same time as or before supplying power to the Digital Controller. If power is turned ON for the Digital Controller before turning ON power for the load, self-tuning will not be performed properly and optimum control will not be achieved. When starting operation after the Digital Controller has warmed up, turn OFF the power and then turn it ON again at the same time as turning ON power for the load. (Instead of turning the Digital Controller OFF and ON again, switching from STOP mode to RUN mode can also be used.)
4) Avoid using the Controller in places near a radio, television set, or wireless installing. The Controller may cause radio disturbance for these devices.

Shipping Standards

The E5☐N-H Digital Controllers comply with Lloyd's standards. When applying the standards, the following installation and wiring requirements must be met in the application.

■ Application Conditions

1) Installation Location

The E5☐N-H Digital Controllers comply with installation categories ENV1 and ENV2 of Lloyd's standards. They must therefore be installed in a location equipped with air conditioning. They cannot be used on the bridge or decks, or in a location subject to strong vibration.

2) Wiring Conditions

Install the recommended ferrite core and wrap the line around it three turns for the applicable lines (e.g., power supply cable line and signal lines) of the models listed in the following table. (See illustrations.) Install the ferrite cores as close to the terminal block of the E5☐N-H as possible. (As a guideline, the ferrite core should be within 10 cm of the terminal block.)

● Lines Requiring Ferrite Cores

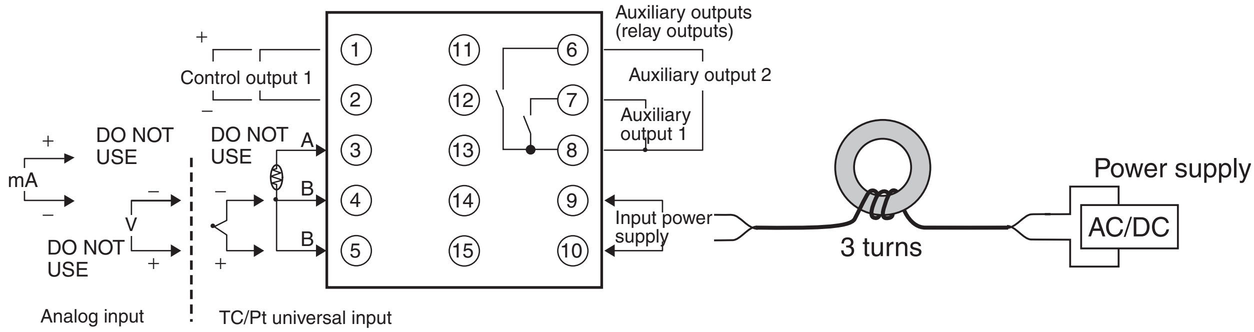
Model	Signal line or power supply line onto which a ferrite core is installed
E5CN, E5CN-U, or E5CN-H	Input power supply line
E5EN, E5AN, E5EN-H, or E5AN-H	Input power supply line and I/O lines (control outputs 1 and 2, communications, event inputs EV1, EV2, EV3, and EV4, transfer output, and external power supply (not provided on Advanced-type Digital Controllers (E5☐N-H)))

● Recommended Ferrite Core

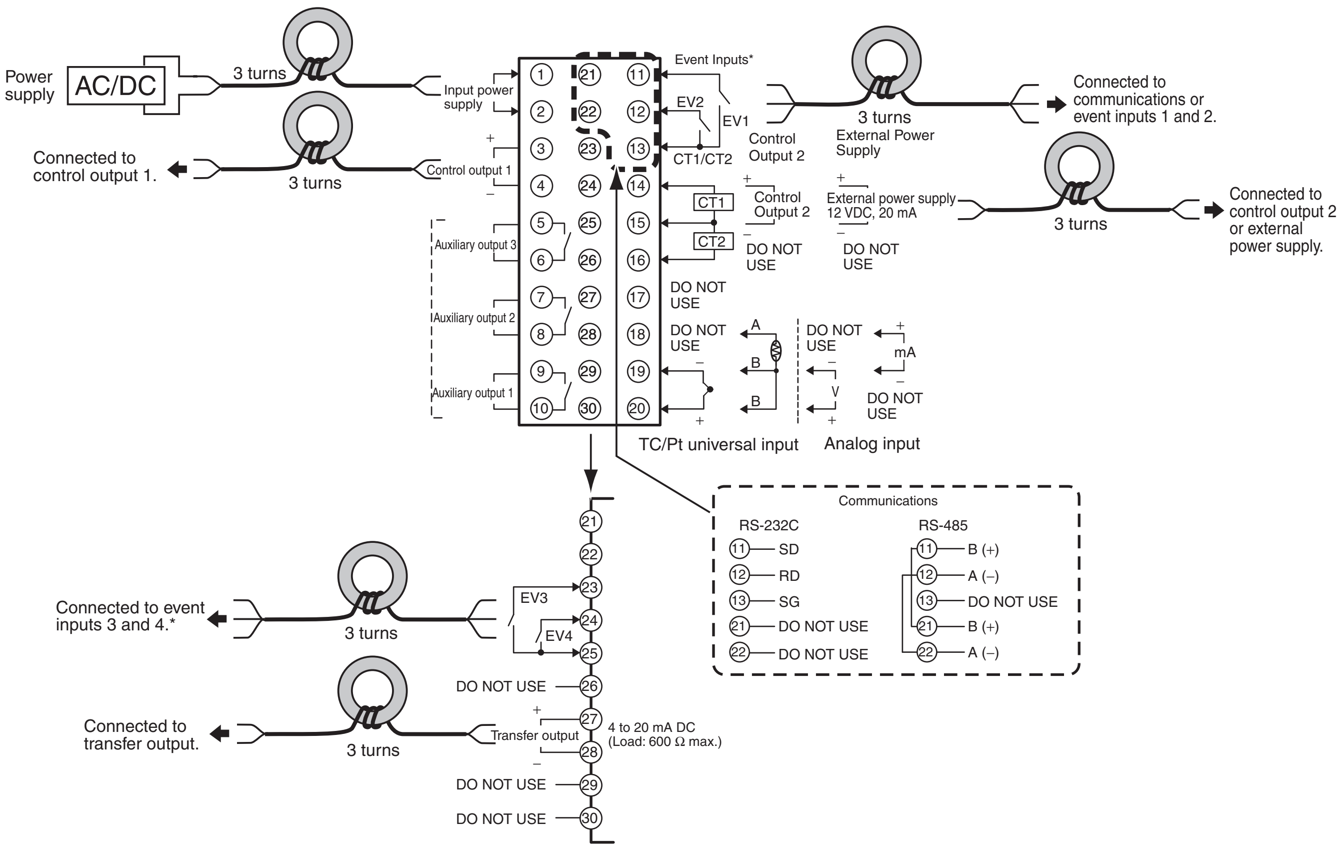
Manufacturer	Seiwa Electric Manufacturing Co., Ltd.
Model	E04RA310190100

● Ferrite Core Connection Examples

1. E5CN/E5CN-H



2. E5AN/E5EN/E5AN-H/E5EN-H



* EV3 and EV4 are assigned to event inputs in Controllers with two event inputs.

Preparations for Use

Be sure to thoroughly read and understand the manual provided with the product, and check the following points.

Timing	Check point	Details
Purchasing the product	Product appearance	After purchase, check that the product and packaging are not dented or otherwise damaged. Damaged internal parts may prevent optimum control.
	Product model and specifications	Make sure that the purchased product meets the required specifications.
Setting the Unit	Product installation location	Provide sufficient space around the product for heat dissipation. Do not block the vents on the product.
Wiring	Terminal wiring	Do not subject the terminal screws to excessive stress (force) when tightening them. Make sure that there are no loose screws after tightening terminal screws to the specified torque of 0.74 to 0.90 N·m.
		Be sure to confirm the polarity for each terminal before wiring the terminal block and connectors.
	Power supply inputs	Wire the power supply inputs correctly. Incorrect wiring will result in damage to the internal circuits.
Operating environment	Ambient temperature	The ambient operating temperature for the product is –10 to 55°C (with no condensation or icing). To extend the service life of the product, install it in a location with an ambient temperature as low as possible. In locations exposed to high temperatures, if necessary, cool the products using a fan or other cooling method.
	Vibration and shock	Check whether the standards related to shock and vibration are satisfied at the installation environment. (Install the product in locations where the conductors will not be subject to vibration or shock.)
	Foreign particles	Install the product in a location that is not subject to liquid or foreign particles entering the product.

Conventions Used in This Manual

Meanings of Abbreviations

The following abbreviations are used in parameter names, figures and in text explanations. These abbreviations mean the following:

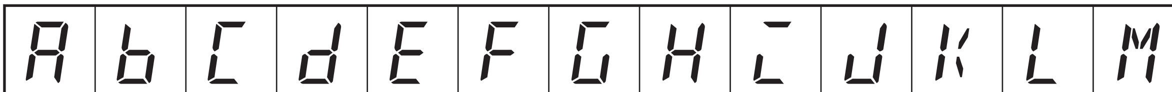
Symbol	Term
PV	Process value
SP	Set point
SV	Set value
AT	Auto-tuning
ST	Self-tuning
HB	Heater burnout
HS	Heater short (See note 1.)
OC	Heater overcurrent
LBA	Loop burnout alarm
EU	Engineering unit (See note 2.)
RSP	Remote SP
LSP	Local SP

Note: (1) A heater short indicates that the heater remains ON even when the control output from the Digital Controller is OFF because the SSR has failed or for any other reason.

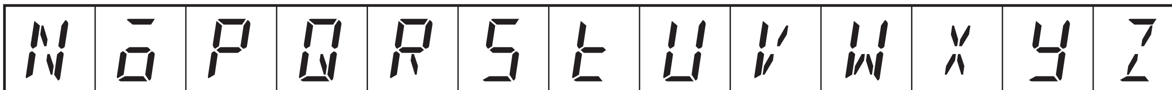
(2) "EU" stands for Engineering Unit. EU is used as the minimum unit for engineering units such as °C, m, and g. The size of EU varies according to the input type.
For example, when the input temperature setting range is –200 to +1300°C, 1 EU is 1°C, and when the input temperature setting range is –20.0 to +500.0°C, 1 EU is 0.1°C.
For analog inputs, the size of EU varies according to the decimal point position of the scaling setting, and 1 EU becomes the minimum scaling unit.

How to Read Display Symbols

The following tables show the correspondence between the symbols displayed on the displays and alphabet characters. The default is for 11-segment displays.

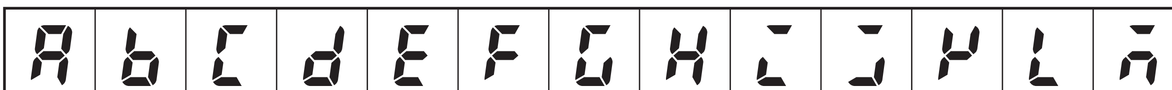


A	B	C	D	E	F	G	H	I	J	K	L	M

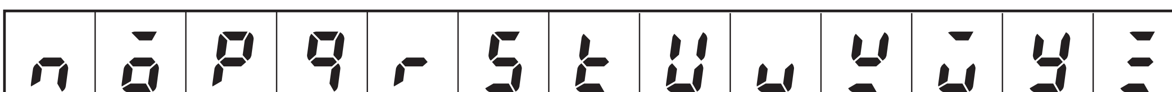


N	O	P	Q	R	S	T	U	V	W	X	Y	Z

The Character Select parameter in the advanced function setting level can be turned OFF to display the following 7-segment characters.



A	B	C	D	E	F	G	H	I	J	K	L	M



N	O	P	Q	R	S	T	U	V	W	X	Y	Z

TABLE OF CONTENTS

TABLE OF CONTENTS

About this Manual:

This manual describes the E5CN/AN/EN-H Digital Controllers and includes the sections described below.

Please read this manual carefully and be sure you understand the information provided before attempting to set up or operate an E5CN/AN/EN-H Digital Controller.

• Overview

Section 1 introduces the features, components, and main specifications of the E5CN/AN/EN-H Digital Controllers.

• Setup

Section 2 describes the work required to prepare the E5CN/AN/EN-H Digital Controllers for operation, including installation and wiring.

• Basic Operations

Section 3 describes the basic operation of the E5CN/AN/EN-H Digital Controllers, including key operations to set parameters and descriptions of display elements based on specific control examples.

Section 5 describes the individual parameters used to set up, control, and monitor operation.

• Operations for Applications

Section 4 describes scaling, the SP ramp function, and other special functions that can be used to make the most of the functionality of the E5CN/AN/EN-H Digital Controllers.

Section 5 describes the individual parameters used to setup, control, and monitor operation.

• User Calibration

Section 6 describes how the user can calibrate the E5CN/AN/EN-H Digital Controllers.

• Appendix

The ***Appendix*** provides information for easy reference, including lists of parameters and settings.

⚠ **WARNING**	Failure to read and understand the information provided in this manual may result in personal injury or death, damage to the product, or product failure. Please read each section in its entirety and be sure you understand the information provided in the section and related sections before attempting any of the procedures or operations given.

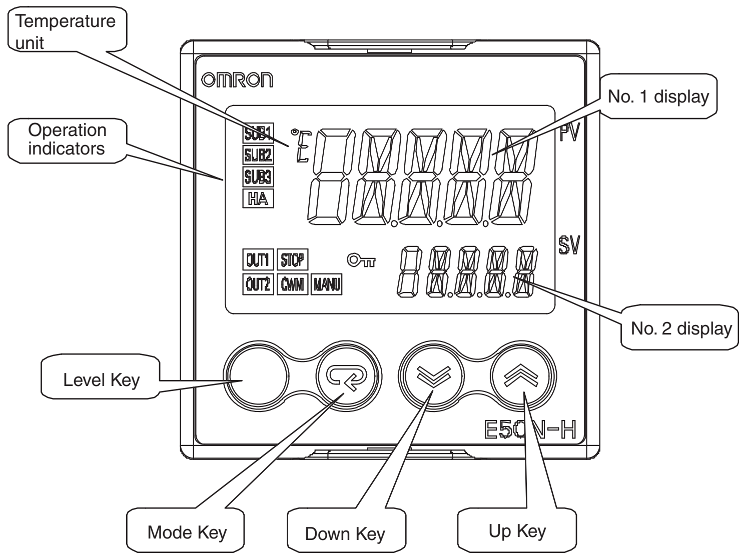
SECTION 1
Introduction

This section introduces the features, components, and main specifications of the E5CN-H, E5AN-H, and E5EN-H Digital Controllers.

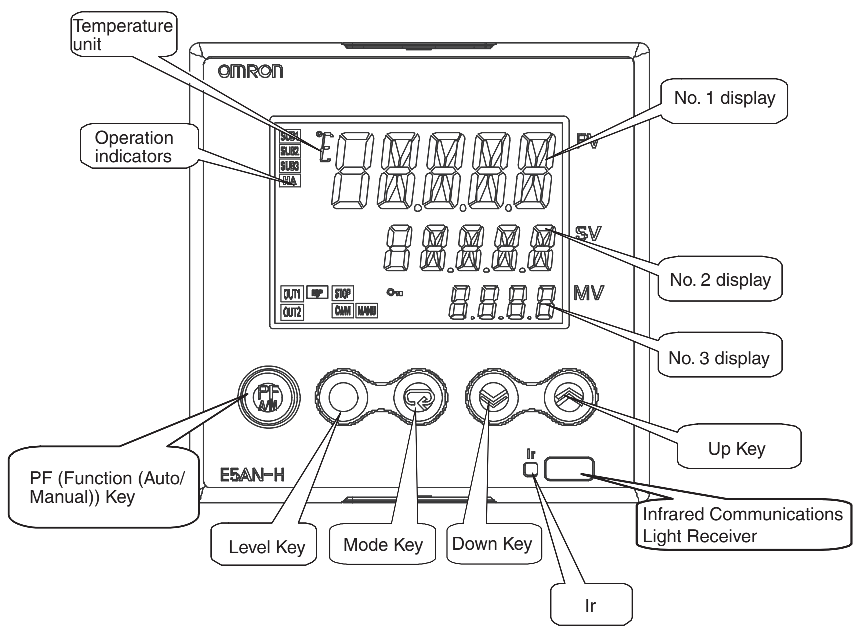
1-1 Names of Parts

1-1-1 Front Panel

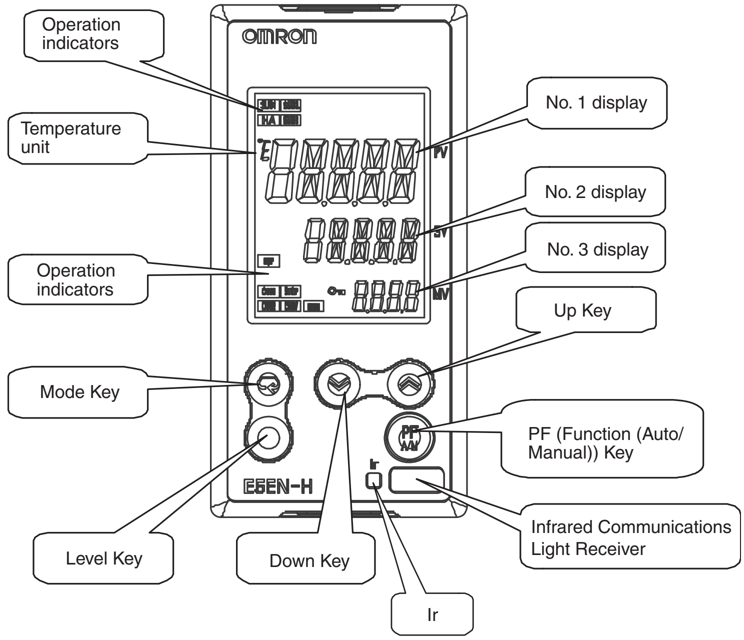
E5CN-H



E5AN-H



E5EN-H



1-1-2 Explanation of Indicators

No. 1 Display

Displays the process value or parameter name.

Lights for approximately one second during startup.

No. 2 Display

Displays the set point, parameter operation read value, or the variable input value.

Lights for approximately one second during startup.

The SP display will flash during auto-tuning.

No. 3 Display (E5AN/EN-H Only)

Displays MV (valve opening), soak time remain, or bank number.

Lights for approximately one second during startup.

Operation Indicators

1,2,3...

1. SUB1 (Sub 1)
   Lights when the function set for the Auxiliary Output 1 Assignment parameter is ON.

   SUB2 (Sub 2)
   Lights when the function set for the Auxiliary Output 2 Assignment parameter is ON.

   SUB3 (Sub 3)
   Lights when the function set for the Auxiliary Output 3 Assignment parameter is ON.
2. HA (Heater Burnout, Heater Short Alarm, Heater Overcurrent Detection Output Display)
   Lights when a heater burnout, heater short alarm, or heater overcurrent occurs.
3. OUT1 (Control Output 1)
   Lights when the control output function assigned to control output 1 turns ON. For a current output, however, OFF for a 0% output only.
   With position-proportional models, OUT1 lights when the "open" output turns ON.

OUT2 (Control Output 2)
Lights when the control output function assigned to control output 2 turns ON. For a current output, however, OFF for a 0% output only.
With position-proportional models, OUT2 lights when the "close" output turns ON.

4. STOP
   Lights when operation is stopped.
   During operation, this indicator lights when operation is stopped by an event or by key input using the RUN/STOP function.
5. CMW (Communications Writing)
   Lights when communications writing is enabled and is not lit when it is disabled.
6. MANU (Manual Mode)
   Lights when the auto/manual mode is set to manual mode.
7. (Key)
   Lights when settings change protect is ON (i.e., when the and Keys are disabled by protected status.
8. RSP
   Lights when the SP Mode parameter is set to Remote SP Mode.

Temperature Unit

The temperature unit is displayed when parameters are set to display a temperature. The display is determined by the currently set value of the Temperature Unit parameter. c indicates °C and f indicates °F.

This indicator flashes during ST operation. It is OFF when an analog input is set.

Ir

Indicates whether infrared communications is enabled. Lights when communications is enabled. Not lit when infrared communications is disabled.

- Infrared Communications Light Receiver
  Used when infrared cable is used.

1-1-3 Using the Keys

This section describes the basic functions of the front panel keys.

PF (Function (Auto/ Manual)) Key (E5AN/EN-H Only)

This is a function key. When it is pressed for at least 1 second, the function set in the PF Setting parameter will operate.

Example: When A-M (auto/manual) is selected in the PF Setting parameter (initial value: A-M), the key operates as an auto/manual switch, switching between Auto Mode and Manual Mode. If the key is pressed for more than 1 second (regardless of key release timing), the mode will switch.

Key

Press this key to move between setting levels. The setting level is selected in the following order: operation level: adjustment level, initial setting level, communications setting level.

Key

Press this key to change parameters within a setting level.

The parameters can be reversed by holding down the key (moving one per second in reverse order).

Key

Each press of this key increments the value displayed on the No. 2 display or advances the setting. Holding the key down speeds up the incrementation.

Key

Each press of this key decrements values displayed on the No. 2 display or reverses the setting. Holding the key down speeds up the incrementation.

+ Keys

Press these keys to change to the protect level. For details on operations involving holding these keys down simultaneously, refer to *1-3 Setting Level Configuration and Key Operations*. For details on the protect level, refer to *SECTION 5 Parameters*.

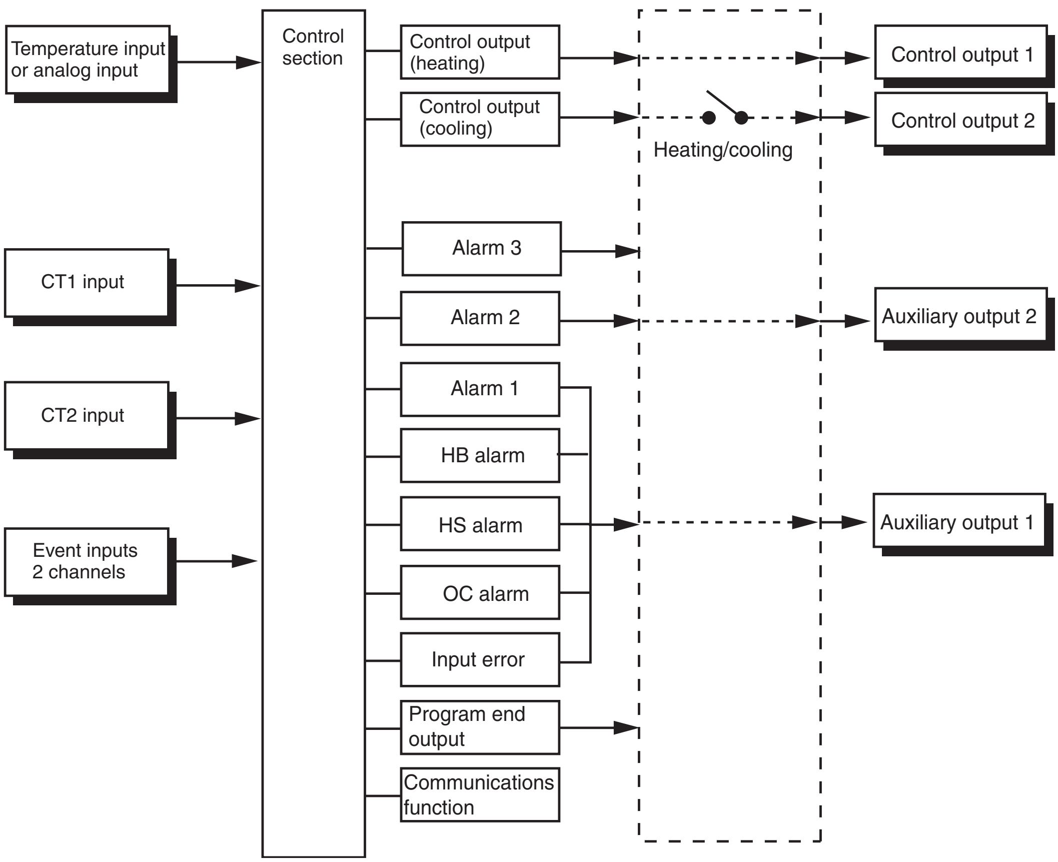
+ Keys
+ Keys

To restrict set value changes (in order to prevent accidental or incorrect operations), these key operations require simultaneously pressing the key along with or key. This applies only to the parameter for the password to move to protect level. (Refer to page 172.)

1-2 I/O Configuration and Main Functions

1-2-1 I/O Configuration

E5CN-H



Note Functions can be assigned individually for each output by changing the set values for the Control Output 1 Assignment, the Control Output 2 Assignment, the Auxiliary Output 1 Assignment, and the Auxiliary Output 2 Assignment parameters in the advanced function setting level.

Model Number Structure

Model Number Legends

Controllers

E5CN-□□□M□-□-500
1 2 3 4 5 6 7

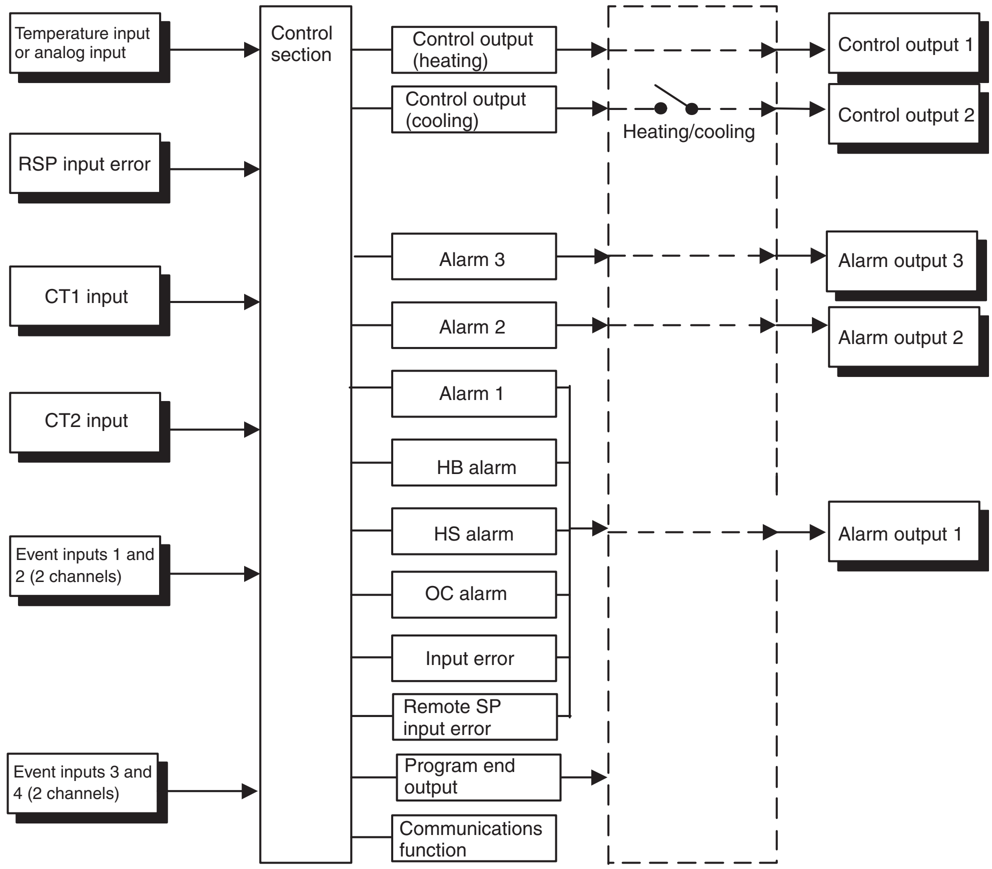
1. **Type**
   H: Advanced
2. **Control Output 1**
   R: Relay output
   Q: Voltage output (for driving SSR)
   C: Current output
   V: Linear voltage output
3. **Auxiliary Outputs**
   2: Two outputs
4. **Option 1**
   M: Option Unit can be mounted.
5. **Power Supply Voltage**
   Blank: 100 to 240 VAC
   D: 24 VAC/VDC
6. **Case Color**
   Blank: Black
   W: Silver
7. **Terminal Cover**
   –500: With terminal cover

Option Units

E53-□□□□
1 2 3 4

1. **Applicable Controller**
   CN: E5CN-H or E5CN
2. **Function 1**
   Blank: None
   Q: Control output 2 (voltage output for driving SSR)
   P: Power supply for sensor
   C: Current output
3. **Function 2**
   Blank: None
   H: Heater burnout/Heater short/Heater overcurrent detection (CT1)
   HH: Heater burnout/Heater short/Heater overcurrent detection (CT2)
   B: Two event inputs
   03: RS-485 communications
   H03: Heater burnout/Heater short/Heater overcurrent detection (CT1) + RS-485 communications
   HB: Heater burnout/Heater short/Heater overcurrent detection (CT1) + Two event inputs
   HH03: Heater burnout/Heater short/Heater overcurrent detection (CT2) + RS-485 communications
   H01: Heater burnout/Heater short/Heater overcurrent detection (CT1)/RS-232C communications
   F: Transfer output
   BF: Two event inputs/Transfer output
4. **Version**
   N2: Available only to models released after January 2008

E5AN/EN-H



Note Functions can be assigned individually to each output by changing the set values for the Control Output 1 Assignment, Control Output 2 Assignment, Auxiliary Output 1 Assignment, Auxiliary Output 2 Assignment, and Auxiliary Output 3 Assignment parameters in the advanced function setting level.

Model Number Structure

Model Number Legends

Controllers

E5AN/E5EN-□□□□□□□M□-□-500

1 2 3 4 5 6 7 8 9 10 11

1. **Type**
   H: Advanced
2. **Control Mode**
   Blank: Standard or heating/cooling control
   P: Position-proportional control
3. **Control Output 1**
   A: Control Output Unit
   R: Relay output
   S: SSR output
4. **Control Output 2**
   A: Control Output Unit
   R: Relay output
   S: SSR output
5. **Auxiliary Outputs**
   2: Two outputs
   3: Three outputs
6. **Option 1**
   Blank: None
   H: Heater burnout/Heater short/ Heater overcurrent detection (CT1)
   HH: Heater burnout/Heater short/ Heater overcurrent detection (CT2)
7. **Option 2**
   B: Two event inputs
   BF: Event input + Transfer output
8. **Option 3**
   M: Option Unit can be mounted.
9. **Power Supply Voltage**
   Blank: 100 to 240 VAC
   D: 24 VAC/VDC
10. **Case Color**
    Blank: Black
    W: Silver
11. **Terminal Cover**
    -500: With Terminal Cover

Option Units

E53-□

1

1. **Function**
   EN01: RS-232C communications
   EN02: RS-422 communications
   EN03: RS-485 communications
   AKB: Event input

Output Units

E53-□□

1 2

1. **Control Output**
   R: Relay output
   Q: Voltage output (for driving SSR)
   Q3: Voltage output (for driving SSR) + 24 VDC (NPN)
   Q4: Voltage output (for driving SSR) + 24 VDC (PNP)
   C3: Current output + 4 to 20 mA DC
   C3D: Current output + 0 to 20 mA DC
   V34: Linear voltage output + 0 to 10 VDC
   V35: Linear voltage output + 0 to 5 VDC
2. **Version**
   Blank: Available for E5AN-H/E5EN-H and E5AK/E5EK.
   N: Available only for E5AN-H/E5EN-H.

1-2-2 Main Functions

This section introduces the main E5□N-H functions. For details on particular functions and how to use them, refer to *SECTION 3 Basic Operation* and following sections.

Input Sensor Types

- The following input sensors can be connected.:

Thermocouple:	K, J, T, E, L, U, N, R, S, B, W, PLII
Platinum resistance thermometer:	Pt100, JPt100
Current input:	4 to 20 mA DC, 0 to 20 mA DC
Voltage input:	1 to 5 VDC, 0 to 5 V DC, 0 to 10 V DC

Control Outputs

- A control output can be a relay output, voltage output (for driving SSR), linear voltage output, SSR output, or current output, depending on the model.
- With the E5CN-H□2□□, auxiliary output 2 is used as control output (cooling) when heating/cooling control is selected. (It is also possible to allocate a different output.) Therefore, use auxiliary output 1 if an auxiliary output is required while using heating/cooling control.

Alarms

- Set the alarm type and alarm value or the alarm value upper and lower limits.
- If necessary, a more comprehensive alarm function can be achieved by setting a standby sequence, alarm hysteresis, auxiliary output close in alarm/open in alarm, alarm latch, alarm ON delay, and alarm OFF delay.
- If the Input Error Output parameter is set to ON, the output assigned to alarm 1 function will turn ON when an input error occurs.
- If the Remote SP Input Error Output parameter is set to ON, the output assigned to the alarm 1 function will turn ON when an input error occurs.

Control Adjustment

- Optimum PID constants can be set easily by performing AT (auto-tuning) or ST (self-tuning).

Event Inputs

- With the E53-CN□B□N2 for the E5CN-H (for two event inputs), the E5AN/EN-H□B□M□-500 for E5AN/EN-H (for two event inputs) or the E5AN/EN-H□B□M□-500 with the E53-AKB for the E5AN/EN-H (for four event inputs), the following functions can be executed using event inputs: switching banks, switching RUN/STOP, switching between automatic and manual operation, starting/resetting the program, inverting direct/reverse operation, switching SP modes, 100% AT execute/cancel, 40% AT execute/cancel, setting change enable/disable, communications writing enable/disable and canceling the alarm latch.

Heater Burnout, HS Alarm, and Heater Overcurrent

- With the E53-CN□H□N2 or E53-CN□HH□N2 for the E5CN-H, or the E5AN/EN-H□□H□-500 or E5AN/EN-H□□HH□-500, the heater burnout detection function, HS alarm function, and heater overcurrent detection function can be used.

Communications Functions

- Communications functions utilizing CompoWay/F (See note 1.), SYSWAY (See note 2.), or Modbus (See note 3.) can be used.

  RS-485 Interface
  Use the E53-CN□03N2 for the E5CN-H, or the E53-EN03 for the E5AN/EN-H.

  RS-232C Interface
  Use the E53-CN□01N2 for the E5CN-H, or the E53-EN01 for the E5AN/EN-H.

  RS-422 Interface
  Use the E53-EN02 for the E5AN/EN-H.

Note

(1) CompoWay/F is an integrated general-purpose serial communications protocol developed by OMRON. It uses commands compliant with the well-established FINS, together with a consistent frame format on OMRON Programmable Controllers to facilitate communications between personal computers and components.

(2) SYSWAY communications do not support alarm 3.

(3) Modbus is a communications control method conforming to the RTU Mode of Modbus Protocol. Modbus is a registered trademark of Schneider Electric.

(4) The E5CN-H does not support the RS-422 interface.

Transfer Output

A 4 to 20-mA transfer output can be used with the E53-CN□FN2 for the E5CN-H, or the E5AN/EN-H□□F-500.

Remote SP Inputs

Remote SP inputs can be used with the E5AN-H and E5EN-H.

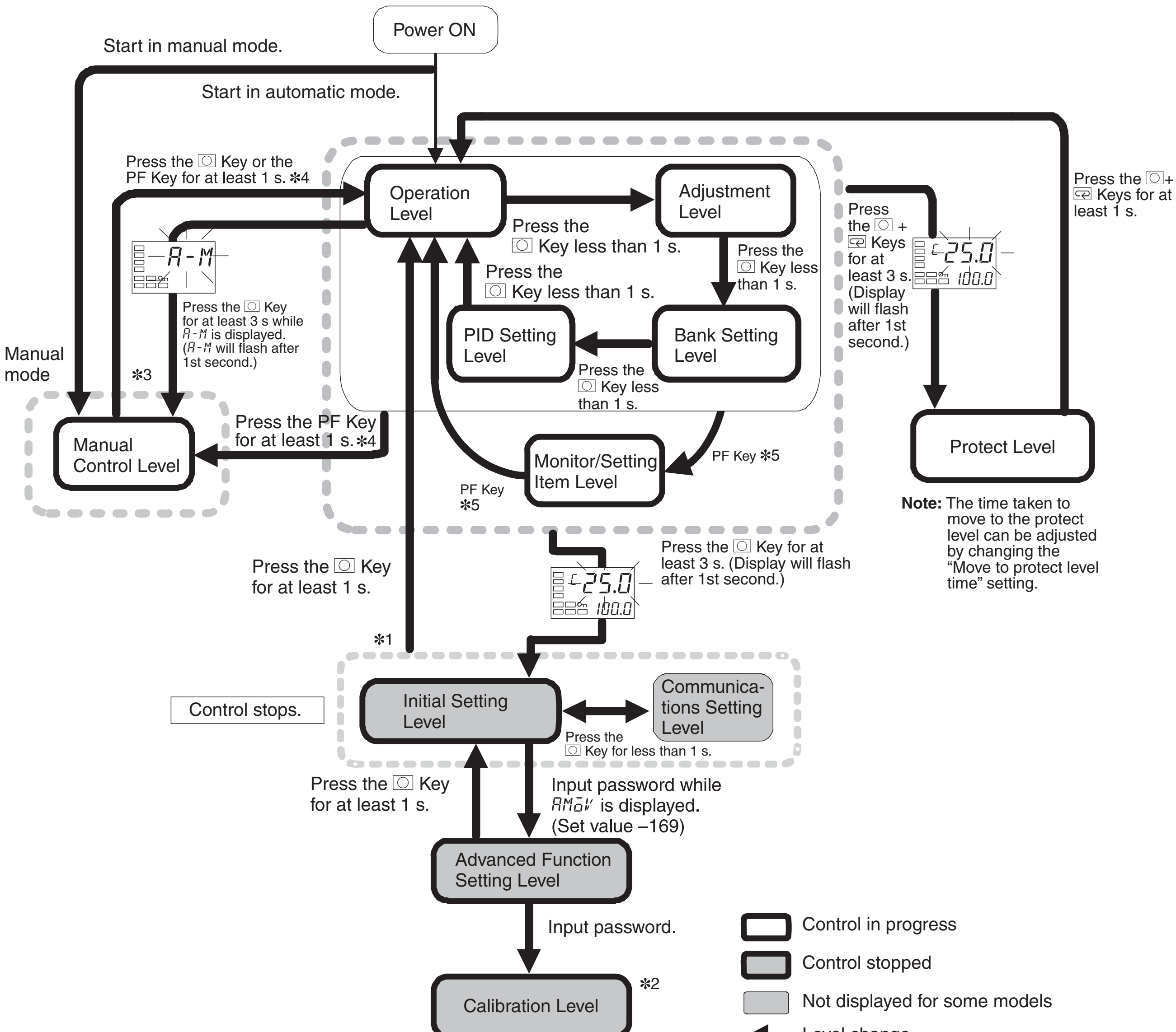
Infrared Communications

When Support Software, such as CX-Thermo version 4.00 or later (EST2-2C-MV4 or later), is used, the personal computer can be connected to the Digital Controller using infrared communications.

1-3 Setting Level Configuration and Key Operations

Parameters are divided into groups, each called a level. Each of the set values (setting items) in these levels is called a parameter. The parameters on the E5CN/AN/EN-H are divided into the following 9 levels.

When the power is turned ON, all of the display lights for approximately one second.



Note

(1) Your can return to the operation level by executing a software reset.

(2) You cannot move to other levels by operating the keys on the front panel from the calibration level. You must turn OFF the power supply.

(3) From the manual control level, key operations can be used to move to the operation level only.

Level	Control in progress	Control stopped
Protect level	Can be set.	---
Operation level	Can be set.	---
Adjustment level	Can be set.	---
Bank setting level	Can be set.	---

Level	Control in progress	Control stopped
PID setting level	Can be set.	---
Manual control level	Can be set.	---
Monitor/setting item level	Can be set.	---
Initial setting level	---	Can be set.
Advanced function setting level	---	Can be set.
Calibration level	---	Can be set.
Communications setting level	---	Can be set.

Of these levels, the initial setting level, communications setting level, advanced function setting level, and calibration level can be used only when control is stopped. Control outputs are stopped when any of these four levels is selected.

(4) When the PF Setting is set to A-M in models with a PF Key (E5AN/EN-H)

(5) When the PF Setting is set to PFDP in models with a PF Key (E5AN/EN-H)

Protect Level

- To switch to the protect level from the operation level, the adjustment level, bank setting level, or PID setting level, simultaneously hold down the ◯ and ⮐ Keys for at least 3 seconds. (See note.) This level is for preventing unwanted or accidental modification of parameters. Protected levels will not be displayed, and so the parameters in that level cannot be modified.

Note The key pressing time can be changed in Move to Protect Level parameter (advanced function setting level).

Operation Level

- The operation level is displayed when the power is turned ON. You can move to the protect level, initial setting level, or adjustment level from this level.
- Normally, select this level during operation. While operation is in progress, items such as the PV and manipulated variable (MV) can be monitored, and the set points, alarm values, and alarm upper and lower limits can be monitored and changed.

Adjustment Level

- To move to the adjustment level, press the ◯ Key once (for less than 1 s).
- This level is for entering set values and offset values for control. In addition to AT (auto-tuning), communications write enable/disable switching, hysteresis settings, SP settings, and input offset parameters, it includes HB alarm, HS alarm, OC alarm, and PID constants. From the adjustment level, it is possible to move to the bank setting level, initial setting level, or protect level.

Bank Setting Level

- To move to the bank setting level from the adjustment level, press the ◯ Key once (for less than 1 s).
- This level is used to input parameters such as set points, alarm values, and PID set numbers. From the bank setting level, it is possible to move to the PID setting level, the initial setting level, or the protect level.

PID Setting Level

- To move to the PID setting level from the bank setting level, press the ◯ Key once (for less than 1 s).
- This level is used to input parameters such as the PID values for each PID set, MV upper and lower limits, and automatic selection range upper and lower limits. From the PID setting level, it is possible to move to the operation level, the initial setting level, or the protect level.

Monitor/Setting Item Level

- To switch to the monitor/setting item level, press the PF Key from the operation level, adjustment level, bank setting level, or PID setting level. The contents set for monitor/setting items 1 to 5 can be displayed. You can move from the monitor/setting item level to the operation level or initial setting level. (E5AN/EN-H only.)

Manual Control Level

- When the ▢ Key is pressed for at least 3 seconds from the operation level's auto/manual switching display, the manual control level will be displayed. (The MANU indicator will light.)
- When the PF Setting is set to A-M (auto/manual) and the PF Key is pressed for more than one second from the operation level, adjustment level, bank setting level, or PID setting level the manual control level will be displayed. (E5AN/EN-H only.)
- This is the level for changing the MV in manual mode.
- To return to the operation level, press the ▢ Key for at least one second. It is also possible to return to the operation level by pressing the PF Key for more than one second when the PF Setting is set to A-M.

Initial Setting Level

- To move to the initial setting level from the operation level, the adjustment level, bank setting level, PID setting level, or monitor/setting item level, press the ▢ Key for at least 3 seconds. The PV display flashes after one second. This level is for specifying the input type and selecting the control method, control period, setting direct/reverse operation, setting the alarm types, etc. You can move to the advanced function setting level or communications setting level from this level. To return to the operation level, press the ▢ Key for at least one second. To move to the communications setting level, press the ▢ Key for less than one second.
  (When moving from the initial setting level to the operation level, all the indicators will light.)

  Note Pressing the ▢ Key for at least 3 seconds in the operation level's auto/manual switching display will move to the manual control level, and not the initial setting level.

Advanced Function Setting Level

- To move to the advanced function setting level, set the Initial Setting/Communications Protect parameter in the protect level to 0 (the default) and then, in the initial setting level, input the password (–169).
- From the advanced function setting level, it is possible to move to the calibration level or to the initial setting level.
- This level is for setting the automatic display return time and standby sequence, and it is the level for moving to the user calibration and other functions.

Communications Setting Level

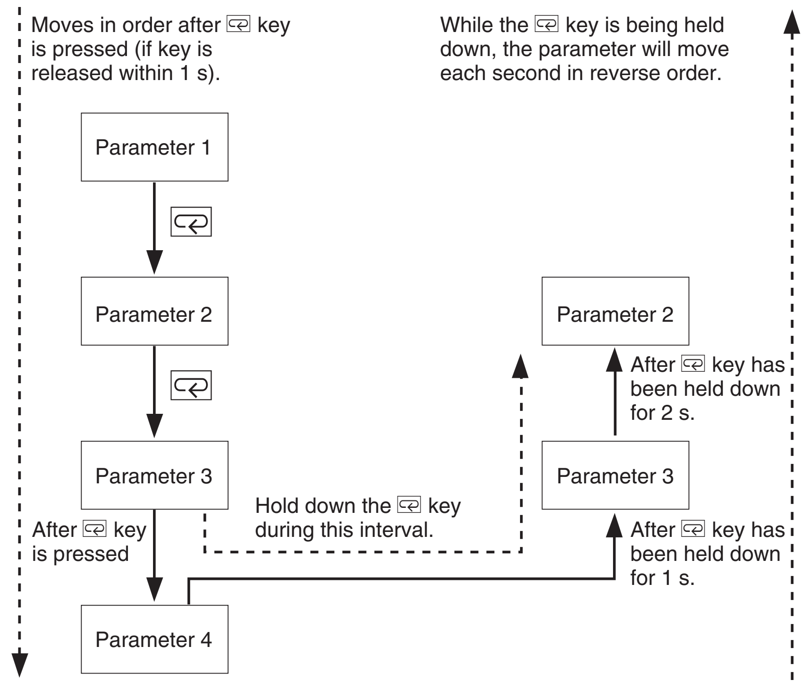
- To move to the communications setting level from the initial setting level, press the ▢ Key once (for less than 1 s). When using the communications function, set the communications conditions in this level. Communicating with a personal computer (host computer) allows set points to be read and written, and manipulated variables (MV) to be monitored.

Calibration Level

- To move to the calibration level, input the password (1201) from the advanced function setting level. The calibration level is for offsetting error in the input circuit.
- You cannot move to other levels from the calibration level by operating the keys on the front panel. To cancel this level, turn the power OFF then back ON again.

1-3-1 Selecting Parameters

- Within each level, the parameter is changed in order (or in reverse order) each time the ⏎ Key is pressed. (In the calibration level, however, parameters cannot be changed in reverse order.) For details, refer to *SECTION 5 Parameters*.



1-3-2 Saving Settings

- If you press the ⏎ Key at the final parameter, the display returns to the top parameter for the current level.
- To change parameter settings, specify the setting using the ⌃ or ⌄ Key, and either leave the setting for at least two seconds or press the ⏎ Key. This saves the setting.
- When another level is selected after a setting has been changed, the contents of the parameter prior to the change is saved.
- When you turn the power OFF, you must first save the settings (by pressing the ⏎ Key). The settings are sometimes not changed by merely pressing the ⌃ or ⌄ Keys.

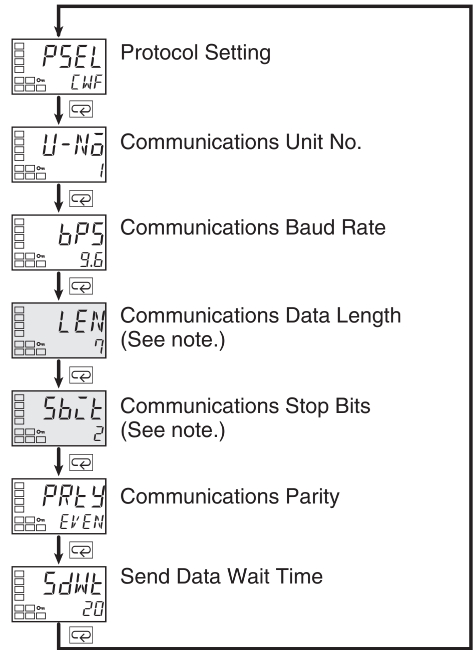
1-4 Communications Function

The E5CN/AN/EN-H Digital Controllers are provided with a communications function that enables parameters to be checked and set from a host computer. If the communications function is required, use a model that has that function (E5CN-H☐M☐-500 with an E53-CN☐01N2 or E53-CN☐03N2, E5AN-H/EN-H☐M☐-500 with an E53-EN01, E53-EN02, or E53-EN03). For details on the communications function, see the separate *Communications Manual Advanced Type*. Use the following procedure to move to the communications setting level.

1,2,3...

1. Press the ◯ Key for at least three seconds to move from the operation level to the initial setting level.

2. Press the Key for less than one second to move from the initial setting level to the communications setting level.
3. Select the parameters as shown below by pressing the Key.
4. Press the or Key to change the parameter setting.



Note The Protocol Setting parameter is displayed only when CompoWay/F communications are being used.

Setting Communications Data

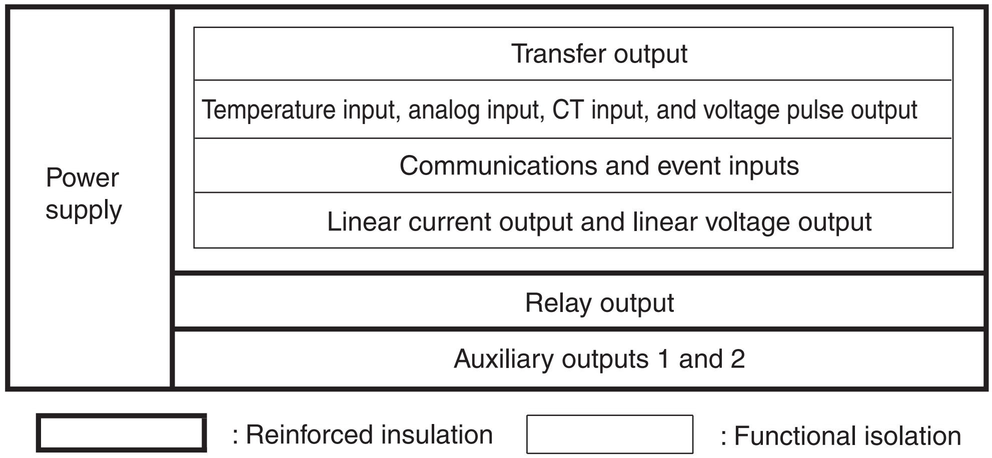
Match the communications specifications of the E5CN/AN/EN-H and the host computer. If a 1:N connection is being used, ensure that the communications specifications for all devices in the system (except the communications Unit No.) are the same.

Parameter name	Symbol	Setting (monitor) value	Selection symbols	Default	Unit
Protocol Setting	PSEL	CompoWay/F (SYSWAY), Modbus	CWF, Mod	CompoWay/F (SYSWAY)	None
Communications Unit No.	U-No	0 to 99		1	None
Communications Baud Rate	bPS	1.2, 2.4, 4.8, 9.6, 19.2, 38.4, 57.6	1.2, 2.4, 4.8, 9.6, 19.2, 38.4. 57.6	9.6	kbps
Communications Data Length	LEN	7, 8		7	Bits
Communications Stop Bits	SbIt	1, 2		2	Bits
Communications Parity	PRtY	None, Even, Odd	NONE, EVEN, odd	Even	None
Send Data Wait Time	SdWt	0 to 99		20	ms

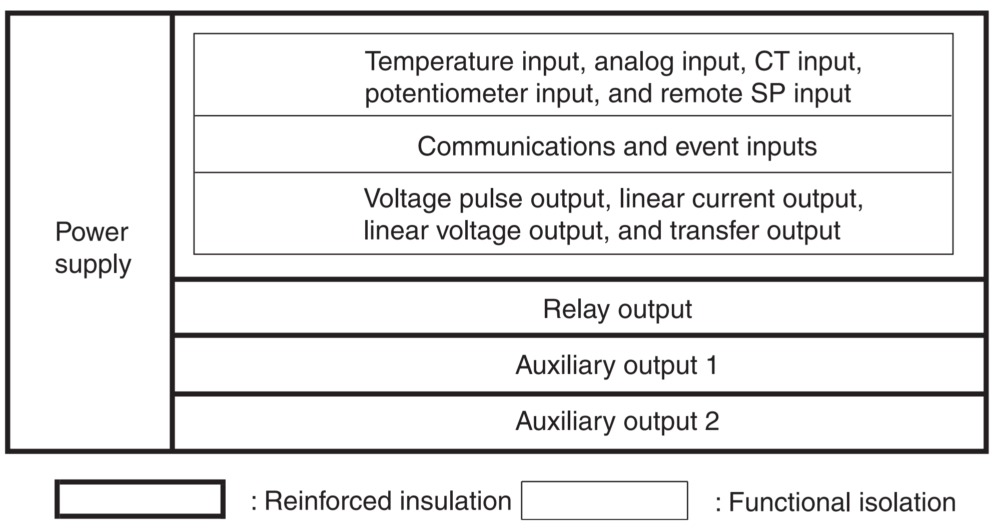
1-5 Isolation/Insulation Block Diagrams

This section provides the isolation/insulation block diagrams for the E5CN-H, E5AN-H, and E5EN-H.

E5CN-H



E5AN-H and E5EN-H



SECTION 2
Preparations

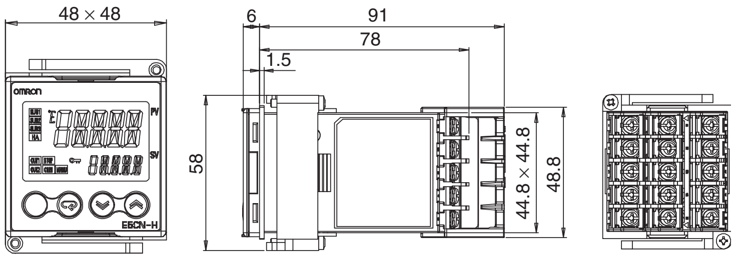
This section describes the work required to prepare the E5CN-H, E5AN-H, and E5EN-H Digital Controllers for operation, including installation and wiring.

2-1 Installation

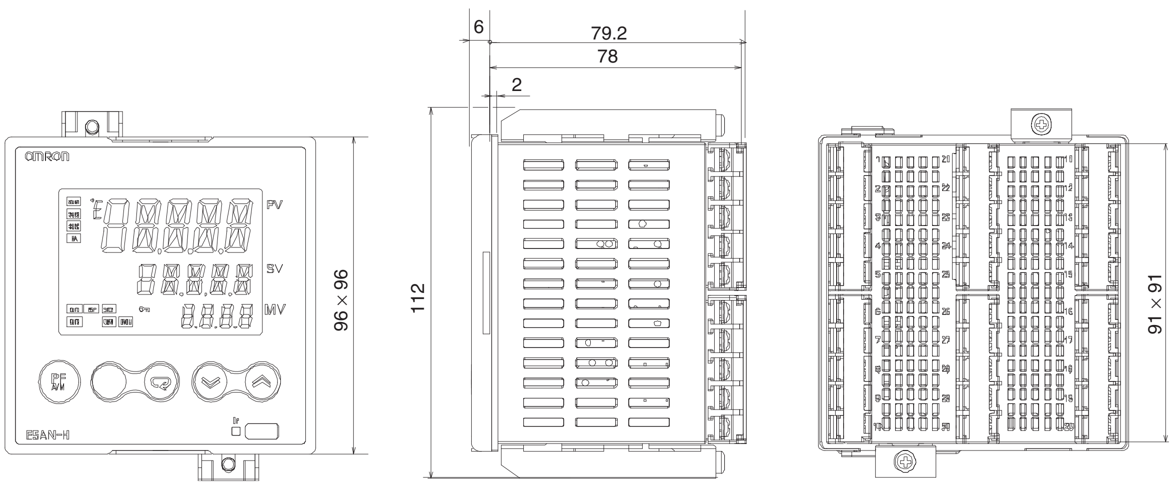
2-1-1 Dimensions

Unit: mm

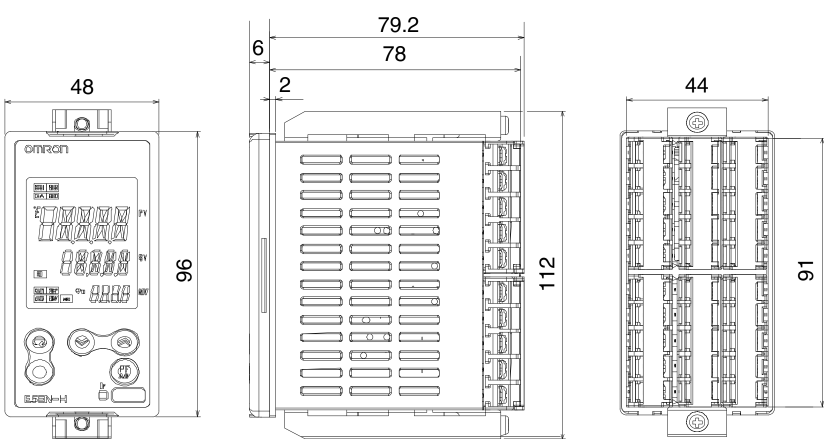
E5CN-H



E5AN-H



E5EN-H

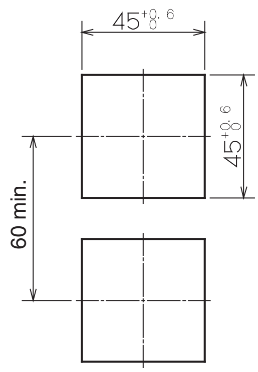


2-1-2 Panel Cutout

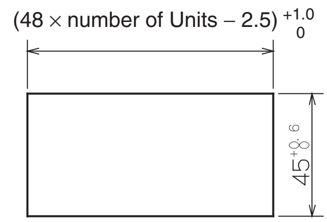
Unit: mm

E5CN-H

Individual Mounting

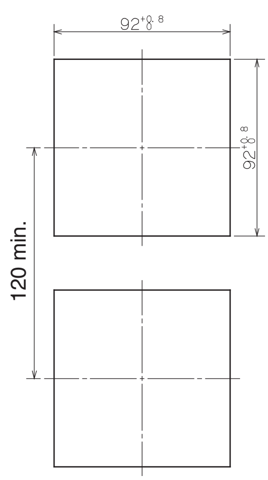


Group Mounting

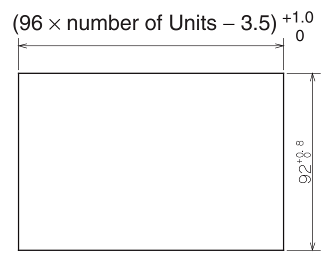


E5AN-H

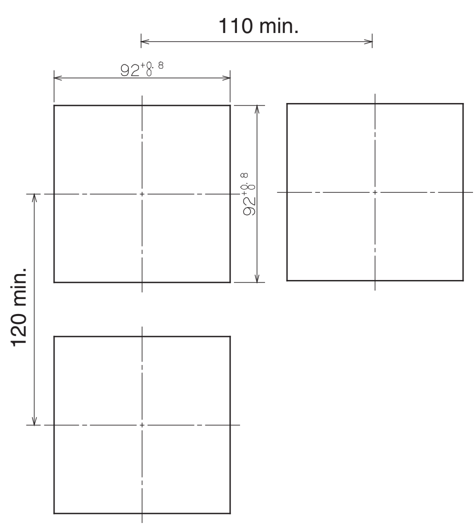
Individual Mounting



Group Mounting (See note.)

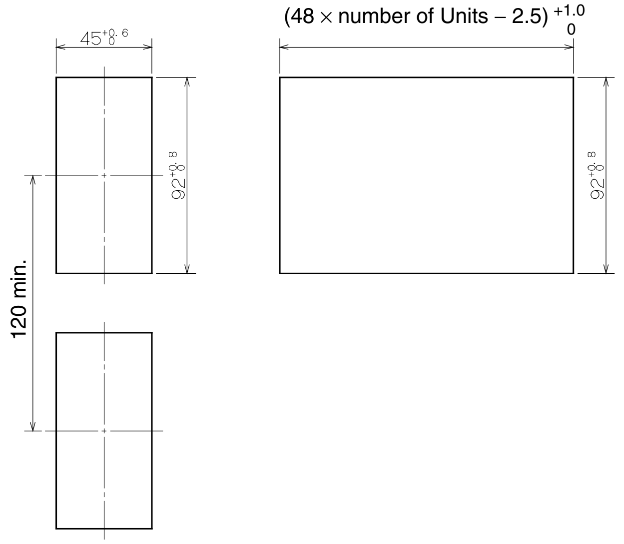


Note Group mounting is not possible when an SSR output is used for control output 1 or 2 and an E53-C3N or E53-C3DN Output Unit is used. Mount at the intervals shown in the following diagram.

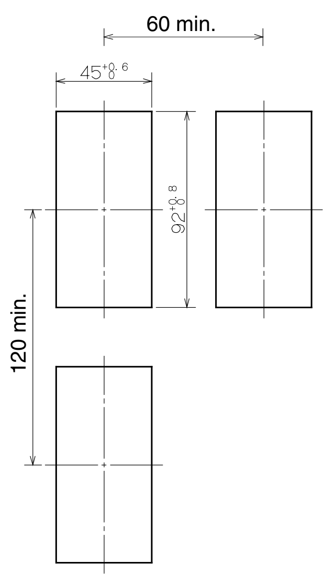


E5EN-H

Individual Mounting **Group Mounting (See note.)**



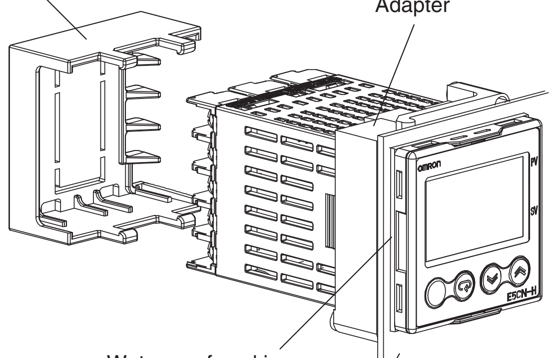
Note Group mounting is not possible when an SSR output is used for control output 1 or 2 and an E53-C3N or E53-C3DN Output Unit is used. Mount at the intervals shown in the following diagram.



- Waterproofing is not possible when group mounting several Controllers.
- The recommended panel thickness is 1 to 5 mm for E5CN-H, and 1 to 8 mm for E5AN/E5EN-H.
- Units must not be group mounted vertically. In addition, group mounting is not possible when an SSR output is used for control output 1 or 2 and an E53-C3N or E53-C3DN Output Unit is used. (Observe the recommended mounting intervals.)
- When group mounting several Controllers, ensure that the surrounding temperature does not exceed the ambient operating temperature listed in the specifications.

2-1-3 Mounting

E5CN-H



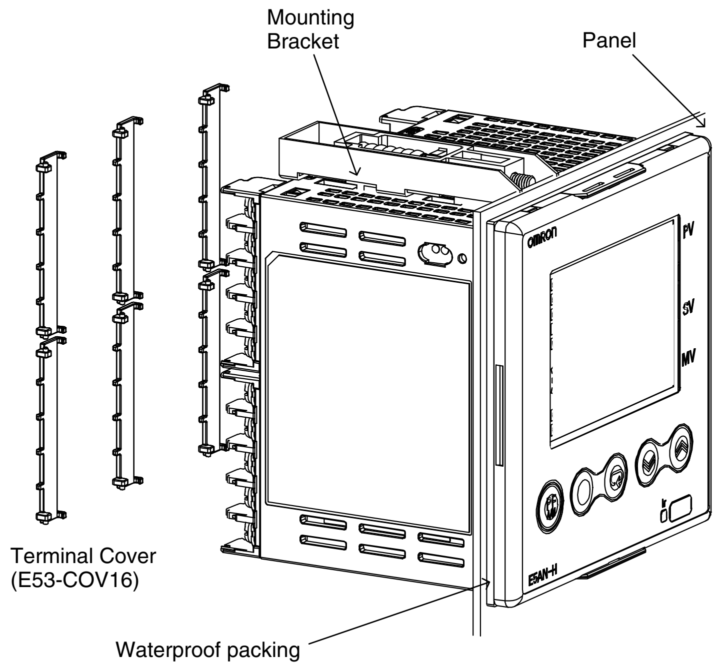
Mounting to the Panel

1,2,3...
1. For waterproof mounting, waterproof packing must be installed on the Controller. Waterproofing is not possible when group mounting several Controllers. Waterproof packing is not necessary when there is no need for the waterproofing function.
2. Insert the E5CN-H into the mounting hole in the panel.
3. Push the adapter from the terminals up to the panel, and temporarily fasten the E5CN-H.
4. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

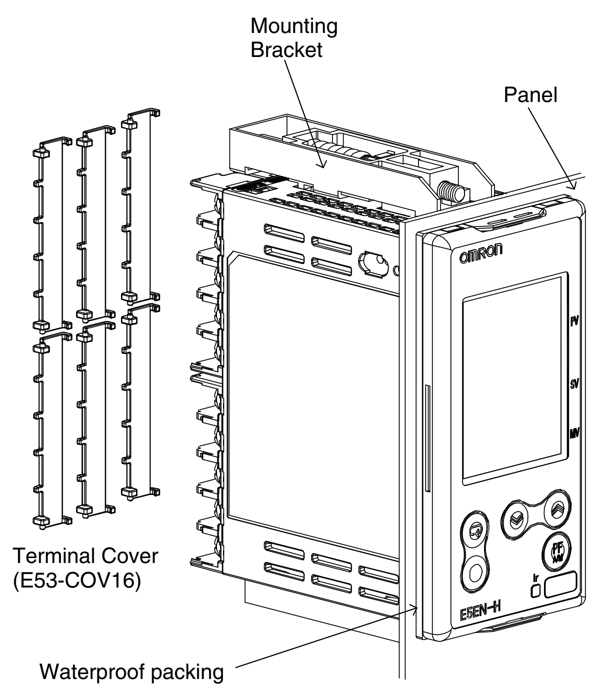
Mounting the Terminal Cover

Make sure that the "UP" mark is facing up, and then attach the E53-COV17 Terminal Cover to the holes on the top and bottom of the Digital Controller.

E5AN/EN-H



E5AN-H



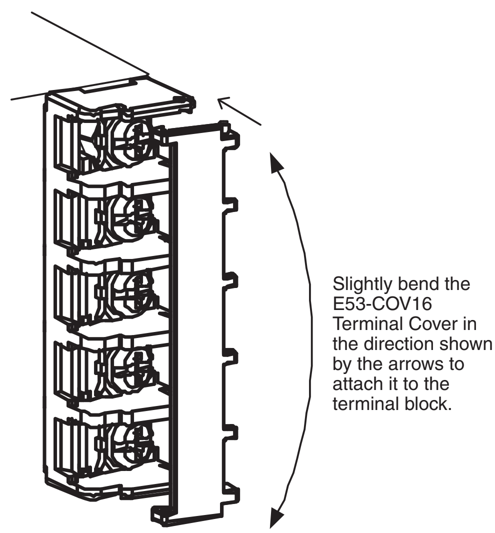
E5EN-H

Mounting to the Panel

1,2,3...
1. For waterproof mounting, waterproof packing must be installed on the Controller. Waterproofing is not possible when group mounting several Controllers. Waterproof packing is not necessary when there is no need for the waterproofing function.
2. Insert the E5AN/E5EN-H into the square mounting hole in the panel (thickness: 1 to 8 mm). Attach the Mounting Brackets provided with the product to the mounting grooves on the top and bottom surfaces of the rear case.
3. Use a ratchet to alternately tighten the screws on the top and bottom Mounting Brackets little by little to maintain balance, until the ratchet turns freely.

Mounting the Terminal Cover

Slightly bend the E53-COV16 Terminal Cover to attach it to the terminal block as shown in the following diagram. The Terminal Cover cannot be attached in the opposite direction.

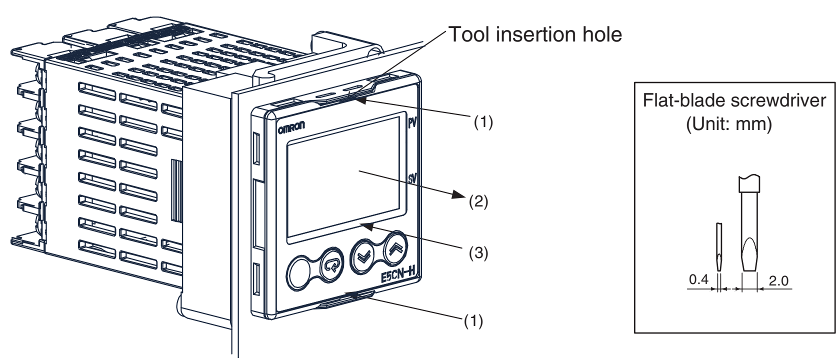


Enlarged Illustration of Terminal Section

2-1-4 Removing the Digital Controller from the Case

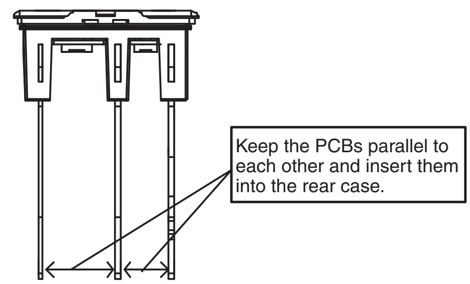
The body of the Digital Controller can be removed from the case to set Output Units or to perform maintenance. Check the specifications of the case and Digital Controller before removing the Digital Controller from the case.

E5CN-H



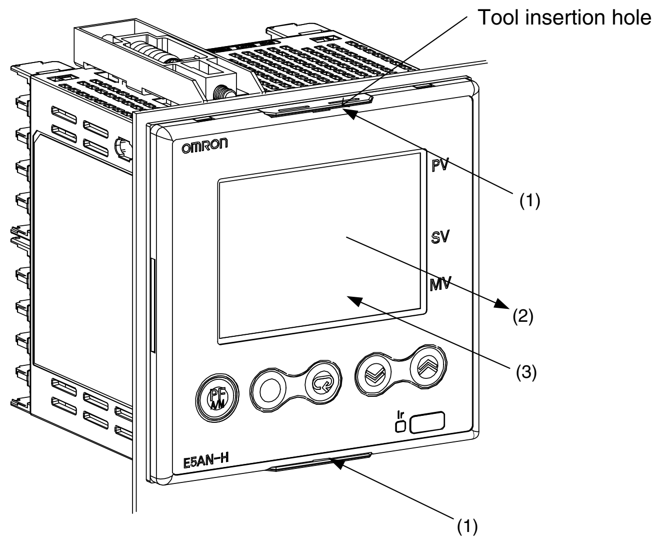
1,2,3...

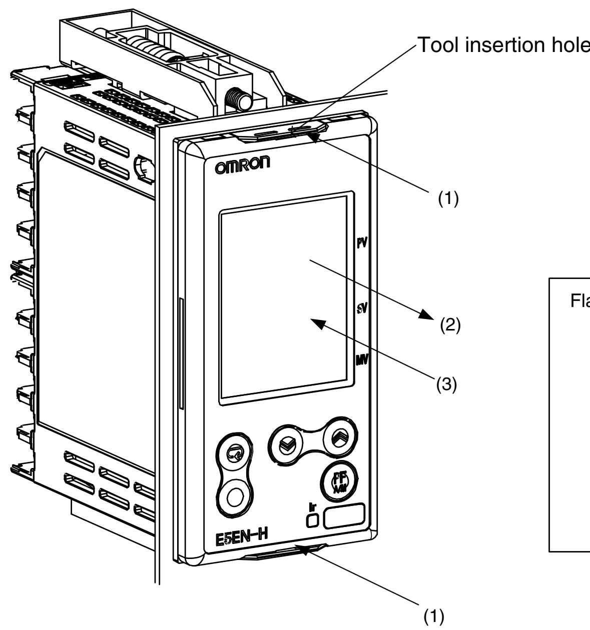
1. Insert a flat-blade screwdriver into the two tool insertion holes (one on the top and one on the bottom) to release the hooks.
2. Insert the flat-blade screwdriver in the gap between the front panel and rear case, and pull out the front panel slightly. Hold the top and bottom of the front panel and carefully pull it out toward you, without applying unnecessary force.
3. When inserting the body of the Digital Controller into the case, make sure the PCBs are parallel to each other, make sure that the sealing rubber is in place, and press the E5CN-H all the way to the rear case. While pushing the E5CN-H into place, push down on the hooks on the top and bottom surfaces of the rear case so that the hooks are securely locked in place. Be sure that electronic components do not come into contact with the case.

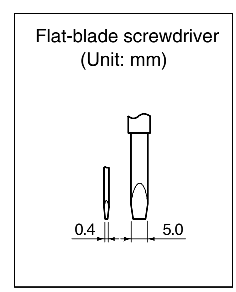


Bottom View of the E5CN-H

E5AN/EN-H

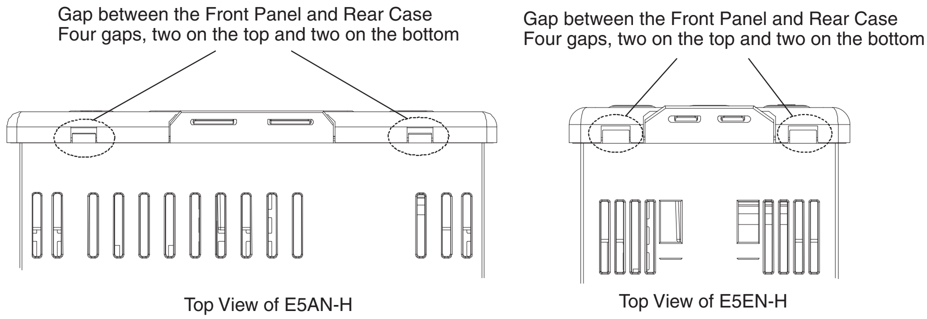




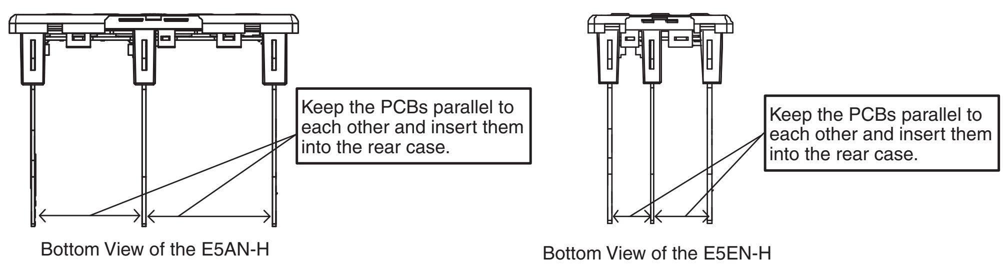


1,2,3...

1. Insert a flat-blade screwdriver into the two tool insertion holes (one on the top and one on the bottom) to release the hooks.
2. Insert a flat-blade screwdriver in the gap between the front panel and rear case (two on the top and two on the bottom), and use it to pry and pull out the front panel slightly. Then, pull out on the front panel gripping both sides. Be sure not to impose excessive force on the panel.



3. When inserting the body of the Digital Controller into the case, make sure the PCBs are parallel to each other, make sure that the sealing rubber is in place, and press the E5AN/EN-H toward the rear case until it snaps into position. While pressing the E5AN/EN-H into place, press down on the hooks on the top and bottom surfaces of the rear case so that the hooks securely lock in place. Make sure that electronic components do not come into contact with the case.



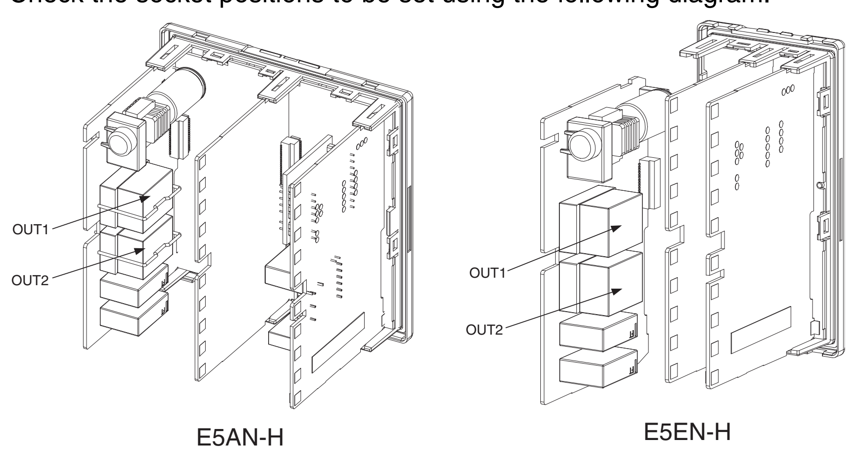
Mounting Output Units

Before Performing the Setup

- Confirm the type of Output Units that are to be set.
- For details on types of Output Units and the main specifications, refer to *Output Units* on page 32.
- For position-proportional models and models with SSR outputs, the Output Units are already set. This setting operation is not required.
- When setting the Output Units, draw out the body of the Controller from the case and insert the Output Units into the sockets for control output 1 and 2.

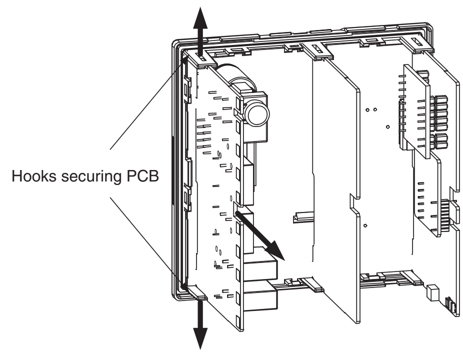
Setting Procedure

- Check the socket positions to be set using the following diagram.

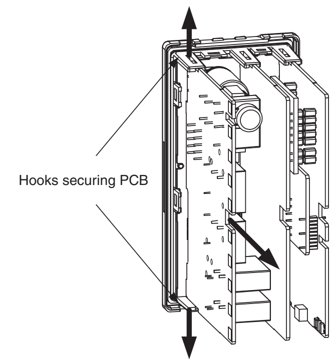


1,2,3...

1. While lifting the hooks securing the PCB on the front panel, remove the PCB to which the sockets are attached.

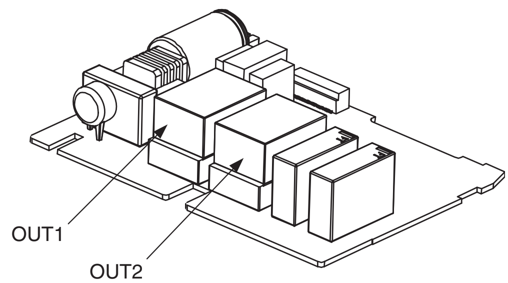


E5AN-H

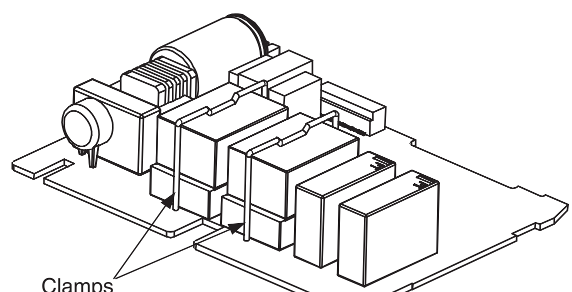


E5EN-H

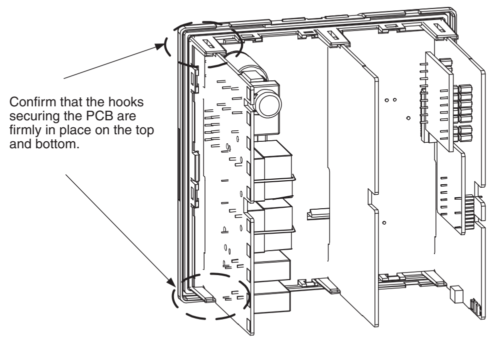
2. Set the Output Unit for control output 1 in the OUT1 socket. Set the Output Unit for control output 2 in the OUT2 socket.



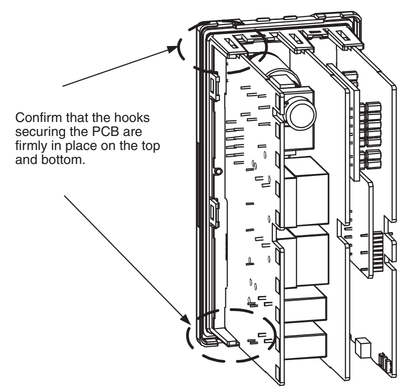
3. For the E5AN-H, use the enclosed clamps to secure the Output Units. Do not use clamps for the E5EN-H.



4. Set the PCB back in its original location, and make sure that the hooks securing the PCB are firmly in place.



E5AN-H



E5EN-H

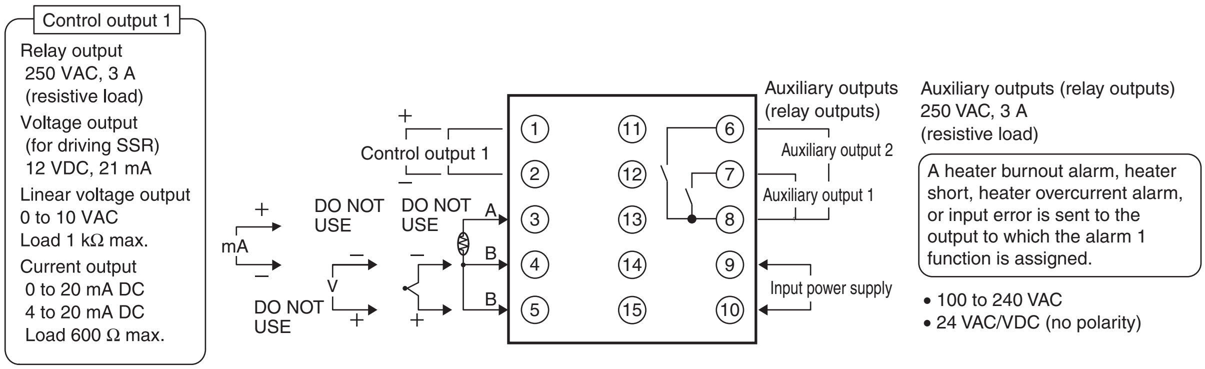
2-2 Wiring Terminals

Check the terminal arrangements for E5CN-H terminals 1 to 15 and E5AN/EN-H terminals 1 to 30 as marked on the product label and on the side of the case.

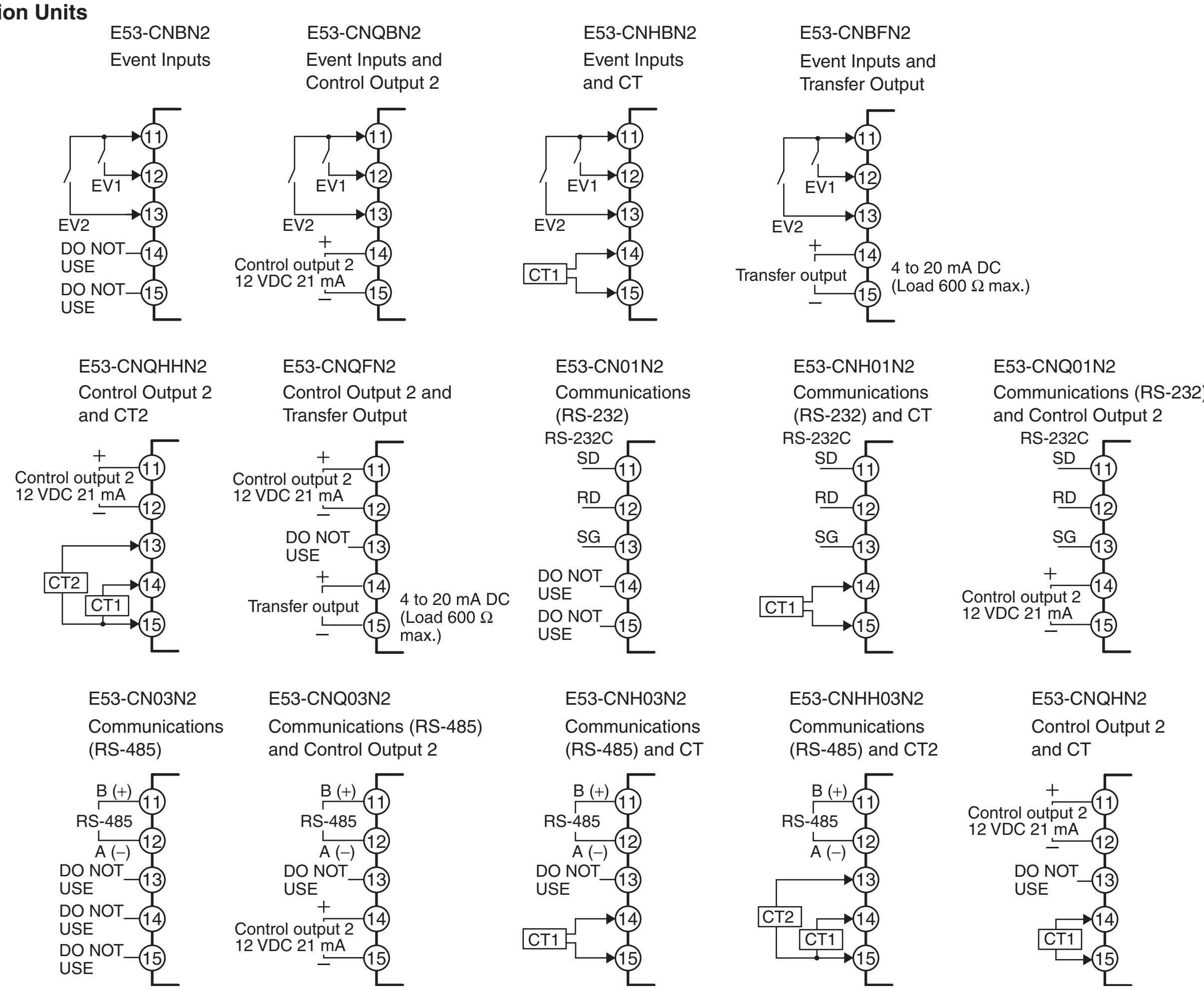
2-2-1 Terminal Arrangement

E5CN-H

Controllers



Option Units

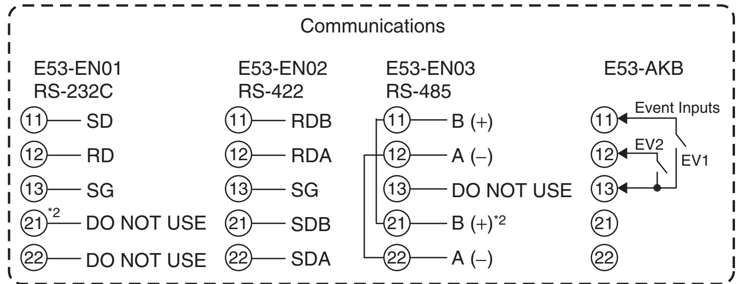


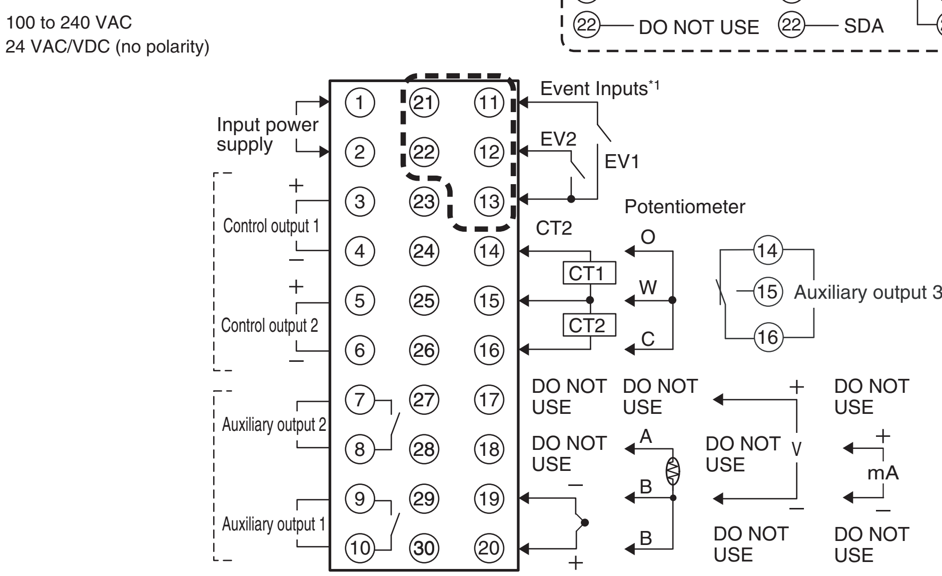
Note Wire all voltage input terminals correctly. The Controller may fail if voltage input terminals are wired incorrectly.

E5AN/EN-H

Controllers

Option Units





Auxiliary output 3

Relay output
SPDT, 250 VAC, 3 A
(resistive load)

A heater burnout alarm, SSR failure, heater overcurrent alarm, input error, or Remote SP Input Error is sent to the output to which the alarm 1 function is assigned.

*1 EV3 and EV4 are assigned to event inputs in Controllers with two event inputs.

Control outputs 1, 2

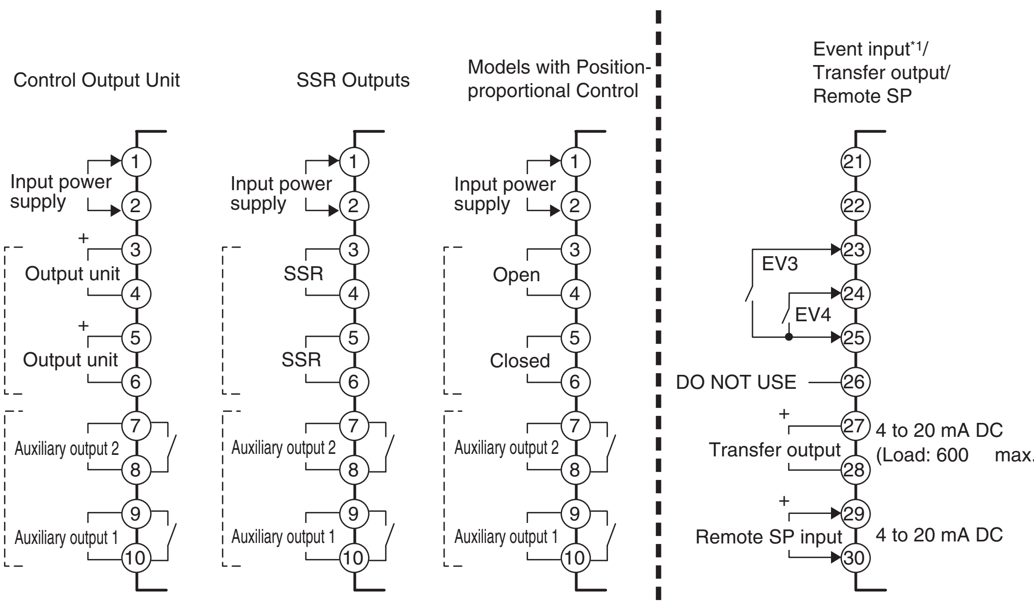
Control Output Unit
Control outputs 1, 2
Refer to page 32

SSR Outputs
75 to 250 VAC, 1 A
(resistive load)

Models with Position-proportional Control
Relay output
250 VAC, 1 A
(including inrush current)

Auxiliary outputs 1, 2, 3

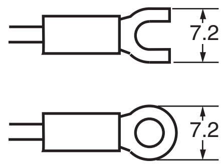
Relay output
SPST-NO,
250 VAC, 3 A
(resistive load)



Note Wire all voltage input terminals correctly. The Controller may fail if voltage input terminals are wired incorrectly.

2-2-2 Precautions when Wiring

- Separate input leads and power lines in order to prevent external noise.
- Use AWG24 (cross-sectional area: 0.205 mm^2) to AWG14 (cross-sectional area: 2.081 mm^2) twisted-pair cable (stripping length: 5 to 6 mm).
- Use crimp terminals when wiring the terminals.
- Use the suitable wiring material and crimp tools for crimp terminals.
- Tighten the terminal screws to a torque of 0.74 to 0.90 N·m.
- Use the following types of crimp terminals for M3.5 screws.



Note Do not remove the terminal block. Doing so will result in malfunction or failure.

2-2-3 Wiring

In the connection diagrams, the left side of the terminal numbers represents the inside of the Controller and the right side represents the outside.

Power supply

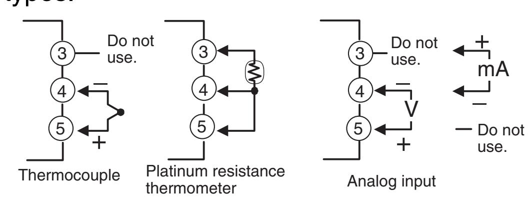
- With the E5CN-H, connect to terminals 9 and 10; with the E5AN-H and E5EN-H, connect pins 1 and 2. The following table shows the specifications.

Input power supply	E5CN-H	E5AN/EN-H
100 to 240 VAC, 50/60 Hz	8.5 VA	12 VA
24 VAC, 50/60 Hz	5.5 VA	8.5 VA
24 VDC (no polarity)	3.5 W	5.5 W

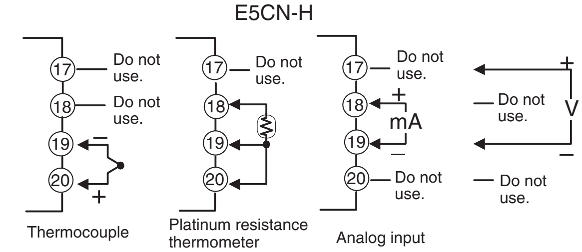
- These models have reinforced insulation between the input power supply, the relay outputs, and other terminals.

Input

- Make the connections as shown below, using terminals 3 to 5 for the E5CN-H and pins 17 to 20 for the E5AN/EN-H, and matching the input types.



E5CN-H

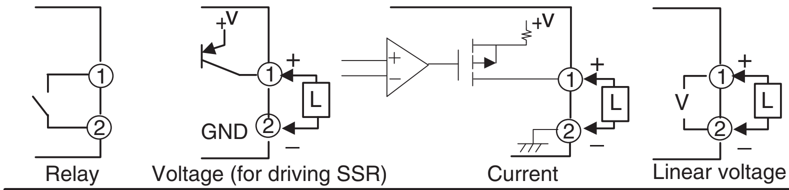


E5AN/EN-H

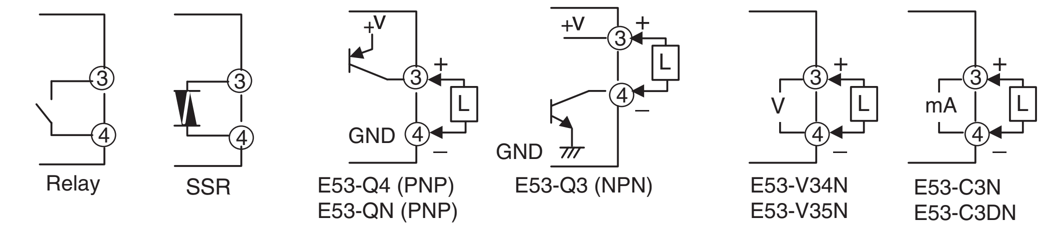
Note When wiring a voltage input, check the connected terminals carefully to make sure there are no mistakes. Incorrect wiring can cause the Unit to fail.

Control Output 1

- Outputs are sent from terminals 1 and 2 with the E5CN-H and from pins 3 and 4 with the E5AN/EN-H. The following diagrams show the available outputs and their internal equalizing circuits.



E5CN-H



E5AN/EN-H

- The following table shows the specifications for each output type.

E5CN-H

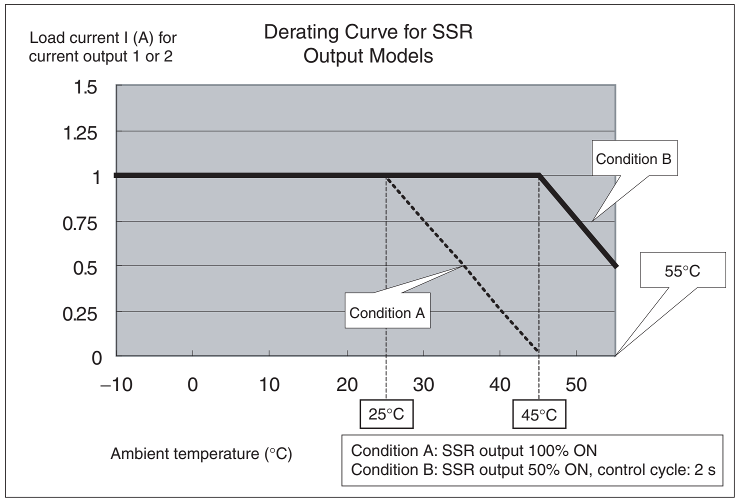
Output type	Specifications
Relay	250 VAC, 3 A (resistive load), electrical durability: 100,000 operations
Voltage (for driving SSR)	PNP type, 12 VDC ±15%, 21 mA (with short-circuit protection)
Current	DC 4 to 20 mA/DC 0 to 20 mA, resistive load: 600 Ω max. Resolution: Approx. 10,000
Linear voltage	0 to 10 VDC, resistive load: 1 kΩ max. Resolution: Approx. 10,000

E5AN/EN-H

Output type	Specifications
SSR	75 to 250 VAC, 1 A (See note.)
Relay (Position-proportional models)	250 VAC 1 A (including inrush current)

Note The SSR output (control output 1 or control output 2) ratings are as follows:

- Rated load voltage: 75 to 250 VAC
- Rated load current: 1 A (resistance load)
  Use the load current within the derating curve.
- A zero cross function is not supported.

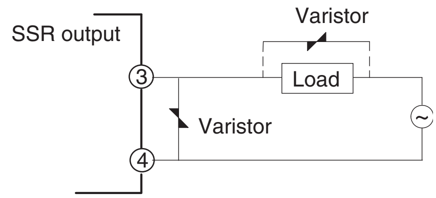


■ Output Units

Model	Output Type	Output method	Specifications
E53-RN	Relay	ON/OFF	250 VAC, 5 A (resistive load), Electrical life: 100,000 operations
E53-QN E53-Q3 E53-Q4	Voltage (PNP) Voltage (NPN) Voltage (PNP)	ON/OFF ON/OFF ON/OFF	PNP type, 12 VDC, 40 mA (with short-circuit protection) NPN type, 24 VDC, 20 mA (with short-circuit protection) PNP type, 24 VDC, 20 mA (with short-circuit protection)
E53-C3N E53-C3DN	4 to 20 mA 0 to 20 mA	Linear Linear	DC 4 to 20 mA, resistive load: 600 Ω max. Resolution: Approx. 10,000 DC 0 to 20 mA, resistive load: 600 Ω max. Resolution: Approx. 10,000
E53-V34N E53-V35N	0 to 10 V 0 to 5 V	Linear Linear	0 to 10 VDC, resistive load: 1 kΩ min. Resolution: Approx. 10,0000 to 5 VDC, resistive load: 1 kΩ min. Resolution: Approx. 10,000

- The E5CN-H voltage output (for driving SSR) is not electrically isolated from the internal circuits. When using a grounding thermocouple, do not connect any of the control output terminals to the ground. (If a control output terminal is connected to the ground, errors will occur in the measured temperature as a result of leakage current.) E5AN/EN-H voltage outputs (for driving SSR), however, are functionally isolated from the internal circuits.
- If high levels of noise or surge are imposed between the output terminals of an SSR output, short-circuit faults may occasionally occur. If the output becomes permanently shorted, there is the danger of fire due to overheating of the heater. Design safety into the system, including measures to prevent excessive temperature rise and spreading of fire.

- Take countermeasures such as installing a surge absorber. As an additional safety measure, provide error detection in the control loop. (Use the Loop Burnout Alarm (LBA) and HS alarm that are provided for the E5□N-H.)

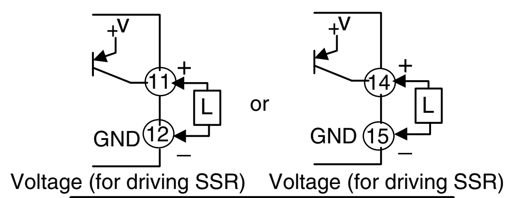


Select a surge absorber that satisfies the following conditions.

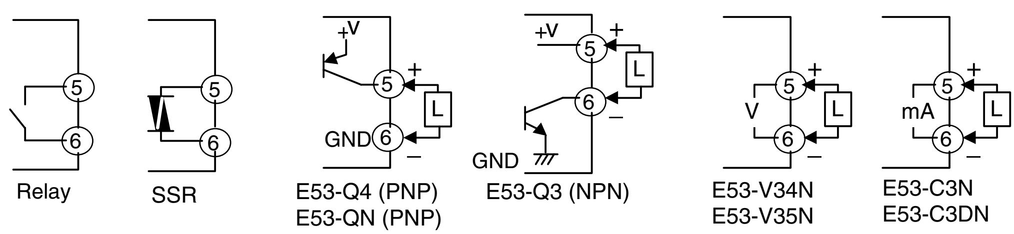
Voltage used	Varistor voltage	Surge resistance
100 to 120 VAC	240 to 270 V	1,000 A min.
200 to 240 VAC	440 to 470 V	

Control Output 2

- Outputs are sent from terminals 11, 12, 14, and 15 with the E5CN-H, and from pins 5 and 6 with the E5AN/EN-H. The following diagrams show the available outputs and their internal equalizing circuits.



E5CN-H



E5AN/EN-H

- The following table shows the specifications for each output type.

E5CN-H

Output type	Specifications
Voltage (for driving SSR)	PNP type, 12 VDC ±15%, 21 mA (with short-circuit protection)

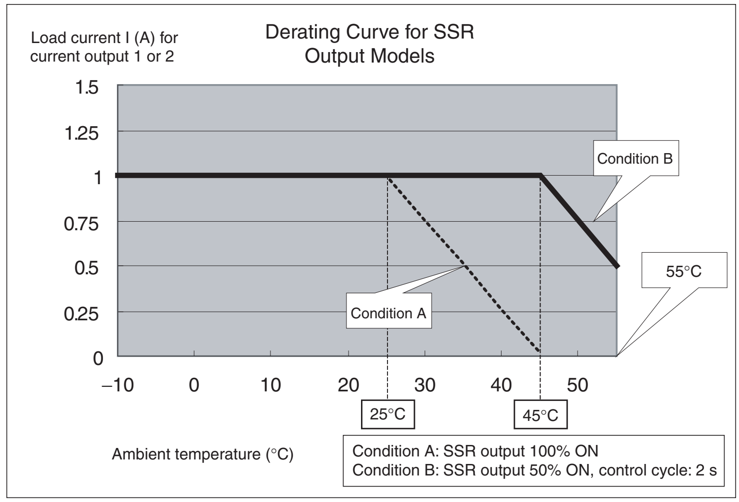
E5AN/EN-H

Output type	Specifications
SSR	75 to 250 VAC 1 A (See note.)
Relay (Position-proportional models)	250 VAC 1 A (including inrush current)

Note The SSR output (control output 1 or control output 2) ratings are as follows:

- Rated load voltage: 75 to 250 VAC
- Rated load current: 1 A (resistance load)
  Use the load current within the derating curve.

• A zero cross function is not supported.

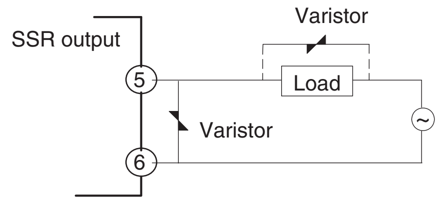


■ Output Units

Model	Output Type	Output method	Specifications
E53-RN	Relay	ON/OFF	250 VAC, 5 A (resistive load), Electrical life: 100,000 operations
E53-QN E53-Q3 E53-Q4	Voltage (PNP) Voltage (NPN) Voltage (PNP)	ON/OFF ON/OFF ON/OFF	PNP type, 12 VDC, 40 mA (with short-circuit protection) NPN type, 24 VDC, 20 mA (with short-circuit protection) PNP type, 24 VDC, 20 mA (with short-circuit protection)
E53-C3N E53-C3DN	4 to 20 mA 0 to 20 mA	Linear Linear	DC 4 to 20 mA, resistive load: 600 Ω max. Resolution: Approx. 10,000 DC 0 to 20 mA, resistive load: 600 Ω max. Resolution: Approx. 10,000
E53-V34N E53-V35N	0 to 10 V 0 to 5 V	Linear Linear	0 to 10 VDC, resistive load: 1 kΩ min. Resolution: Approx. 10,0000 to 5 VDC, resistive load: 1 kΩ min. Resolution: Approx. 10,000

- The E5CN-H voltage output (for driving SSR) is not electrically isolated from the internal circuits. When using a grounding thermocouple, do not connect any of the control output terminals to the ground. (If a control output terminal is connected to the ground, errors will occur in the measured temperature as a result of leakage current.) E5AN/EN-H voltage outputs (for driving SSR), however, are functionally isolated from the internal circuits.
- Control output 2 of the E5CN-H is a voltage output (for driving SSR) only, and outputs across terminals 11(+) and 12(-), or 14(+) and 15(-).
- Control output 1 (voltage output for driving SSR) and control output 2 (voltage output for driving SSR) are not isolated.
- If high levels of noise or surge are imposed between the output terminals of an SSR output, short-circuit faults may occasionally occur. If the output becomes permanently shorted, there is the danger of fire due to overheating of the heater. Design safety into the system, including measures to prevent excessive temperature rise and spreading of fire.

- Take countermeasures such as installing a surge absorber. As an additional safety measure, provide error detection in the control loop. (Use the Loop Burnout Alarm (LBA) and HS alarm that are provided for the E5☐N-H.)

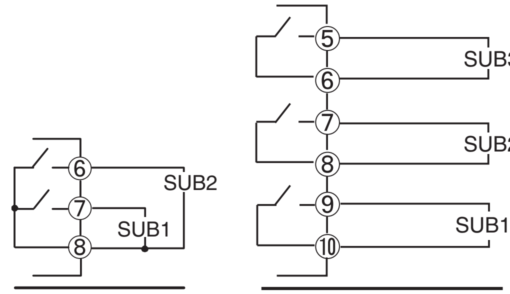


Select a surge absorber that satisfies the following conditions.

Voltage used	Varistor voltage	Surge resistance
100 to 120 VAC	240 to 270 V	1,000 A min.
200 to 240 VAC	440 to 470 V	

Auxiliary Outputs 2, and 3

- On the E5CN-H☐2☐-500, auxiliary output 1 (SUB1) is output across terminals 7 and 8, and auxiliary output 2 (SUB2) is output across terminals 6 and 8.
- On the E5AN/EN-H☐2☐-500, auxiliary output 1 (SUB1) is output across terminals 9 and 10, auxiliary output 2 (SUB2) is output across terminals 7 and 8.
- On the E5AN/EN-H☐3☐-500, auxiliary output 1 (SUB1) is output across terminals 9 and 10, auxiliary output 2 (SUB2) is output across terminals 7 and 8, and auxiliary output 3 (SUB3) is output across terminals 14, 15 and 16.
- When the Input Error Output parameter is set to ON, the output assigned to the alarm 1 function turns ON when an input error occurs.
- If the Remote SP Input Error Output parameter is set to ON, the output assigned to the alarm 1 function will turn ON when an RSP input error occurs.
- When the HB alarm, HS alarm, or heater overcurrent alarm is used with the E5CN-H (with E53-CN☐H/HH☐N2), alarms are output to the output assigned to the alarm 1 function.
- When the HB alarm, HS alarm, or heater overcurrent alarm is used with the E5AN-H/EN-H, alarms are output across terminals 9 and 10.
- On the E5CN-H, when heating/cooling control is used, auxiliary output 2 becomes control output (cooling).
- On the E5AN-H and E5EN-H, when heating/cooling control is used, control output 2 becomes the control output (cooling).
- For models that have a heater burnout alarm, an OR of the alarm 1 function and the HB alarm, HS alarm, or heater overcurrent alarm is output. If the alarm 1 function is to be used for HB alarm only, set the alarm 1 type to 0 (i.e., do not use alarm 1 function).
- The following diagrams show the internal equalizing circuits for auxiliary outputs 1, 2, and 3.



E5CN-H E5AN/EN-H

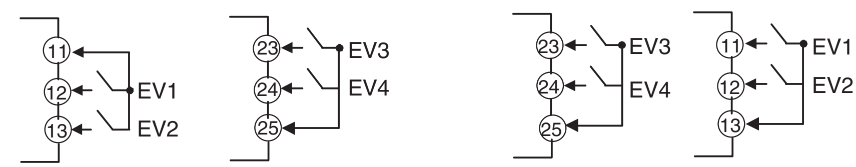
ALM1, 2, 3 can be output to auxiliary output 1, 2, 3 or changed with the advanced function setting level.

- The relay specifications are as follows:

E5☐N-H (SUB1, SUB2)	SPST-NO, 250 VAC, 3 A
E5☐N-H (SUB3)	SPDT, 250 VAC, 3 A

Event Inputs

- The E5☐N-H☐☐☐B supports event inputs. When event inputs 1/2 are to be used, connect to terminals 11 to 13, and when event inputs 3/4 are to be used, connect to terminals 23 to 25.



Two Event Inputs: E53-CN☐B☐N2 (for E5CN-H)

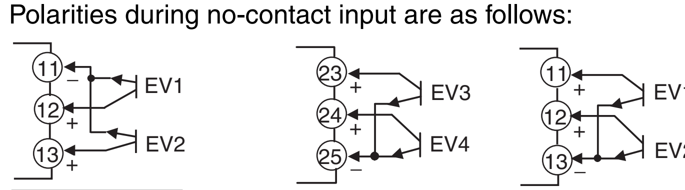
Two Event Inputs: E5AN/EN-H☐B☐M☐-500 (for E5AN/EN-H)

Four Event Inputs: E5AN/EN-H☐B☐M☐-500 with the E53-AKB (for the E5AN/EN-H)

- Use event inputs under the following conditions:
- The outflow current is approximately 7 mA.

Contact input	ON: 1 kΩ max., OFF: 100 kΩ min.
No-contact input	ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max.

Polarities during no-contact input are as follows:



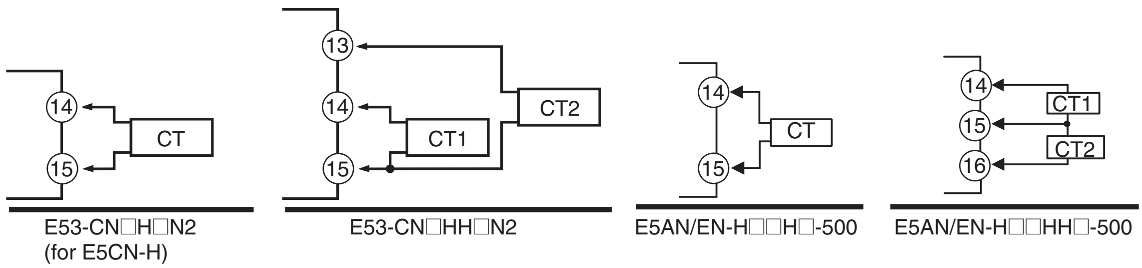
Two Event Inputs: E53-CN☐B☐N2 (for E5CN-H)

Two Event Inputs: E5AN/EN-H☐B☐M☐-500 (for E5AN/EN-H)

Two Additional Event Inputs: E53-AKB in E5AN/EN-H☐B☐M☐-500 (for E5AN/EN-H)

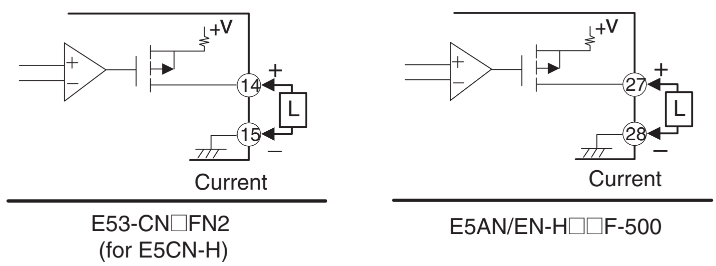
CT Inputs

- When the HB alarm, HS alarm, or heater overcurrent alarm is to be used with the E5CN-H□M□-500 with an E53-CN□H/HH□N2 Option Unit, connect a current transformer (CT) across terminals 14 and 15 or terminals 13 and 15 (no polarity).
- When the HB alarm, HS alarm, or heater overcurrent alarm is to be used with the E5AN/EN-H□□H□-500 or E5AN/EN-H□□HH□-500, connect a current transformer (CT) across terminals 14 and 15 or terminals 15 and 16 (no polarity).



Transfer Output

- On the E5CN-H□M□-500 with an E53-CN□FN2, the transfer output is output across terminals 14 and 15.
- On the E5AN/EN-H□□F-500, transfer output is output across terminals 27 and 28.

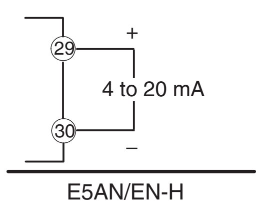


Output type	Specifications
Current	4 to 20 mA DC, Load: 600 Ω max., Resolution: 10,000

Even with models that do not have a transfer output, control outputs 1 or 2 can be used as a simple transfer output if it is a current output or linear output. For details on the operation, refer to *4-14 Using the Transfer Output*.

Remote SP Input

- The E5AN-H and E5EN-H support remote SP inputs. To use remote SP, connect to terminals 29 and 30.

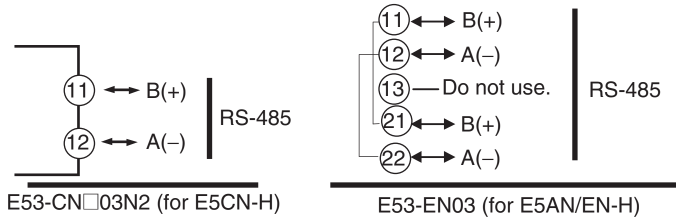


Remote SP inputs are not electrically isolated from the internal circuits. When using a grounding thermocouple, do not connect any of the remote SP input terminals to the ground. (If a remote SP input terminal is connected to the ground, errors will occur in the measured temperature as a result of leakage current.)

Communications

RS-485

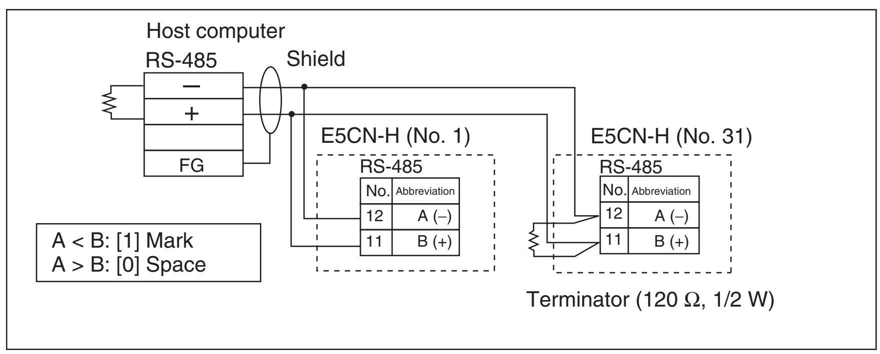
- When communications are to be used with the E53-CN□03N2 for the E5CN-H, or E53-EN03 for the E5AN/EN-H, connect communications cable across terminals 11 and 12 or 21 and 22.



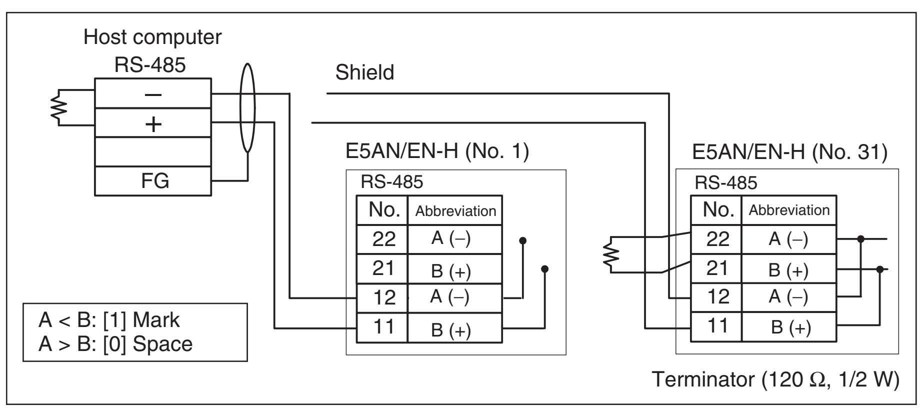
Specify both ends of the transmission path including the host computer as end nodes (that is, connect terminators to both ends).
The minimum terminal resistance is 54 Ω.

Communications Unit Connection Diagram

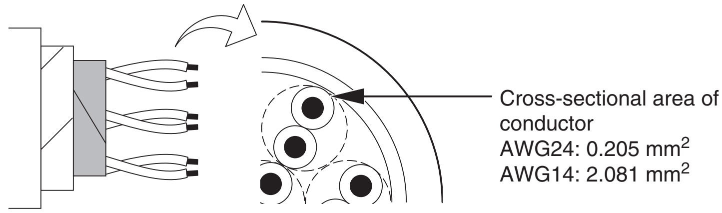
E5CN-H



E5AN/EN-H

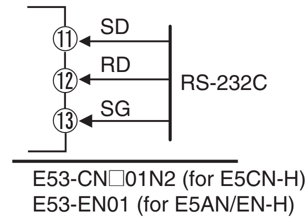


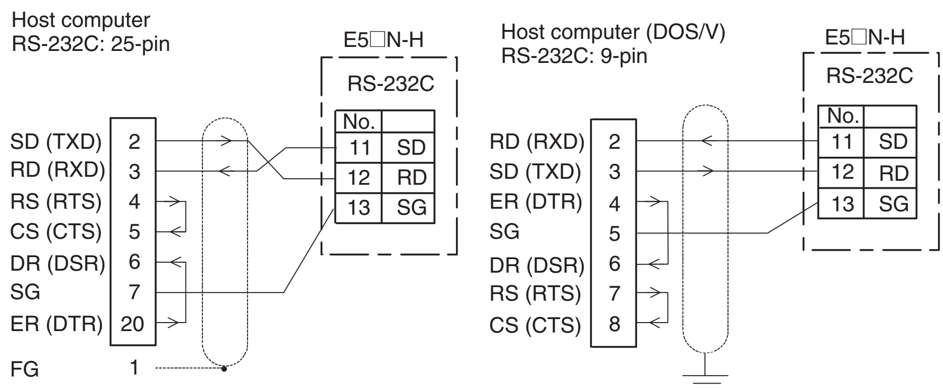
- The RS-485 connection can be either one-to-one or one-to-N. A maximum of 32 Units (including the host computer) can be connected in one-to-N systems. The maximum total cable length is 500 m. Use AWG24 (cross-sectional area: 0.205 mm^2) to AWG14 (cross-sectional area: 2.081 mm^2) shielded twisted-pair cable.



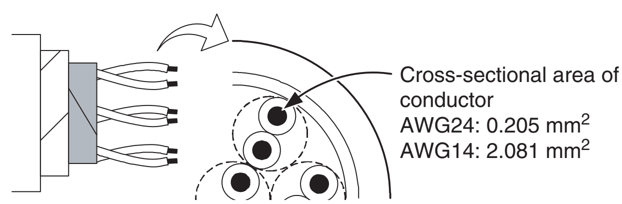
RS-232C

- When communications are to be used with the E53-CN□01N2 for the E5CN-H, or the E53-EN01 for the E5AN/EN-H, connect communications cable across terminals 11 to 13.



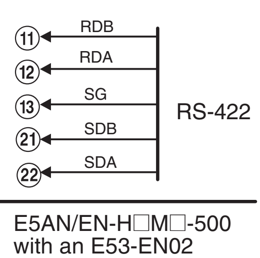


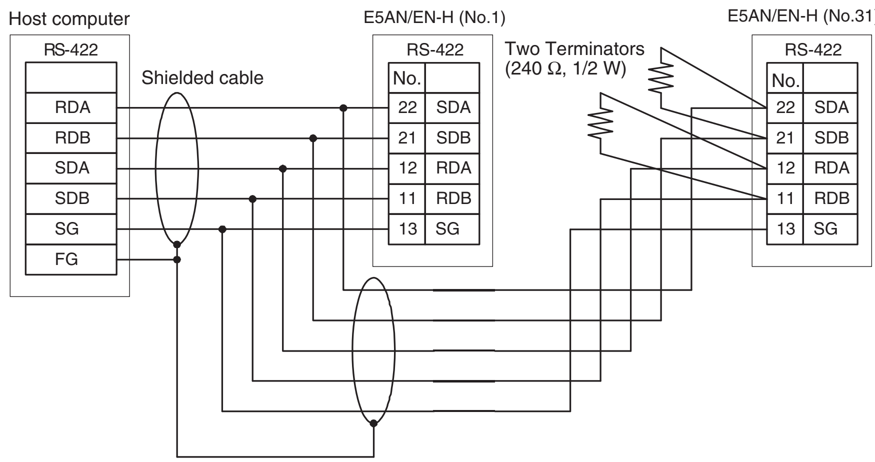
- A 1:1 connection is used. The maximum cable length is 15 m. To extend the transmission path, use the OMRON Z3R RS-232C Optical Interface.
- Use AWG24 (cross-sectional area: 0.205 mm^2) to AWG14 (cross-sectional area: 2.081 mm^2) shielded twisted-pair cable.



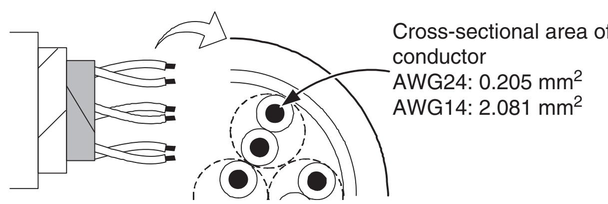
RS-422 (E5AN/EN-H Only)

- When communications are to be used with the E53-EN02 for the E5AN/EN-H, connect Communications Cable across terminals 11 to 13 and 21 to 22.





- A 1:1 or 1:N connection is used. When a 1:N connection is used, a maximum of 32 nodes including the host computer can be connected.
- Use AWG24 (cross-sectional area: 0.205 mm^2) to AWG14 (cross-sectional area: 2.081 mm^2) shielded twisted-pair cable.



2-3 Using the Support Software Port

Use the communications port for Support Software to connect the personal computer to the Digital Controller when using EST2-2C-MV4 CX-Thermo or a version of CX-Thermo higher than 4.00, or other Support Software. The E58-CIFQ1 USB-Serial Conversion Cable is required to make the connection.

For information concerning the models that can be used with CX-Thermo, contact your OMRON sales representative.

Procedure

Use the following procedure to connect the Digital Controller to the personal computer using the USB-Serial Conversion Cable. The USB-Serial Conversion Cable is used to communicate with the COM port of the personal computer. To perform communications using USB-Serial Conversion Cable, set the communications port (COM port) number to be used for the software to the COM port assigned to the Cable.

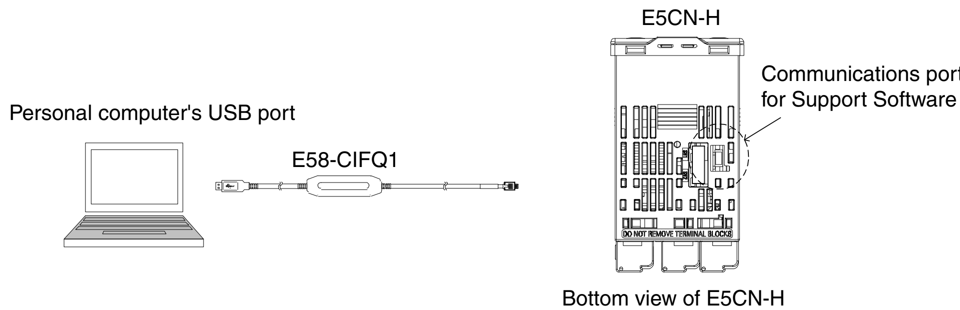
1,2,3...

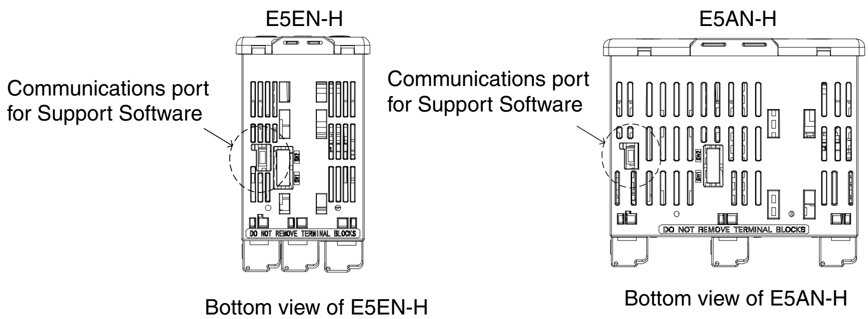
1. Turn ON the power to the Digital Controller.

   Note If the Cable is connected when the power to the Digital Controller is OFF, power will be supplied from the personal computer and impose a load on the internal circuits of the Digital Controller.

2. Connect the Cable.
   Connect the personal computer's USB port with the Support Software port on the Digital Controller using the Cable.

- Digital Controller Connection Method





Note Hold the connector when inserting or disconnecting the Cable.

3. Install the driver.
   Install the driver to enable the Cable to be used with the personal computer.
   - Installation
     When the Cable is connected with the personal computer, the OS detects the product as a new device. At this time, install the driver using the installation wizard. For details on installation methods, refer to the user's manual for the E58-CIFQ1 USB-Serial Conversion Cable.
4. Setting Setup Tool Communications Conditions
   Set the communications port (COM port) number to be used for the CX-Thermo Setup Tool to the COM port number assigned to the USB-Serial Conversion Cable.
   Refer to the E58-CIFQ1 USB-Serial Conversion Cable *Instruction Manual* and *Setup Manual* for details on how to check the COM port assigned to the USB-Serial Conversion Cable.
   The communications conditions for Setup Tool COM ports are fixed as shown in the table below. Set the communications conditions for the CX-Thermo Setup Tool according to the following table.

Parameter	Set value
Communications Unit No.	01
Communications baud rate	38.4 (kbps)
Communications data length	7 (bits)
Communications stop bits	2 (bits)
Communications parity	Even

2-4 Using Infrared Communications

When a Setup Tool, such as CX-Thermo version 4.00 or later (EST2-2C-MV4 or later), is used, the personal computer and Digital Controller can be connected using infrared communications. Using infrared communications enables the personal computer and Digital Controller to be connected from the front panel while ensuring a dust-tight and drip-tight structure. Use a USB-Infrared Conversion Cable, and connect it to the USB port at the personal computer. Infrared communications are supported only for the E5AN-H and E5EN-H. The infrared communications port and the Setup Tool port cannot be used at the same time.

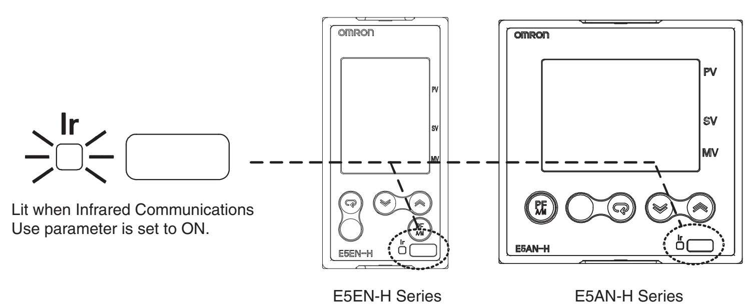
For information concerning the models that can be used with the CX-Thermo, contact your OMRON sales representatives.

Procedure

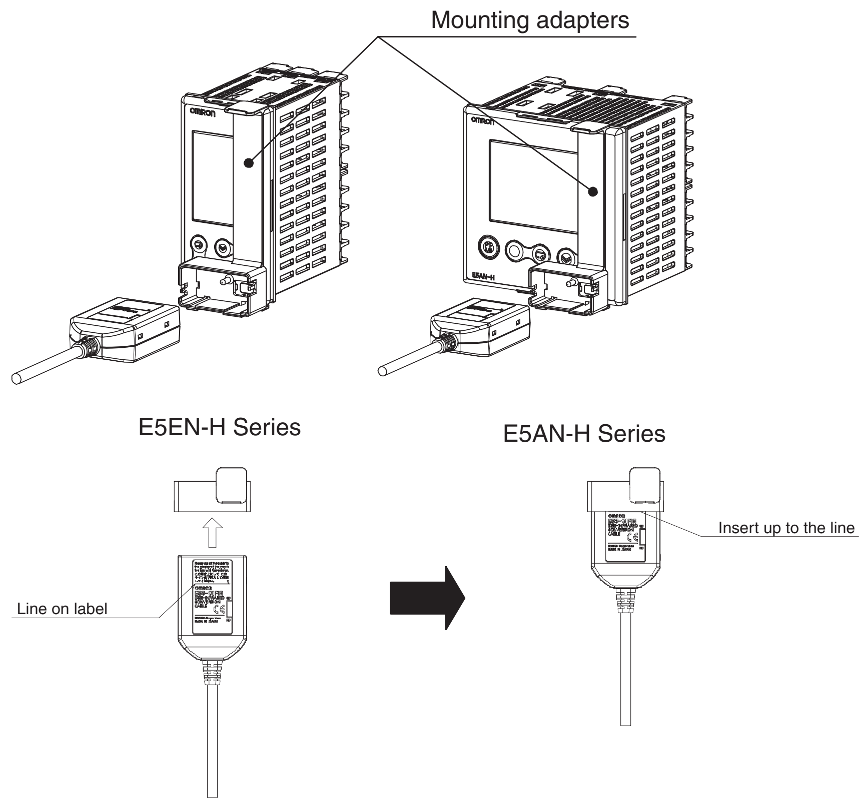
Use the following procedure to connect the Digital Controller to the personal computer using the USB-Infrared Conversion Cable. The USB-Infrared Conversion Cable is used to communicate with the COM port on the personal computer. To perform communications using the USB-Infrared Conversion Cable, set the communications port (COM port) number to be used for the Setup Tool (such as CX-Thermo) to the COM port assigned to the Cable.

1,2,3...

1. Connecting the USB-Infrared Conversion Cable to the Personal Computer
   Connect the USB-Infrared Conversion Cable to the USB port on the personal computer.
2. Install the driver
   Install the driver to enable the USB-Infrared Conversion Cable to be used with the personal computer.
   - Installation
     When the Cable is connected with the personal computer, the OS will detect is as a new device. At this time, install the driver using the installation wizard. For details on installation methods, refer to the *Instruction Sheet* and *Setup Manual* for the E58-CIFIR USB-Infrared Conversion Cable.
3. Enabling Digital Controller Infrared Communications
   Mount the Digital Controller to the panel and wire it. Turn ON the power supply for the Digital Controller, go to the adjustment level, and set the Infrared Communications Use parameter to ON. When this parameter is set to ON, the Ir indicator on the front panel of the Digital Controller will light. This enables connecting to a personal computer using infrared communications.



4. Connecting the USB-Infrared Conversion Cable to the Digital Controller
   Mount the enclosed adapter to the Digital Controller. Hold the USB-Infrared Conversion Cable with the label side facing up, and insert the Cable into the adapter to the line specified on the label.



5. Setting the Setup Tool Communications Conditions
   Set the communications port (COM port) number to be used for the CX-Thermo Setup Tool to the COM port number assigned to the USB-Infrared Conversion Cable.
   Refer to the E58-CIFIR USB-Infrared Conversion Cable *Instruction Sheet* and *Setup Manual* for details on checking the COM port assigned to the USB-Infrared Conversion Cable. The communications conditions for infrared COM ports are fixed as shown in the table below. Set the communications conditions for the CX-Thermo Setup Tool according to the following table.

Parameter	Set value
Communications Unit No.	01
Communications baud rate	38.4 (kbps)
Communications data length	7 (bits)
Communications stop bits	2 (bits)
Communications parity	Even

6. Checking the Settings
   After completing all data transfers, be sure that the data is correct. Finally, remove the USB-Infrared Conversion Cable and mounting adapter from the Digital Controller and set the Infrared Communications Use parameter to OFF. Operation can now be started.

   Turn ON the Infrared Communications Use parameter only when connected to the Setting Tool through infrared communications. Leave it set to OFF during normal operation.

SECTION 3
Basic Operation

This section describes the basic operation of the E5CN-H, E5AN-H, and E5EN-H Digital Controllers, including key operations to set parameters and descriptions of display elements based on specific control examples.

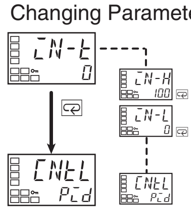
3-1 Initial Setting Examples

Initial hardware setup, including the sensor input type, alarm types, control periods, and other settings is done using parameter displays. The and Keys are used to switch between parameters, and the amount of time that you press the keys determines which parameter you move to.

This section describes 3 typical examples.

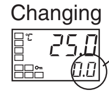
Explanation of Examples

Changing Parameters



A image means that there are parameters. Continue pressing the key to change parameters until you reach the intended parameter.

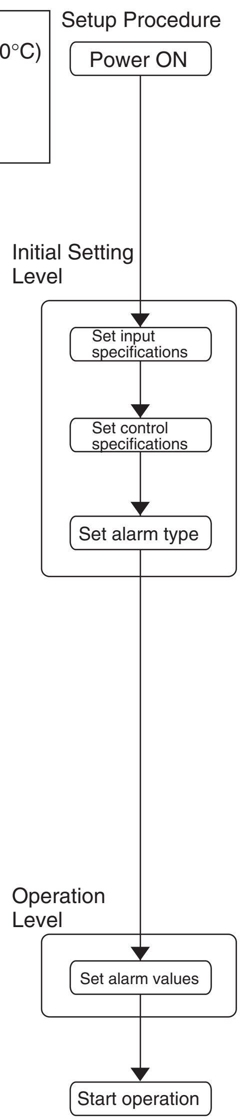
Changing Numbers

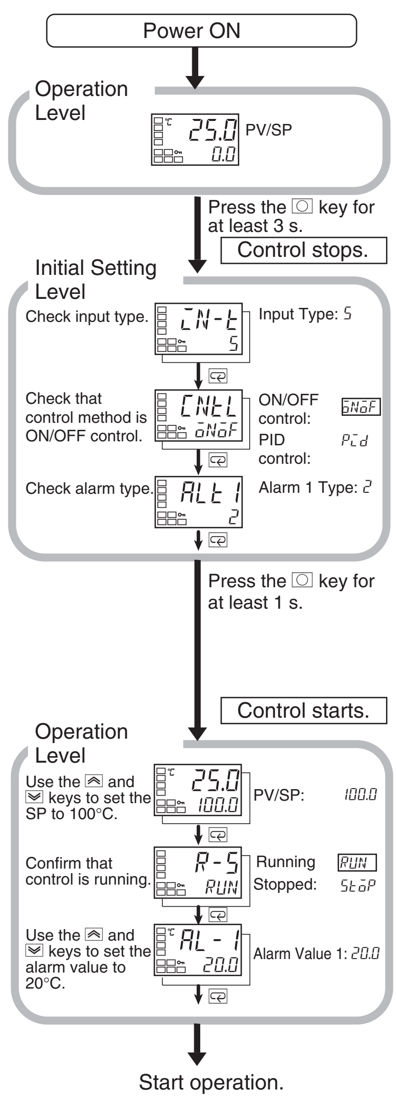


Numeric data and selections in each screen can be changed by using the and keys.

Example 1

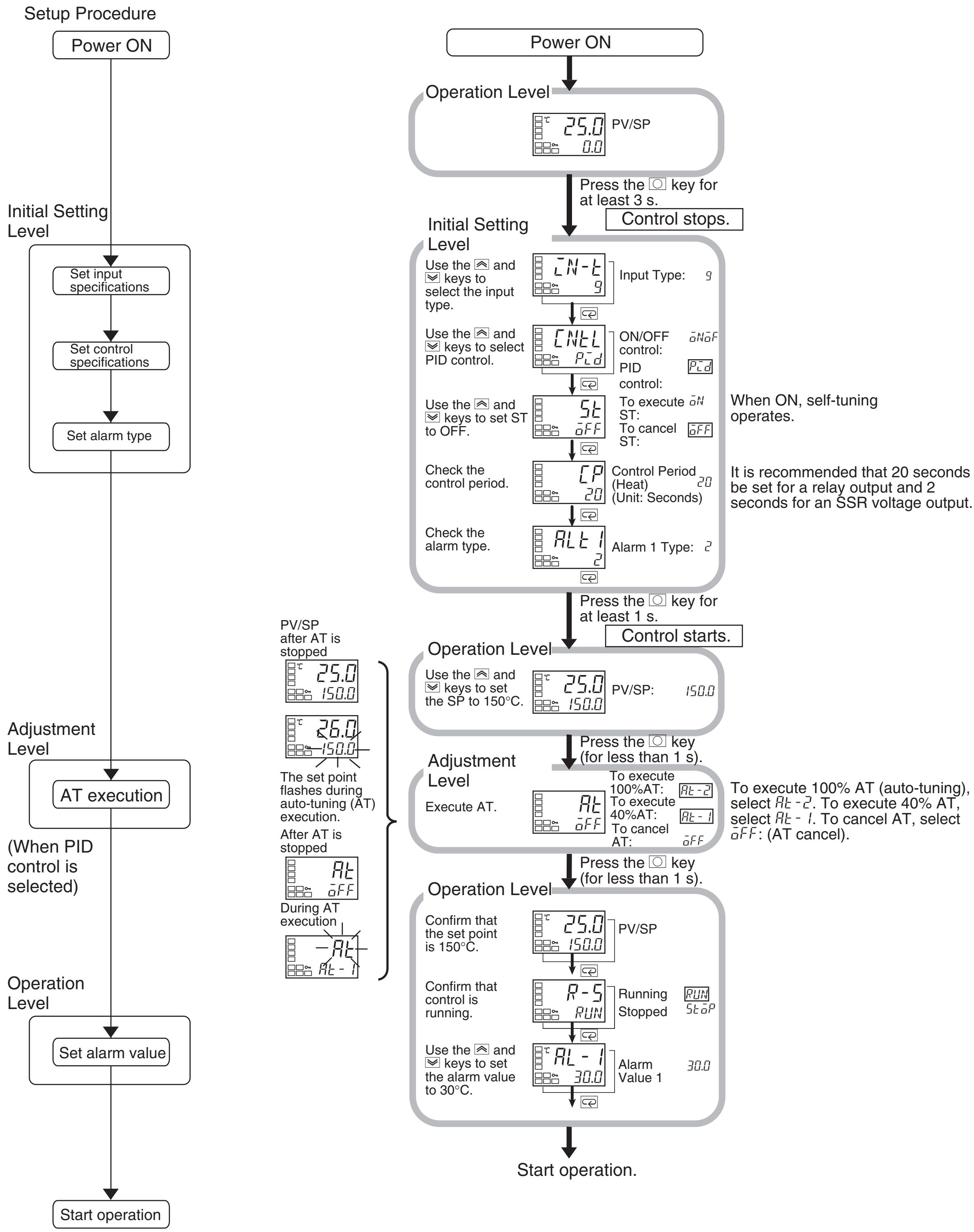
Input type:	5 (K thermocouple, –200.0°C to 1,300.0°C)
Control method:	ON/OFF control
Alarm type:	2 (upper limit)
Alarm value 1:	20°C (deviation)
Set point:	100°C





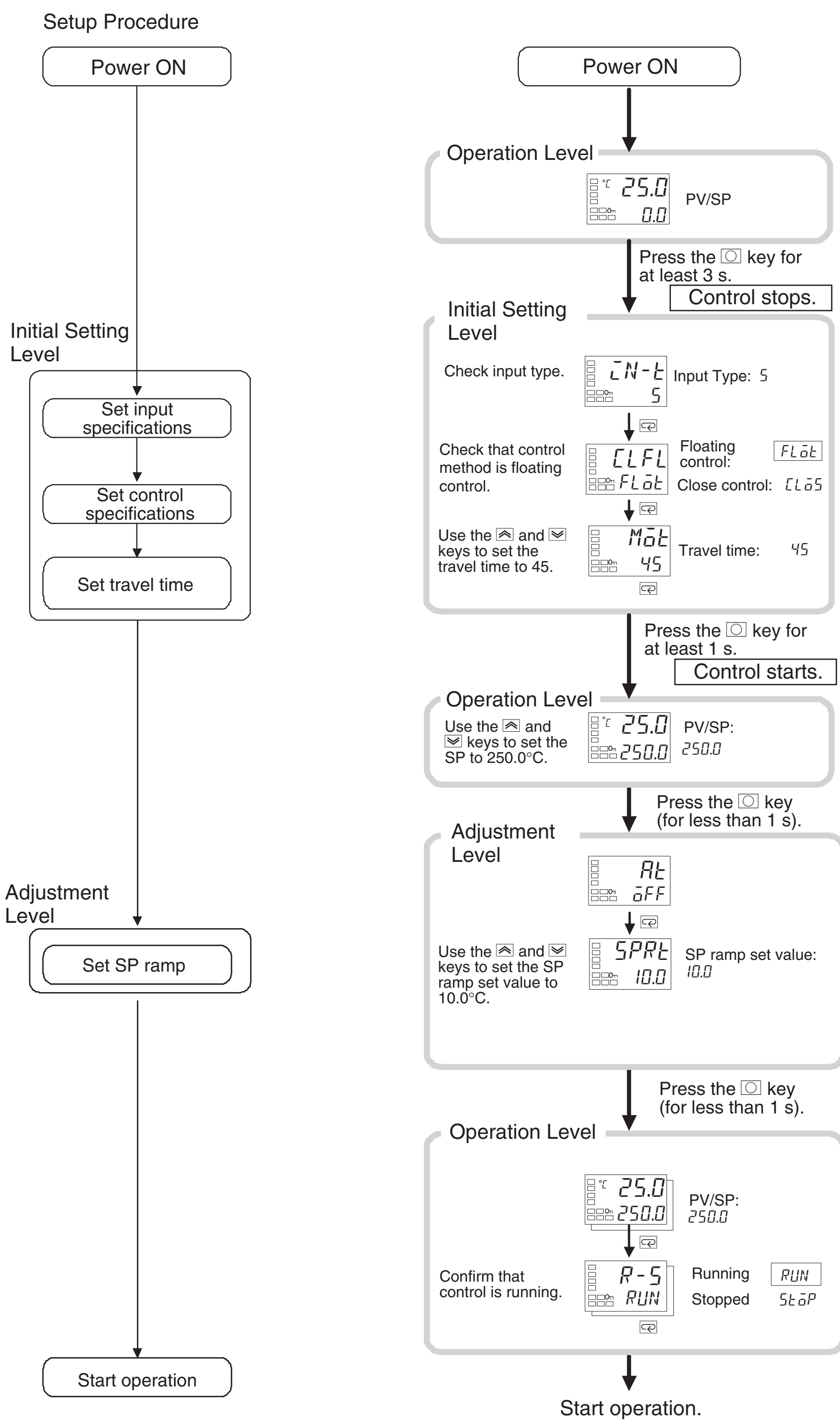
Example 2

Input type:	9 (T thermocouple, –200.0°C to 400.0°C)
Control method:	PID control
PID constants found using auto-tuning (AT).	
Alarm type:	2 upper limit
Alarm value 1:	30°C
Set point:	150°C



Example 3

Input type:	5 (K thermocouple, –200.0°C to 1,300.0°C)
Control method:	Floating control (default)
SP ramp time unit:	EU/min (default)
Travel time:	45 s
SP ramp set value:	10.0 EU (°C)
Set point:	250°C



3-2 Setting the Input Type

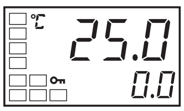
The Controller supports 3 input types: platinum resistance thermometer, thermocouple, and analog inputs. Set the input type that matches the sensor that is used.

3-2-1 Input Type

The following example shows how to set a K thermocouple for –20.0 to 500.0°C.

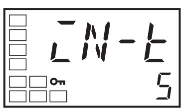
Operating Procedure

Operation Level



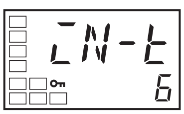
1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

Initial Setting Level



Input Type

2. Press the Key to enter the set value of the desired sensor. When you use a K thermocouple (–20.0 to 500.0°C), enter 6 as the set value.



Hint: The key operation is saved two seconds after the change, or by pressing the or Key.

List of Input Types

Input type	Specifications	Set value	Input temperature setting range
Platinum resistance thermometer	Pt100	0	–200.0 to 850.0 (°C)/–300.0 to 1,500.0 (°F)
		1	–199.9 to 500.0 (°C)/–199.9 to 900.0 (°F)
		2	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)
	JPt100	3	–199.9 to 500.0 (°C)/–199.9 to 900.0 (°F)
		4	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)
Thermocouple	K	5	–200.0 to 1,300.0 (°C)/–300.0 to 2,300.0 (°F)
		6	–20.0 to 500.0 (°C)/0.0 to 900.0 (°F)
	J	7	–100.0 to 850.0 (°C)/–100.0 to 1,500.0 (°F)
		8	–20.0 to 400.0 (°C)/0.0 to 750.0 (°F)
	T	9	–200.0 to 400.0 (°C)/–300.0 to 700.0 (°F)
		10	–199.9 to 400.0 (°C)/–199.9 to 700.0 (°F)
	E	11	–200.0 to 600.0 (°C)/–300.0 to 1,100.0 (°F)
	L	12	–100.0 to 850.0 (°C)/–100.0 to 1,500.0 (°F)
	U	13	–200.0 to 400.0 (°C)/–300.0 to 700.0 (°F)
		14	–199.9 to 400.0 (°C)/–199.9 to 700.0 (°F)
	N	15	–200.0 to 1,300.0 (°C)/–200.0 to 2,300.0 (°F)
	R	16	0.0 to 1,700.0 (°C)/0.0 to 3,000.0 (°F)
	S	17	0.0 to 1,700.0 (°C)/0.0 to 3,000.0 (°F)
	B	18	100.0 to 1,800.0 (°C)/300.0 to 3,200.0 (°F)
	W	19	0.0 to 2,300.0 (°C)/0.0 to 3,200.0 (°F)
	PLII	20	0.0 to 1,300.0 (°C)/0.0 to 2,300.0 (°F)
	K	21	–50.00 to 200.00 (°C)/–50.00 to 200.00 (°F)
	J	22	–50.00 to 200.00 (°C)/–50.00 to 200.00 (°F)
	T	23	–50.00 to 200.00 (°C)/–50.00 to 200.00 (°F)

Input type	Specifications	Set value	Input temperature setting range
Platinum resistance thermometer	Pt100	24	–50.0 to 200.0 (°C)/–50.0 to 200.0 (°F)
Current input	4 to 20 mA	25	Either of the following ranges, by scaling: –19999 to 32400 –1999.9 to 3240.0 –199.99 to 324.00 –19.999 to 32.400
	0 to 20 mA	26	
Voltage input	1 to 5 V	27	
	0 to 5 V	28	
	0 to 10 V	29	

- The default is 5.
- If a platinum resistance thermometer is mistakenly connected while a setting for other than a platinum resistance thermometer is in effect, S.ERR will be displayed. To clear the S.ERR display, check the wiring and then turn the power OFF and back ON.

3-3 Selecting the Temperature Unit

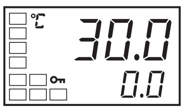
3-3-1 Temperature Unit

- Either °C or °F can be selected as the temperature unit.
- Set the temperature unit in the Temperature Unit parameter of the initial setting level. The default is C (°C).

Operating Procedure

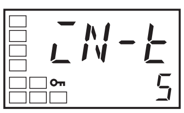
The following example shows how to select °C as the temperature unit.

Operation Level

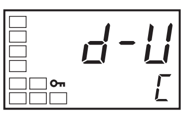


1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

Initial Setting Level



Input Type



Temperature Unit

2. Select the Temperature Unit parameter by pressing the Key.
   Press the or Key to select either °C or °F.
   C: °C
   F: °F
3. To return to the operation level, press the Key for at least one second.

3-4 Selecting PID Control or ON/OFF Control

Two control methods are supported: 2-PID control and ON/OFF control. Switching between 2-PID control and ON/OFF control is executed by means of the PID ON/OFF parameter in the initial setting level. When this parameter is set to PId, 2-PID control is selected, and when set to oNoFF, ON/OFF control, is selected. The default is PId. ON/OFF control is not displayed for position-proportional models.

2-PID Control

PID control is set by AT (auto-tuning), ST (self-tuning), or manual setting.

For PID control, set the PID constants in the Proportional Band (P), Integral Time (I), and Derivative Time (D) parameters.

ON/OFF Control

In ON/OFF control, the control output is turned ON when the process value is lower than the current set point, and the control output is turned OFF when the process value is higher than the current set point (reverse operation).

3-5 Setting Output Specifications

The following table shows the parameters related to outputs. Each of the parameters is described in detail following the table.

Parameter		Standard models	Position-proportional models
cp	Control Period (Heating)	●	
c-cp	Control Period (Cooling)	●	
orev	Direct/Reverse Operation	●	●
out1	Control Output 1 Assignment	●	
out2	Control Output 2 Assignment	●	
sub1	Auxiliary Output 1 Assignment	●	●
sub2	Auxiliary Output 2 Assignment	●	●
sub3	Auxiliary Output 3 Assignment	●	

(●: Supported)

3-5-1 Control Periods

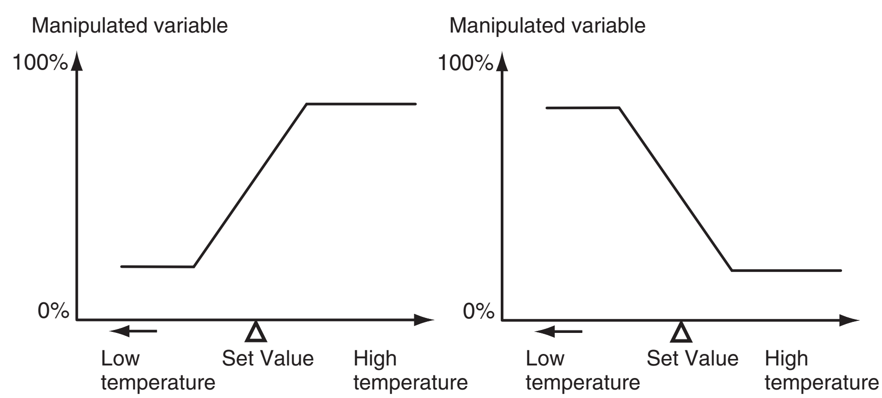

Control Period (Heating)


Control Period (Cooling)

- Set the output periods (control periods). Though a shorter period provides better control performance, it is recommended that the control period be set to 20 seconds or longer for a relay output to preserve the service life of the relay. After the settings have been made in the initial setup, readjust the control period, as required, by means such as trial operation.
- Set the control periods in the Control Period (Heating) and Control Period (Cooling) parameters in the initial setting level. The default is 20 seconds.
- The Control Period (Cooling) parameter is used only for heating/cooling control.
- When the control output is used as a current output or linear voltage output, the Control Period settings cannot be used.
- The control period can be set for standard models only.

3-5-2 Direct and Reverse Operation

- Direct operation increases the manipulated variable whenever the process value increases. Reverse operation decreases the manipulated variable whenever the process value increases.



Direct operation Reverse operation

For example, when the process value (PV) is lower than the set point (SP) in a heating control system, the manipulated variable increases according to the difference between the PV and SP. Accordingly, reverse operation is used in a heating control system. Direct operation is used in a cooling control system, in which the operation is the opposite of a heating control system.

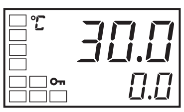
- Direct/reverse operation is set in the Direct/Reverse Operation parameter in the initial setting level. The default is oR-R (reverse operation).

Operating Procedure

In this example, the input type, temperature unit, direct/reverse operation, and control period (heat) parameters are checked.

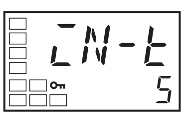
Input type = 5 (K thermocouple)
Temperature unit = C (°C)
Direct/reverse operation = oR-R (reverse operation)
Control period (heat) = 20 (seconds)

Operation Level



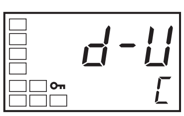
1. Press the [○] Key for at least three seconds to move from the operation level to the initial setting level.

Initial Setting Level



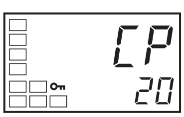
Input Type

2. The input type is displayed. When the input type is being set for the first time, 5 (K thermocouple) is set. To select a different sensor, press the [▲] or [▼] Key.



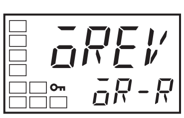
Temperature Unit

3. Select the Temperature Unit parameter by pressing the [↵] Key. The default is C (°C). To select F (°F), press the [▲] Key.



Control Period (Heating)

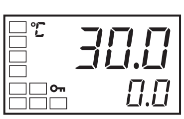
4. Select the Control Period (Heating) parameter by pressing the [↵] Key. The default is 20.



Direct/Reverse Operation

5. Select the Direct/Reverse Operation parameter by pressing the [↵] Key. The default is oR-R (reverse operation). To select oR-d (direct operation), press the [▲] Key.

Operation Level



PV/SP

6. To return to the operation level, press the [○] Key for at least one second.

3-5-3 Assigned Output Functions

- Function assignments can be changed by changing the settings for control and auxiliary output assignments.
- The default function assignments for each output are shown below.

Parameter name	Symbol	Initial status
Control Output 1 Assignment	oUt1	Control output (heating)
Control Output 2 Assignment	oUt2	Not assigned.
Auxiliary Output 1 Assignment	SUb1	Alarm 1

Parameter name	Symbol	Initial status
Auxiliary Output 2 Assignment	SUb2	Alarm 2
Auxiliary Output 3 Assignment (E5AN/EN-H only)	SUb3	Alarm 3

- Each output is automatically initialized as shown below by changing the control mode.

Example: E5CN-H

Parameter name	Symbol	Without control output 2		With control output 2	
		Standard	Heating/cooling	Standard	Heating/cooling
Control Output 1 Assignment	oUt1	Control output (heating)	Control output (heating)	Control output (heating)	Control output (heating)
Control Output 2 Assignment	oUt2	Not assigned. (See note 1.)	Not assigned. (See note 1.)	Not assigned.	Control output (cooling)
Auxiliary Output 1 Assignment	SUb1	Alarm 1 (See note 2.)	Alarm 1 (See note 2.)	Alarm 1 (See note 2.)	Alarm 1 (See note 2.)
Auxiliary Output 2 Assignment	SUb2	Alarm 2	Control output (cooling)	Alarm 2	Alarm 2

Note (1) There is no control output 2 and no parameter assignment is displayed for that output.

(2) The Auxiliary Output 1 Assignment parameter becomes the program end output unless the Program Pattern parameter is set to OFF.

■ Alarms

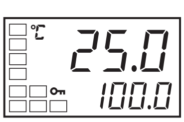
It will be specified in this section when an alarm must be assigned, i.e., when an alarm must be set for the Control Output 1 or 2 Assignment parameters, or for the Auxiliary Output 1 or 3 Assignment parameters. For example, if alarm 1 is set for the Control Output 1 Assignment parameter, then alarm 1 has been assigned.

Assigning a work bit to either control output 1 or 2 or to auxiliary output 1 to 3 is also considered to be the same as assigning an alarm. For example, if work bit 1 is set for the Auxiliary Output 1 Assignment parameter, then alarms 1 to 3 have been assigned.

Operating Procedure

This procedure sets the following control and auxiliary output assignments. Control output 1: Control output (heating); Control output 2: Control output (cooling); Auxiliary output 1: Alarm 1; Auxiliary output 2: Alarm 2

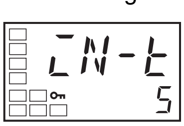
Operation Level



PV/SP

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

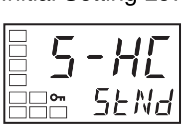
Initial Setting Level



Input Type

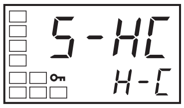
2. Select the Standard or Heating/Cooling parameter by pressing the Key.

Initial Setting Level



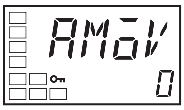
Standard or Heating/Cooling

Initial Setting Level



3. Press the Key to set the parameter to H-C.

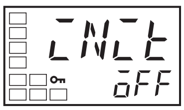
Note The following output assignments do not need to be set because they are set automatically by changing the control mode, but they are shown here as a reference for checking the assignments for each output.



Move to Advanced Function Setting Level

4. Select the Move to Advanced Function Setting Level parameter by pressing the Key. (For details on moving between levels, refer to *4-8 Moving to the Advanced Function Setting Level.*)

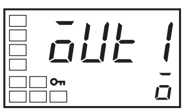
Advanced Function Setting Level



Parameter Initialization

5. Press the Key to enter the password (“–169”), and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level

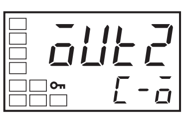


Control Output 1 Assignment

6. Select the Control Output 1 Assignment parameter by pressing the Key.

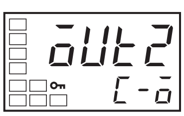
7. Press the or Key to set o.
(The default is o.)

Advanced Function Setting Level



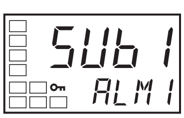
Control Output 2 Assignment

8. Select the Control Output 2 Assignment parameter by pressing the Key.



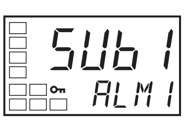
9. Press the or Key to set C-o.
(When H-C is selected for the Standard or Heating/Cooling parameter, the setting will be C-o.)

Advanced Function Setting Level



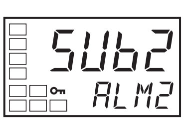
Auxiliary Output 1 Assignment

10. Select the Auxiliary Output 1 Assignment parameter by pressing the Key.



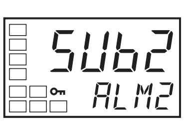
11. Press the or Key to set ALM1.
(The default is ALM1.)

Advanced Function Setting Level



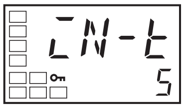
Auxiliary Output 2 Assignment

12. Select the Auxiliary Output 2 Assignment parameter by pressing the Key.



13. Press the or Key to set ALM2.
(The default is ALM2.)

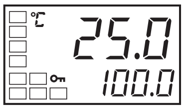
Initial Setting Level



Input Type

14. Press the Key for at least one second to move from the advanced function setting level to the initial setting level.

Operation Level



PV/SP

15. Press the Key for at least one second to move from the initial setting level to the operation level.

Auxiliary Output Opening or Closing in Alarm

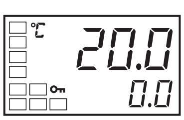
- When "close in alarm" is set, the status of the auxiliary output is output unchanged. When "open in alarm" is set, the status of the auxiliary output function is reversed before being output.
- Each auxiliary output can be set independently.
- These settings are made in the Auxiliary Output 1 to 3 Open in Alarm parameters (advanced function setting level).
- The default is N-o: Close in Alarm.
- When "open in alarm" is set for the alarm 1 output, the open in alarm status is also applied to heater burnout, HS alarm, heater overcurrent, and input error outputs.

	Auxiliary output functions 1 to 3	Auxiliary output	Indicators (SUB1 to SUB3)
Close in Alarm	ON	ON	Lit
	OFF	OFF	Not lit
Open in Alarm	ON	OFF	Lit
	OFF	ON	Not lit

- The alarm output will turn OFF (i.e., the relay contacts will open) when power is interrupted and for about two seconds after the power is turned ON regardless of the setting of the Auxiliary Output 1 to 3 Open in Alarm parameter.

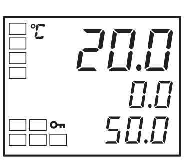
3-6 Setting the Set Point (SP)

Operation Level



The operation level is displayed when the power is turned ON. The process value (PV) is at the top of the display, and the set point (SP) is at the bottom.

Operation Level



For Controllers that support a No. 3 display (E5AN/E5EN-H), the contents set in the PV/SP Display Screen Selection parameter (advanced function setting level) are displayed below the PV and SP.
The MV is displayed as the default. For details, refer to *3-11 Setting the No. 3 Display*.

3-6-1 Changing the SP

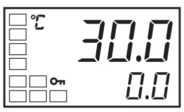
- The set point cannot be changed when the Operation/Adjustment Protect parameter is set to 3. For details, refer to *4-9 Using the Key Protect Level*.

- To change the set point, select the bank number in the Display Bank Selection parameter in the bank setting level, and press the or Key in the SP parameter (in the bank setting level) for each bank to set the desired set value. The new set point will be selected two seconds after the new value has been specified.
- If the SP parameter is changed in the operation level, the change will be reflected in the set point for the current bank.
- The bank function can be used to change eight set points. For details, refer to *Banks* on page 128.

Operating Procedure

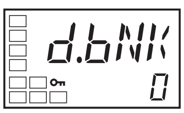
In this example, the set point in bank 3 is changed from 0°C to 200°C.

Operation Level



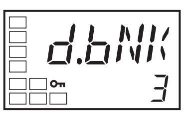
1. Normally, the Process Value/Set Point parameter is displayed. The set point is 0.0°C.

Bank Setting Level

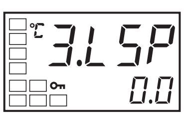


Display Bank Selection

2. The current bank number will be displayed.
   Press the Key to move the bank setting level.

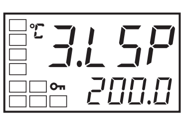


3. Press the or Key to set 3.



Bank 3 SP 1

4. Select the Bank 3 SP parameter by pressing the Key.



Bank 3 SP 1

5. Press the and Keys to set 200.0.

3-7 Using ON/OFF Control

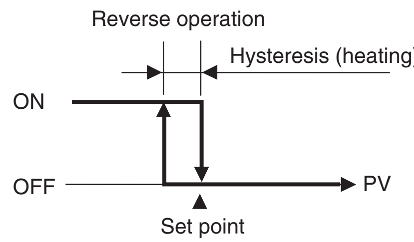
In ON/OFF control, the control output turns OFF when the temperature being controlled reaches the preset set point. When the manipulated variable turns OFF, the temperature begins to fall and the control turns ON again. This operation is repeated over a certain temperature range. At this time, how much the temperature must fall before control turns ON again is determined by the Hysteresis (Heating) parameter. Also, what direction the manipulated variable must be adjusted in response to an increase or decrease in the process value is determined by the Direct/Reverse Operation parameter.

3-7-1 ON/OFF Control

- Switching between 2-PID control and ON/OFF control is performed using the PID ON/OFF parameter in the initial setting level. When this parameter is set to PId, 2-PID control is selected, and when it is set to oNoF, ON/OFF control is selected. The default is PId.
- ON/OFF control can be set for standard models only.

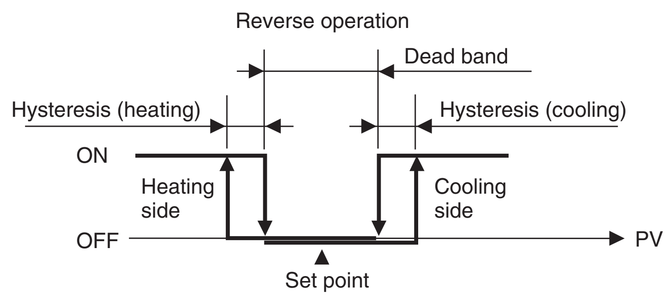
Hysteresis

- With ON/OFF control, hysteresis is used to stabilize operation when switching between ON and OFF. The control output (heating) and control output (cooling) functions are set in the Hysteresis (Heating) and Hysteresis (Cooling) parameters, respectively.
- In standard control (heating or cooling control), the setting of the Hysteresis (Heating) parameter in the adjustment level is used as the hysteresis regardless of whether the control type is heating control or cooling control.



Three-position Control

- In heating/cooling control, a dead band (an area where both control outputs are 0) can be set to either the heating or cooling side. This makes it possible to use 3-position control.



Parameters

Symbol	Parameter: level	Application
S-HC	Standard or Heating/Cooling: Initial setting level	Specifying control method
CNTL	PID ON/OFF: Initial setting level	Specifying control method
OREV	Direct/Reverse Operation: Initial setting level	Specifying control method
C-DB	Dead Band: Adjustment level	Heating/cooling control
HYS	Hysteresis (Heating): Adjustment level	ON/OFF control
CHYS	Hysteresis (Cooling): Adjustment level	ON/OFF control

3-7-2 Settings

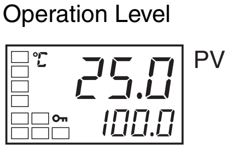
To execute ON/OFF control, set the Set Point, PID ON/OFF, and Hysteresis parameters.

Setting the PID ON/OFF Parameter

Operating Procedure

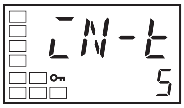
The following example shows how to change the PID ON/OFF parameter to ONOF in the initial setting level.

Operation Level



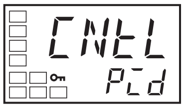
1. Press the ◯ Key for at least three seconds to move from the operation level to the initial setting level.

Initial Setting Level



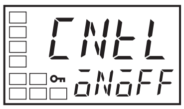
Input Type

2. The Input Type parameter is displayed in the initial setting level.



PID•ON/OFF

3. Select the PID ON/OFF parameter by pressing the Key.



PID•ON/OFF

4. Use the and Keys to set onof.

5. To return to the operation level, press the Key for at least one second.

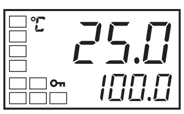
Next, set the set point value.

Setting the SP

Operating Procedure

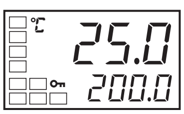
In this example, the set point is set to 200.0. The set value (i.e., the SP) is shown at the bottom of the display.

Operation Level



PV/SP

1. Select the Process Value/Set Point parameter in the operation level.



2. Use the and Keys to set the SP. (In this example, it is set to 200.0.) The new set value can be saved by pressing the Key, or it will go into effect after two seconds have elapsed. (The new set point will be reflected in the current bank.)

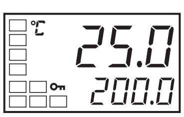
Next, set the hysteresis.

Setting the Hysteresis

Operating Procedure

Set the hysteresis to 2.0°C.

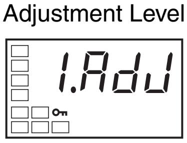
Operation Level



PV/SP

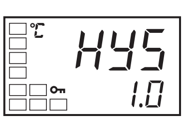
1. Press the Key to move from the operation level to the adjustment level.

Adjustment Level



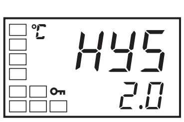
Adjustment Level Display

2. The Adjustment Level Display parameter will be displayed in the adjustment level.



Hysteresis (Heating)

3. Select the Hysteresis (Heating) parameter by pressing the Key.



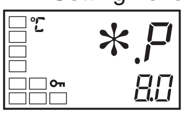
4. Press the and Keys to set the hysteresis (2.0 in this example). Either press the Key or wait for at least two seconds after setting the hysteresis value to confirm the setting.

5. To return to the operation level, press the Key.

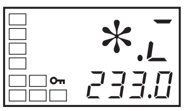
3-8 Determining PID Constants (AT, ST, Manual Setup)

3-8-1 AT (Auto-tuning)

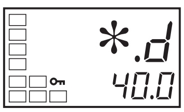
PID Setting Level



PID*
Proportional Band



PID*
Integral Time



PID*
Derivative Time

(*: 1 to 8)

- When AT is executed, the optimum PID constants for the set point at that time are set automatically. A method (called the limit cycle method) for forcibly changing the manipulated variable and finding the characteristics of the control object is employed.
- Either 40% AT or 100% AT can be selected depending on the width of MV variation in the limit cycle. In the AT Execute/Cancel parameter, specify At-2 (100% AT) or At-1 (40% AT). To cancel AT, specify oFF (AT cancel).
- Only 100% AT can be executed for heating and cooling control or for floating control for position-proportional models.
- AT cannot be executed when control has stopped or during ON/OFF control.
- The results of AT are reflected in the Proportional Band (P), Integral Time (I), and Derivative Time (D) parameters for the PID set at the time AT execution starts. For details on PID sets, refer to *PID Sets* on page 128.

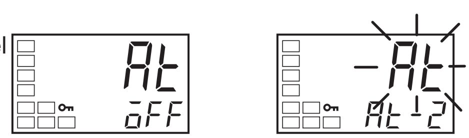
Note If ST (self-tuning) parameter is set to ON in the initial setting level, ST is executed the first time operation is started and whenever the set point is changed. This may cause the PID constants that were calculated by AT to be overwritten with new values. To retain the PID constants that were calculated by AT, turn OFF the ST parameter.

Related parameter: ST (Self-tuning) (initial setting level)

AT Operations

AT is started when either At-2 (100% AT) or At-1 (40% AT) is specified for the AT Execute/Cancel parameter. During execution, the AT Execute/Cancel parameter on the No. 1 display flashes. When AT ends, the AT Execute/Cancel parameter turns OFF, and the No. 1 display stops flashing.

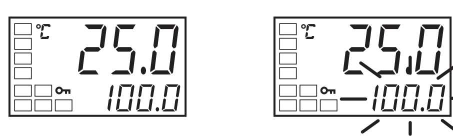
AT Execute/Cancel



100% AT execution in progress

If you move to the operation level during AT execution, the No. 2 display flashes to indicate that AT is being executed.

PV/SP



AT execution in progress

Only the Communications Writing, RUN/STOP, AT Execution/Cancel, and Program Start parameters can be changed during AT execution. Other parameters cannot be changed.

AT Calculated Gain

The AT Calculated Gain parameter sets the gain for when PID values are calculated using AT. When emphasizing response, decrease the set value. When emphasizing stability, increase the set value.

AT Hysteresis

The AT Hysteresis parameter sets the hysteresis when switching ON and OFF for the limit cycle operation during auto-tuning.

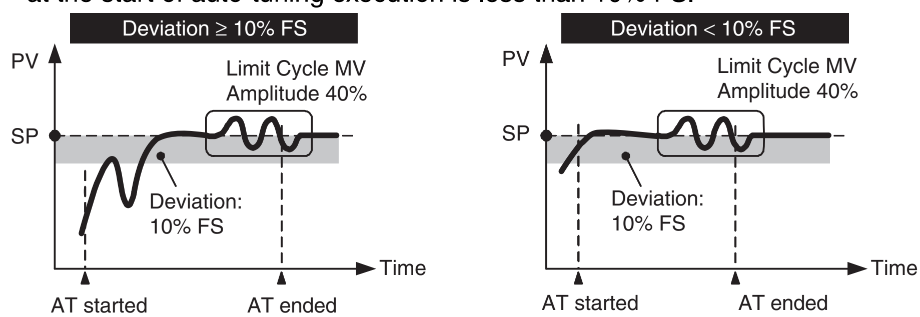
Limit Cycle MV Amplitude

The Limit Cycle MV Amplitude parameter sets the MV amplitude for limit cycle operation during auto-tuning.

Note Disabled for 100% AT.

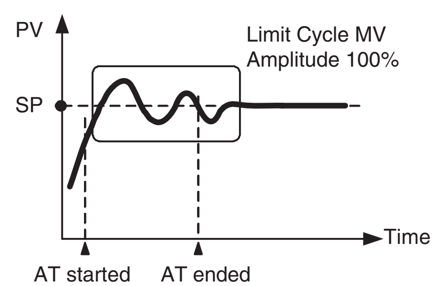
■ **40% AT**

The width of MV variation in the limit cycle can be changed in the Limit Cycle MV Amplitude parameter, but the AT execution time may be longer than for 100% AT. The limit cycle timing varies according to whether the deviation (DV) at the start of auto-tuning execution is less than 10% FS.



■ **100% AT**

Operation will be as shown in the following diagram, regardless of the deviation (DV) at the start of AT execution. To shorten the AT execution time, select 100% AT.

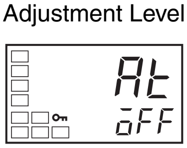


Note The Limit Cycle MV Amplitude parameter is disabled.

Operating Procedure

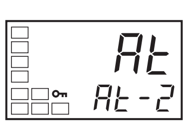
This procedure executes 100%AT.

Adjustment Level

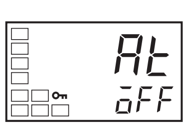


AT Execute/
Cancel

1. Press the O Key to move from the operation level to the adjustment level. Press the ⊡ Key to select the AT Execute/Cancel parameter.

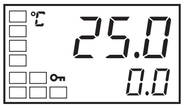


2. Press the ⊼ Key to select At-2. The No. 1 display for AT Execute/Cancel will flash during AT execution.



3. oFF will be displayed when AT ends.

Operation Level



PV

4. To return to the operation level, press the ◯ Key.

3-8-2 ST (Self-tuning)

ST (self-tuning) is a function that finds PID constants by using step response tuning (SRT) when Digital Controller operation begins or when the set point is changed.

Once the PID constants have been calculated, ST is not executed when the next control operation is started as long as the set point remains unchanged.

ST (self-tuning) is enabled when the ST parameter is set to ON in the initial setting level.

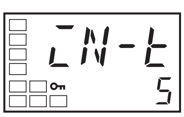
When the ST function is in operation, be sure to turn the power supply of the load connected to the control output ON simultaneously with or before starting Controller operation.

When executing self-tuning, turn ON power for the load (e.g., heater) at the same time as or before supplying power to the Digital Controller. If power is turned ON for the Digital Controller before turning ON power for the load, self-tuning will not be performed properly and optimum control will not be achieved. ST can be set for standard models only.

Operating Procedure

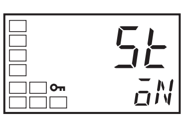
This procedure executes self-tuning (ST).

Initial Setting Level



Input Type

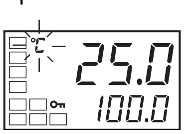
1. Press the ◯ Key for at least three seconds to move from the operation level to the initial setting level.



ST

2. Select the ST parameter by pressing the ⇆ Key.
3. Press the ▲ Key to select ōN. ON is the default.

Operation Level



PV

4. To return to the operation level, press the ◯ Key for at least one second. The temperature display flashes during self-tuning (ST) execution.

Note PID Constants
When control characteristics are already known, PID constants can be set directly to adjust control. PID constants are set in the Proportional Band (P), Integral Time (I), and Derivative Time (D) parameters, according to the Display PID Selection parameter setting in the PID setting level. Changing the Proportional Band (P), Integral Time (I), or Derivative Time (D) parameter settings in the adjustment level changes the settings in these parameters in the current PID set.

Startup Conditions

Self-tuning by step response tuning (SRT) is started when the following conditions are met after program execution is started and the set point is changed.

At start of operation	When set point is changed
1. The set point at the start of operation differs from the set point when the previous SRT was executed. (See note 1.) 2. The difference between the temperature at the start of operation and the set point is greater both of the following: (Present proportional band × 1.27 + 4°C) and the ST stable range. 3. The temperature at the start of operation is lower than the set point during reverse operation, and is larger than the set point during direct operation. 4. There is no reset from input errors.	1. The new set point differs from the set point used when the previous SRT was executed. (See note 1.) 2. The set point change width is greater both of the following: (Present proportional band × 1.27 + 4°C) and the ST stable range. 3. During reverse operation, the new set point is larger than the set point before the change; and during direct operation, the new set point is smaller than the set point before the change. 4. The temperature is stable. (See note 2.) (Equilibrium with the output amount at 0% when the power is turned ON is also all right.) (See note 3.)

Note (1) The previous SRT-implemented set point is the set point that was used for calculating the PID constants for the previous SRT.

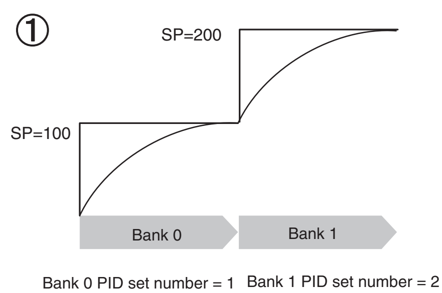
(2) In this state, the measurement point is within the ST stable range.

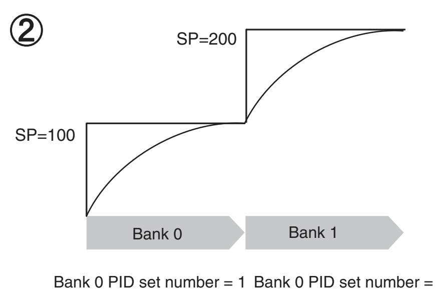
(3) In this state, the change width of the PV every 60 seconds is within the ST stable range or less.

In the following instances, PID constants are not changed by self-tuning (ST) for the present set point.

1. When the PID constants have been changed manually with ST set to ON.
2. When auto-tuning (AT) has been executed.
3. When the PID set has been changed during SRT.
4. When the PID set for the current bank is set to 0 (PID set automatic selection).

In addition, the following diagrams show the difference between setting a different PID set for each bank and setting the same PID set. For details on bank settings, refer to *4-15 Using Banks and PID Sets*.





1,2,3...

1. When operation starts, ST is executed for each bank and the PID constants are saved for each PID set. Stable control is thus enabled, because ST is not executed when the bank is changed or when the next operation starts.
2. ST is executed each time the bank is changed, and PID constants are saved for the same PID set. Therefore ST is executed each time the bank is changed and when the next operation starts.

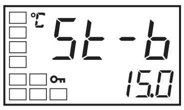
ST Stable Range

Operating Procedure

The ST stable range determines the condition under which ST (self-tuning) functions.

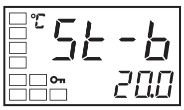
This procedure sets the ST stable range to 20°C.

Advanced Function Setting Level



ST Stable Range

1. Select the ST Stable Range parameter by pressing the Key in the advanced function setting level.



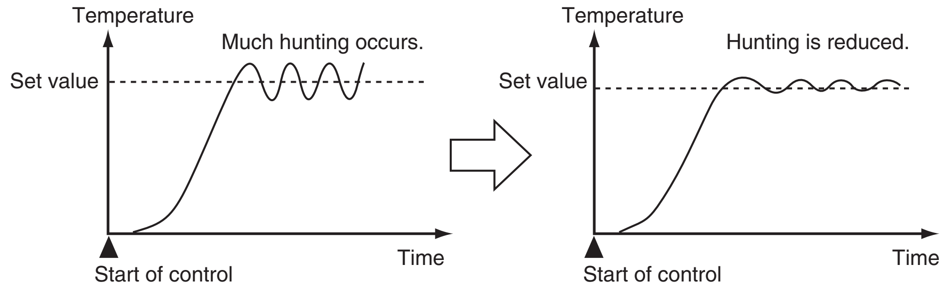
2. Use the Key to set the parameter to 20°C.

3-8-3 RT (Robust Tuning)

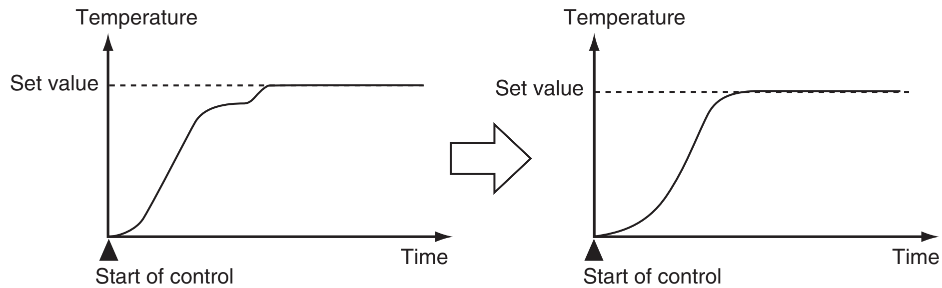
- When AT or ST is executed with RT selected, PID constants are automatically set that make it hard for control performance to degenerate even when the characteristics of the controlled object are changed.
- RT can be set in the advanced function setting level when PID control has been set.
- The RT mode cannot be selected while an analog input is set.
- Selecting the RT mode in the following cases will help to prevent hunting from occurring.
    - When the set temperature is not constant and is changed in a wide range
    - When there are large variations in ambient temperatures due to factors such as seasonal changes or differences between day and night temperatures
    - When there are large variations in ambient wind conditions and air flow
    - When heater characteristics change depending on the temperature
    - When an actuator with disproportional I/O, such as a phase-control-type power regulator, is used
    - When a rapidly heating heater is used
    - When the control object or sensor has much loss time
    - When hunting occurs in normal mode for any reason
    - PID constants are initialized to the factory settings by switching to RT mode.
    - When the RT mode is selected, the derivative time setting unit becomes the second.

RT Features

- Even when hunting occurs for PID constants when AT or ST is executed in normal mode, it is less likely to occur when AT or ST is executed in RT mode.



• When the temperature (PV) falls short of the set point for the PID constants when using AT or ST in normal mode, executing AT or ST in RT mode tends to improve performance.

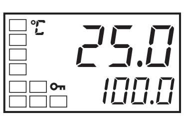


• When the manipulated variable (MV) is saturated, the amount of overshooting may be somewhat higher in comparison to PID control based on AT or ST in normal mode.

Operating Procedure

This procedure selects RT mode.

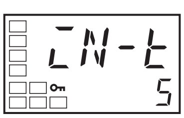
Operation Level



PV/SP

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

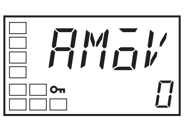
Initial Setting Level



Input Type

2. Select the Move to Advanced Function Setting Level parameter by pressing the Key.

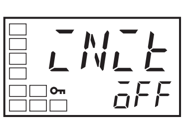
Initial Setting Level



Move to Advanced Function Setting Level

3. Use the Key to enter “–169” (the password).

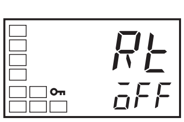
Advanced Function Setting Level



Parameter Initialization

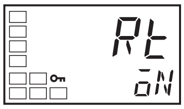
It is possible to move to the advanced function setting level by pressing the Key or leaving the setting for at least two seconds.

Advanced Function Setting Level



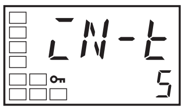
RT

4. Press the Key to select Rt.



5. Press the Key to select oN. oFF is the default.

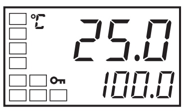
Initial Setting Level



Input Type

6. To return to the initial setting level, press the Key for at least one second.

Operation Level



PV/SP

7. To return to the operation level, press the Key for at least one second.

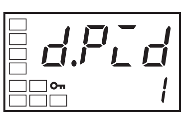
3-8-4 Manual Setup

PID constants can be manually and individually set in the Proportional Band (P), Integral Time (I), and Derivative Time (D) parameters, according to the Display PID Selection parameter set in the PID setting level. Changing the Proportional Band (P), Integral Time (I), or Derivative Time (D) parameter settings in the adjustment level changes the settings in the current PID set. For details on PID sets, refer to *PID Sets* on page 128.

Operating Procedure

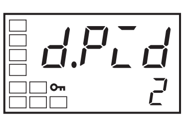
In this example, the PID 2 Proportional Band parameter is set to 10.0, the PID 2 Integral Time parameter to 250, and the PID 2 Derivative Time parameter to 45.

PID Setting Level

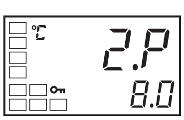


Display PID Selection

1. Press the Key to move from the operation level to the PID setting level.

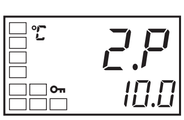


2. Use the and Keys to set 2.

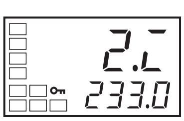


Proportional Band

3. Press the Key to select the PID 2 Proportional Band parameter.

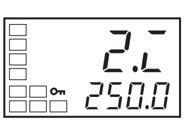


4. Use the and Keys to set 10.0.

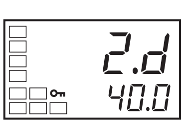


Integral Time

5. Press the Key to select the PID 2 Integral Time parameter.

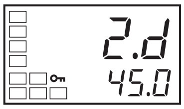


6. Use the and Keys to set 250.0.



Derivative Time

7. Press the Key to select the PID 2 Derivative Time parameter.



8. Use the ⏶ and ⏷ Keys to set 45.0.

9. To return to the operation level, press the ◯ Key.

Note If ST (self-tuning) parameter is set to ON in the initial setting level, ST is executed the first time operation is started and whenever the set point is changed. This may cause the manually set PID constants to be overwritten with new values. To retain the manually set PID constants, turn OFF the ST parameter.

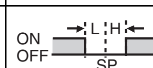
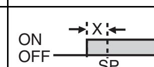
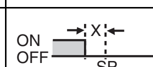
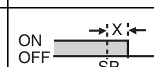
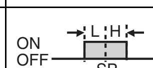
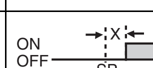
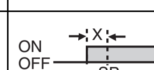
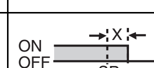
Related parameter: ST (Self-tuning) (initial setting level)

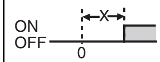
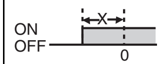
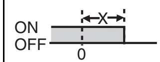
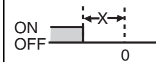
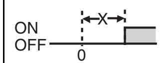
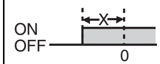
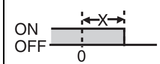
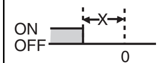
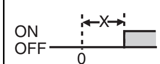
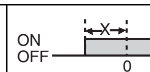
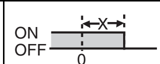
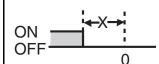
Note Proportional Action
When PID constants I (integral time) and D (derivative time) are set to 0, control is executed according to proportional action. As the default, the center value of the proportional band becomes the set point.
Related parameter: Manual reset value (adjustment level)

3-9 Alarm Outputs

- Alarm outputs are determined by a combination of Alarm Type, Alarm Value, and Alarm Hysteresis alarm output conditions. For details, refer to *4-2 Alarm Hysteresis*.
- This section describes the Alarm Type, Alarm Value, Upper-limit Alarm and Lower-limit Alarm parameters.

3-9-1 Alarm Types

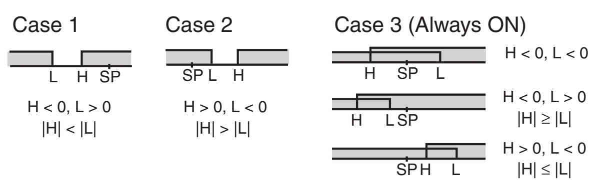
Set value	Alarm type	Alarm output operation	
		When alarm value X is positive	**When alarm value X is negative**
0	Alarm function OFF	Output OFF	
1	Upper- and lower-limit		See note 2.
2 (See note 1.)	Upper-limit		
3	Lower-limit		
4 (See note 1.)	Upper- and lower-limit range		See note 3.
5 (See note 1.)	Upper- and lower-limit with standby sequence	 See note 5.	See note 4.
6	Upper-limit with standby sequence		
7	Lower-limit with standby sequence		

Set value	Alarm type	Alarm output operation	
		When alarm value X is positive	**When alarm value X is negative**
8	Absolute-value upper-limit		
9	Absolute-value lower-limit		
10	Absolute-value upper-limit with standby sequence		
11	Absolute-value lower-limit with standby sequence		
12	LBA (alarm 1 type only)	---	
13	PV change rate alarm	---	
14	Remote SP absolute value upper limit (See note 6.)		
15	Remote SP absolute value lower limit (See note 6.)		

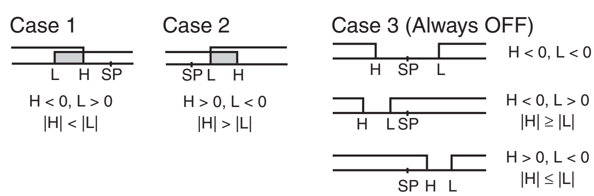
Note

(1) With set values 1, 4, and 5, the upper- and lower-limit values can be set independently for each alarm type, and are expressed as "L" and "H."

(2) Set value: 1 (Upper- and lower-limit alarm)



(3) Set value: 4 (Lower limit range)



(4) Set value: 5 (Upper- and lower-limit with standby sequence)

- For the lower-limit alarms in cases 1 and 2 above, the alarm is always OFF if upper- and lower-limit hysteresis overlaps.
- In case 3, the alarm is always OFF.

(5) Set value: 5 (Upper- and lower-limit with standby sequence)

- The alarm is always OFF if upper- and lower-limit hysteresis overlaps.

(6) Displayed when remote SP input is used.

- Set the alarm type independently for each alarm in the Alarm 1 to 3 Type parameters in the initial setting level. The default is 2 (Upper-limit alarm).

3-9-2 Alarm Values

.A1L Bank Alarm Value Lower Limit (*: 0 to 7)

*.A2L

*.A3L

.A1H Alarm Value Upper Limit Value (: 0 to 7)

*.A2H

*.A3H

.A-1 Alarm Value (: 0 to 7)

*.A-2

*.A-3

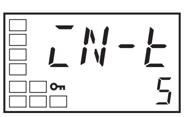
- Alarm values are indicated by "X" in the table on the previous page. When the upper and lower limits are set independently, "H" is displayed for upper limit values, and "L" is displayed for lower limit values.
- To set the alarm upper and lower limits for deviation, set the upper and lower limits in the Alarm 1 to 3 Upper Limit and Alarm 1 to 3 Lower Limit parameters.
- Alarm values can be set for each bank. Select the bank number in the Display Bank Selection parameter in the bank setting level, and set the Alarm Value, Alarm Value Upper Limit (1 to 3), and Alarm Value Lower Limit (1 to 3) parameters for that bank.
- When the Alarm Value, Alarm Value Upper Limit, and Alarm Value Lower Limit parameters in the operation level are changed, the changes will be reflected in those parameters for the current bank.

Operating Procedure

This procedure sets alarm 1 for bank number 1 as an upper-limit alarm. The related parameters and settings are shown below. The alarm is output when the set point exceeds 10°C. (In this example, the temperature unit is °C.)

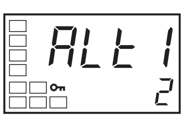
Alarm 1 type = 2 (Upper-limit alarm)
Bank 1 Alarm value 1 = 10

Initial Setting Level



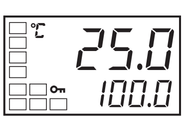
Input Type

1. Press the ◯ Key for at least three seconds to move from the operation level to the initial setting level.



Alarm 1 Type

2. Select the Alarm 1 Type parameter by pressing the ↻ Key. Confirm that the set value is 2. The default value is 2 (Upper-limit alarm).

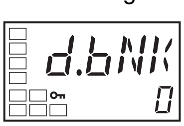


PV/SP

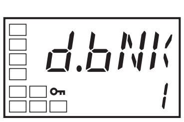
3. To return to the operation level, press the ◯ Key for at least one second.

Bank Setting Level

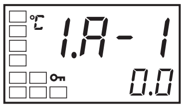
4. Press the ◯ Key to move to the bank setting level.



Display Bank Selection

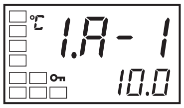


5. Use the ⋀ and ⋁ Keys to set 1.



Bank 1
Alarm Value 1

6. Press the Key to select the Bank 1 Alarm Value 1 parameter.



7. Use the Key to set 10.0.

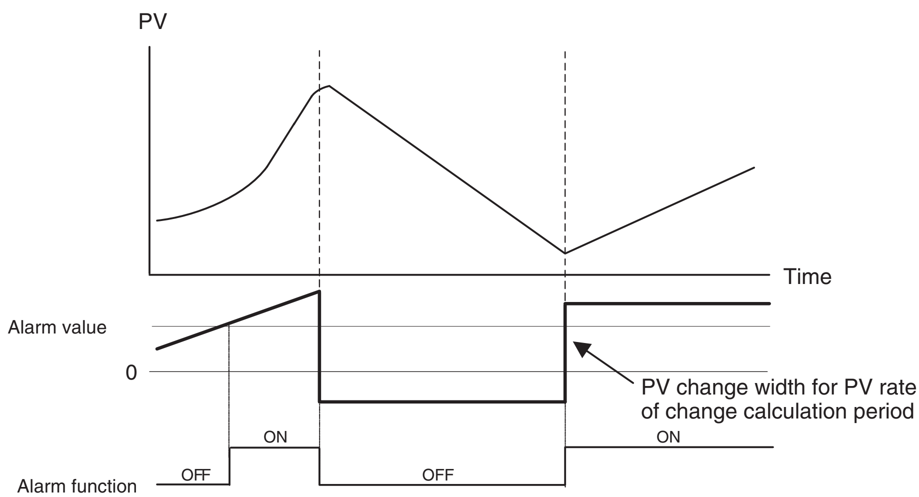
PV Change Rate Alarm

The change width can be found for PV input values in any set period. Differences with previous values in each set period are calculated, and an alarm is output if the result exceeds the alarm value. The PV rate of change calculation period can be set in units of 60 ms.

If a positive value is set for the alarm value, the PV will operate as a change rate alarm in the rising direction. If a negative value is set, the PV will operate as a change rate alarm in the falling direction.

Precaution

If a shorter PV rate of change calculation period is set, outputs set for the PV change rate alarm function may repeatedly turn ON and OFF for a short period of time. It is therefore recommended that the PV change rate alarm be used with the alarm latch turned ON.



Parameter name	Setting range	Unit	Default
PV Rate of Change Calculation Period	1 to 999	Sampling cycle	17 (= 17 × 60 ms = 1,020 ms)

SP Alarms When Remote SP Is Used

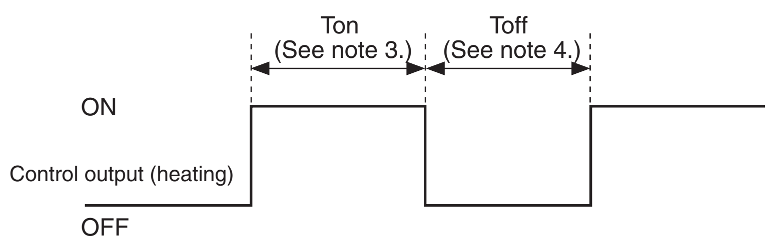
RSP Absolute Upper Limit and RSP Absolute Lower Limit parameters were added for the E5AN-H and E5EN-H (with remote SP input). These parameters are used for a remote SP regardless of whether the SP mode is set to Remote SP or Local SP Mode.

3-10 Using Heater Burnout, Heater Short, and Heater Overcurrent Alarms

3-10-1 Heater Burnout, Heater Short, and Heater Overcurrent Alarm Operations

- Heater burnout detection and heater overcurrent detection are executed by measuring heater current while the control output (heating) is ON, and heater short detection is executed by measuring heater current while it is OFF. For details, refer to the following table. (Heater burnout detection, heater short detection, and heater overcurrent detection cannot be used with the control output for cooling.)
- These settings can be made for standard models only.

Control output (heating) status		Power to heater	HB alarm output	HS alarm output	Heater overcurrent alarm output
Control output (heating)	**Operation indicator**				
ON	Lit	Yes (Normal) (See note 1.)	OFF	---	---
		No (Heater burnout)	ON	---	---
OFF	Not lit	Yes (HS alarm)	---	ON	---
		No (Normal) (See note 2.)	---	OFF	---
ON	Lit	Normal	---	---	OFF
		Heater overcurrent status (See note 3.)	---	---	ON



Note

(1) In the above diagram, power is considered to be ON (normal) if the heater current is greater than the heater burnout detection current during the Ton interval. If the heater is burned out, the measured current decreases and falls below the heater burnout detection value. The output is then activated as the heater burnout alarm.

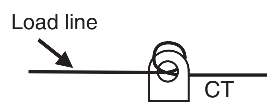
(2) In the above diagram, power is considered to be OFF (normal) if the leakage current is less than the HS alarm current during the Toff interval. If the SSR output is short-circuited, the measured current increases beyond the HS alarm value. The output is then activated as the HS alarm.

(3) In the above diagram, it is regarded as normal when the heater current is less than the heater overcurrent detection current during the Ton period. Current is increased when excessive current flows to the heater, causing the heater overcurrent detection value to be exceeded and an OC (heater overcurrent) alarm to be output.

(4) Heater burnout and heater overcurrent are not detected if the control output (heating) ON time (Ton) is 100 ms or less.

(5) HS alarms are not detected if the control output (heating) OFF time (Toff) is 100 ms or less.

- For Controllers with heater burnout, HS, and heater overcurrent alarms, an OR output is established between the ALM 1 function and the alarms. If the ALM1 function is to be used for the heater burnout, HS, and heater overcurrent alarms only, set 0 as the alarm 1 type (i.e., do not use ALM1).
- Turn the heater power ON simultaneously or before turning ON the E5□N-H power. If the heater power is turned ON after turning ON the E5AN-H power, the HB alarm will be activated.
- Control is continued even when the heater burnout, HS, or heater overcurrent alarm is active.
- The rated current value may sometimes differ slightly from the actual current flowing to the heater.
  Use the Heater Current 1 Value Monitor, Heater Current 2 Value Monitor, Leakage Current 1 Monitor, and Leakage Current 2 Monitor parameters to check the actual current being used.
- If there is little difference between the current in normal and abnormal states, detection may become unstable. To stabilize detection, set a current value difference of at least 1.0 A for heaters of less than 10.0 A, and at least 2.5 A for heaters of 10.0 A or more. If the heater current is too low, loop the load line several times through a CT, as shown in the diagram below. Looping it through once will double the detection current.

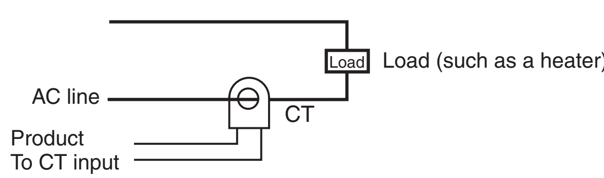


3-10-2 Installing Current Transformers (CT)

- This function can be used with E5□N-H models that have the HB alarm, HS alarm, and OC alarm.
  For the E5CN-H, connect the CT in advance to terminals 14 and 15 (CT1), or 13 and 15 (CT2). For the E5AN-H/EN-H, connect the CT in advance to terminals 14 and 15 (CT1) or 15 and 16 (CT2). Then pass the heater power line through the CT's hole.
  For specifications, models and dimensions of current transformers that can be used with this Controller, see *Appendix Current Transformer (CT)* on page 298.

Single-phase Heaters

For single-phase heaters, install the CT in the position shown in the following diagram.

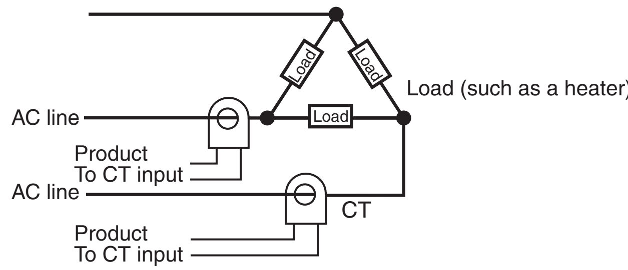


Three-phase Heaters (E5□N-H□□HH□ 3-phase Heater Detection Models)

When a 3-phase power supply is used, regardless of the types of connecting lines, two current transformers (CTs) are required to detect heater burnout, HS, and OC.

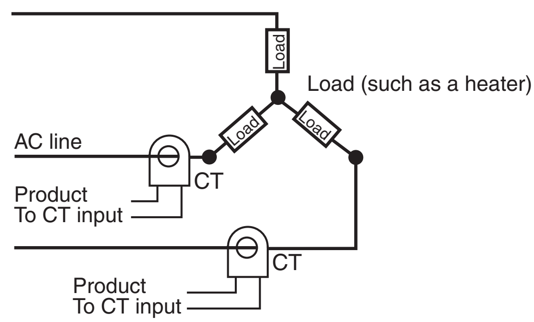
■ **Delta connecting lines: Refer to the following diagram for CT installation positions.**

Note Heater voltage fluctuations are not considered here, so be take that into account when setting the detection current.



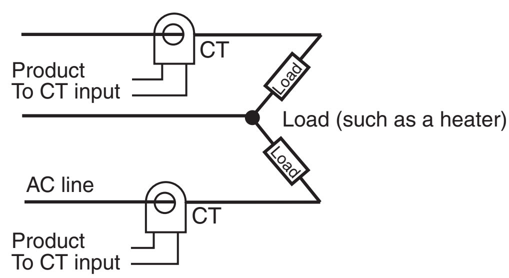
■ **Star connecting lines: Refer to the following diagram for CT installation positions.**

Note Heater voltage fluctuations are not considered here, so be take that into account when setting the detection current.



■ **V connecting lines: Refer to the following diagram for CT installation positions.**

Note Heater voltage fluctuations are not considered here, so be take that into account when setting the detection current.



3-10-3 Calculating Detection Current Values

- Calculate the set value using the following equation:

$$\text{Heater Burnout Detection 1/2 set value} = \frac{\text{Normal current value} + \text{Burnout current value}}{2}$$

$$\text{HS Alarm 1/2 set value} = \frac{\text{Leakage current value (output OFF)} + \text{HS current value}}{2}$$

$$\text{Heater overcurrent 1/2 set value} = \frac{\text{Normal current value} + \text{Overcurrent value}}{2}$$

- To set the current for heater burnout when two or more heaters are connected through the CT, use the value from when the heater with the smallest current burns out. If all of the heaters have the same current, use the value from when any one of them burns out.

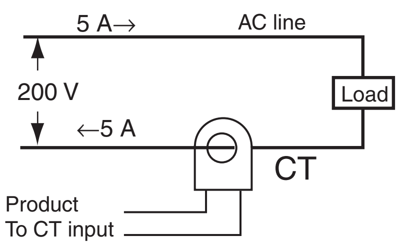
- Make sure that the following conditions are satisfied:
  Heater with a current of less than 10.0 A:
  (Current value at normal operation) − (Current value at heater burnout) ≥ 1 A
  When the difference is less than 1 A, detection is unstable.
  Heater with a current of 10.0 A or more:
  (Current value at normal operation) − (Current value at heater burnout) ≥ 2.5 A
  When the difference is less than 2.5 A, detection is unstable.
- The setting range is 0.1 to 49.9 A. Heater burnout, HS, and heater overcurrent are not detected when the set value is 0.0 or 50.0. When the set value is 0.0, the heater burnout alarm is always OFF, the HS alarm is always ON, and the heater overcurrent alarm is always ON. When the set value is 50.0, the heater burnout alarm is always ON, the HS alarm is always OFF, and the heater overcurrent alarm is always OFF.
- Set the total current value for normal heater operation to 50 A or less. When a current value of 55.0 A is exceeded, FFFF is displayed in the Heater Current 1 (or 2) Value Monitor and Leakage Current 1 (or 2) Monitor parameters.

3-10-4 Application Examples

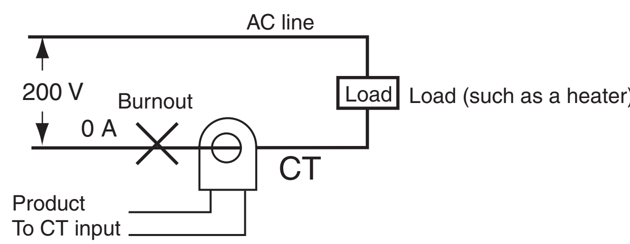
Single-phase Heaters

Example: Using a 200-VAC, 1-kW Heater

Normal



Burnout



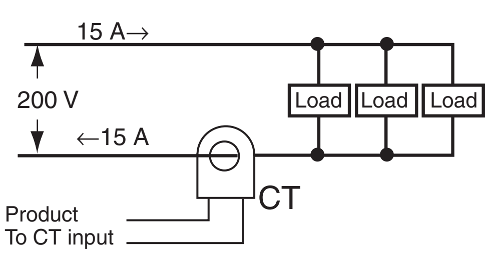
The heater power supply provides 5 A when the current is normal, and 0 A when there is a burnout, so the heater burnout detection current is calculated as follows:

$$\text{Heater burnout detection current} = \frac{\text{(Normal current)} + \text{(Heater burnout current)}}{2}$$

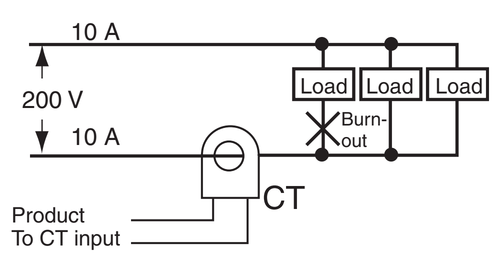
$$= \frac{5 + 0}{2} = 2.5\ [\text{A}]$$

Example: Using Three 200-VAC, 1-kW Heaters

Normal



Burnout



The heater power supply provides 15 A when the current is normal, and 10 A when there is a burnout, so the heater burnout detection current is calculated as follows:

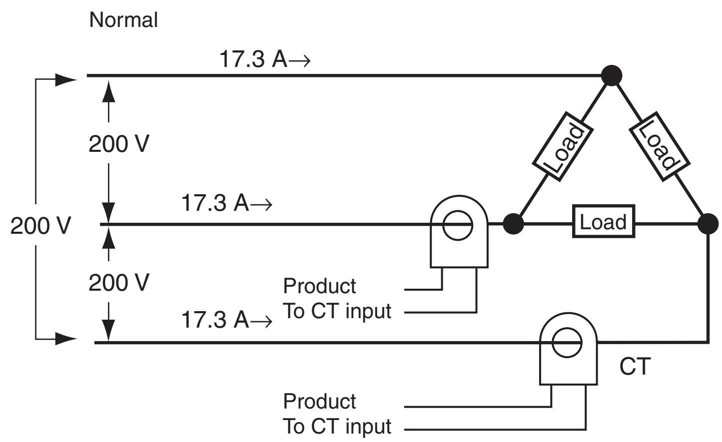
$$\text{Heater burnout detection current} = \frac{\text{(Normal current)} + \text{(Heater burnout current)}}{2}$$

$$= \frac{15 + 10}{2} = 12.5\ [\text{A}]$$

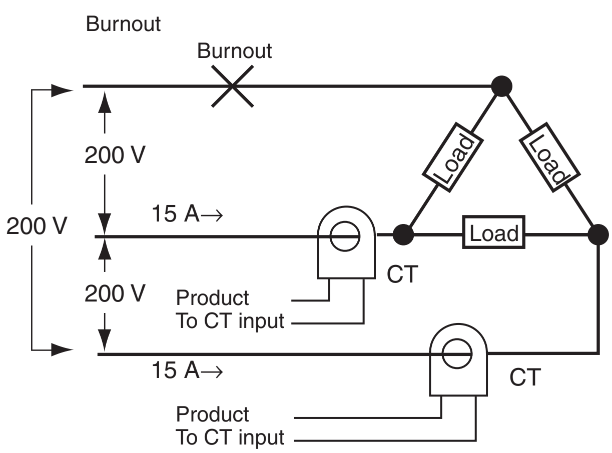
Three-phase Heaters

<u>Delta Connecting Lines</u>

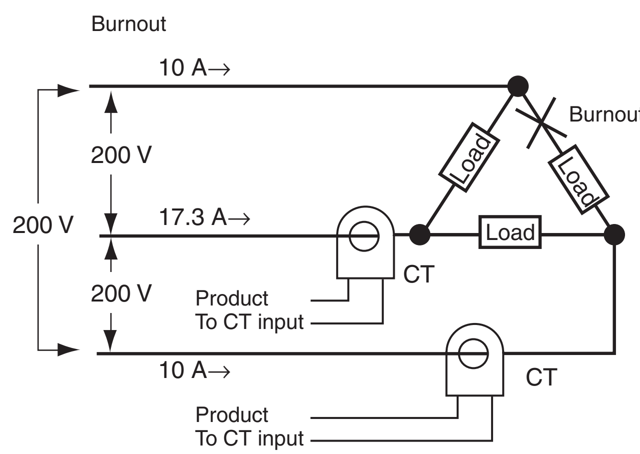
Example: Using Three 200-VAC, 2-kW Heaters



The current when each phase is normal is 17.3 A (≈ √3 × 10 A).



Current when there is a burnout = 10 A × √3 × (√3/2) = 15 A



Current when there is a burnout = 10 A × √3 × (1/√3) = 10 A

The heater burnout current when there is a burnout at the load line is as follows:

(Heater burnout detection current) = (17.3 + 15) / 2 ≈ 16.1 [A]

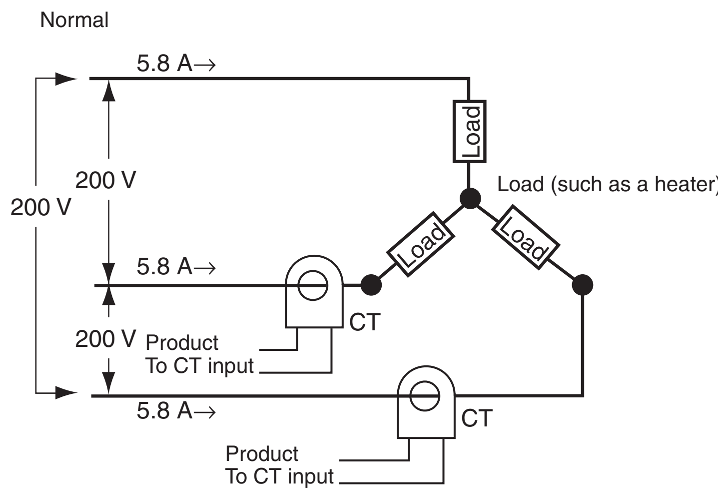
The heater burnout current when there is a burnout at the load is as follows:

(Heater burnout detection current) = (17.3 + 10) / 2 ≈ 13.65 [A]

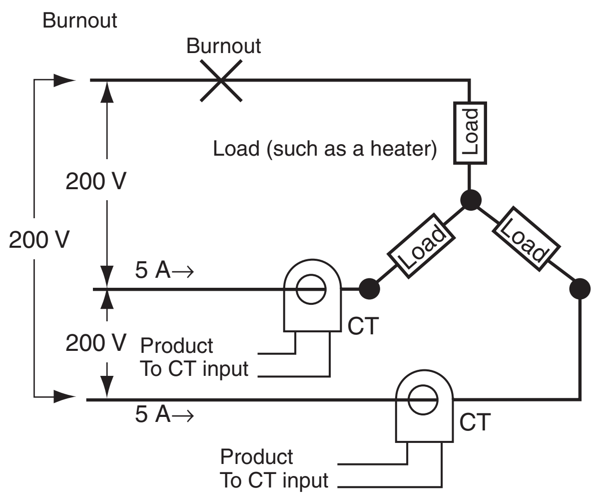
To enable detection in either case, use 16.1 A as the heater burnout detection current.

Star Connecting Lines

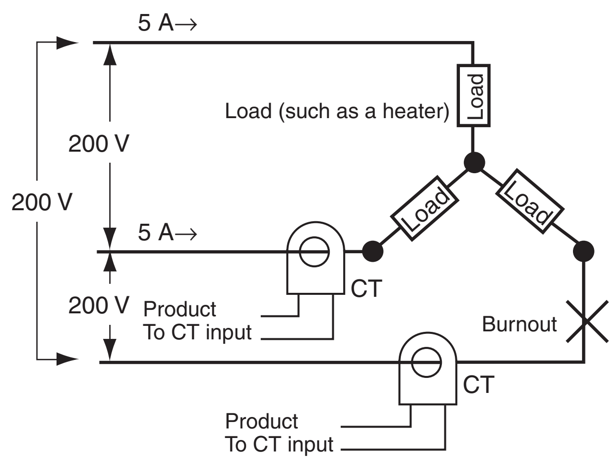
Example: Using Three 200-VAC, 2-kW Heaters



The current when each phase is normal is 5.8 A (≈ 10 A × (1 /√3)).



Current when there is a burnout = 10 A × (1/√3) × (√3/2) = 5 A



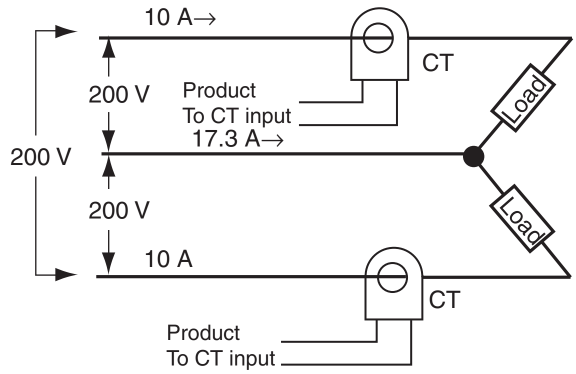
Current when there is a burnout = 10 A × (1/√3) × (√3/2) = 5 A

The heater burnout detection current for this connecting line is 5.4 A (= (5.8 + 5) / 2).

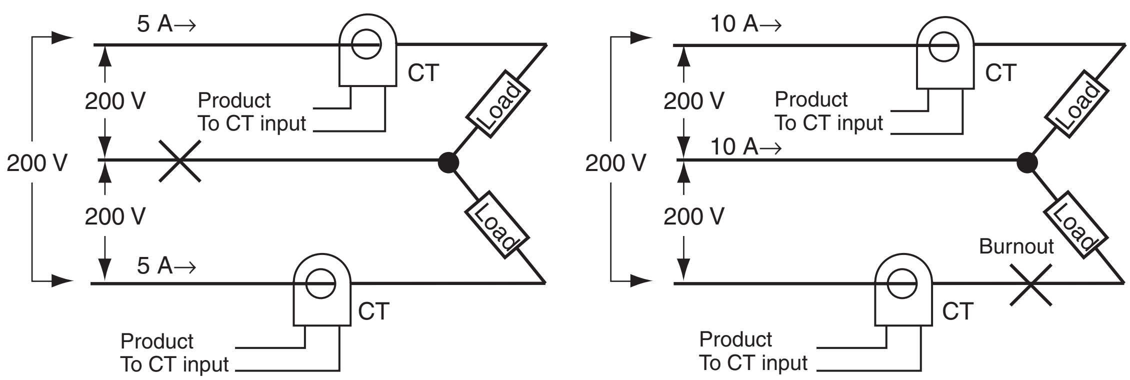
V Connecting Lines

Example: Using Two 200-VAC, 2-kW Heaters

Normal



Burnout



Current when there is a burnout = 10 A × (1/2)
= 5 A

Current when there is a burnout = 0 A

The heater burnout current when there is a burnout at the common is as follows:

Heater burnout detection current = (10 + 5) / 2 ≈ 7.5 [A]

The heater burnout current when there is a burnout at the load is as follows:
Heater burnout detection current = (10 + 0) / 2 ≈ 5 [A]

To enable detection in either case, use 7.5 A as the heater burnout detection current.

3-10-5 Settings: HB Alarm

To activate the heater burnout alarm, set the HB ON/OFF parameter to ON in the advanced function setting level and set the Heater Burnout Detection 1 and Heater Burnout Detection 2 parameters in the adjustment level.

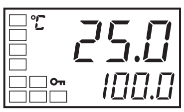
Operating Procedure

This procedure sets the Heater Burnout Detection 1 parameter to 2.5.

■ Moving to the Advanced Function Setting Level

The Heater Burnout Detection parameter setting is already ON by default, so set the Heater Burnout Detection 1 parameter.

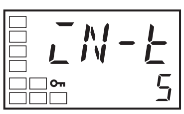
Operation Level



PV/SP

1. Move to the advanced function setting level.
   Press the Key for at least three seconds to move from the operation level to the initial setting level.

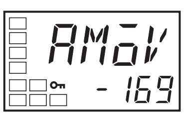
Initial Setting Level



Input Type

2. Select Move to Advanced Function Setting Level by pressing the Key. (For details on moving between levels, refer to *4-8 Moving to the Advanced Function Setting Level.*)

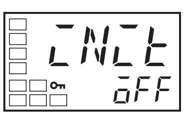
Initial Setting Level



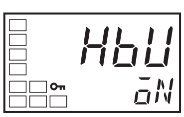
Moves to Advanced Function Setting Level

3. Press the Key to enter the password (–169), and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level



The top parameter in the advanced function setting level is displayed.

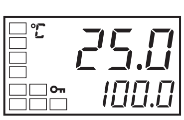


Heater Burnout Detection

4. Select the Heater Burnout Detection parameter by pressing the Key.
   Check that this parameter is set to ON (the default).
   Next, set the Heater Burnout Detection 1 parameter.

■ Setting Heater Burnout Detection

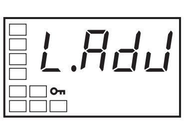
Operation Level



PV/SP

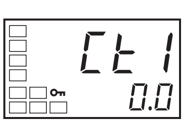
5. Press the Key for at least one second to move from the advanced function setting level to the initial setting level. Press the key again for at least one second to move to the operation level.

Adjustment Level



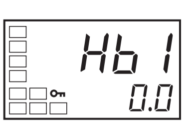
Adjustment Level Display

6. Press the Key for less than one second to move from the operation level to the adjustment level.



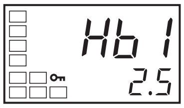
Heater Current 1 Value Monitor

7. Select the Heater Current 1 Value Monitor parameter by pressing the Key. Check the current value. Next, set the Heater Burnout Detection 1 parameter.



Heater Burnout Detection 1

8. Select the Heater Burnout Detection 1 parameter by pressing the Key. Refer to *Calculating Detection Current Values* on page 73 on when making the settings.



9. For this example, set 2.5. To return to the operation level, press the Key for less than one second.

3-10-6 Settings: Heater Short Alarm

To activate the HS alarm, set the HS Alarm Use parameter to ON in the advanced function setting level and set the HS Alarm 1 and HS Alarm 2 parameters in the adjustment level.

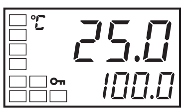
Operating Procedure

This procedure sets the HS Alarm 1 parameter to 2.5.

■ Moving to the Advanced Function Setting Level

The HS Alarm Use parameter setting is already ON by default, so set the HS Alarm 1 parameter.

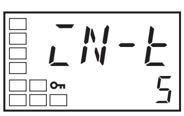
Operation Level



PV/SP

1. Move to the advanced function setting level.
   Press the Key for at least three seconds to move from the operation level to the initial setting level.

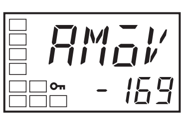
Initial Setting Level



Input Type

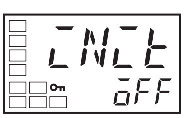
2. Select Move to Advanced Function Setting Level by pressing the Key. (For details on moving between levels, refer to *4-8 Moving to the Advanced Function Setting Level.*)

Initial Setting Level



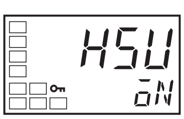
3. Press the Key to enter the password (–169), and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level



Move to the Advanced Function Setting Level

The top parameter in the advanced function setting level is displayed.

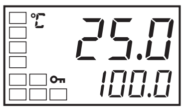


HS Alarm Use

4. Select the HS Alarm Use parameter by pressing the Key.
   Check that this parameter is set to ON (the default).
   Next, set the HS Alarm 1 parameter.

■ **HS Alarm Settings**

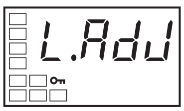
Operation Level



PV/SP

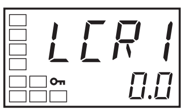
5. Press the Key for at least one second to move from the advanced function setting level to the initial setting level. Press the key again for at least one second to move to the operation level.

Adjustment Level



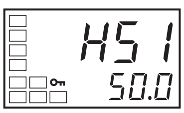
Adjustment Level Display

6. Press the Key for less than one second to move from the operation level to the adjustment level.



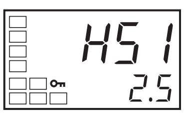
Leakage Current 1 Monitor

7. Select the Leakage Current 1 Monitor parameter by pressing the Key. Check the current value. Next, set the HS Alarm 1 parameter.



HS Alarm 1

8. Select the HS Alarm 1 parameter by pressing the Key. Refer to *Calculating Detection Current Values* on page 73 when setting the values.



9. For this example, set 2.5. To return to the operation level, press the Key for less than one second.

3-10-7 Settings: Heater Overcurrent Alarm

To activate heater overcurrent alarm, set the Heater Overcurrent Use parameter to ON in the advanced function setting level and set the Heater Overcurrent Detection 1 and Heater Overcurrent Detection 2 parameters in the adjustment level.

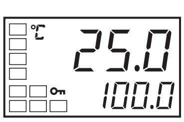
Operating Procedure

This procedure sets the Heater Overcurrent Detection 1 parameter to 20.0.

■ **Moving to the Advanced Function Setting Level**

The default setting for the Heater Overcurrent Use parameter is ON, so set the Heater Overcurrent Detection 1 parameter.

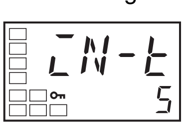
Operation Level



PV/SP

1. Move to the advanced function setting level.
   Press the Key for at least three seconds to move from the operation level to the initial setting level.

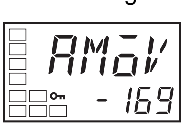
Initial Setting Level



Input Type

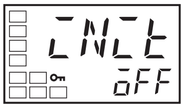
2. Press the Key to select the Move to Advanced Function Setting Level parameter. (For details on moving between levels, refer to *4-8*.)

Initial Setting Level



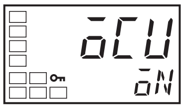
3. Press the Key to enter the password (–169), and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level



Move to the Advanced Function Setting Level

The top parameter in the advanced function setting level is displayed.

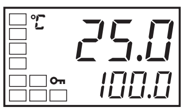


Heater Overcurrent Use

4. Press the Key to select the Heater Overcurrent Use parameter. Check that this parameter is set to ON (the default), and then set the Heater Overcurrent Detection 1 parameter.

■ **Setting Heater Overcurrent Detection**

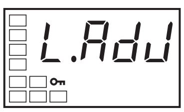
Operation Level



PV/SP

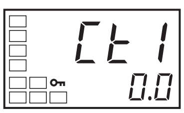
5. Press the Key for at least one second to move from the advanced function setting level to the initial setting level. Press the key again for at least one second to move to the operation level.

Adjustment Level



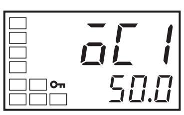
Adjustment Level Display

6. Press the Key for less than one second to move from the operation level to the adjustment level.



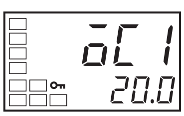
Heater Current 1 Value Monitor

7. Press the Key to select the Heater Current 1 Value Monitor parameter. Check the current value, and then set the Heater Overcurrent Detection parameter.



Heater Overcurrent Detection 1

8. Press the Key to select the Heater Overcurrent Detection 1 parameter. Refer to *Calculating Detection Current Values* on page 73 when setting the values.



9. For this example, set 20.0. To return to the operation level, press the Key for less than one second.

3-11 Setting the No. 3 Display

This section describes how to set the No. 3 Display (E5AN/EN-H). The bank No., MV, or soak time remain can be displayed on the No. 3 display.

3-11-1 PV/SP Display Selection

The following table shows the set values and display contents for the PV/SP Display selection.

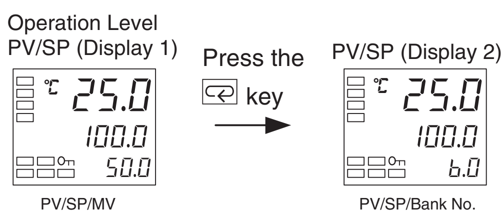
Set value	Display contents
0	Only PV/SP is displayed (with no No. 3 display.)
1	PV/SP/Bank No. and PV/SP/MV are displayed in order. (See note 2.)
2	PV/SP/MV and PV/SP/Bank No. are displayed in order. (See note 2.)
3	Only PV/SP/Bank No. is displayed.
4	Only PV/SP/MV is displayed. (See note 2.)
5	PV/SP/Bank No. and PV/SP/Soak time remain are displayed in order.
6	PV/SP/MV and PV/SP/Soak time remain are displayed in order. (See note 2.)
7	Only PV/SP/Soak time remain is displayed.

Note (1) The default setting is 4.

(2) For details on setting the MV for heating and cooling control, refer to *MV Display for Heating and Cooling Control* below. The MV for position-proportional models becomes the value for opening the valve.

When 1, 2, 5, or 6 is selected, press the ⏎ Key to display the next value set for the PV/SP display (display 2).

Example: When the PV/SP Display Screen Parameter Is Set to 2



MV Display for Heating and Cooling Control

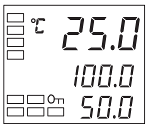
Select either the manipulated variable (heating) or manipulated variable (cooling) as the MV to be displayed for PV/SP/MV during heating and cooling control. This parameter is displayed only when heating/cooling control is being performed and PV/SP/MV is selected in the PV/SP Display Screen parameter or a Monitor/Setting Item Display parameter. This setting can be made for standard models only.

Parameter name	Set value	Symbol	Display contents
MV Display Selection	O	ō	Manipulated variable (heating)
	C-O	C-ō	Manipulated variable (cooling)

Operating Procedure

This procedure displays PV/SP/MV and PV/SP/Bank No. on the Process Value/Set Point display. The PV/SP Display Screen Selection parameter is set to 2.

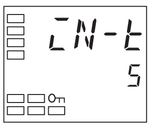
Operation Level



PV/SP

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

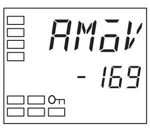
Initial Setting Level



Input Type

2. Press the Key to select the Move to Advanced Function Setting Level parameter.

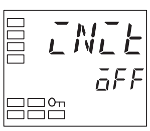
Initial Setting Level



Move to Advanced Function Setting Level

3. Use the Key to enter the password (“–169”).
   It is possible to move to the advanced function setting level by either pressing the Key or waiting two seconds without pressing any key.

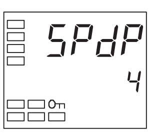
Advanced Function Setting Level



Parameter Initialization

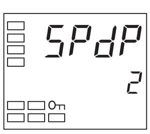
4. Press the Key to select the PV/SP Display Screen Selection parameter.

Advanced Function Setting Level



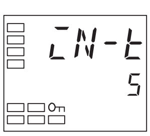
PV/SP Display Screen Selection

5. Use the and Keys to set 2.



6. Press the Key for at least one second to move from the advanced function setting level to the initial setting level.

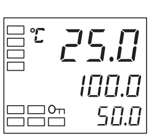
Initial Setting Level



Input Type

7. Press the Key for at least one second to move from the initial setting level to the operation level.
   The MV will be displayed on the No. 3 display.

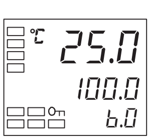
Operation Level



PV/SP

8. Press the Key to confirm that the Bank No. is displayed on the No. 3

Operation Level



PV/SP

SECTION 4
Applications Operations

This section describes scaling, the SP ramp function, and other special functions that can be used to make the most of the functionality of the E5CN-H, E5AN-H, and E5EN-H Digital Controllers.

4-1 Shifting Input Values

4-1-1 Shifting Inputs

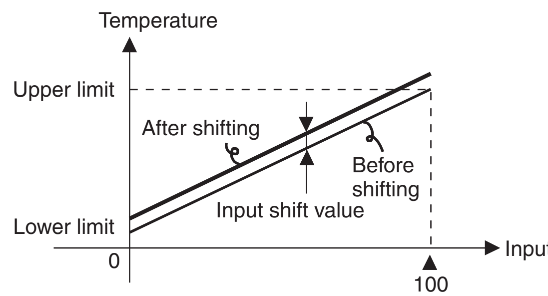
Either a 1-point shift or a 2-point shift can be used to shift the input. The default setting is for a 1-point shift. To execute a 2-point shift, change the Input Shift Type parameter setting (advanced function setting level) to INS2.

There is no shift function for analog inputs. Use scaling for fine adjustments.

One-point shift

Temperature Input Shift

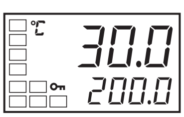
- With a 1-point shift, the value set for the Temperature Input Shift parameter (adjustment level) is applied to each point in the entire temperature input range. For example, if the input shift value is set to 1.2°C, the process value is treated as 201.2°C after the input shift is applied when the measured process value is 200°C.



Operating Procedure

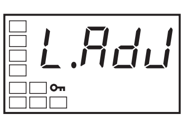
In this example, the input from a K sensor is shifted by 1°C using a 1-point input shift.

Operation Level



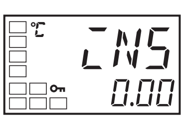
Operation Level

Adjustment Level



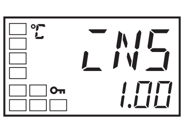
Adjustment Level Display

1. Press the ◯ Key to move from the operation level to the adjustment level.



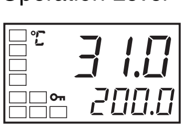
Temperature Input Shift

2. Select the Temperature Input Shift parameter by pressing the ⮌ Key.



3. Press the ⮝ or ⮟ Key to set 1.00.

Operation Level



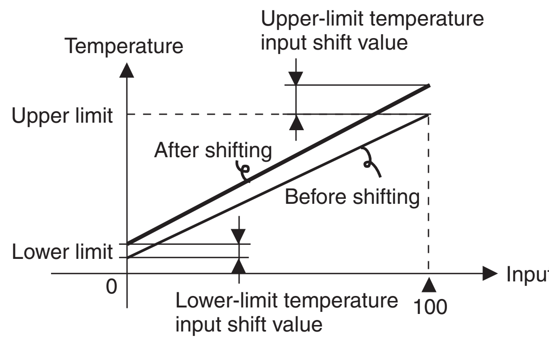
4. To return to the operation level, press the ◯ Key. The process value is 1°C larger than before the shift was applied.

Two-point shift


Upper-limit Temperature Input Shift Value


Lower-limit Temperature Input Shift Value

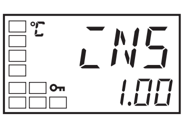
- Separate shift values can be set for the upper limit and lower limit of the sensor input range for an infrared sensor as well as for a thermocouple or platinum resistance thermometer with the Input Shift Type parameter set to INS2. If different shift values are set for the upper limit and lower limit, then the slope of the line will be different before and after applying the input shift. For example, if the upper-limit value is set to 2°C and the lower-limit value is set to 1°C, the input temperature will be shifted by 1.5°C for a 50% input, i.e., by the average of the upper-limit and lower-limit values.
- Set the upper-limit value in the Upper-limit Temperature Input Shift Value parameter and the lower-limit value in the Lower-limit Temperature Input Shift Value parameter.



4-1-2 How to Calculate Input Shift Values for a 2-point Shift

Offset the readout value using a 1-point or 2-point shift as described in this section. This offset occurs because a bias current for detecting a Controller sensor error flows to the output impedance of the infrared temperature sensor.

Method for a 1-point Shift

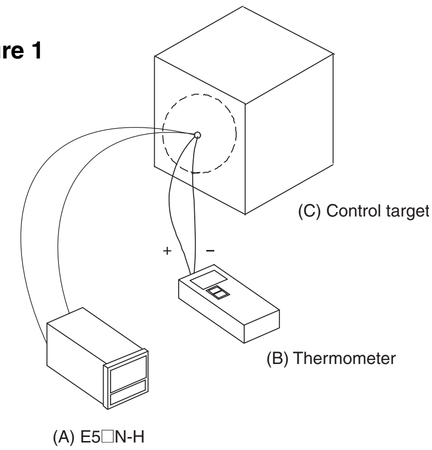


1,2,3...

1. In the configuration shown in *Figure 1*, bring the set point to near the value at which the temperature of the control target is to be controlled. Assume that the control target temperature (C) and the thermometer temperature (B) are the same.
2. Check the control target temperature (B) and the Controller readout (A). Subtract the Controller readout temperature (A) from the control target temperature (B), and set INS as the input shift value to the result. The shift is illustrated in *Figure 2*.

3. After setting the input shift values, check the Controller readout (A) and the control target temperature (B). If they are approximately the same, this completes setting the input shift.

Figure 1



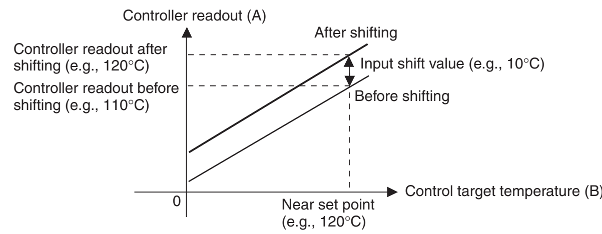


Figure 2 Illustration of 1-Point Shift

Method for a 2-point Shift

Use a 2-point input shift if you want to increase the accuracy of the readout values across the range of the Sensor.

1,2,3...

1. Shift the Controller readout at two points, near room temperature and near the value at which the temperature of the control target is to be controlled. For this reason, check the thermometer temperature (B) and Controller readout (A) with the thermometer temperature near room temperature and near the set point.
2.
   - Y1 is the Controller readout at room temperature before shifting and X1 is the Controller readout at room temperature after shifting.
   - Y2 is the Controller readout at the set temperature before shifting and X2 is the Controller readout at the set temperature after shifting.
   - Set the upper-limit temperature input shift and the lower-limit temperature input shift using the following formulas based on the temperatures before shifting (Y1 and Y2), the temperatures after shifting (X1 and X2), the set temperature upper limit (YH), and the set temperature lower limit (YL). The shift is illustrated in *Figure 3*.

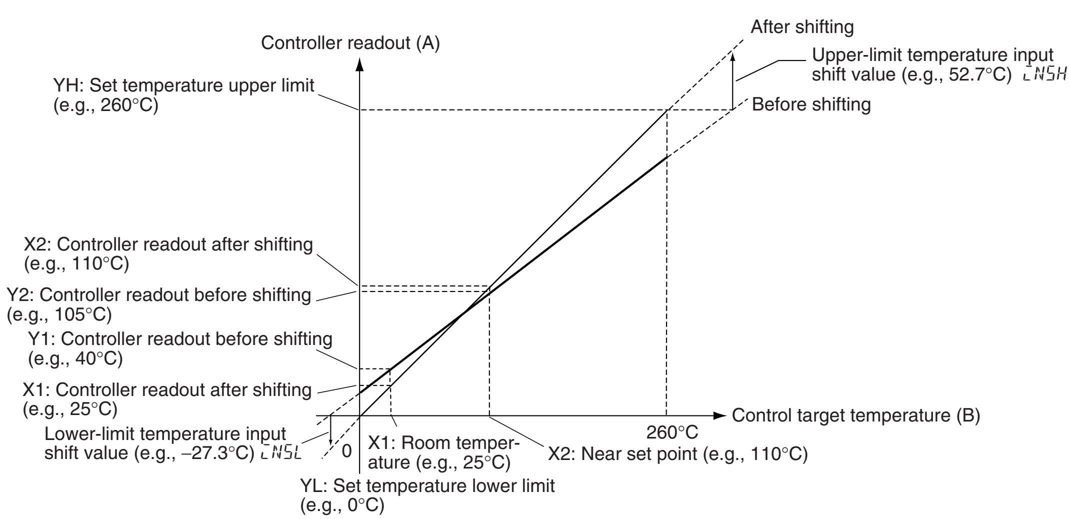


Figure 3 Illustration of 2-Point Shift

a. Lower-limit temperature input shift value

$$\text{INSL} = \frac{YL - Y1}{Y2 - Y1} \times \{(X2 - Y2) - (X1 - Y1)\} + (X1 - Y1)$$

b. Upper-limit temperature input shift value

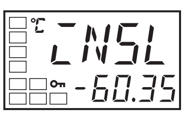
$$\text{INSH} = \frac{YH - Y1}{Y2 - Y1} \times \{(X2 - Y2) - (X1 - Y1)\} + (X1 - Y1)$$

3. After setting the calculated values to INSL and INSH, check the Digital Controller readout (A) and thermometer temperature (B).
4. Here, offsets are set at two points, near room temperature and near the set point. To improve accuracy within the measurement temperature range, another point in the measurement temperature range other than the set point should be set instead of room temperature.

Example of a 2-point Temperature Input Shift

In this example, a K thermocouple from –200.0 to 1,300.0°C is used. In equations 1 and 2, the set temperature lower limit YL is –200°C and the set temperature upper limit YH is 1,300°C. Check the temperature of the control target.

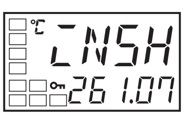
The temperature input offset values can be calculated as shown below when the Digital Controller readout Y1 is 35°C for a room temperature X1 of 25°C and when the Digital Controller readout Y2 is 105°C for a set point temperature X2 of 110°C.



Lower-limit Temperature Input Shift Value

Lower-limit Temperature Input Shift Value

$$\text{INSL} = \frac{-200 - 35}{105 - 35} \times \{(110 - 105) - (25 - 35)\} + (25 - 35) = -60.35\ (°C)$$

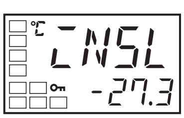


Upper-limit Temperature Input Shift Value

Upper-limit Temperature Input Shift Value

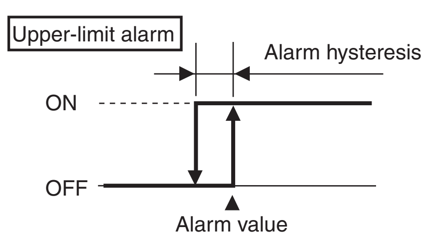
$$\text{INSH} = \frac{1300 - 35}{105 - 35} \times \{(110 - 105) - (25 - 35)\} + (25 - 35) = 261.07\ (°C)$$

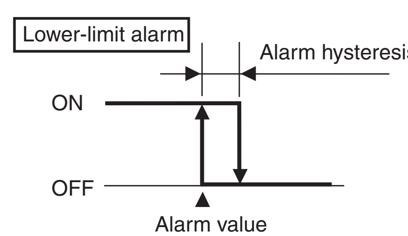
4-2 Alarm Hysteresis



Lower-limit Temperature Input Shift Value

- The hysteresis of alarm outputs when alarms are switched ON/OFF can be set as follows:





- Alarm hysteresis is set independently for each alarm in the Alarm Hysteresis 1 to Alarm Hysteresis 3 parameters (initial setting level).
- The default is 0.2 (°C/°F) when a temperature input is selected, and 0.02% FS when an analog input is selected.

4-2-1 Standby Sequence

- The standby sequence can be used so that an alarm will not be output until the process value leaves the alarm range once and then enters it again.

- For example, with a lower limit alarm, the process value will normally be below the set point, i.e., within the alarm range, when the power supply is turned ON, causing an alarm to be output.
  If the lower limit alarm with a standby sequence is selected, an alarm will not be output until the process value increases above the alarm set value, i.e., until it leaves the alarm range, and then falls back below the alarm set value.

Restart

- The standby sequence is canceled when an alarm is output. It is, however, restarted later by the Standby Sequence Reset parameter (advanced function setting level). For details, refer to the Standby Sequence Reset parameter in *SECTION 5 Parameters*.

4-2-2 Alarm Latch

- The alarm latch can be used to keep the alarm output ON until the latch is canceled regardless of the temperature once the alarm output has turned ON.

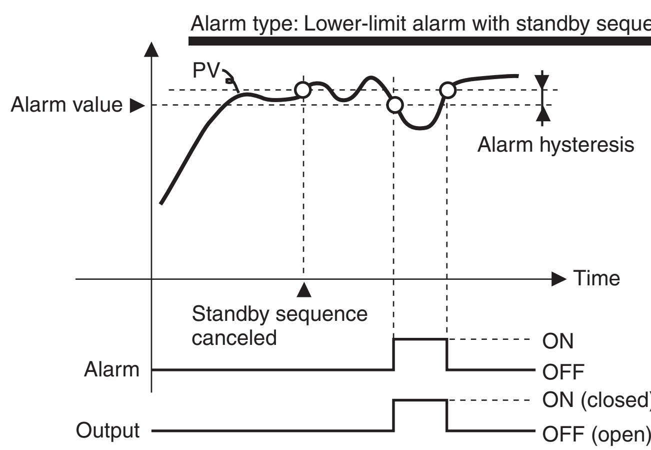
Any of the following methods can be used to clear the alarm latch.

- Turn OFF the power supply. (The alarm latch is also cleared by switching to the initial setting level, communications setting level, advanced function setting level, or calibration level.)
- Use the PF Key.
- Use an event input.

For details on setting the PF Key, refer to *4-20 Setting the PF Key*. For details on setting events, refer to *4-5 Using Event Inputs*.

Summary of Alarm Operation

The following figure summarizes the operation of alarms when the Alarm Type parameter is set to “lower-limit alarm with standby sequence” and “close in alarm” is set.



Parameters

Symbol	Parameter: level	Description
ALH*	Alarm 1 to 3 Hysteresis: Initial setting level	Alarm
RESt	Standby Sequence: Advanced function setting level	Alarm

Note * = 1 to 3

4-3 Setting Scaling Upper and Lower Limits for Analog Inputs

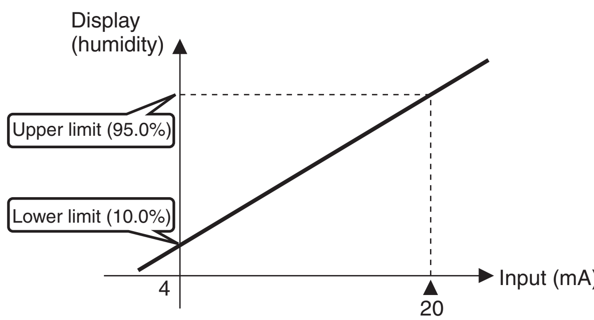
4-3-1 Analog Input


Scaling Upper Limit


Scaling Lower Limit


Decimal Point

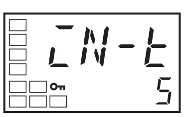
- When an analog input is selected, scaling can be performed as needed by the control application.
- Scaling is set in the Scaling Upper Limit, Scaling Lower Limit, and Decimal Point parameters (initial setting level). These parameters cannot be used when a temperature input is selected.
- The Scaling Upper Limit parameter sets the physical quantity to be expressed by the upper limit value of input, and the Scaling Lower Limit parameter sets the physical quantity to be expressed by the lower-limit value of input. The Decimal Point parameter specifies the number of digits below the decimal point.
- The following figure shows a scaling example for a 4 to 20-mV analog input. After scaling, the temperature can be directly read. The decimal point is set to 1.



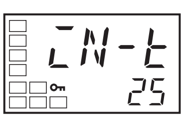
Operating Procedure

In this example scaling is set to display 4 to 20 mA as 10.0% to 95.0%.

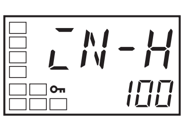
Initial Setting Level


Input Type

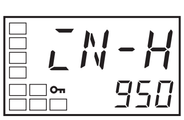
1. Press the ◯ Key for three seconds to move from the operation level to the initial setting level.



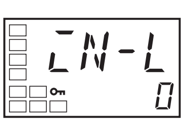
2. Press the ⋀ and ⋁ Keys to set 25.


Scaling Upper Limit

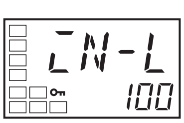
3. Select Scaling Upper Limit parameter by pressing the ↩ Key.



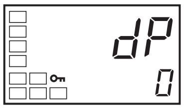
4. Use the ⋀ and ⋁ Keys to set the parameter to 950.


Scaling Lower Limit

5. Select the Scaling Lower Limit parameter by pressing the ↩ Key.

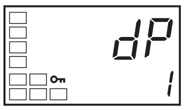


6. Press the ⋀ and ⋁ Keys to set 100.



Decimal Point

7. Select the Decimal Point parameter by pressing the Key.



8. Press the and Keys to set 1.

9. To return to the operation level, press the Key for one second.

4-4 Executing Heating/Cooling Control

4-4-1 Heating/Cooling Control

Heating/cooling control operates when H-C (heating/cooling) is selected for the Standard or Heating/Cooling parameter for standard models. The following functions are assigned to outputs by default.

Parameter name	Symbol	Initial status
Control Output 1 Assignment	oUt1	Control output for heating
Control Output 2 Assignment	oUt2	Not assigned.
Auxiliary Output 1 Assignment	SUb1	Alarm 1
Auxiliary Output 2 Assignment	SUb2	Alarm 2
Auxiliary Output 3 Assignment (E5AN/EN-H only)	SUb3	Alarm 3

Each output assignment is automatically initialized as shown below when the control mode is changed.

Example: E5CN-H (When the "forward/reverse operation" setting is set to "reverse operation")

Parameter name	Symbol	Without control output 2		With control output 2	
		Standard	Heating/cooling	Standard	Heating/cooling
Control Output 1 Assignment	oUt1	Control output (heating)	Control output (heating)	Control output (heating)	Control output (heating)
Control Output 2 Assignment	oUt2	Not assigned. (See note 1.)	Not assigned. (See note 1.)	Not assigned.	Control output (cooling)
Auxiliary Output 1 Assignment	SUb1	Alarm 1 (See note 2.)	Alarm 1 (See note 2.)	Alarm 1 (See note 2.)	Alarm 1 (See note 2.)
Auxiliary Output 2 Assignment	SUb2	Alarm 2	Control output (cooling)	Alarm 2	Alarm 2

Note

(1) No parameter assignment is displayed because there is no control output 2.

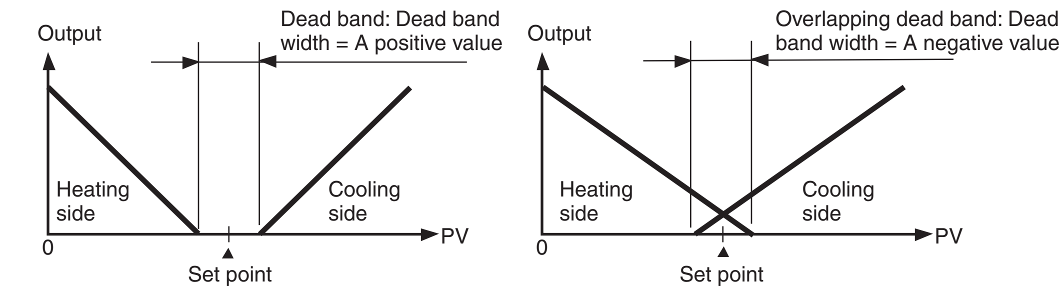
(2) The output set for the Auxiliary Output 1 Assignment parameter becomes the program END output unless the program pattern is OFF.

- The heating/cooling operation of the control outputs will switch when the Direct/Reverse Operation parameter is set to “direct”. Also changes when the output assignment is changed and "reverse operation" remains set.
- When DRS (Invert Direct/Reverse Operation) is assigned for an Event Input Assignment (1 to 4), control will start with the contents set for the Direct/Reverse Operation parameter inverted when the event input turns ON, and with the contents left according to the setting when the event input turns OFF. For details on event inputs and control combined with the Direct/Reverse Operation parameter, refer to *Control by Inverting Direct/Reverse Operation* on page 99.

- When heating/cooling control is selected, the Dead Band and Cooling Coefficient parameters can be used.

Dead Band

- For heating/cooling control, the dead band is set with the set point as its center. The dead band width is the set value of the Dead Band parameter (adjustment level). Setting a negative value produces an overlapping band.
- If an overlapping band is set, the bumpless function may not operate when switching between manual operation and automatic operation.
- The default is 0.0 EU for a temperature input and 0.00% FS for an analog input.



Cooling Coefficient

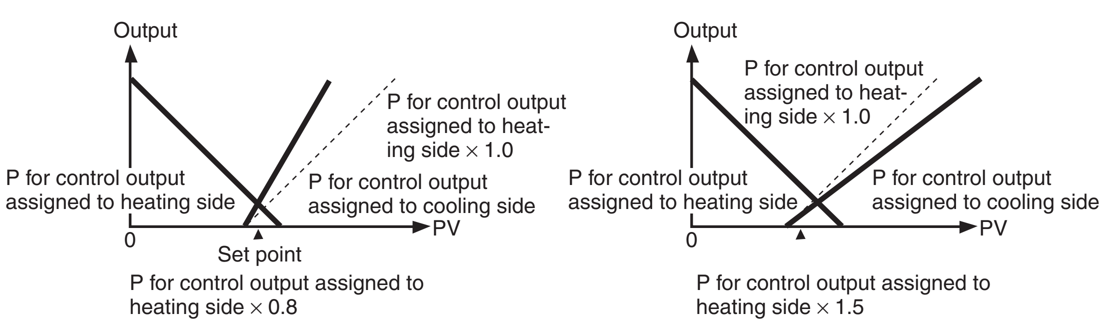
If the heating characteristics and cooling characteristics of the control object are very different and good control characteristics cannot be achieved with the same PID constants, the cooling coefficient can be used to adjust the proportional band (P) for the control output assigned to the cooling side. Use this to achieve balanced control between the heating side and cooling side. The proportional bands (P) for the control outputs assigned to the heating/cooling sides can be calculated using the following equations.

P for control output assigned to heating side = P

P for control output assigned to cooling side = P for control output assigned to heating side × cooling coefficient

The cooling coefficient is multiplied by the P for the control output assigned to the heating side to obtain control with characteristics that differ from those of the control output assigned to the heating side.

A cooling coefficient can be set for each PID set. To set the cooling coefficient, select the PID set number in the Display PID Selection parameter (PID setting level) and then set the Cooling Coefficient parameter. If the Cooling Coefficient parameter setting is changed in the adjustment level, the change will be reflected in the Cooling Coefficient parameter for the current PID set.



Automatic Cooling Coefficient Adjustment

By executing AT during heating/cooling control, the cooling coefficient can be automatically calculated along with the PID parameters.

Parameter name	Setting rage	Default
Automatic Cooling Coefficient Adjustment	OFF: Disabled, ON: Enabled	OFF

Note If there is strong non-linear gain for the cooling characteristics, such as when cooling water boils for cooling control, it may not be possible to obtain the optimum cooling coefficient at the Controller, and control may take the form of oscillating waves. If that occurs, increase the proportional band or the cooling coefficient to improve control.

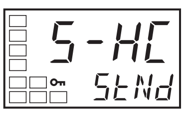
4-4-2 Settings

To set heating/cooling control, set the Standard or Heating/Cooling, Dead Band, and Cooling Coefficient parameters.

Setting Heating/Cooling Control

Operating Procedure Standard or heating/cooling = Heating/cooling

Initial Setting Level



Standard or Heating/ Cooling

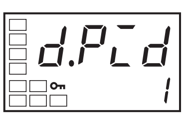
1. Press the ○ Key for at least three seconds to move from the operation level to the initial setting level.

2. Select "heating/cooling control" in the initial setting level.
   StNd: Standard control
   H-C: Heating/cooling control

Setting the Cooling Coefficient

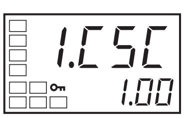
Operating Procedure PID 1 Cooling Coefficient = 10

PID Setting Level



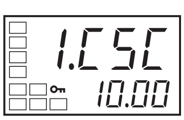
Display PID selection

1. Press the ○ Key to move from the operation level to the PID setting level. The current PID set number will be displayed. Use the ⋀ or ⋁ Key to select 1.



PID1 Cooling Coefficient

2. Select the PID1 Cooling Coefficient parameter by pressing the ↵ Key.

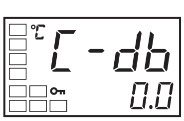


3. Press the ⋀ and ⋁ Keys to set 10.00.

Setting the Dead Band

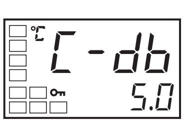
Operating Procedure Dead Band = 5

Adjustment Level



Dead Band

1. Select the Dead Band parameter in the adjustment level.



2. Use the ⋀ Key to set the parameter to 5.0.

4-5 Using Event Inputs

4-5-1 Event Input Settings

- Depending on the Controller, there are either two event inputs (event inputs 1 and 2 or 3 and 4) or four event inputs (event inputs 1 to 4). The number of event inputs that can be used varies. (Only the E5AN/EN-H has event inputs 3 and 4.)
- Event inputs can be used for Bank Selection, RUN/STOP, Auto/Manual Switch, Program Start, Direct/Reverse Operation, SP Mode Switch (E5AN/EN-H only), 100% AT Execute/Cancel, 40% AT Execute/Cancel, Setting Change Enable/Disable, Communications Write Enable/Disable, and Alarm Latch Cancel.
- Of these, only the number of event inputs (0 to 3) set in the Bank Numbers Used parameter (initial setting level) are used for the bank selection function.
- Event inputs (1 to 4) that are not used for the bank selection function are assigned using the Event Input Assignment (1 to 4) parameters (initial setting level).
- Event inputs can be used on the following models:
  Two Event Inputs;
  E5CN-H□M□-500 with the E53-CN□B□N2 for the E5CN-H
  E5AN/EN-H□B□M□-500 for the E5AN/EN-H

  Four Event Inputs;
  E5AN/EN-H□B□M□-500 with the E53-AKB for the E5AN/EN-H
- When using event inputs for bank selection, the event input assignment screen will not be displayed. Whether the set value and event input assignments 1 to 4 will be displayed or hidden is shown in the tables below.
- Do not connect the contacts from the same switch for more than one E5□N Controllers.

Controllers with Event Inputs 1 and 2 (Two Event Inputs)
E5CN-H□M□-500 with the E53-CN□B□N2 for the E5CN-H

		Event input assignment 1	Event input assignment 2
Bank Numbers Used	0	Displayed (Bank selection not used.)	
	1	Hidden (Bank, 2 points)	Displayed (Event input 2 not used for bank selection.)
	2	Hidden (Bank, 4 points)	

Controllers with Event Inputs 3 and 4 (Two Event Inputs)
E5AN/EN-H□B□M□-500 for the E5AN/EN-H

		Event input assignment 3	Event input assignment 4
Bank Numbers Used	0	Displayed (Bank selection not used.)	
	1	Hidden (Bank, 2 points)	Displayed (Event input 4 not used for bank selection.)
	2	Hidden (Bank, 4 points)	

Controllers with Event Inputs 1 to 4 (Four Event Inputs)
E5AN/EN-H□B□M□-500 with the E53-AKB for the E5AN/EN-H

		Event input assignment 1	Event input assignment 2	Event input assignment 3	Event input assignment 4
Bank Numbers Used	0	Displayed (Bank selection not used.)			
	1	Hidden (Bank, 2 points)	Displayed (Event inputs 2 to 4 not used for bank selection.)		
	2	Hidden (Bank, 4 points)		Displayed (Event input 3 and 4 not used for bank selection.)	
	3	Hidden (Bank, 8 points)			Displayed (Event input 4 not used for bank selection.)

The following table shows the relation between ON/OFF combinations of event inputs and the banks that are selected.

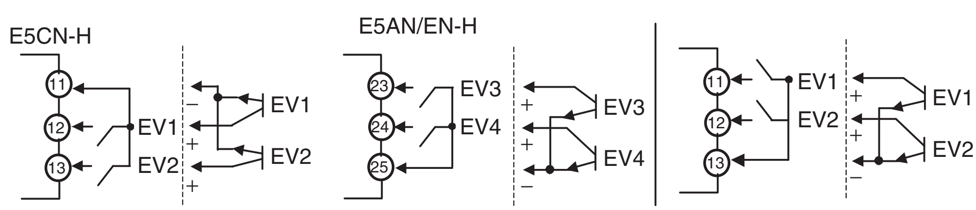
Bank Numbers Used	Event No.	Bank No. 0	1	2	3	4	5	6	7
1	Event input 1 (See note 1.)	OFF	ON	---	---	---	---	---	---
2	Event input 1 (See note 1.)	OFF	ON	OFF	ON	---	---	---	---
	Event input 2 (See note 2.)	OFF	OFF	ON	ON	---	---	---	---
3	Event input 1	OFF	ON	OFF	ON	OFF	ON	OFF	ON
	Event input 2	OFF	OFF	ON	ON	OFF	OFF	ON	ON
	Event input 3	OFF	OFF	OFF	OFF	ON	ON	ON	ON

Note (1) For models with event inputs 3 and 4, this becomes event input 3.

(2) For models with event inputs 3 and 4, this becomes event input 4.

To set two banks are externally, make the setting in the Bank Numbers Used parameter.

- Switching is possible between two banks (0 and 1) by setting the Bank Numbers Used parameter to 1. The default setting is 1 and does not need to be changed. Banks 0 and 1 are specified by the status of event input 1 or 3.



Two Event Inputs:
E53-CN□B□N2
(for E5CN-H)

Two Event Inputs:
E5AN/EN-H□B□M□-500
(for E5AN/EN-H)

Two Additional Event Inputs:
E53-AKB in E5AN/EN-H□B□M□-500
(for E5AN/EN-H)

4-5-2 Operation Commands Other than Bank Selection

The following table shows the functions assigned when an Event Input Assignment (1 to 4) is displayed.

Setting	Function
NONE	None
STOP	RUN/STOP
MANU	Auto/Manual
PRST	Program Start (See note 1.)
DRS	Invert Direct/Reverse Operation
RSP	SP Mode Switch (See note 2.)
AT-2	100% AT Execute/Cancel
AT-1	40% AT Execute/Cancel (See note 3.)
WTPT	Setting Change Enable/Disable
CMWT	Communications Write Enable/Disable (See note 4.)
LAT	Alarm Latch Cancel

Note (1) PRST (Program Start) can be set even when the Program Pattern parameter is set to OFF, but the function will be disabled.

(2) This function can be selected only with models that support remote SP.

(3) This function can be set for heating/cooling control, but the function will be disabled.

(4) This function can be selected only with models that support communications. Also, when a work bit is selected as event input data, Communications Write Enable/Disable parameter cannot be selected.

When any of the following functions is set for an Event Input Assignment parameter, the same function cannot be set for another Event Input Assignment parameter: STOP (RUN/STOP), MANU (Auto/Manual Switch), PRST (Program Start), DRS (Direct/Reverse Operation), RSP (SP Mode Switch), AT-2 (100% AT Execute/Cancel), AT-1 (40% AT Execute/Cancel), WTPT (Setting Change Enable/Disable), CMWT (Communications Write Enable/Disable), or LAT (Alarm Latch Cancel).

Turn event inputs ON and OFF while the power is being supplied. Event input ON/OFF changes are detected for inputs of 50 ms or longer. (However, inputs of 250 ms or longer is determined using logic operation.)

The functions are described in detail below. Event inputs 1 and 2 are taken as examples. When using event inputs 3 and 4, substitute event input 3 for event input 1 and event input 4 for event input 2.

Executing Run/Stop Control

When the Event Input Assignment 1 or Event Input Assignment 2 parameter is set to STOP (RUN/STOP), control is started when event input 1 or 2 turns OFF. Control is stopped when the input turns ON. Alarm outputs, however, will be according to the process value.

The STOP indicator will light while control is stopped.

Setting	Input contact	Status
Event input 1 or 2	ON	STOP
Event input 1 or 2	OFF	RUN

Switching between Auto and Manual Control

When the Event Input Assignment 1 or Event Input Assignment 2 parameter is set to MANU (auto/manual), manual control will start when event input 1 or 2 turns ON. Auto control will start when the input turns OFF.

The MANU indicator will light during manual control.

Setting	Input contact	Status
Event input 1 or 2	OFF	Automatic
Event input 1 or 2	ON	Manual

Controlling the Start of the Simple Program Function

When the Event Input Assignment 1 or Event Input Assignment 2 parameter is set to PRST (program start), the program will start when event input 1 or 2 turns ON. The program will be reset when the input turns OFF and the RUN/STOP status will automatically switch to STOP mode. If the program END output is ON, the program END output will turn OFF.

Setting	Input contact	Status
Event input 1 or 2	OFF	Reset
Event input 1 or 2	ON	Start

Control by Inverting Direct/Reverse Operation

When DRS (Invert Direct/Reverse Operation) is set for the Event Input Assignment 1 or Event Input Assignment 2 parameter and the Direct/Reverse Operation parameter is set for reverse operation, control starts with direct operation (cooling control) when event input 1 or 2 turns ON and control starts with reverse operation (heating control) when the event input turns OFF.

<table>
<tr><th>Setting</th><th>Input contact</th><th>Direct/Reverse Operation parameter</th><th>Status</th></tr>
<tr><td rowspan="2">Event input 1 or 2</td><td rowspan="2">OFF</td><td>Direct operation (cooling)</td><td>Direct operation (cooling)</td></tr>
<tr><td>Reverse operation (heating)</td><td>Reverse operation (heating)</td></tr>
<tr><td rowspan="2">Event input 1 or 2</td><td rowspan="2">ON</td><td>Direct operation (cooling)</td><td>Reverse operation (heating)</td></tr>
<tr><td>Reverse operation (heating)</td><td>Direct operation (cooling)</td></tr>
</table>

Switching SP Mode

When RSP (SP Mode Switch) is set for either the Event Input Assignment 1 or Event Input Assignment 2 parameter, operation will be started with remote SP when event input 1 or 2 turns ON. Operation will start with local SP when the input turns OFF. The RSP operation indicator will light while in remote SP mode.

Setting	Input contact	Status
Event input 1 or 2	OFF	Local SP
Event input 1 or 2	ON	Remote SP

Switching 100% AT Execute/Cancel

When AT-2 (100% AT Execute/Cancel) is set for either the Event Input Assignment 1 or Event Input Assignment 2 parameter, 100% AT will be executed when event input 1 or 2 turns ON and will be cancelled when the input turns OFF.

Setting	Input contact	Status
Event input 1 or 2	OFF	100% AT cancelled
Event input 1 or 2	ON	100% AT executed

Switching 40% AT Execute/Cancel

When AT-1 (40% AT Execute/Cancel) is set for either the Event Input Assignment 1 or Event Input Assignment 2 parameter, 40% AT will be executed when event input 1 or 2 turns ON and will be cancelled when the input turns OFF.

Setting	Input contact	Status
Event input 1 or 2	OFF	40% AT cancelled
Event input 1 or 2	ON	40% AT executed

Switching Setting Change Enable/Disable

When WTPT (Setting Change Enable/Disable) is set for either the Event Input Assignment 1 or Event Input Assignment 2 parameter, the setting change will be disabled when event input 1 or 2 turns ON and will be enabled when the input turns OFF.

Setting	Input contact	Status
Event input 1 or 2	OFF	Enabled
Event input 1 or 2	ON	Disabled

Switching Communications Write Enable/Disable

Only event inputs 3 and 4 can be set to Communications Write Enable/Disable.

When CMWT (Communications Write Enable/Disable) is set for either the Event Input Assignment 3 or Event Input Assignment 4 parameter, communications writing will be enabled when event input 3 or 4 turns ON and will be disabled when the input turns OFF.

Setting	Input contact	Status
Event input 3 or 4	OFF	Disabled
Event input 3 or 4	ON	Enabled

Switching Alarm Latch Cancel

When LAT (Alarm Latch Cancel) is set for either the Event Input Assignment 1 or Event Input Assignment 2 parameter, all alarm latches (alarms 1 to 3, heater burnout, HS alarm, and heater overcurrent latch) will be cancelled when event input 1 or 2 turns ON.

Setting	Input contact	Status
Event input 1 or 2	OFF	---
Event input 1 or 2	ON	Cancelled

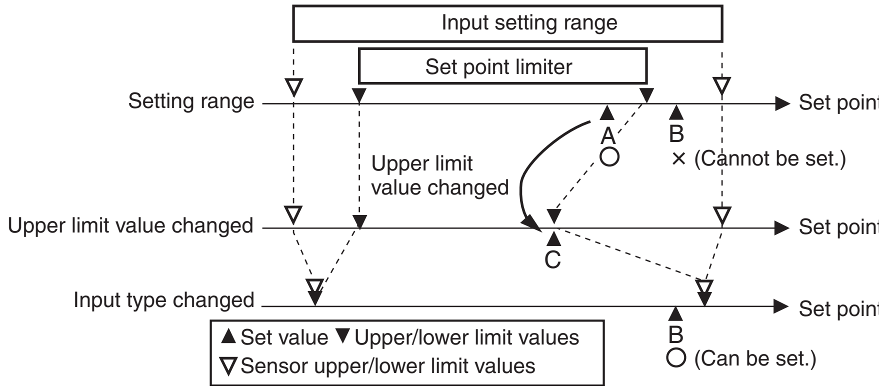
Parameters

Symbol	Parameter: level	Description
EV-1	Event Input Assignment 1: Initial setting level	Function of event input function
EV-2	Event Input Assignment 2: Initial setting level	
EV-3	Event Input Assignment 3: Initial setting level	
EV-4	Event Input Assignment 4: Initial setting level	
EV-b	Bank Numbers Used: Initial setting level	

4-6 Setting the SP Upper and Lower Limit Values

4-6-1 Set Point Limiter

The setting range of the set point is limited by the set point limiter. The set point limiter is used to prevent the control target from reaching abnormal temperatures. The upper- and lower-limit values of the set point limiter are set using the Set Point Upper Limit and Set Point Lower Limit parameters in the initial setting level. When the set point limiter is reset, the set point is forcibly changed to the upper- or lower-limit value of the set point limiter if the set point is out of the limiter range. Also, when the input type and the temperature unit, scaling upper-limit value, or lower-limit value are changed, the set point limiter is forcibly reset to the input setting range or the scaling upper- or lower-limit value.

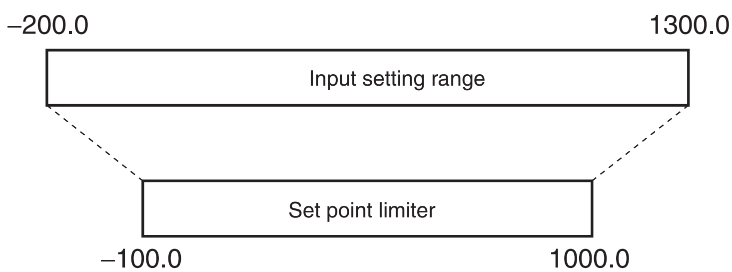


Parameters

Symbol	Parameter: level	Description
SL-H	Set Point Upper Limit: Initial setting level	To limit the SP setting
SL-L	Set Point Lower Limit: Initial setting level	To limit the SP setting

4-6-2 Setting

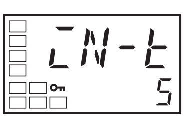
Set the set point upper and lower limits in the Set Point Upper Limit and Set Point Lower Limit parameters in the initial setting level. In this example, it is assumed that the input type is set to a K thermocouple with a temperature range of –200.0 to 1300.0°C.



Setting the Set Point Upper-limit Value

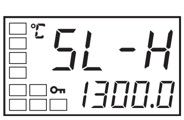
Operating Procedure

Set Point Upper Limit = 1000



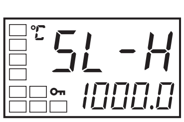
Input Type

1. Press the ◯ Key for at least three seconds to move from the operation level to the initial setting level.



Set Point Upper-limit

2. Select the Set Point Upper Limit parameter.

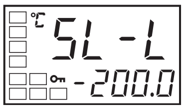


3. Use the ⌃ and ⌄ Keys to set the parameter to 1000.0.

Setting the Set Point Lower-limit Value

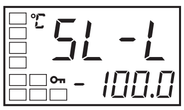
Operating Procedure

Set Point Lower Limit = –100



Set Point Lower Limit

1. Select the Set Point Lower Limit parameter in the initial setting level.



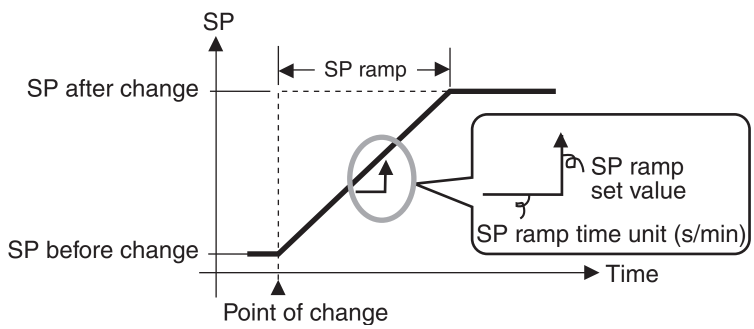
2. Use the ▲ and ▼ Keys to set the parameter to –100.0.

4-7 Using the SP Ramp Function to Limit the SP Change Rate

4-7-1 SP Ramp

The SP ramp function is used to restrict the width of changes in the set point as a rate of change. When the SP ramp function is enabled and the change width exceeds the specified rate of change, an area where the set point is restricted will be created, as shown in the following diagram.

During the SP ramp, control will be performed not for the specified set point but rather for the set point restricted by the rate of change set for the SP ramp function.



The rate of change during SP ramp is specified using the SP Ramp Set Value and SP Ramp Time Unit parameters. The SP Ramp Set Value parameter is set to OFF by default, i.e., the SP ramp function is disabled.

The SP Ramp Set Value parameter can be set for each bank. Select the bank number in the Display Bank Selection parameter (bank setting level), and then set the SP Ramp Set Value parameter. Also, the ramp set point for the current bank can be monitored in the Set Point During SP Ramp parameter (operation level). Use this parameter when monitoring SP ramp operation.

If the SP Ramp Set Value parameter setting is changed in the adjustment level, the change will be reflected in the SP Ramp Set Value parameter for the current bank.

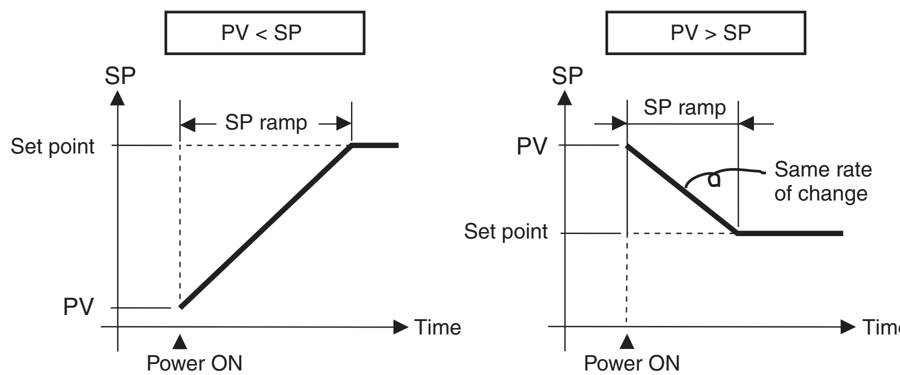
The SP ramp function is enabled even when switching from local SP to remote SP, and the SP ramp will operate.

Parameters

Symbol	Parameter: level	Description
oLH (: 1 to 8)	PID* MV Upper Limit: PID setting level	To limit the manipulated variable
oLL (: 1 to 8)	PID* MV Lower Limit: PID setting level	To limit the manipulated variable
SL-H	Set Point Upper Limit: Initial setting level	To limit the SP setting
SL-L	Set Point Lower Limit: Initial setting level	To limit the SP setting
SPR (: 0 to 7)	Bank* SP Ramp Set Value: Bank setting level	To limit the SP rate of change
SPRU	SP Ramp Time Unit: Advanced function setting level	Unit for setting the SP
ALSP	Alarm SP Selection: Advanced function setting level	Alarm SP selection

Operation at Startup

If the SP ramp function is enabled when the Controller is turned ON or when switching from STOP to RUN mode, the process value reaches the set point using the SP ramp function in the same way as when the set point is changed. In this case, operation is carried out with the process value treated as the set point before the change was made. The direction of the SP ramp changes according to the relationship between the process value and the set point.



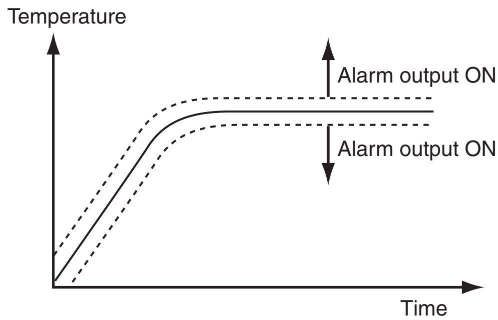
Restrictions during SP Ramp Operation

- Execution of auto-tuning starts after the end of the SP ramp.
- When control is stopped or an error occurs, the SP ramp function is disabled.

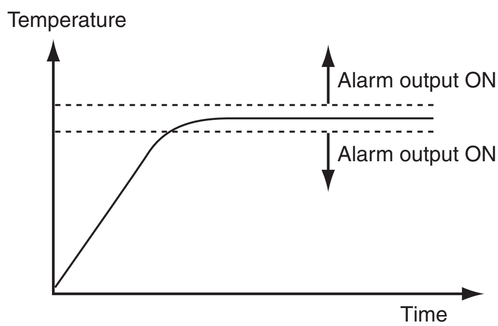
Alarms during SP Ramp Operation

The operation of alarms during SP ramp operation depends on whether alarms are set to be based on the ramp set point or the target set point (refer to the following diagrams). The set point to be used is set in the Alarm SP Selection parameter.

Alarm SP Selection = Ramp SP (Alarm Type: 1 (Upper/Lower Limits))



Alarm SP Selection = Target SP (Alarm Type: 1 (Upper/Lower Limits))



4-8 Moving to the Advanced Function Setting Level

Use the following procedure to move to the advanced function setting level.

1,2,3...

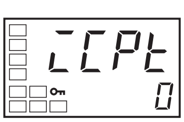
1. Press the and Keys simultaneously for at least three seconds in operation level.

   Note The key pressing time can be changed in the Move to Protect Level Time parameter (advanced function setting level).

Protect Level

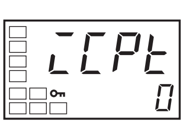
Operation/Adjustment Protect

2. The Controller moves to the protect level, and the Operation/Adjustment Protect parameter is displayed.



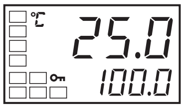
Initial Setting/Communications Protect

3. Press the Key once to move to the Initial Setting/Communications Protect parameter.



4. Set the set value to 0. The default setting is 0 (possible to reach).

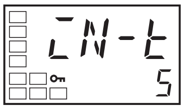
Operation Level



PV/SP

5. Press the and Keys simultaneously for at least one second to return to the operation level.

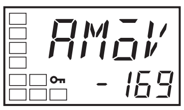
Initial Setting Level



Input Type

6. Move to the advanced function setting level.
   Press the Key for at least three seconds to move from the operation level to the initial setting level.

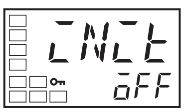
Initial Setting Level



Move to Advanced Function Setting Level

7. Select the Move to Advanced Function Setting Level parameter by pressing the Key.

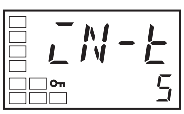
Advanced function setting level



Parameter Initialization

8. Press the Key, enter the password (–169), and then either press the Key or leave the setting for at least two seconds to move to the advanced function setting level from the initial setting level.

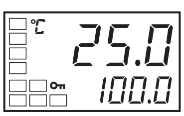
Initial Setting Level



Input Type

9. To return to the initial setting level, press the Key for at least one second.

Operation Level



PV/SP

10. To return to the operation level, press the Key for at least one second.

4-9 Using the Key Protect Level

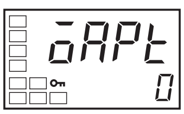
4-9-1 Protection

- To move to the protect level, press the and Keys simultaneously for at least three seconds in operation level or adjustment level. (See note.)

  Note The key pressing time can be changed in the Move to Protect Level Time parameter (advanced function setting level).

- The protect level protects parameters that are not changed during Controller operation until operation is started to prevent them from being modified unintentionally.
  There are four types of protection: operation/adjustment protect, initial setting/communications protect, setting change protect, and PF Key protect.
- The protect level settings restrict the range of parameters that can be used.

Operation/Adjustment Protect



The following table shows the relationship between set values and the range of protection.

Level		Set value			
		0	1	2	3
Operation level	PV	Can be displayed	Can be displayed	Can be displayed	Can be displayed
	PV/SP	Can be displayed and changed	Can be displayed and changed	Can be displayed and changed	Can be displayed
	Others	Can be displayed and changed	Can be displayed and changed	Cannot be displayed and moving to other levels is not possible	Cannot be displayed and moving to other levels is not possible
Adjustment level		Can be displayed and changed	Cannot be displayed and moving to other levels is not possible	Cannot be displayed and moving to other levels is not possible	Cannot be displayed and moving to other levels is not possible

- Parameters are not protected when the set value is set to 0.
- The default is 0.

Initial Setting/ Communications Protect

This protect level restricts movement to the initial setting level, communications setting level, and advanced function setting level.

Set value	Initial setting level	Communications setting level	Advanced function setting level
0	Possible to reach	Possible to reach	Possible to reach
1	Possible to reach	Possible to reach	Not possible to reach
2	Not possible to reach	Not possible to reach	Not possible to reach

- The default is 0.

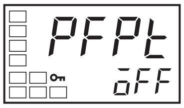
Setting Change Protect

This protect level restricts key operations.

Set value	Description
OFF	Settings can be changed using key operations.
ON	Settings cannot be changed using key operations. (The protect level settings, however, can be changed.)

- The default is OFF.
- The all protect indication ( ) will light when setting change protect is set.

PF Key Protect



This protect level enables or disables PF Key operations.

Set value	Description
OFF	PF Key enabled.
ON	PF Key disabled (Operation as function key prohibited).

- The default is OFF.

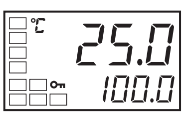
4-9-2 Entering the Password to Move to the Protect Level

- Protect level can be moved to only by display the password display and entering the correct password. (The user can set any password in the Protect Level Password parameter. If no password is set (i.e., if the password is set to 0 in the Protect Level Password parameter), the password input display to move to protect level will not be displayed and the protect level can be moved to directly.

Operating Procedure Use the following procedure to move to protect level.

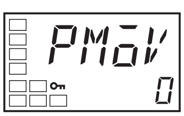
■ **Example with a Password of 1234**

Operation Level



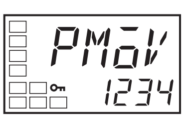
PV/SP

Protect Level



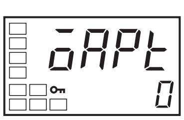
Move to Protect Level

1. Press the and Keys simultaneously for at least the time set in the Move to Protect Level Time parameter to move from the operation level to the protect level.



2. Press the Key to set the parameter to 1234 (password input).

Protect Level

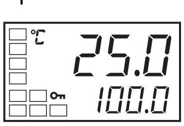


Operation/Adjustment Protect

3. Move to the Operation/Adjustment Protect parameter by pressing the or Key or leaving the setting for at least two seconds.

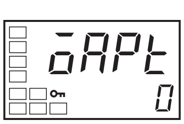
■ **Example with No Password Set**

Operation Level



PV/SP

Protect Level



Operation/Adjustment Protect

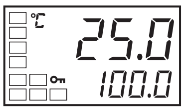
Press the and Keys simultaneously for at least the time set in the Operation/Adjustment Protect parameter to move from the operation level to the protect level.
When a password is not set, the Operation/Adjustment Protect parameter will be displayed.

Setting the Password

Operating Procedure Use the following procedure to set the password to move to the protect level.

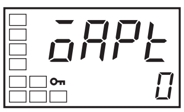
■ **Example To set the Password to 1234**

Operation Level



PV/SP

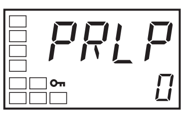
Protect Level



Operation/Adjustment Protect

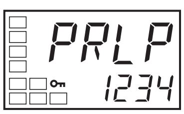
1. Press the and Keys simultaneously for at least the time set in the Move to Protect Level Time parameter to move from the operation level to the protect level.

Protect Level



Password to Move to Protect Level

2. Select the Password to Move to Protect Level parameter by pressing the Key.



3. Press the and Keys to set the parameter to 1234.
   (To prevent setting the password incorrectly, the and Keys or and Keys must be pressed simultaneously to set the password.)

Note Protection cannot be cleared or changed without the password. Be careful not to forget it. If you forget the password, contact your OMRON sales representative.

Communications Operation Command to Move to the Protect Level

- The Write Variable operation command can be used via communications to write the password to the Move to Protect Level parameter. When the correct password is written, the display will change to the Operation/Adjustment Protect parameter and writing the parameters in the protect level will be enabled.

Note

(1) If the Write Variable operation command is used to write the wrong password to the Move to Protect Level parameter after the correct parameter has been written, the Move to Protect Level parameter will be displayed and any Write Variable operation commands to write parameters in the protect level will result in operation errors.

(2) If a password is not set or if it is set to 0, the display will change to the Operation/Adjustment Protect parameter and writing the parameters in the protect level will be enabled immediately.

4-10 PV Change Color

4-10-1 PV Color Change Function

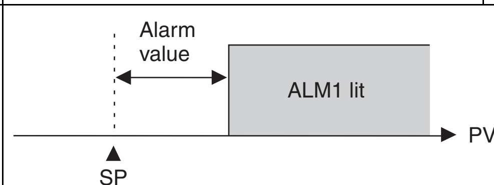
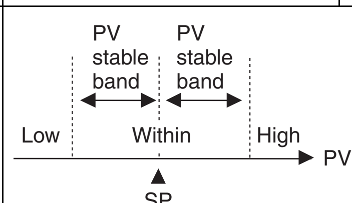
CoLR PV Change Color

Use the PV color change function to change the color of the PV display (No. 1 display).

There are three display colors, orange, red, and green, and you can select from the following three modes and eight functions.

- Constant: This mode displays orange, red, or green all the time.
- Linked to Alarm 1: This mode switches the PV display color from red to green when alarm 1 turns ON or from green to red when alarm 1 turns ON.
- Linked to PV stable band: This mode switches the PV display color between red outside the PV stable band and green within PV stable band, or between green outside the PV stable band and red within PV stable band.
  Set the PV stable band in the PV Stable Band parameter (advanced function setting level).
- The default is REd (red).

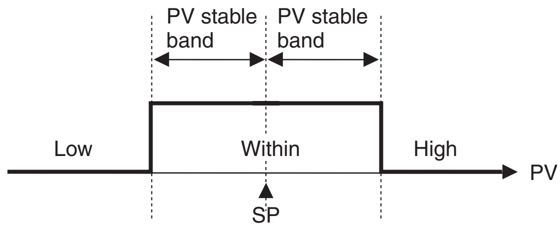
The following tables shows the display functions that can be set using the PV color change function.

<table>
<tr><th>Mode</th><th>Setting</th><th>Function</th><th colspan="3">PV change color</th><th>Application example</th></tr>
<tr><td rowspan="3">Constant</td><td>oRG</td><td>Orange</td><td colspan="3">Constant: Orange</td><td>To match the display color with other Controller models</td></tr>
<tr><td>REd</td><td>Red</td><td colspan="3">Constant: Red</td><td>To match the display color with other Controller models</td></tr>
<tr><td>GRN</td><td>Green</td><td colspan="3">Constant: Green</td><td>To match the display color with other Controller models</td></tr>
<tr><td rowspan="4">Linked to alarm 1</td><td rowspan="2"></td><td rowspan="2"></td><td colspan="4"></td></tr>
<tr><td colspan="2">ALM1 not lit</td><td>ALM1 lit</td><td>Application example</td></tr>
<tr><td>R-G</td><td>Red to Green</td><td colspan="2">Red</td><td>Green</td><td>To display the PV reached signal</td></tr>
<tr><td>G-R</td><td>Green to Red</td><td colspan="2">Green</td><td>Red</td><td>To display error signals</td></tr>
<tr><td rowspan="5">Linked to PV stable band</td><td rowspan="2"></td><td rowspan="2"></td><td colspan="4"></td></tr>
<tr><td>Low</td><td>Within PV stable band</td><td>High</td><td>Application example</td></tr>
<tr><td>R-G.R</td><td>Red to Green to Red</td><td>Red</td><td>Green</td><td>Red</td><td>To display stable status</td></tr>
<tr><td>G-o.R</td><td>Green to Orange to Red</td><td>Green</td><td>Orange</td><td>Red</td><td>To display stable status</td></tr>
<tr><td>o-G.R</td><td>Orange to Green to Red</td><td>Orange</td><td>Green</td><td>Red</td><td>To display stable status</td></tr>
</table>

PV Stable Band

PV Stable Band

When the mode to link to the PV stable band is selected, the PV display color will change according to whether the present value (PV) is lower than, within, or higher than the PV stable band shown in the following figure. The PV stable band is set with the SP as the center, as shown below.



The default is 5.0 (°C/°F) for a temperature input and 5.0% FS for an analog input.

4-10-2 Setting

Setting the PV Change Color to Indicate Stable Status

To display the PV in a stable green display when the PV is within ±15.0°C of the set point to enable checking the control process at a glance, set the PV Change Color and PV Stable Band parameters.

PV change color = R-GR (Red to Green to Red)

PV stable band = 15.0°C

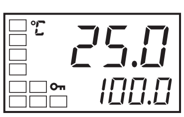
Operating Procedure

Release the protection before setting the PV Change Color and PV Stable Band parameters to enable moving to advanced function setting level. (Refer to steps 1 to 8 on page 104.)

PV Change Color: R-G.R (Red to Green to Red)

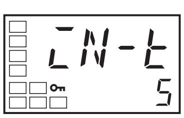
PV Stable Band: 15.0 (°C)

Operation Level



PV/SP

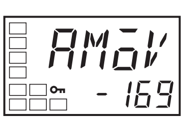
Initial Setting Level



Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

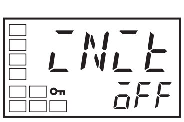
Initial Setting Level



Move to Advanced Function Setting Level

2. Select the Move to Advanced Function Setting Level parameter by pressing the Key.
3. Use the Key to enter "–169" (the password).

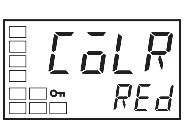
Advanced Function Setting Level



Parameter Initialization

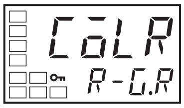
Move to the advanced function setting level by pressing the Key or leaving the setting for at least two seconds.

Advanced Function Setting Level



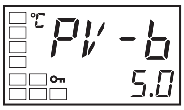
PV Change Color

4. Select the PV Change Color parameter by pressing the Key.



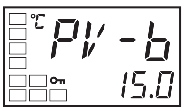
5. Press the Key to set the parameter to R-GR.

Advanced Function Setting Level



PV Stable Band

6. Select the PV Stable Band parameter by pressing the Key.

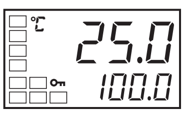


7. Use the Key to set the parameter to 15.0.

8. To return to the initial setting level, press the Key for at least one second.

Operation Level

9. To return to the operation level, press the Key for at least one second.



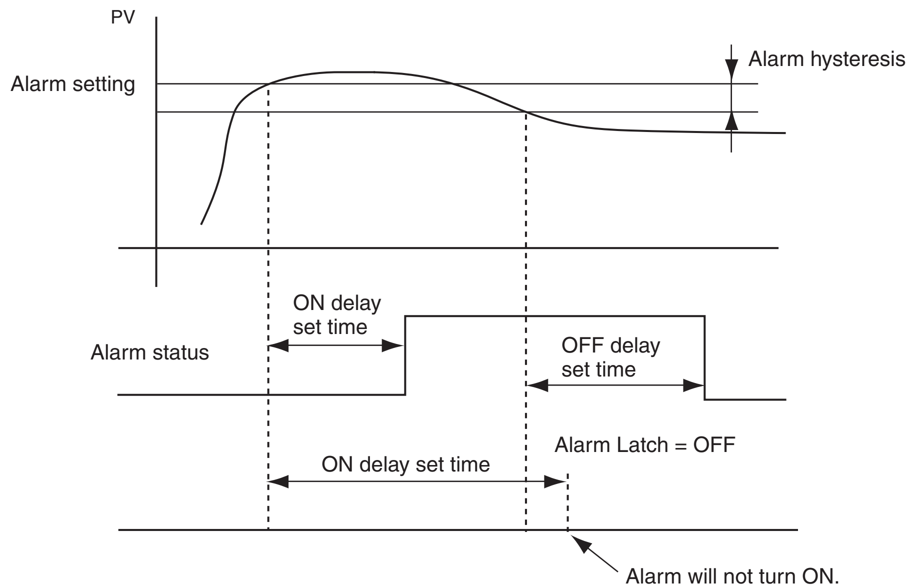
PV/SP

4-11 Alarm Delays

4-11-1 Alarm Delays

- Delays can be set for the alarm outputs. ON and OFF delays can be set separately for alarms 1, 2, and 3. The ON and OFF delays for alarm 1 function only for the alarm function. If the alarm 1 function is set to be output as an OR with other alarms (i.e., the heater burnout alarm, HS alarm, heater overcurrent alarm, or input error output alarm), delays cannot be set for the other alarms. The ON and OFF delays for alarms 1, 2, and 3 also apply to the individual SUB1, SUB2, and SUB3 indicators and to communications status. The alarm ON delays will also function when power is turned ON or when moving from the initial setting level to operation level (e.g., to software resets). All outputs will turn OFF and the OFF delays will not function when moving to the initial setting level or when an alarm is output for a A/D converter error.

Operation of Alarm ON and OFF Delays (for an Upper-limit Alarm)



- The alarm will not turn ON if the time that the alarm is ON is equal to or less than the ON delay set time. Also, the alarm will not turn OFF if the time that the alarm is OFF is equal to or less than the OFF delay set time.
- If an alarm turns OFF and then back ON during the ON delay time, the time will be remeasured from the last time the alarm turns ON. Also, if an alarm turns ON and then back OFF during the OFF delay time, the time will be remeasured from the last time the alarm turns OFF.

Parameters Related to Alarm Delays

Parameter name	Symbol	Set (monitor) values
Alarm 1 ON Delay	A1oN	0 to 999 (s)
Alarm 2 ON Delay	A2oN	0 to 999 (s)
Alarm 3 ON Delay	A3oN	0 to 999 (s)
Alarm 1 OFF Delay	A1oF	0 to 999 (s)
Alarm 2 OFF Delay	A2oF	0 to 999 (s)
Alarm 3 OFF Delay	A3oF	0 to 999 (s)

Note

(1) The defaults are 0, i.e., the ON and OFF delays are disabled.

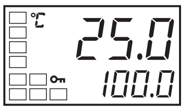
(2) The parameters are displayed when alarm functions are assigned and when the alarm type is set to any type but 0 (none), 12: LBA, or 13: PV change rate alarm.

Operating Procedure

Use the following procedure to set ON and OFF delays for the alarm 1.

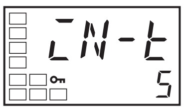
An ON delay of 5 seconds and an OFF delay of 10 s will be set.

Operation Level



PV/SP

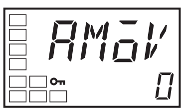
Initial Setting Level



Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

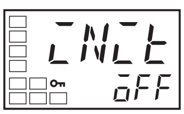
Initial Setting Level



Move to Advanced Function Setting Level

2. Select the Move to Advanced Function Setting Level parameter by pressing the Key. (For details on moving between levels, refer to *4-8 Moving to the Advanced Function Setting Level.*)

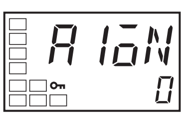
Advanced Function Setting Level



Parameter Initialization

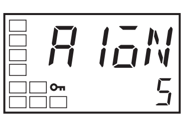
3. Press the Key to enter the password (–169) and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level



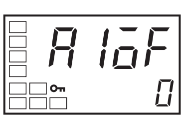
Alarm 1 ON Delay

4. Press the Key to select the Alarm 1 ON Delay parameter.



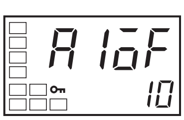
5. Press the Key to set the parameter to 5.

Advanced Function Setting Level



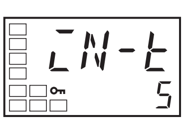
Alarm 1 OFF Delay

6. Press the Key to select the Alarm 1 OFF Delay parameter.



7. Press the Key to set the parameter to 10.

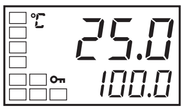
Initial Setting Level



Input Type

8. Press the Key for at least one second to move from the advanced function setting level to the initial setting level.

Operation Level



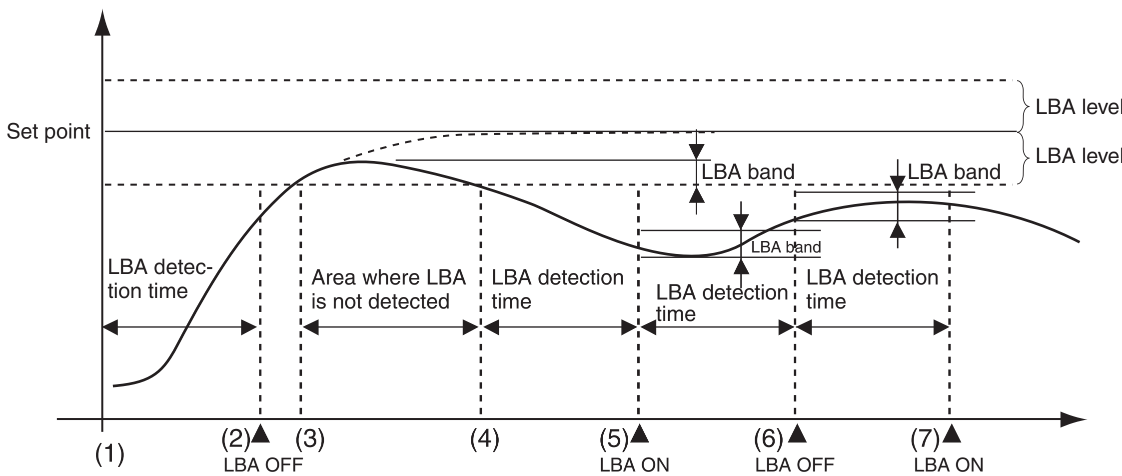
PV/SP

9. Press the ◻ Key for at least one second to move from the initial setting level to the operation level.

4-12 Loop Burnout Alarm

4-12-1 Loop Burnout Alarm (LBA)

- The loop burnout alarm can be used only with standard models.
- With a loop burnout alarm, there is assumed to be an error in the control loop if the control deviation (SP – PV) is greater than the threshold set in the LBA Level parameter and if the control deviation is not reduced by at least the value set in the LBA Detection Band parameter within the LBA detection time.
- Loop burnout alarms are detected at the following times.



If the control deviation is reduced in the area between 1 and 2 (i.e., the set point is approached) and the amount the control deviation is reduced is at least equal to the LBA band, the loop burnout alarm will remain OFF.

The process value is within the LBA level between 3 and 4, and thus loop burnout alarms will not be detected. (The loop burnout alarm will remain OFF.)

If the process value is outside the LBA level between 4 and 5 and the control deviation is not reduced by at least the LBA band within the LBA detection time, the loop burnout alarm will turn ON.

If the control deviation is reduced in the area between 5 and 6 (i.e., the set point is approached) and the amount the control deviation is reduced is at least equal to the LBA band, the loop burnout alarm will turn OFF.

If the control deviation is reduced in the area between 6 and 7 (i.e., the set point is approached) and the amount the control deviation is reduced is less than the LBA band, the loop burnout alarm will turn ON.

- If the LBA detection time, LBA level, LBA detection band, and PID settings are not appropriate, alarms may be detected inappropriately or alarms may not be output when necessary.
- Loop burnout alarms may be detected if unexpectedly large disturbances occur continuously and a large deviation does not decrease.

- If a loop burnout occurs when the set point is near the ambient temperature, the temperature deviation in a steady state may be less than the LBA level, preventing detection of the loop burnout.
- If the set point is so high or low that it cannot be reached even with a saturated manipulated variable, a temperature deviation may remain even in a steady state and a loop burnout may be detected.
- Detection is not possible if a fault occurs that causes an increase in temperature while control is being applied to increase the temperature (e.g., an SSR short-circuit fault).
- Detection is not possible if a fault occurs that causes a decrease in temperature while control is being applied to decrease the temperature (e.g., a heater burnout fault).

Parameters Related to Loop Burnout Alarms

Parameter name	Symbol	Setting range		Remarks
PID* LBA Detection Time (*: 1 to 8)	*.LbA	0 to 9999 (s)		Setting 0 disables the LBA function.
LBA Detection Time	LbA			
LBA Level	LbAL	Controllers with temperature inputs	0.1 to 3,240.0 (°C/°F) (See note.)	Default: 8.0 (°C/°F)
		Controllers with analog inputs	0.01 to 99.99 (%FS)	Default: 10.00% FS
LBA Band	LbAb	Controllers with temperature inputs	0.0 to 3,240.0 (°C/°F) (See note.)	Default: 3.0 (°C/°F)
		Controllers with analog inputs	0.00 to 99.99 (%FS)	Default: 0.20% FS

Note Set “None” as the unit for analog inputs.

- A loop burnout alarm can be output by setting the alarm 1 type to 12 (LBA).
- A setting of 12 (LBA) can be set for alarm 2 or alarm 3, but the setting will be disabled.
- Loop burnouts are not detected during SP ramp operation.
- Loop burnouts are not detected during auto-tuning, manual operation, or while stopped.
- If the alarm 1 latch is set to ON, the latch will be effective for the loop burnout alarm.
- Loop burnout alarms are not detected when using a remote SP.

Automatically Setting the LBA Detection Time

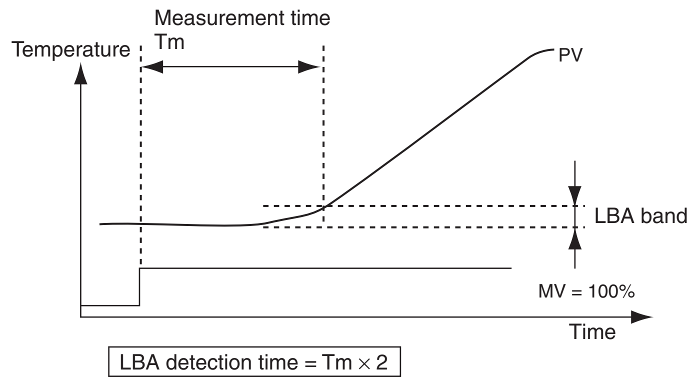
- Automatic setting is not possible for ON/OFF control. Set the LBA Detection Time parameter in the advanced function setting level.
- When PID control is being used, the LBA detection time can be set individually for each PID set. First select the PID set number in the Display PID Selection parameter (PID setting level), and then set the time in the LBA Detection Time parameter.
- The LBA detection time is automatically set by auto-tuning, and the execution results are saved in the PID set when auto-tuning is started. (The results are not set automatically, however, for heating/cooling control.)
- If the optimum LBA detection time is not obtained by auto-tuning, set the LBA Detection Time parameter (PID setting level).

Determining the LBA Detection Time

- To manually set the LBA detection time, set the LBA Detection Time parameter to twice the LBA reference time given below.

1,2,3...

1. Set the output to the maximum value.
2. Measure the time required for the width of change in the input to reach the LBA band.



3. Set the LBA Detection Time parameter to two times the measured time.

LBA Level

- Set the control deviation when the control loop is working properly.
- The default is 8.0 (°C/°F) for a temperature input and 10.00% FS for an analog input.

LBA Band

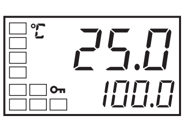
- There is assumed to be an error in the control loop if the control deviation is greater than the threshold set in the LBA Level parameter and if the control deviation does not change by at least the value set in the LBA Band parameter.
- The default is 3.0 (°C/°F) for a temperature input and 0.20% FS for an analog input.

Operating Procedure

Perform the following procedure to use the loop burnout alarm.

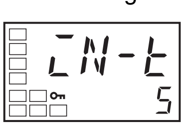
In this example, the LBA detection time is set to 10, the LBA level is set to 8.0, and the LBA band is set to 3.0.

Operation Level



PV/SP

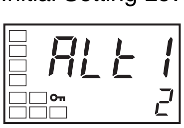
Initial Setting Level



Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

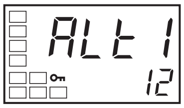
Initial Setting Level



Alarm 1 Type

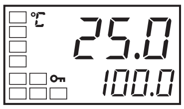
2. Select the Alarm 1 Type parameter by pressing the Key.

Initial Setting Level



3. Press the Key to set the parameter to 12.
   To return to the operation level, press the Key for at least one second.

Operation Level



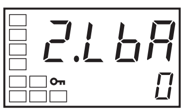
PV/SP

4. Press the Key to move from the operation level to the PID setting level.

PID Setting Level

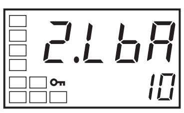
Display PID Selection

5. The current PID set number will be displayed. Press the or Key to select PID set 2.



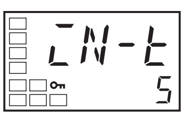
PID 2 LBA Detection Time

6. Press the Key to select the PID 2 LBA Detection Time parameter.



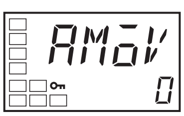
7. Press the Key to set the parameter to 10.

Initial Setting Level



Input Type

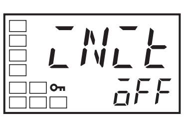
8. Press the Key for at least three seconds to move to the initial setting level.



Move to Advanced Function Setting Level

9. Select the Move to Advanced Function Setting Level parameter by pressing the Key. (For details on moving between levels, refer to *4-8 Moving to the Advanced Function Setting Level.*)

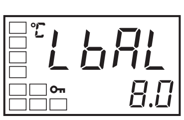
Advanced Function Setting Level



Parameter Initialization

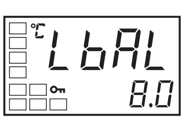
10. Press the Key to enter the password (–169), and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level



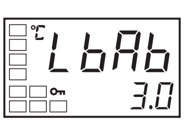
LBA Level

11. Select the LBA Level parameter by pressing the Key.



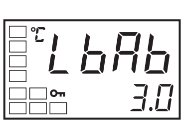
12. Press the Key to set the parameter to 8.0. (The default is 8.0.)

Advanced Function Setting Level



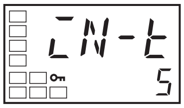
LBA Band

13. Select the LBA Band parameter by pressing the Key.



14. Press the or Key to set the parameter to 3.0. (The default is 3.0.)

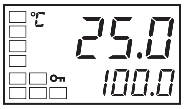
Initial Setting Level



Input Type

15. Press the ◯ Key for at least one second to move from the advanced function setting level to the initial setting level.

Operation Level



PV/SP

16. Press the ◯ Key for at least one second to move from the initial setting level to the operation level.

4-13 Performing Manual Control

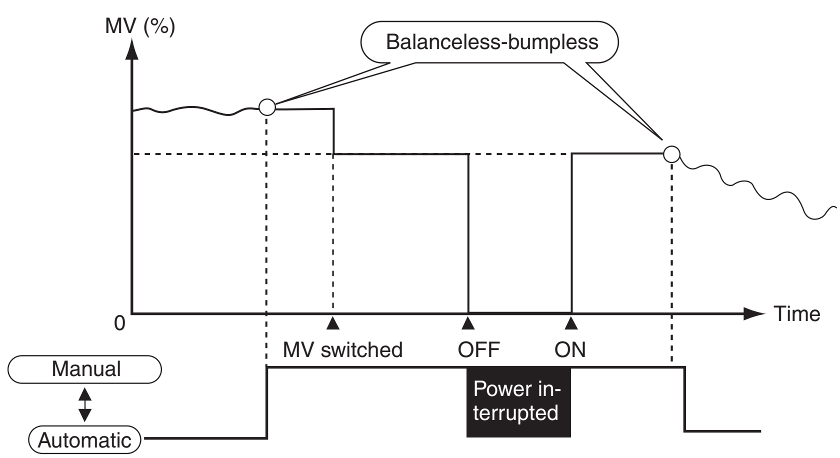
4-13-1 Manual Operation

- With standard models, the MV is manipulated directly. With position-proportional models, the MV is manipulated through the amount of valve opening or by parameter settings.
- The manipulated variable can be set in manual mode if the PV/MV parameter is displayed in the manual control level. The final MV used in automatic mode will be used as the initial manual MV when moving from automatic mode to manual mode. In manual mode, the change value will be saved immediately and reflected in the actual MV.
- Manual operation can be used only for PID control.

Standard Models

- The automatic display return function will not operate in manual mode.
- Balanceless-bumpless operation will be performed for the MV when switching from manual operation to automatic operation. (See note.)
- If a power interruption occurs during manual operation, manual operation will be restarted when power is restored using the same MV as when power was interrupted.
- Switching between automatic and manual operation is possible for a maximum of one million times.

The overall manual operation is illustrated in the following figure.



Position-proportional Models

- When floating control is used or when the Direct Setting of Position Proportional MV parameter is set to OFF:
  - Pressing the ⋀ Key turns ON the open output, and pressing the ⋁ Key turns ON the close output.

- The automatic display return function will not operate in manual mode.
- Balanceless-bumpless operation will be performed for the MV when switching between manual and automatic operation. (See note.)
- Switching between manual and automatic operation is possible for a maximum of one million times.

- When close control is used or when the Direct Setting of Position Proportional MV parameter is set to ON:
  - Just as with standard models, the MV is set numerically.
  - The automatic display return function will not operate in manual mode.
  - Balanceless-bumpless operation will be performed for the MV when switching between manual and automatic operation. (See note.)

Note In balanceless-bumpless operation, the MV before switching is used initially after the switch and then gradually changed to achieve the proper value after switch to prevent radical changes in the MV after switching operation.

- If a power interruption occurs during manual operation, manual operation will be restarted when power is restored using the same MV as when power was interrupted.
- Switching between manual and automatic operation is possible for a maximum of one million times.
- Operation will be as described below if a potentiometer input error occurs.

When the Manual MV Limit Enable Parameter Is Set to OFF:

Manual MV ≥ 100	Open output: ON
Manual MV ≤ 0	Close output: ON

If the manual MV is other than the above, the open and close outputs will both be OFF.

When the Manual MV Limit Enable Parameter Is Set to ON:

Manual MV = MV upper limit	Open output: ON
Manual MV = MV lower limit	Close output: ON

If the manual MV is other than the above, the open and close outputs will both be OFF.

Related Displays and Parameters

Parameter name	Symbol	Level	Remarks
PV/MV (Manual MV)	---	Manual Control Level	Changes the manual MV. Standard: –5.0 to 105.0 (See note 2.) Heating/cooling: –105.0 to 105.0 (See note 2.) Position-proportional: –5.0 to 105.0 (See notes 2 and 3.)
Direct Setting of Position Proportional MV	PMVd	Advanced Function Setting Level	Selects the method for specifying each MV for manual operation, when stopping, or when an error occurs. OFF: All open, hold, all closed ON: –5.0 to 105%
Auto/Manual Switch	A-M	Operation Level	Switches between automatic and manual modes.
Auto/Manual Select Addition	AMAd	Advanced Function Setting Level	Enables switching between automatic and manual modes.

Note (1) Refer to *4-17 Output Adjustment Functions* for information on the priority for the MV.

(2) For Manual MV Limit Enable, this value will be between the MV upper limit and the MV lower limit.

(3) This setting is enabled only when the Direct Setting of Position Proportional MV parameter is set to ON.

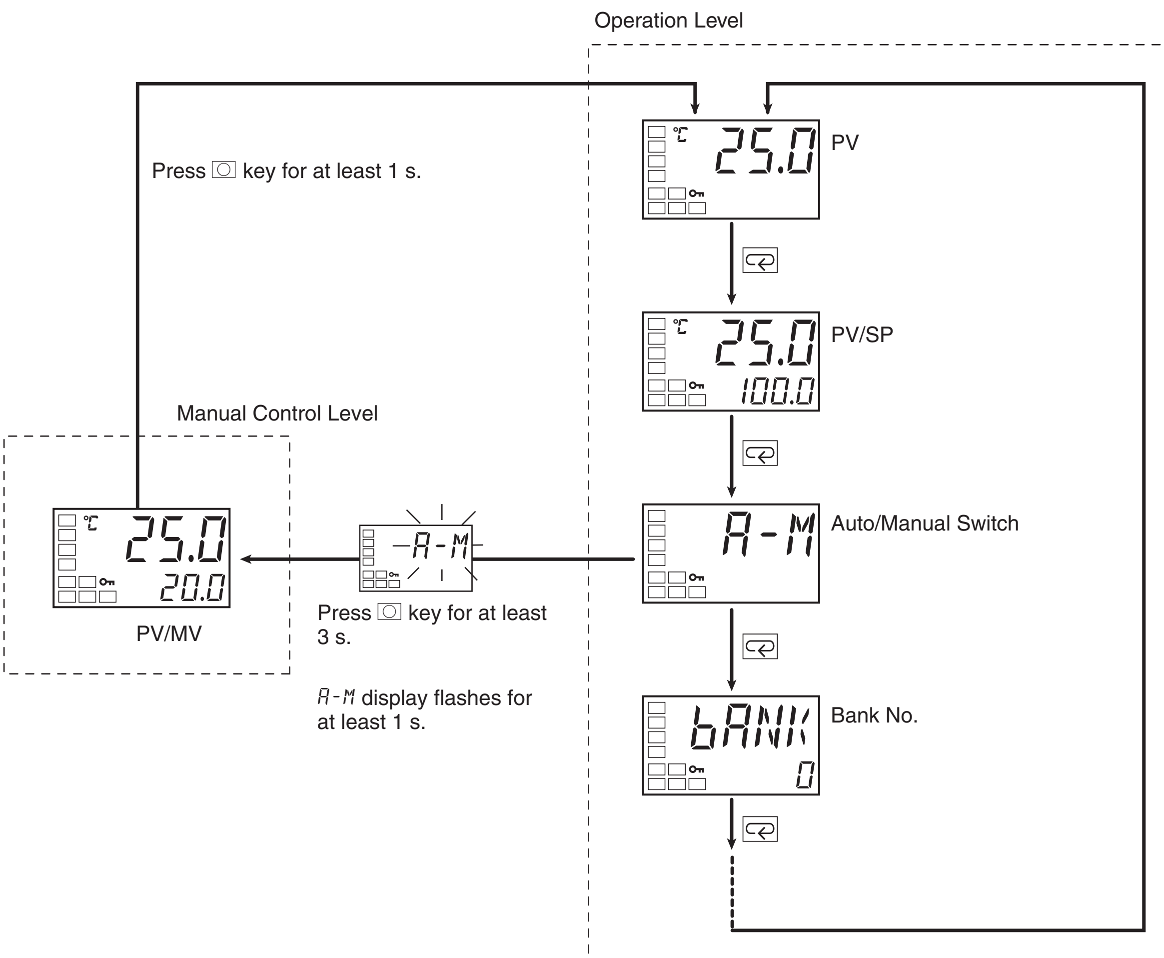
Manual MV Limit Enable

When the Manual MV Limit Enable parameter is set to ON (enabled), the MV limits will function and the setting range for the Manual MV parameter will be between the MV upper limit and the MV lower limit. When the parameter is set to OFF (disabled), MV limits will not function.

Parameter name	Setting range	Default
Manual MV Limit Enable	OFF: Disabled, ON: Enabled	OFF

Moving from the Operation Level to the Manual Control Level

- When the ⊡ Key is pressed for at least 3 seconds in the operation level's auto/manual switching display, the manual mode will be entered and the manual control level will be displayed. It is not possible to move to any displays except for the PV/MV parameter during manual operation. Press the ⊡ Key for at least one second from the PV/MV parameter display in manual control level to return to automatic mode and display the top parameter in the operation level.



- If an event input is set to MANU (auto/manual), the Auto/Manual Switch parameter will not be displayed. Use the event input to switch between automatic and manual modes.

Using the PF Key to Move to the Manual Control Level

- When the PF Setting parameter is set to A-M (Auto/Manual), pressing the PF Key for at least one second while in the adjustment, operation, bank setting, or PID setting level will change the mode to manual mode and move to the manual control level. During manual operation it is not possible to move to any displays other than PV/MV (Manual MV). Press the PF Key for at least one second from the PV/MV display in the manual control mode to change the mode to automatic mode, move to the operation level, and display the top parameter in the operation level.
- When MANU (Auto/Manual) is selected for an event input, the Auto/Manual Switch parameter is not displayed. In that case, switching between auto and manual mode is executed by using an event input.

Auto/Manual Select Addition

- The Auto/Manual Select Addition parameter must be set to ON in the advanced function setting level before it is possible to move to manual mode. The default is on.

Note

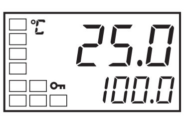
(1) Priority of Manual MV and Other Functions
Even when operation is stopped, the manual MV is given priority.
Auto-tuning and self-tuning will stop when manual mode is entered.

(2) Manual MV and SP Ramp
If operating, the SP ramp function will continue even when manual mode is entered.

Operating Procedure

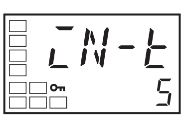
Use the following procedure to set the manipulated variable in manual mode.

Operation Level



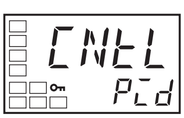
PV/SP

Initial Setting Level



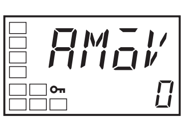
Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.



2. Select the PID ON/OFF parameter by pressing the Key. (The default is PID.)

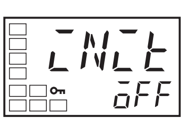
Initial Setting Level



Move to Advanced Function Setting Level

3. Select the Move to Advanced Function Setting Level parameter by pressing the Key. (For details on moving between levels, refer to *4-8 Moving to the Advanced Function Setting Level.*)

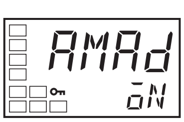
Advanced Function Setting Level



Parameter Initialization

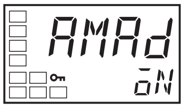
4. Press the Key to enter the password (–169), and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level



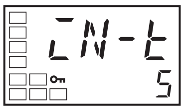
Auto/Manual Select Addition

5. Select the Auto/Manual Select Addition parameter by pressing the Key.



6. Use the ⮝ Key to set the parameter to ON. (The default is ON.)

Initial Setting Level



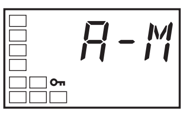
Input Type

7. Press the ◯ Key for at least one second to move from the advanced function setting level to the initial setting level.

8. Press the ◯ Key for at least one second to move from the initial setting level to the operation level.

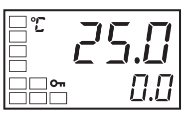
Operation Level

9. Select the Auto/Manual Switch parameter by pressing the ⮐ Key.



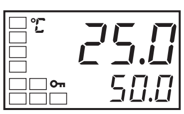
Auto/Manual Switch

Manual Control Level



PV/MV

10. Press the ◯ Key for at least three seconds to move from the operation level to the manual control level.



11. Press the ⮝ or ⮟ Key to set the manual MV. (In this example, the MV is set to 500%.)

Note The manual MV setting must be saved (see page 14), but values changed with Key operations are reflected in the control output immediately.

Operation Level

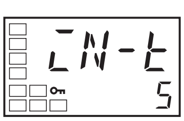
12. Press the ◯ Key for at least one second to move from the manual control level to the operation level.

Operating Procedure

In this example, A-M (Auto/Manual) is set for the PF Setting parameter (E5AN/EN-H only).

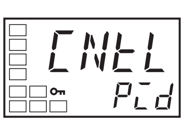
Operation Level

Initial Setting Level



Input Type

1. Press the ◯ Key for at least three seconds to move from the operation level to the initial setting level.



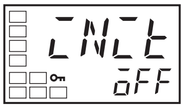
2. Select the PID ON/OFF parameter by pressing the ⮝ Key. (The default is PID.)

Initial Setting Level

Move to Advanced Function Setting Level

3. Select the Move to Advanced Function Setting Level parameter by pressing the ⮐ Key. (For details on moving between levels, refer to *4-8 Moving to the Advanced Function Setting Level.*)

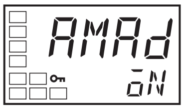
Advanced Function Setting Level



Parameter Initialization

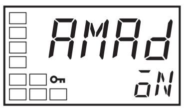
4. Press the ⊻ Key to enter the password (–169), and move from the initial setting level to the advanced function setting level.

Advanced Function Setting Level

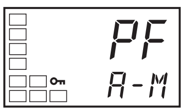


Auto/Manual Select Addition

5. Select the Auto/Manual Select Addition parameter by pressing the ⏎ Key.

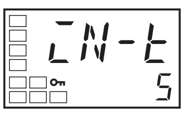


6. Use the ⊼ Key to set the parameter to ON. (The default is ON.)



7. Press the ⏎ Key to select the PF Setting parameter and confirm that it is set to “A-M.” (“A-M” is the default setting.)

Initial Setting Level

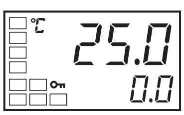


Input Type

8. Press the ○ Key for at least one second to move from the advanced function setting level to the initial setting level.

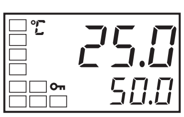
9. Press the ○ Key for at least one second to move from the initial setting level to the operation level.

Manual Control Level



PV/MV

10. Press the PF Key for at least one second to move from the operation level to the manual control level.



11. Press the ⊼ or ⊻ Key to set the manual MV. (In this example, the MV is set to 50.0%.)

Note The manual MV setting must be saved (see page 14), but values changed with key operations are reflected in the control output immediately.

Operation Level

12. Press the PF Key to move from the manual control level to the operation level.

4-14 Using the Transfer Output

4-14-1 Transfer Output Function

- The transfer output function can be used by Controllers that support a transfer output (E5AN/EN/CN-H□F). For Controllers that do not have a transfer output, a control output can be used as a simple transfer output if the control output is a current output or a linear voltage output.
- To use a transfer output, change the setting for the Transfer Type parameter to anything other than OFF. (This will enable the Transfer Output Upper Limit and Transfer Output Lower Limit parameters.)

- The operation differs for models with a transfer output and models without a transfer output for which control output 1 or control output 2 is used as a simple transfer output, as shown in the following table.

Transfer Output Destination

Transfer output	Control output 1	Control output 2	Transfer output destination
Yes	---	---	Transfer output
No	Current output or linear voltage output	None, relay output, voltage output (for driving SSR), or SSR output	Control output 1
No	Current output or linear voltage output	Current output or linear voltage output	Control output 1
No	Relay output, voltage output (for driving SSR), or SSR output	Current output or linear voltage output	Control output 2
No	Relay output, voltage output (for driving SSR), or SSR output	None, relay output, voltage output (for driving SSR), or SSR output	None

■ Precision and User Calibration

	Precision	User calibration
Transfer output	±0.3% FS	Supported. (See note.)
Simple transfer output	Not specified.	Not supported.

Note For details on the calibration method, refer to *SECTION 6 CALIBRATION*.

Transfer Output Type

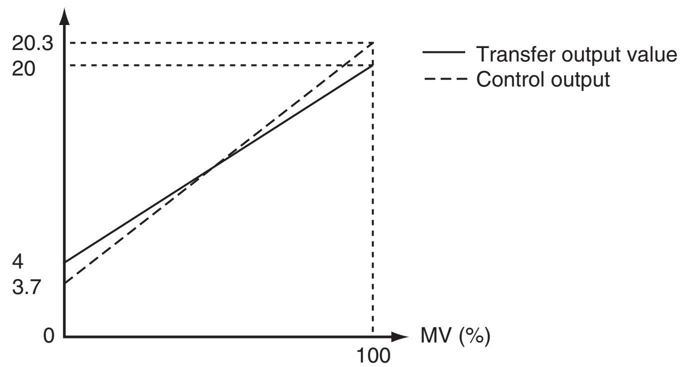
Transfer output type	Symbol	Setting range
OFF (See note 1.)	oFF	---
Set point	SP	SP lower limit to SP upper limit
Set point during SP ramp	SP-M	SP lower limit to SP upper limit
PV	PV	Input setting range lower limit to input setting range upper limit or Scaling lower limit to scaling upper limit
MV monitor (heating) (See note 4.)	MV	–5.0 to 105.0 (heating/cooling control: 0.0 to 105.0) (See note 2.)
MV monitor (cooling) (See note 5.)	C-MV	0.0 to 105.0 (See note 2.)
Valve opening (See note 6.)	V-M	–10.0 to 110.0

Note

(1) The default is OFF. For a Controller that does not support a transfer output, the item specified for the Control Output 1 Assignment or Control Output 2 Assignment parameter will be output.

(2) The output value will be different between when the Transfer Output Type parameter is set to MV monitor (heating) or MV monitor (cooling), and when the Control Output 1 Assignment parameter is set to a heating control output or cooling control output.
Example: When a Current Output Is Set to 4 to 20 mA and MV Monitor (Heating) Is Selected
When used as a transfer output, 4.0 mA will be output for 0% and 20.0 mA will be output for 100%.

When used as a control output, 3.7 mA will be output for 0% and 20.3 mA will be output for 100% so that the actuator is controlled at 0% or 100%.



(The above graph is for when the linear current output is set to 4 to 20 mA.)

(3) When the set point is selected, remote SP will be output while the Remote SP Mode is set in the SP Mode parameter.

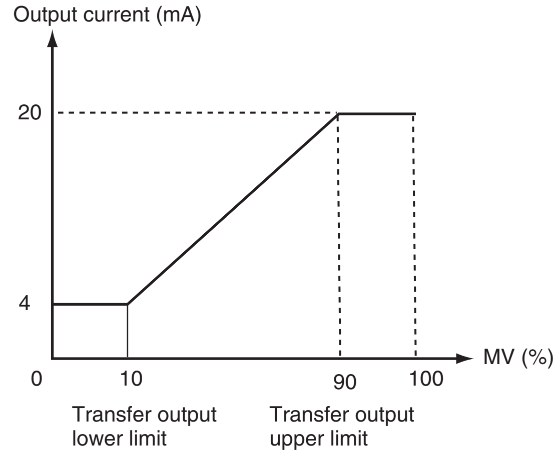
(4) This setting will be ignored for position-proportional models.

(5) This setting will be ignored for standard control or for position-proportional models.

(6) Displayed for position-proportional models only when there is a potentiometer input.

Transfer Scaling

- Reverse scaling is possible by setting the Transfer Output Lower Limit parameter larger than the Transfer Output Upper Limit parameter. If the Transfer Output Lower Limit and Transfer Output Upper Limit parameters are set to the same value when 4 to 20 mA is set, the transfer output will be output continuously at 0% (4 mA).
- If the SP, SP during SP ramp, or PV is selected, the Transfer Output Lower Limit and Transfer Output Upper Limit parameters will be forcibly initialized to the respective upper and lower setting limits for changes in the upper and lower limits of the SP limiter and the temperature unit.
  If the MV for heating or MV for cooling is selected, the Transfer Output Lower Limit and Transfer Output Upper Limit parameters will be initialized to 100.0 and 0.0, respectively, when a switch is made between standard control and heating/cooling control using the Standard or Heating/Cooling parameter.
- The output current when the linear current type is set to 4 to 20 mA, the transfer output upper limit is set to 90.0, and the transfer output lower limit is set to 10.0 is shown in the following graph.
- For scaling from 0.0% to 100.0%, the output for –5.0 to 0.0 will be the same value as for 0.0%, and the output for 100.0 to 105.0 will be the same value as for 100.0%

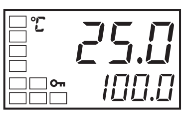


(The above graph is for when the linear current output is set to 4 to 20 mA.)

Operating Procedure

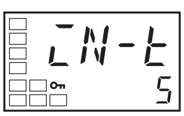
The following procedure sets the transfer output for an SP range of –50 to 200.

Operation Level



PV/SP

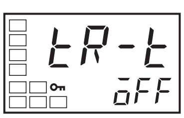
Initial Setting Level



Input Type

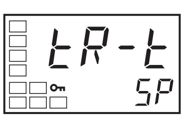
1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

Initial Setting Level



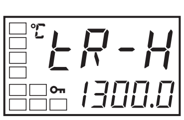
Transfer Output Type

2. Select the Transfer Output Type parameter by pressing the Key.



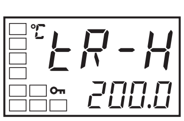
3. Press the Key to select SP (set point).

Initial Setting Level



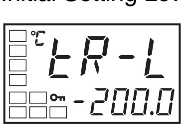
Transfer Output Upper Limit

4. Select the Transfer Output Upper Limit parameter by pressing the Key.



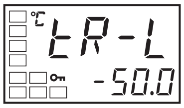
5. Use the Key to set the parameter to 200.0. The default is 1300.0.

Initial Setting Level



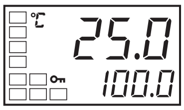
Transfer Output Lower Limit

6. Select the Transfer Output Lower Limit parameter by pressing the Key.



7. Use the Key to set the parameter to –50.0. The default is –200.0.

Operation Level



PV/SP

8. To return to the operation level, press the Key for at least one second.

4-15 Using Banks and PID Sets

Banks

Up to eight banks, each of which contains the following parameters, can be created. The current bank number can be changed by using key operations, event inputs, communications (operation commands), or simple programs.

Parameter	0	1	• • •	7
Set Point	200.0	500.0		
PID Set No.	0	0		
SP Ramp Set Value	OFF	OFF		
Alarm Value 1 to 3	240.0	300.0		
Alarm Value Upper Limit 1 to 3	40.0	30.0		
Alarm Value Lower Limit 1 to 3	40.0	30.0		
Soak Time	5	10		
Wait Band	3.0	5.0		

In the bank setting level, select the bank numbers to be edited with the Display Bank Selection parameter, and make the settings for each bank.

Parameter	Setting range	Unit	Default
Bank No.	0 to 7	---	0
Display Bank Selection	0 to 7	---	See note.

Note The current bank will be displayed. If you change the bank using the U and D Keys, monitor function will be canceled.

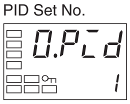
If the following parameters are changed, the changes will be saved in the current bank:

Set Point, Alarm Values 1 to 3, Alarm Value Upper Limits 1 to 3, Alarm Value Lower Limits 1 to 3, (operation level)

SP Ramp Set Value, Soak Time, Wait Band (adjustment level).

PID Set Number

PID Set No.



- Select a number from 1 to 8 to specify the PID set for each bank.
- The default setting is 1. For details, refer to *PID Sets*.
- The bank number can be confirmed by checking the number at the beginning of the parameter.

Simple Program and Bank Functions

For each bank, the Soak Time and Wait Band parameters can be set, and a simple program can be created. For details on creating a simple program, refer to *4-16 Using the Simple Program Function*.

PID Sets

- The PID set to be executed is selected by using the PID Set No. parameter in the bank setting level. If 0 (Automatic selection) is set, then the PID set will be selected automatically according to preset conditions.
- Up to eight of the following parameters can be registered for each PID set.

Parameter	Setting range	Default	Unit
Proportional Band	Temperature: 0.1 to 3,240.0	8.0	°C or °F
	Analog: 0.1 to 999.9	10.0	%FS

Parameter	Setting range	Default	Unit
Integral Time	Standard, heating/cooling, position proportional (closed): 0.0 to 3,240.0 Position proportional (floating): 0.1 to 3,240.0	233.0	s
Derivative Time	0.0 to 3240.0	40.0	s
MV Upper Limit	Standard: MV lower limit + 0.1 to 105.0 Heating/cooling: 0.0 to 105.0	105.0	%
	Position proportional (closed): MV lower limit + 0.1 to 105.0		
MV Lower Limit	Standard: –5.0 to MV upper limit –0.1	–5.0	%
	Heating/cooling: –105.0 to 0.0	–105.0	
	Position proportional (closed): –5.0 to MV upper limit –0.1	–5.0	
Automatic Selection Range Upper Limit	Temperature: –19,999 to 32,400	1320.0	EU
	Analog: –5.0 to 105.0	105.0	% (See note.)
Cooling Coefficient	0.01 to 99.99	1.00	None
LBA Detection Time	0 to 9,999 (0: LBA function disabled)	0	s

Note When the PID Automatic Selection Data parameter is set to DV, the unit will be %FS.

The settings for the PID sets are made in the PID setting level. In the PID setting level, select the PID set numbers to be edited with the Display PID Selection parameter, and make the settings for each PID set.

Parameter	Setting range	Unit	Default
Display PID Selection	1 to 8	---	See note.

Note The current PID set is displayed. If you use the ⋀ and ⋁ Keys to change the PID set, the monitor function will be canceled

When the following parameters are changed, the changes will be reflected in the current PID set:

Proportional Band, Integral Time, Derivative Time, MV Upper Limit, MV Lower Limit, Cooling Coefficient (adjustment level)

LBA Detection Time (advanced function setting level)

Automatic PID Set Selection

- If the PID Set No. parameter for a bank is set to 0, the PID set will be selected automatically according to preset conditions.

PID set	Automatic selection range
1	200.0
2	400.0
3	500.0
4	600.0
5	700.0
6	800.0
7	1000.0
8	1300.0

PV: 240.0 (upper limit)

In the setting example on the left (with the PID Set Automatic Selection Data parameter set to PV), the following PID parameters are used:

PV ≤ 200°C: PID Set No. 1

200°C < PV ≤ 400°C: PID Set No. 2

Set the PID Set Automatic Selection Range Upper Limit so that the set value becomes larger as the PID set number increases. For PID Set No. 8, however, the automatic selection range upper limit always equals the upper limit of the specified range.

The PID Set Automatic Selection Hysteresis parameter can be used to set the hysteresis to prevent chattering when changing the PID set.

The PID Set Automatic Selection Data parameter can be used to select PV, DV (Derivative), or SP.

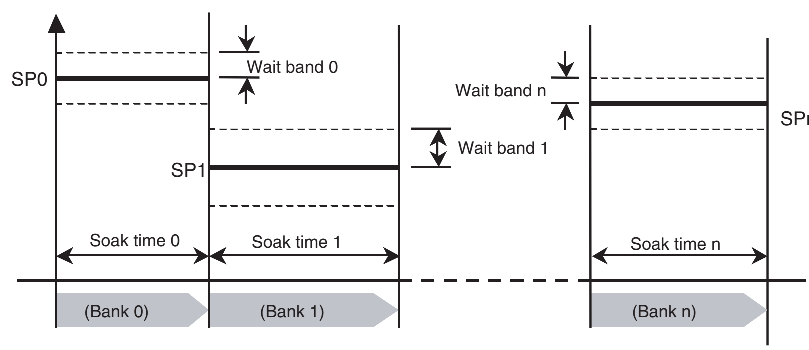
Parameter	Setting range	Unit	Default
Bank * PID Set No. *: 0 to 7	0: Automatic selection 1 to 7: PID Set No. 1 to 7	---	1
PID *Automatic Selection Range Upper Limit *: 1 to 8	Temperature: –19,999 to 32,400	1320.0	EU
	Analog: –5.0 to 105.0	105.0	% (See note.)
PID Set Automatic Setting Data	PV: Process value DV: Derivative value SP: Set point	PV	None
PID Set Automatic Hysteresis	0.10 to 99.99	0.50	%FS

Note When the PID Set Automatic Hysteresis parameter is set to DV, the default setting becomes %FS.

4-16 Using the Simple Program Function

4-16-1 Simple Program Function

- A simple program consists of multiple banks.
  The program can be created from the required number of banks by specifying the end bank in the Valid Program Bank parameter.
  A simple program can be started from any of the banks from bank 0 to the end bank. When operation is finished in one bank, the program switches to the next bank and operation starts in that bank. Operation after the end bank has been completed can be set in the Program Pattern parameter.
- The program starts when the Program Start parameter is changed from RSET to STRT.
- The program stops when the Program Start parameter is changed from STRT to RSET. The program can be reset in any bank.



Parameters Related to the Simple Program Function

Parameter name	Symbol	Set (monitor) values	Unit	Display level
Program Pattern	PtRN	OFF, STOP, CONT, LOOP	---	Initial setting level
Program Start	PRSt	RSET, STRT	---	Operation level
Bank ∗ Soak Time (See note 2.)	∗ SoK	0 to 9999	min or h	Bank setting level
Soak Time Unit	t-U	m (minutes)/h (hours)	---	Advanced function setting level
Bank ∗ Wait Band (See note 2.)	∗ Wtb	Temperature: OFF, 0.1 to 3,240.0 Analog: OFF, 0.01 to 99.99	°C or °F (See note 1.)	Bank setting level
Soak Time Remain Monitor	SKtR	0 to 9999	min or h	Operation level
Valid Program Bank (See note 3.)	PbNK	0 to 7	---	Initial setting level

Note (1) The setting unit is %FS for analog inputs.

(2) When the Soak Time or Wait Band parameter is changed in the adjustment level, the changes will be reflected in the current bank.

(3) Displayed when the Program Pattern parameter is set to any value other than OFF. The bank cannot be switched to any other bank.

Program Pattern

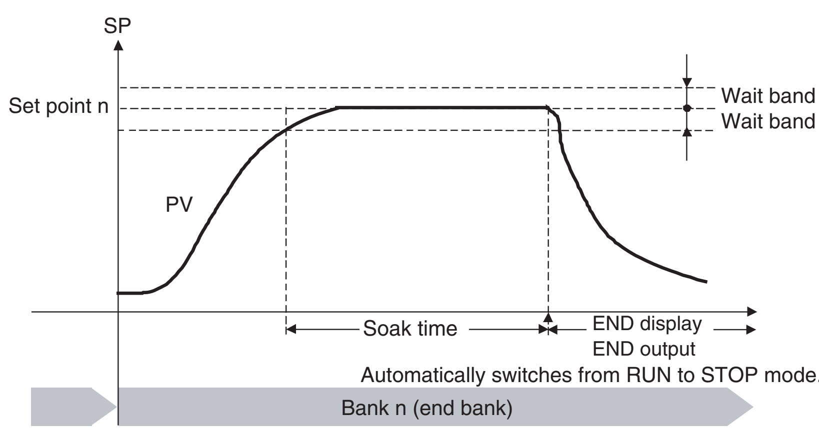
Any of three program patterns can be selected. The simple program will not be run if the Program Pattern parameter is set to OFF.

Program Pattern	Operation
OFF	Program will not be executed.
STOP	• Program operation will start when the Program Start parameter is changed from RSET to STRT. The bank number will be automatically incremented by one when the Soak Time parameter setting for the bank has elapsed. • After the bank specified in the Valid Program Bank parameter has been executed, program operation will be ended. The RUN/STOP status will become STOP, and the program end output will be turned ON.
CONT	• Program operation will start when the Program Start parameter is changed from RSET to STRT. The bank number will be automatically incremented by one when the Soak Time parameter setting for the bank has elapsed. • After the bank specified in the Valid Program Bank parameter has been executed, program operation will be ended. The RUN/STOP status will continue as RUN (control will continue at the SP at the end bank), and the program end output will be turned ON.
LOOP	• Program operation will start when the Program Start parameter is changed from RSET to STRT. The bank number will be automatically incremented by one when the Soak Time parameter setting for the bank has elapsed. • After the bank specified in the Valid Program Bank parameter has been executed, the bank number will return to 0 and the program execution will continue.

- Banks where the Soak Time parameter is set to 0 will not be executed.
- The bank number can be changed even during program operation by using either an event input or key operations.
- The bank number is initialized to 0 when the program pattern is changed.

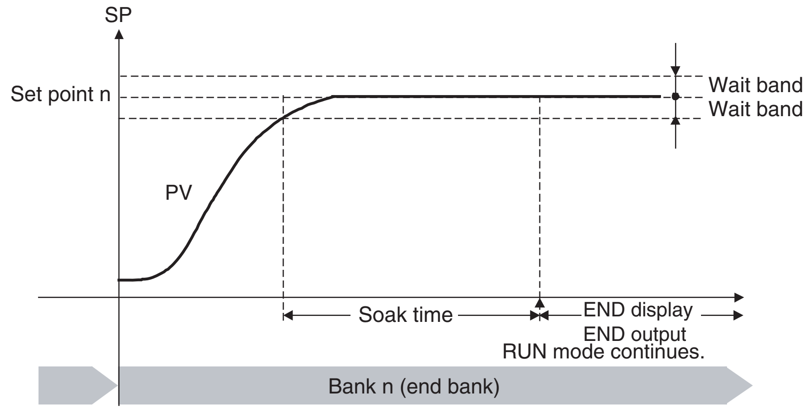
■ Pattern 1 (STOP)

Control will stop and the STOP mode will be entered when the program has ended.



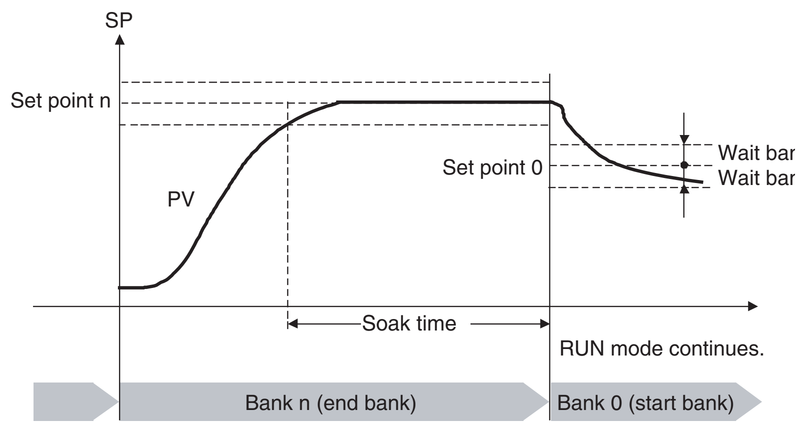
■ Pattern 2 (CONT)

Control will continue in RUN mode when the program has ended.



■ Pattern 3 (LOOP)

At the end of the program, operation switches to the start bank and continues in RUN mode.



Starting Method

Any of the following three methods can be used to start the simple program.

- Setting the Program Start parameter to STRT.
- Turning ON an event input. (The program start must be assigned to an event input. See note.)
- Starting with an Operation Command using communications. (When the program start is not assigned to an event input.)

Note When an event input is used to start and reset the simple program, writing is performed to EEPROM. Be sure to consider the write life (1 million writes) of the EEPROM in the system design. When the program start is assigned to an event input, the Program Start parameter will function as a monitor display, and the RSET/STRT displays can be used to check when the event input has started or reset the simple program. When this is done, the Program Start parameter functions as a monitor display only and cannot be changed using key operations. If the Program Pattern parameter is set to OFF, the event input assignment setting will be initialized to “None.”

The following table shows the operations when the program is started.

- Changing from RSET to STRT

Program Pattern	Executed bank No.	RUN/STOP status	Program end output
STOP	Executed from current bank	RUN command executed.	OFF
CONT			
LOOP			

The following table shows the operations when the program is reset.

- Changing from STRT to RSET

Program Pattern	Executed bank No.	RUN/STOP status	Program end output
STOP	Initialized to bank 0	STOP command executed.	OFF
CONT			
LOOP			

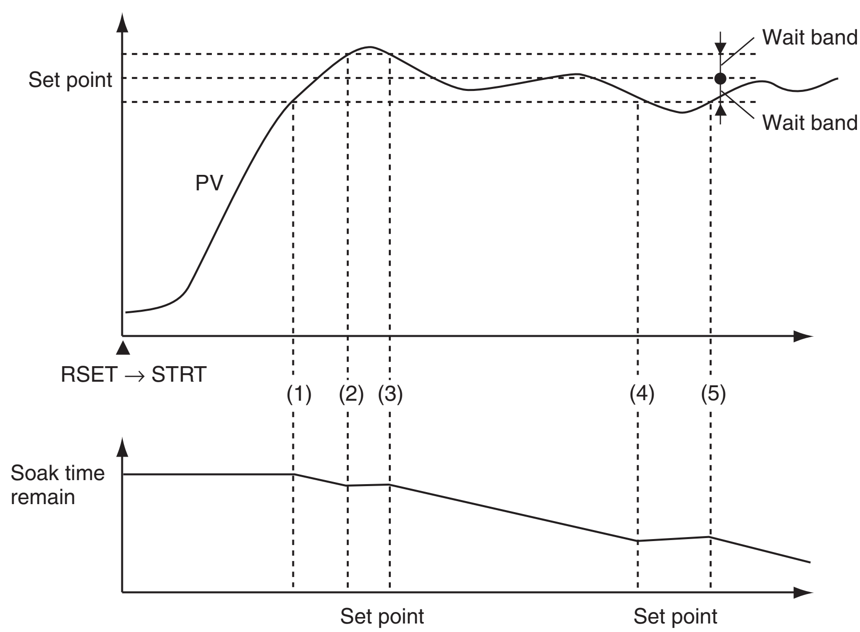
Note

(1) The bank number can be changed even during program operation by using either an event input or key operations.

(2) The bank number is initialized to 0 when the program pattern is changed.

(3) Even if an event input assigned to "Program Start" is switched from STRT to RSET while the power is OFF, the RUN/STOP status will not be changed when the power is turned ON and the bank number will not be initialized to 0.

Soak Time and Wait Band



The wait band is the band within which the process value is stable in respect to the set point. The soak time is measured within the wait band. The timer that measures the soak time operates only when the process value is within the wait band around the set point (i.e., SP ± wait band). In the following diagram, the timer will be stopped between the start and (1), (2) and (3), and (4) and (5) and will measure the time only between (1) and (2), (3) and (4), and (5) and the end.

Note If the wait band is set to OFF, the wait band will be treated as infinity and the timer will measure time continuously after changing from RSET to STRT.

Operation When Power Is Turned ON

The following will occur if a power interruption occurs during execution of a simple program:

- The program start (RSET/STRT) and RUN/STOP status from before the power interruption will be held.
- The timer value for the Soak Time parameter will be reset.

Therefore, when a power interruption occurs, the timer value for the Soak Time parameter will not be correct. In addition, if starting the program is assigned to an event input, the event input status when a power interruption occurs will be the program start status from just before the power interruption.

4-16-2 Operation at the Program End

The following table shows operation when program operation ends, according to the Program Pattern parameter setting.

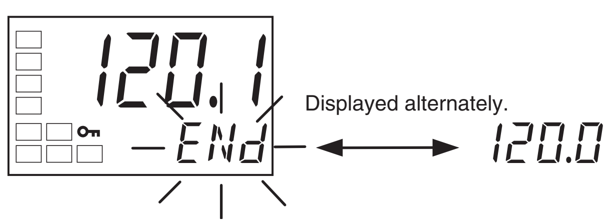
Program Pattern	Executed bank No.	RUN/STOP status	Program end output
STOP	End bank number held	STOP command executed.	ON
CONT		RUN continues.	
LOOP	---	---	---

Note
(1) The bank number can be changed even during program operation by using either an event inputs or key operation.
(2) The bank number is initialized to 0 when the program pattern is changed.

Display at the Program End

When the program ends, the process value will be displayed on the No. 1 display (see note) and the set point and “end” will be alternately displayed on the No. 2 display at 0.5 s intervals.

Note One of the following displays: PV/SP, PV only, or PV/MV.



Program End Output

When the Program Pattern parameter is changed from OFF to STOP, CONT, or LOOP, the Auxiliary Output 1 Assignment parameter will automatically be set to the end output. Conversely, when the Program Pattern parameter is changed from STOP, CONT, or LOOP to OFF, the Alarm 1 Output Assignment parameter will automatically be initialized to ALM1. The output assignment parameters can also be used to assign the program end output to any output. A program end output is also provided in communications status.

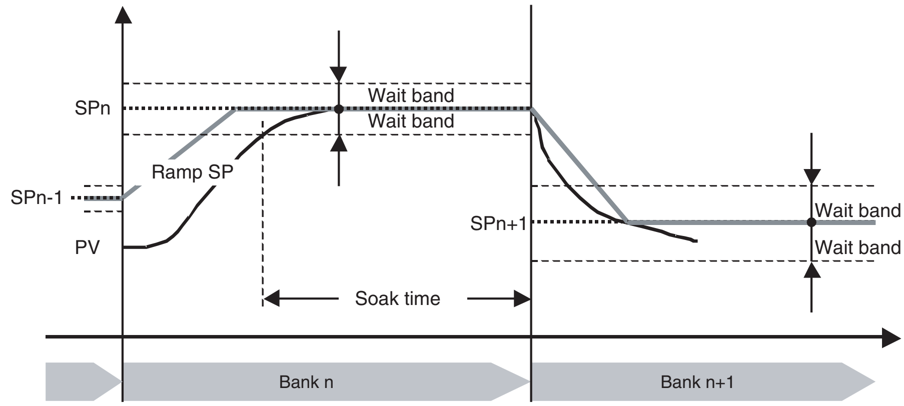
Clearing the Program End Status

The program END output and display will be cleared when the Program Start parameter is changed from STRT to RSET. The setting is changed from STRT to RSET while the Program Start parameter is displayed.

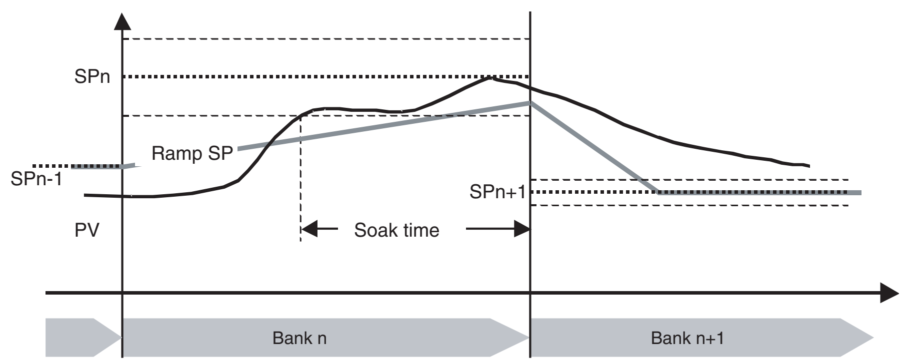
The program END status can also be cleared using an event. If the program start function is assigned to an event, however, the program end status cannot be cleared from the Program Start parameter display, which will function only as a monitor display.

4-16-3 Combining a Simple Program with an SP Ramp

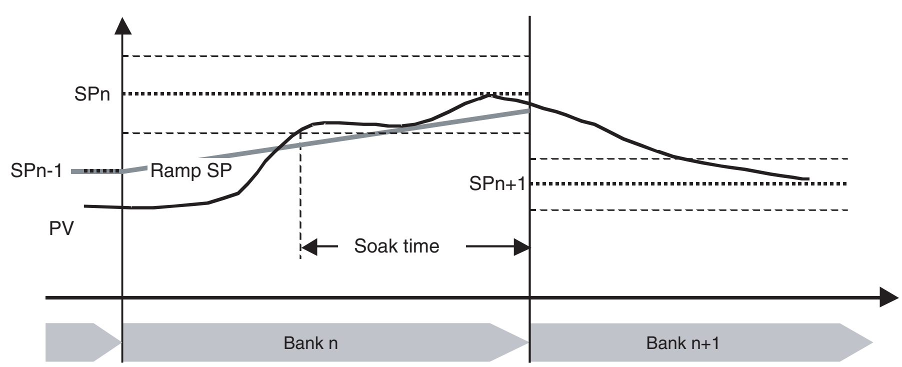
Control can be combined with the SP ramp by setting the SP Ramp Set Value and Soak Time parameters for each bank.



If the program moves to the next bank at the end of the soak time before the ramp SP reaches the SP, the SP ramp operation will extend across the banks as shown below as long as the SP Ramp Set Value parameter is not set to 0.



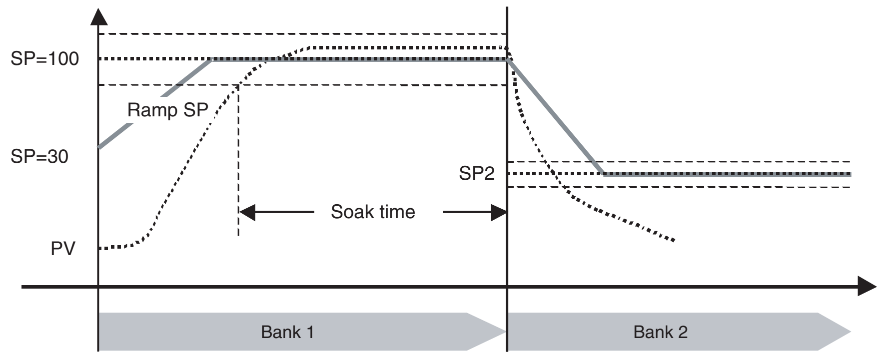
If the SP Ramp Set Value parameter is set to 0 for the next bank, SP ramp operation will be stopped as shown below.



SP Start

Program operation can be started by using an SP start from the bank 0 LSP. To use an SP start, set the SP Ramp Set Value and Soak Time parameters for bank 0 to 0.

Example	Bank 0 SP: 30	Bank 1 SP: 100
	Bank 0 SP ramp set value: OFF	Bank 1 SP ramp set value: 1
	Bank 0 soak time: 0	Bank 1 soak time: 5



4-16-4 Relationships between Simple Programs and Other Functions

- Changing the Soak Time

  If the soak time is changed while the program is being executed, timing will be continued from the time value at that point. The timer value will be reset, however, if a power interruption occurs.

- Changing the SP

  If the soak time is changed while the program is being executed, timing will be continued from the timer value at that point.

- Input Errors

  Timing will be continued even if an input error occurs during operation in program mode.

  Note Timing will be performed according to the PV at the time of the input error (i.e., the sensor input setting range upper limit).

- Changing to Manual Mode

  Timing will be continued when changing to manual mode while the simple program is being executed.

- AT

  AT will be executed even if it is started while the simple program is being executed. While AT is being executed, operation will not move to the next bank and the soak remain time will remain at 0. Operation will move to the next bank after AT has been completed. After operation has been completed for the end bank, one of the following operations will be executed depending on the program pattern.

Program Pattern	Operation
STOP	The STOP operation command will be executed, so AT will be stopped.
CONT	The STOP operation command will not be executed, so AT will continue.
LOOP	AT will be continued by changing to the start bank.

- SP Mode

  STRT and RSET can be executed for the simple program without regard to the SP mode. SP mode changes are enabled while the simple program is being executed. Timing will continue in the SP mode after the change.

SP mode	Description
LSP	Timing is performed according to the SP of the bank being executed.
RSP	Timing is performed according to the remote SP.

- RSP Input Errors

  Timing will be continued even if an RSP input error occurs while the simple program is being executed.

  Note Timing will be performed according to the PV and remote SP at the time of the RSP error.

- Switching RUN and STOP

  Timing will continue if RUN and STOP are switched while the simple program is being executed.

- Changing Banks

  If the bank is changed while the simple program is being executed, the time up to that point will be cleared and timing will start for the new bank's set value.

Operating Procedure

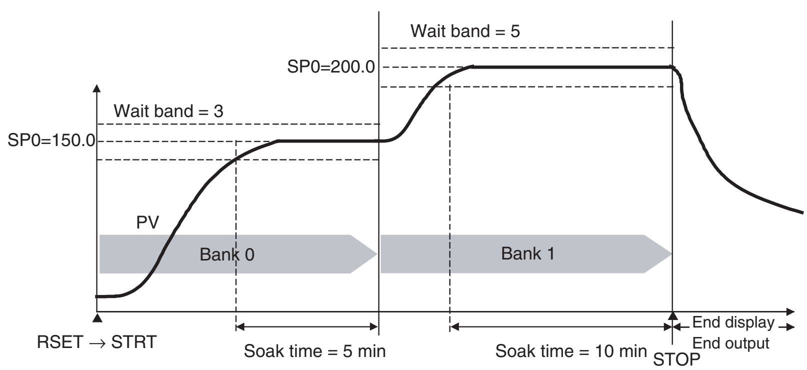
Perform the following procedure to use the simple program function.

Program pattern: STOP

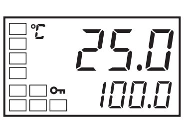
Valid program bank: 1

Bank 0 set point: 150°C, Soak time: 5 min, Wait band: 3°C

Bank 0 set point: 200°C, Soak time: 10 min, Wait band: 5°C



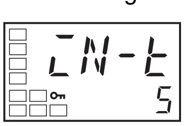
Operation Level



PV/SP

1. Press the ◯ Key for at least three seconds to move from the operation level to the initial setting level.

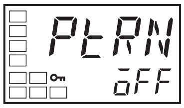
Initial Setting Level



Input Type

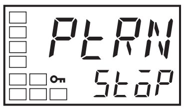
2. Select the Program Pattern parameter by pressing the ⏎ Key.

Initial Setting Level

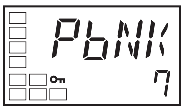


Program Pattern

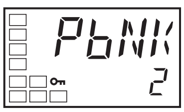
3. Use the ▲ Key to set the parameter to STOP.



4. Press the ↵ Key to select the Valid Program Bank parameter.

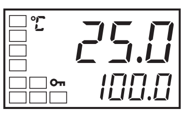


5. Use the ▲ and ▼ Keys to set 2.



6. Press the ○ Key for at least one second to move from the initial setting level to the operation level.

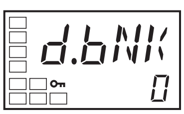
Operation Level



PV/SP

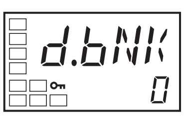
7. Press the ○ Key to move from the operation level to the bank setting level.

Bank setting level

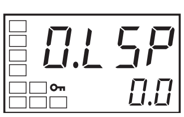


Display Bank Selection

8. The Display Bank Selection parameter will be displayed. The current bank number will be displayed, so use the ▲ and ▼ Keys to select 0.

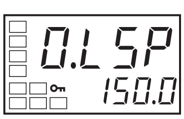


9. Press the ↵ Key to select the Bank 0 SP parameter.



Bank 0 SP

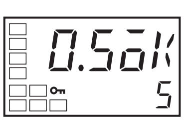
10. Use the ▲ and ▼ Keys to set the parameter to 150.0.



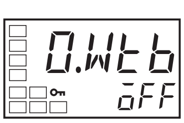
11. Press the ↵ Key to select the Bank 0 Soak Time parameter.

Bank 0 Soak Time

12. Use the ▲ and ▼ Keys to set the parameter to 5.

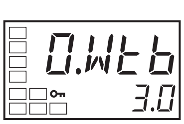


13. Press the ↵ Key to select the Bank 0 Wait band parameter.

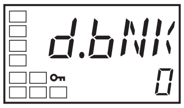


Bank 0 Wait band

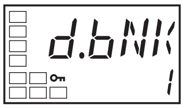
14. Use the ▲ and ▼ Keys to set the parameter to 3.0.



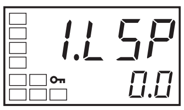
15. Press the ↵ Key to select the Display Bank Selection parameter.


Display Bank Selection

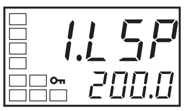
16. Use the ▲ and ▼ Keys to set the parameter to 1.



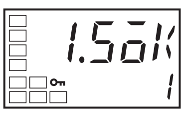
17. Press the ⟲ Key to select the Bank 1 SP parameter.


Bank 1 SP

18. Use the ▲ and ▼ Keys to set the parameter to 200.0.

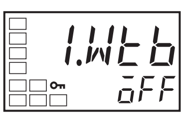


19. Press the ⟲ Key to select the Bank 1 Soak Time parameter.

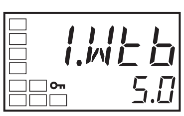

Bank 1 Soak Time

20. Use the ▲ and ▼ Keys to set the parameter to 10.

21. Press the ⟲ Key to select the Bank 1 Wait band parameter.

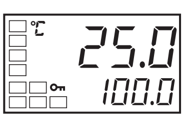

Bank 1 Wait band

22. Use the ▲ and ▼ Keys to set the parameter to 5.0.



23. Press the ○ Key to move from the bank setting level to the operation level.

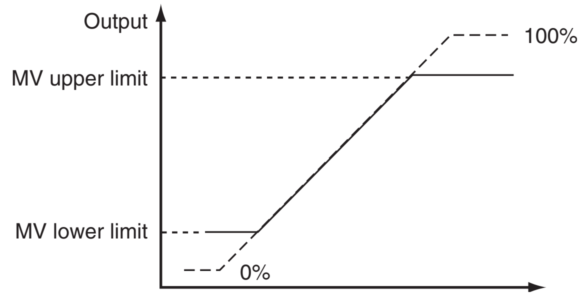
Operation Level


PV/SP

4-17 Output Adjustment Functions

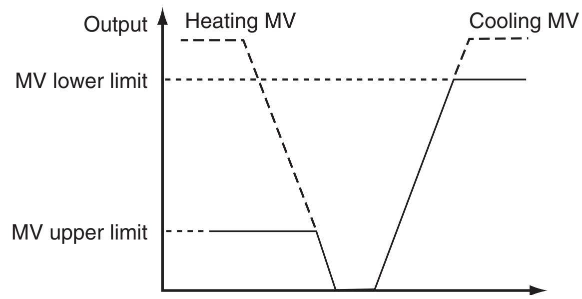
4-17-1 Output Limits

- Output limits can be set to control the output using the upper and lower limits to the calculated MV.
- The following MV takes priority over the MV limits.
  Manual MV (See note.)
  MV at stop
  MV at PV error



Note When the manual MV limit is enabled, the manual MV will be restricted by the MV limit.

- For heating/cooling control, upper and lower limits are set of overall heating/cooling control. (They cannot be set separately for heating/cooling.)



4-17-2 MV at Stop

The MV when control is stopped can be set.
When setting the MV when control is stopped, set the MV at Stop and Error Addition parameter (advanced function setting level) to ON.

■ Standard Models

For heating/cooling control, the MV at stop will apply to the cooling side if the MV is negative and to the heating side if the MV is positive. The default is 0.0, so an MV will not be output for either standard or heating/cooling control.

■ Position-proportional Models

Open, close, or hold status can be selected for floating control or when the Direct Setting of Position Proportional MV parameter is set to OFF. With open status, only the open output will turn ON. With close status, only the close output will turn ON. With hold status, the open and close outputs will both turn OFF. The default setting is for hold status, with no outputs.

If the Direct Setting of Position Proportional MV parameter is set to ON during close control, the valve opening can be specified. The default setting is 0.0 (i.e., the open and close outputs are adjusted so that valve opening will be 0).

Parameter name	Setting range	Unit	Default
MV at STOP	–5.0 to 105.0 for standard control –105.0 to 105.0 (heating/cooling control)	% or none	0.0 or HOLD
	Position-proportional Control Close control and Direct Setting of Position Proportional MV parameter ON: –5.0 to 105.0 Floating control or Direct Setting of Position Proportional MV parameter OFF: CLOS (Control output 2 ON) HOLD (Control outputs 1 and 2 both OFF) OPEN (Control output 1 ON)		

Note The order of priority is as follows: Manual MV > MV at stop > MV at PV error.

- The following table shows the operation when a potentiometer error occurs when the Direct Setting of Position Proportional MV parameter is set to ON.

MV at stop $\geq$ 100	Open output ON
MV at stop $\leq$ 0	Close output ON

When the MV at stop is other than the above, the open and close outputs will both be OFF.

4-17-3 MV at PV Error

- A fixed MV is output for an input error, RSP input error, or potentiometer error (close control only). To set the MV at PV error, set the MV at Stop and Error Addition parameter (advanced function setting level) to ON. The MV at stop takes priority when stopped and the manual MV takes priority in manual mode.

■ Standard Models

With heating/cooling control, the MV on the cooling side is taken to be a negative value, so the output is made to the heating side for a positive value and to the cooling side for a negative value. The default setting is 0.0 (i.e., there are not outputs for either standard control or heating/cooling control).

■ Position-proportional Models

Open, close, or hold status can be selected for floating control or when the Direct Setting of Position Proportional MV parameter is set to OFF. With open status, only the open output will turn ON. With close status, only the close output will turn ON. With hold status, the open and close outputs will both turn OFF. The default setting is for hold status, with no outputs.

If the Direct Setting of Position Proportional MV parameter is set to ON during close control, valve opening can be specified. The default setting is 0.0, so open and close outputs are adjusted so that valve opening will be 0.

Parameter name	Setting range	Unit	Default
MV at PV ERROR	–5.0 to 105.0 for standard control –105.0 to 105.0 (heating/cooling control)	% or none	0.0 or HOLD
	Position-proportional Control Close control and Direct Setting of Position Proportional MV parameter ON: –5.0 to 105.0 Floating control or Direct Setting of Position Proportional MV parameter OFF: CLOS (Control output 2 ON) HOLD (Control outputs 1 and 2 both OFF) OPEN (Control output 1 ON)		

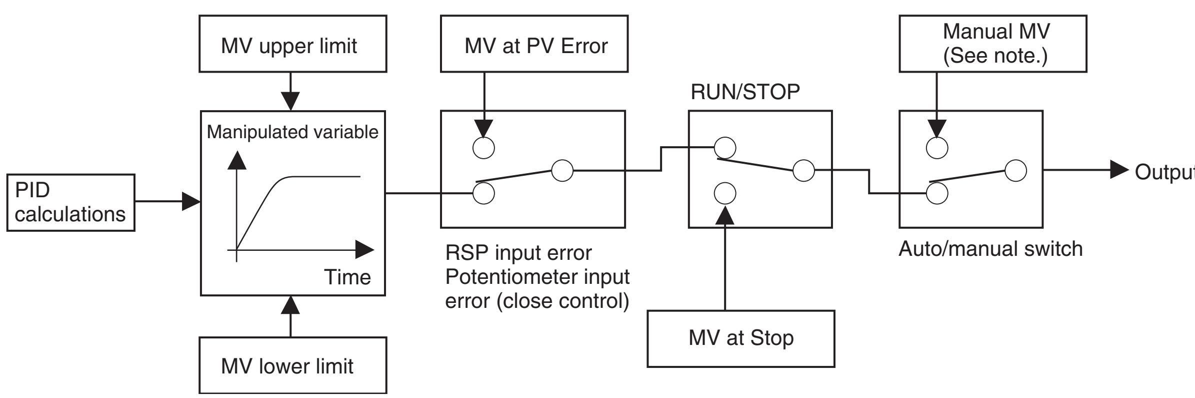
Note The order of priority is as follows: Manual MV > MV at stop > MV at PV error.

- The following table shows the operation when a potentiometer error occurs when the Direct Setting of Position Proportional MV parameter is set to ON.

MV at stop ≥ 100	Open output ON
MV at stop ≤ 0	Close output ON

When the MV at stop is other than the above, the open and close outputs will both be OFF.

- The order of priority of the MVs is illustrated in the following diagram.

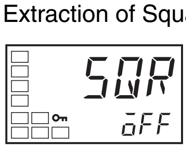


Note When the Manual MV Limit Enable parameter is set to ON, the setting range will be the MV lower limit to the MV upper limit.

4-18 Using the Extraction of Square Root Parameter

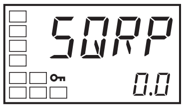
Extraction of Square Roots

Extraction of Square Root Enable

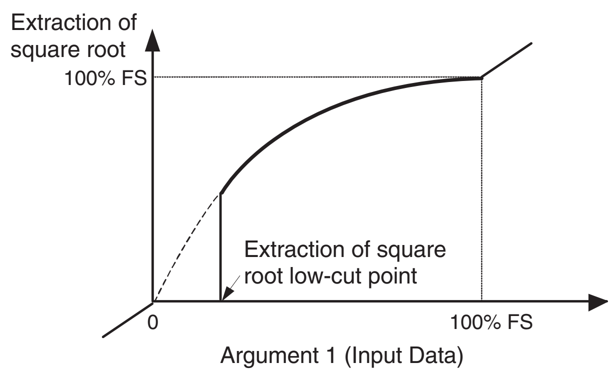


- For analog inputs, the Extraction of Square Root parameter is provided for inputs so that differential pressure-type flow meter signals can be directly input.
- The default setting for the Extraction of Square Root parameter is OFF. The Extraction of Square Root Enable parameter must be set to ON in order to use this function.

Extraction of Square Root Low-cut Point



- If the PV input (i.e., the input before extracting the square root) is higher than 0.0% and lower than the low cut point set in the Extraction of Square Root Low-Cut Point parameter, the results of extracting the square root will be 0.0%. If the PV input is lower than 0.0% or higher than 100.0%, extraction of the square root will not be executed, so the result will be equal to the PV input. The low-cut point is set as normalized data for each input, with 0.0 as the lower limit and 100.0 as the upper limit for the input setting range.



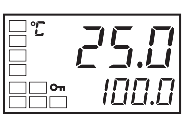
Parameter name	Setting rage	Unit	Default
Extraction of Square Root Enable	OFF: Disabled, ON: Enabled	---	OFF
Extraction of Square Root Low-cut Point	0.0 to 100.0	%	0.0

Operating Procedure

Input type = 25 (4 to 20 mA)

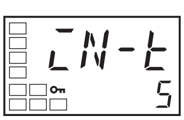
This procedure sets the Extraction of Square Root Low-cut Point parameter to 10.0%.

Operation Level



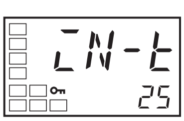
PV/SP

Initial Setting Level

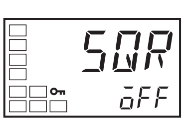


Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

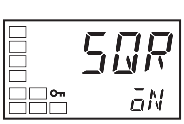


2. Use the and Keys to set the parameter to 25 (4 to 20 mA).



Extraction of Square Root Enable

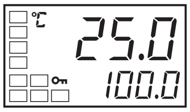
3. Press the Key to select the Extraction of Square Root Enable parameter.



Extraction of Square Root Enable

4. Use the Key to select ON.

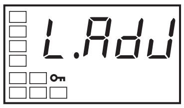
Operation Level



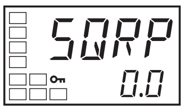
PV/SP

5. Press the [O] Key for at least one second to move from the initial setting level to the operation level.

Adjustment Level

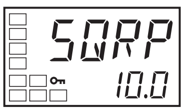


6. Press the [O] Key to move from the operation level to the adjustment level.



Extraction of Square Root Low-cut Point

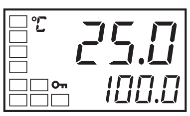
7. Select the Extraction of Square Root Low-cut Point parameter by pressing the [M] Key.



Extraction of Square Root Low-cut Point

8. Use the [Up] Key to set the parameter to –10.0.

Operation Level



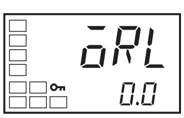
PV/SP

9. Press the [O] Key to return to the operation level.

4-19 Setting the Width of MV Variation

MV Change Rate Limit

MV Change Rate Limit (Heating)



- The MV change rate limit sets the maximum allowable width of change in the MV per second. If the change in the MV exceeds this setting, the MV will be changed by the MV change rate limit until the calculated value is reached. This function is disabled when the setting is 0.0.
- The MV change rate limit does not function in the following situations:
  - In manual mode
  - During ST execution (Cannot be set when ST is ON.)
  - During AT execution
  - During ON/OFF control
  - While stopped (during MV at Stop output)
  - During MV at PV Error output

Parameter name	Setting rage	Unit	Default
MV Change Rate Limit	0.0 to 100.0	%/s	0.0

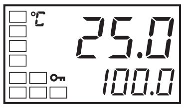
Operating Procedure

This procedure sets the MV change rate limit to 5.0%/s. The related parameters are as follows:

PID·ON/OFF = PID

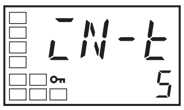
ST = OFF

Operation Level



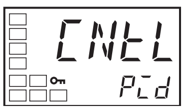
PV/SP

Initial Setting Level



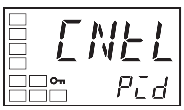
Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.



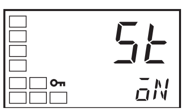
PID·ON/OFF

2. Select the PID ON/OFF parameter by pressing the Key.



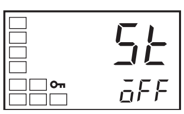
PID·ON/OFF

3. Use the Key to select 2-PID control. (The default is PID.)



ST

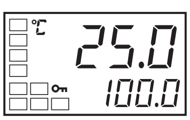
4. Press the Key to select the ST parameter.



ST

5. Press the Key to select OFF.

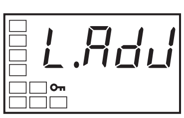
Operation Level



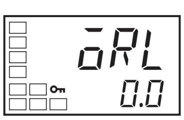
PV/SP

6. Press the Key for at least one second to move from the initial setting level to the operation level.

Adjustment Level

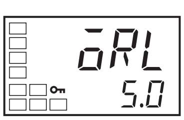


7. Press the Key to move from the operation level to the adjustment level.



MV Change Rate Limit

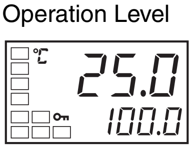
8. Press the Key to select the MV Change Rate Limit parameter.



MV Change Rate Limit

9. Use the Key to set the parameter to 5.0.

Operation Level



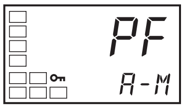
PV/SF

10. Press the Key to return to the operation level.

4-20 Setting the PF Key

4-20-1 PF Setting (Function Key)

PF Setting



- Pressing the PF Key for at least one second executes the operation set in the PF Setting parameter (E5AN/EN-H only).

Set value	Symbol	Setting	Function
OFF	oFF	Disabled	Does not operate as a function key.
RUN	RUN	RUN	Specifies RUN status.
STOP	StoP	STOP	Specifies STOP status.
R-S	R-S	RUN/STOP reverse operation	Specifies reversing the RUN/STOP operation status.
AT-2	At-2	100% AT Execute/Cancel	Specifies reversing the 100% AT Execute/Cancel status. (See note 1.)
AT-1	At-1	40% AT Execute/Cancel	Specifies reversing the 40% AT Execute/Cancel status. (See notes 1 and 2.)
LAT	LAt	Alarm Latch Cancel	Specifies canceling all alarm latches. (See note 3.)
A-M	A-M	Auto/Manual	Specifies reversing the Auto/Manual status. (See note 4.)
PFDP	PFdP	Monitor/Setting Item	Specifies the monitor/setting item display. Select the monitor setting item according to the Monitor/Setting Item 1 to 5 parameters (advanced function setting level).
BANK	bANK	Bank Selection	Specifies switching to the bank number + 1.

Note

(1) When AT cancel is specified, it means that AT is cancelled regardless of whether the AT currently being executed is 100% AT or 40% AT.

(2) The setting of AT-1 will be ignored for heating/cooling control or for position-proportional floating control.

(3) Alarms 1 to 3, heater burnout, HS alarms, and heater overcurrent latches are cancelled.

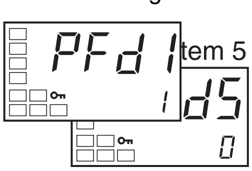
(4) For details on auto/manual operations using the PF Key, refer to *4-13 Performing Manual Control*.

(5) Pressing the PF Key for at least one second executes operation according to the set value. When the Monitor/Setting Item parameter is selected, however, the display is changed in order from Monitor/Setting Item 1 to 5 each time the key is pressed.

(6) This function is enabled when PF Key Protect is OFF.

Monitor/Setting Item

Monitor/Setting Item 1



Setting the PF Setting parameter to the Monitor/Setting Item makes it possible to display monitor/setting items using the function key. The following table shows the details of the settings. For setting (monitor) ranges, refer to the applicable parameter.

Set value	Setting	Remarks	
		Monitor/Setting	Symbol
0	Disabled		---
1	PV/SP/Bank No. (See note 1.)	Can be set. (SP)	---
2	PV/SP/MV (See notes 1 and 2.)	Can be set. (SP)	---
3	PV/SP /Soak time remain (See note 1.)	Can be set. (SP)	---
4	Proportional band (P) (See note 3.)	Can be set.	P
5	Integral time (I) (See note 3.)	Can be set.	i
6	Derivative time (D) (See note 3.)	Can be set.	d
7	Alarm value 1 (See note 4.)	Can be set.	AL-1
8	Alarm value upper limit 1 (See note 4.)	Can be set.	AL1H
9	Alarm value lower limit 1 (See note 4.)	Can be set.	AL1L
10	Alarm value 2 (See note 4.)	Can be set.	AL-2
11	Alarm value upper limit 2 (See note 4.)	Can be set.	AL2H
12	Alarm value lower limit 2 (See note 4.)	Can be set.	AL2L
13	Alarm value 3 (See note 4.)	Can be set.	AL-3
14	Alarm value upper limit 3 (See note 4.)	Can be set.	AL3H
15	Alarm value lower limit 3 (See note 4.)	Can be set.	AL3L
16	Bank No.	Can be set.	bANK

Note (1) The SP for the current bank will be displayed.

(2) For details on MV settings for heating and cooling control, refer to *MV Display for Heating and Cooling Control* on page 82.

(3) The set value for the current PID set will be displayed.

(4) The set value for the current bank will be displayed.

Setting Monitor/Setting Items

Pressing the PF Key in the operation, adjustment, bank setting, or PID setting level displays the applicable monitor/setting items. Press the PF Key to display in order Monitor/Setting Items 1 to 5. After Monitor/Setting Item 5 has been displayed, the display will switch to the top parameter in the operation level.

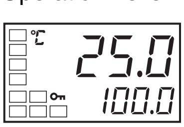
Note (1) Items set as disabled in the Monitor/Setting Items 1 to 5 parameters will not be displayed, and the display will skip to the next enabled setting.

(2) While a monitor/setting item is being displayed, the display will be switched to the top parameter in the operation level if the Key or the Key is pressed.

Operating Procedure

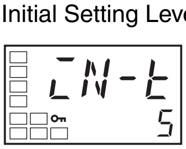
This procedure sets the PF Setting parameter to PFDP, and the Monitor/Setting Item 1 parameter to 7 (Alarm Value 1).

Operation Level



PV/SP

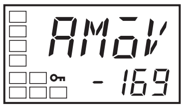
Initial Setting Level



Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

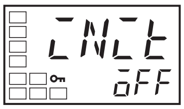
Initial Setting Level



Move to Advanced Function Setting Level

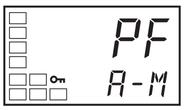
2. Select the Move to Advanced Function Setting Level parameter by pressing the ⏎ Key.

Advanced Function Setting Level



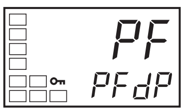
Parameter Initialization

3. Press the ▽ Key to enter the password (–169). It is possible to move to the advanced function setting level by either pressing the ⏎ Key or waiting two seconds without pressing any key.



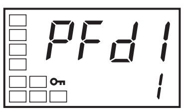
PF Setting

4. Press the ⏎ Key to select the PF Setting parameter.



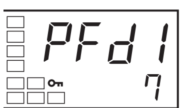
PF Setting

5. Press the △ Key to select PFDP (Monitor/Setting Item).



Monitor/Setting Item 1

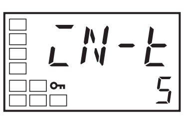
6. Press the ⏎ Key to select the Monitor/Setting Item 1 parameter.



Monitor/Setting Item 1

7. Press the △ Key to select 7 (Alarm Value 1).

Initial Setting Level



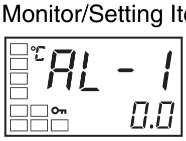
Input Type

8. Press the ○ Key for at least one second to move from the advanced function setting level to the initial setting level.

Operation Level

9. Press the ○ Key for at least one second to move from the initial setting level to the operation level.

Monitor/Setting Item Level



Monitor/Setting Item Display 1

10. Press the PF Key to display Alarm Value 1 for the current bank.

4-21 Counting Control Output ON/OFF Operations

4-21-1 Control Output ON/OFF Count Function

If Control Output 1 and 2 are ON/OFF outputs (relay outputs, voltage outputs for driving SSR, or SSR outputs), the number of times that a control output turns ON and OFF can be counted. Based on the control output ON/OFF count alarm set value, an alarm can be output and an error can be displayed if the set count value is exceeded.

The default setting of the Control Output ON/OFF Alarm Set Value parameter is 0. ON/OFF operations are not counted when this parameter is set to 0. To enable counting ON/OFF operations, change the setting to a value other than 0.

Control Output ON/OFF Counter Monitor Function

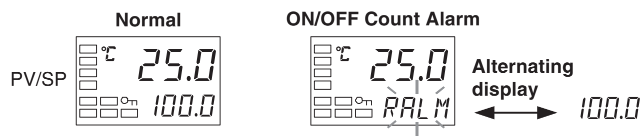
This function is not displayed when the Control Output 1 ON/OFF Alarm Set Value and the Control Output 2 ON/OFF Alarm Set Value parameter are set to 0, or when the control outputs are set for linear outputs.

Parameter name	Setting range	Unit	Default
Control Output 1 ON/OFF Count Monitor	0 to 9999	100 times	0
Control Output 2 ON/OFF Count Monitor	0 to 9999	100 times	0

Display When ON/OFF Count Alarm Occurs

When an ON/OFF count alarm occurs, the PV display in the No. 1 display shown below alternates with the RALM display on the No. 2 display.

- PV
- PV/SP (Including the items displayed by setting the “PV/SP” Display Screen Selection parameter.)
- PV/Manual MV (Valve Opening), PV/SP/Manual MV (Valve Opening)
- PV/SP displayed for the monitor/setting items



Control Output ON/OFF Count Alarm Function

If the ON/OFF counter exceeds the control output ON/OFF count alarm set value, an ON/OFF count alarm will occur. The alarm status can be assigned to a control output or an auxiliary output, or it can be displayed at the Controller. The ON/OFF count alarm set value function is disabled by setting the ON/OFF count alarm set value to 0.

Parameter name	Setting range	Unit	Default
Control Output 1 ON/OFF Alarm Set Value	0 to 9999	100 times	0
Control Output 2 ON/OFF Alarm Set Value	0 to 9999	100 times	0

ON/OFF Counter Reset Function

The ON/OFF counter can be reset for a specific control output.

Parameter name	Setting range	Unit	Default
ON/OFF Counter Reset	0: Disable the counter reset function. 1: Reset the control output 1 ON/OFF counter. 2: Reset the control output 2 ON/OFF counter.	---	0

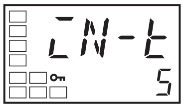
Note After the counter has been reset, the control output ON/OFF count monitor value will be automatically returned to 0.

If an error occurs in the control output ON/OFF counter data, the ON/OFF count monitor value will be set to 9999 and an ON/OFF count alarm will occur. The alarm can be cleared by resetting the ON/OFF counter.

Operating Procedure

This procedure sets the Control Output 1 ON/OFF Alarm Set Value parameter to 10 (1,000 times).

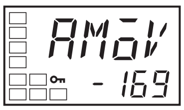
Initial Setting Level



Input Type

1. Press the Key for at least three seconds to move from the operation level to the initial setting level.

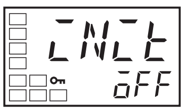
Initial Setting Level



Move to Advanced Function Setting Level

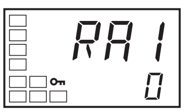
2. Select the Move to Advanced Function Setting Level parameter by pressing the Key.

Advanced Function Setting Level



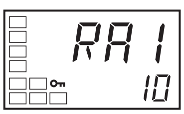
Parameter Initialization

3. Use the Key to enter the password ("–169"). It is possible to move to the advanced function setting level by either pressing the Key or waiting two seconds without pressing any key.



Control Output 1 ON/OFF Count Alarm Set Value

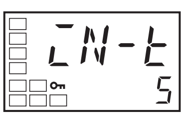
4. Press the Key to select the Control Output 1 ON/OFF Count Alarm Set Value parameter.



Control Output 1 ON/OFF Count Alarm Set Value

5. Use the Key to set the parameter to 10.

Initial Setting Level



Input Type

6. Press the Key for at least one second to move to the initial setting level.

Operation Level

7. Press the Key for at least one second to move to the operation level.

4-22 Displaying PV/SV Status

4-22-1 PV and SV Status Display Functions

PV Status Display Function

The PV function in the PV/SP, PV, or PV/Manual MV (Valve Opening) Display and the control and alarm status specified for the PV and PV status display are alternately displayed in 0.5-s

Set value	Symbol	Function
OFF	oFF	No PV status display
Manual	MANU	MANU is alternately displayed during manual control.
Stop	SToP	STOP is alternately displayed while operation is stopped.
Alarm 1	ALM1	ALM1 is alternately displayed during Alarm 1 status.
Alarm 2	ALM2	ALM2 is alternately displayed during Alarm 2 status.

Set value	Symbol	Function
Alarm 3	ALM3	ALM3 is alternately displayed during Alarm 3 status.
Alarm 1 to 3 OR status	ALM	ALM is alternately displayed when Alarm 1, 2, or 3 is set to ON.
Heater Alarm (See note.)	HA	HA is alternately displayed when a heater burnout alarm, HS alarm, or heater over-current alarm is ON.

- The default is OFF.

Note "HA" can be selected for models that do not support heater burnout detection, but the function will be disabled.

Example: When STOP Is Selected for the PV Status Display Function

SV Status Display Function

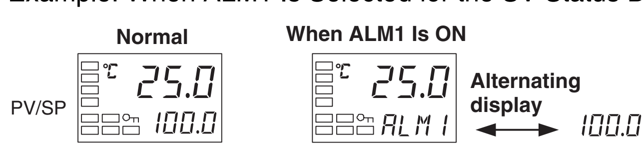
The SP, Blank, or Manual MV in the PV/SP, PV, or PV/Manual MV Display (Valve Opening) and the control and alarm status specified for the SV status display function are alternately displayed in 0.5-s cycles.

Set value	Symbol	Function
OFF	oFF	No SV status display
Manual	MANU	MANU is alternately displayed during manual control.
Stop	StoP	STOP is alternately displayed while operation is stopped.
Alarm 1	ALM1	ALM1 is alternately displayed during Alarm 1 status.
Alarm 2	ALM2	ALM2 is alternately displayed during Alarm 2 status.
Alarm 3	ALM3	ALM3 is alternately displayed during Alarm 3 status.
Alarm 1 to 3 OR status	ALM	ALM is alternately displayed when Alarm 1, 2, or 3 is set to ON.
Heater Alarm (See note.)	HA	HA is alternately displayed when a heater burnout alarm, HS alarm, or heater over-current alarm is ON.

- The default is OFF.

Note "HA" can be selected for models that do not support heater burnout detection, but the function will be disabled.

Example: When ALM1 Is Selected for the SV Status Display Function



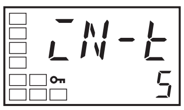
Note The order of priority for flashing and alternating displays on the No. 2 display are as follows:

(1) Alternating display in SV status display
(2) Alternating display during program end output
(3) Flashing display during auto-tuning
(4) Alternating display when a control output ON/OFF count alarm occurs
(5) Flashing display when out of the setting range

Operating Procedure

This procedure sets the PV Status Display Function parameter to ALM1.

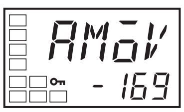
Initial Setting Level



Input Type

1. Press the ○ Key for at least three seconds to move from the operation level to the initial setting level.

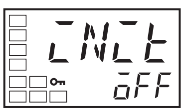
Initial Setting Level



Move to Advanced Function Setting Level

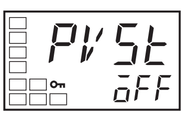
2. Select the Move to Advanced Function Setting Level parameter by pressing the ⮐ Key.

Advanced Function Setting Level



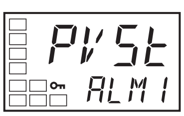
Parameter Initialization

3. Use the ⋁ Key to enter the password (–169). It is possible to move to the advanced function setting level by either pressing the ⮐ Key or waiting two seconds without pressing any key.



PV Status Display Function

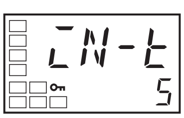
4. Press the ⮐ Key to select the PV Status Display Function parameter.



PV Status Display Function

5. Press the ⋀ Key to select ALM1.

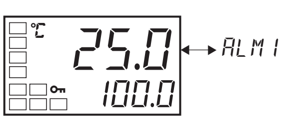
Initial Setting Level



Input Type

6. Press the ○ Key for at least one second to move to the initial setting level.

Operation Level



7. Press the ○ Key for at least one second to move to the operation level.

   If the Alarm 1 status is ON, PV and ALM1 will be alternately displayed.

4-23 Using a Remote SP

The remote SP function scales a remote SP input (4 to 20 mA) to the remote SP upper and lower limits, and takes it as the set point. (This function is supported by the E5AN-H and E5EN-H only.)

Set the Remote SP Enable parameter (advanced function setting level) to ON, and use an event input or an operation command to select the remote SP.

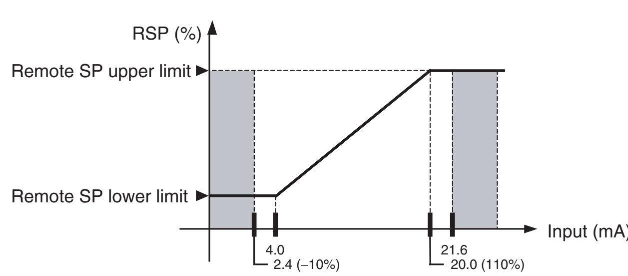
Parameter	Setting range	Unit	Default
Remote SP Enable	OFF: Disable, ON: Enable	None	OFF
Remote SP Upper Limit	SP lower limit to SP upper limit	EU	1300.0
Remote SP Lower Limit	SP lower limit to SP upper limit	EU	–200.0
SP Tracking	OFF: Disable, ON: Enable	None	OFF
Remote SP Input Error Output	OFF: Disable, ON: Enable	None	OFF
SP Mode	LSP: Local SP, RSP: Remote SP	None	LSP
Remote SP Monitor	Remote SP lower limit to remote SP upper limit	EU	---

Precautions

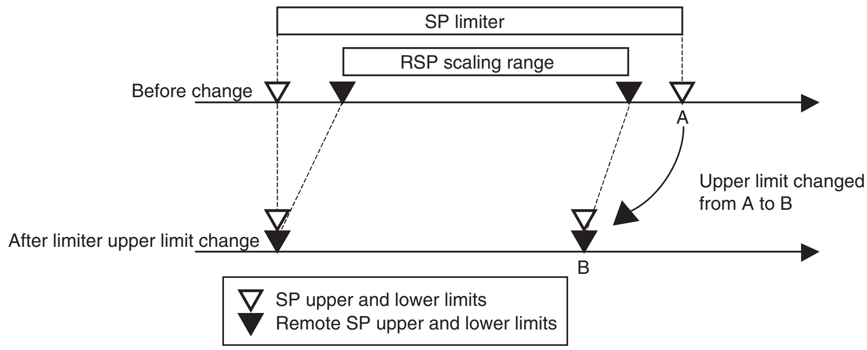
- When the ST (self-tuning) parameter is turned ON, the SP Mode parameter is forcibly set to LSP.
- The remote SP input is not accepted during autotuning. Autotuning is executed for the remote SP at the beginning of autotuning.
- Changes in the remote SP value are not used as conditions for resetting the standby sequence.

Remote SP Scaling

- The remote SP input (4 to 20 mA) can be scaled to match the PV input range, based on the Remote SP Upper Limit and Remote SP Lower Limit parameter settings.
- The remote SP input can be input in a range of –10% to 110% of 4 to 20 mA. Input values outside of this range treated as out-of-range input values (RSP input error) and clamped to the upper or lower limit. In SP mode, the RSP single indicator will flash, and in local SP mode the No. 2 indicator for the Remote SP Monitor will flash.
- An alarm can be output if an RSP input error occurs by setting the Remote SP Input Error Output parameter to ON.



- When the SP Upper Limit or SP Lower Limit parameter setting is changed, the remote SP upper or lower limit will be forcibly changed to the SP upper or lower limit. For example, if the upper limit for the SP limiter is changed from A to B, the remote SP upper and lower limits will be changed as shown in the following diagram.



SP Mode

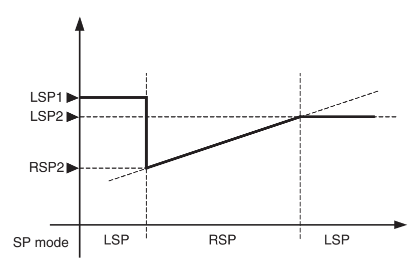
The SP mode is used to switch between local SP and remote SP. When a remote SP is selected in SP mode, the RSP single indicator will light.

Remote SP Monitor

In remote SP mode, the remote SP can be checked on the No. 2 display in the PV/SP Display Screen. In local SP mode, it can be checked with the Remote SP Monitor parameter.

SP Tracking

- If the SP tracking function is enabled, the local SP inherits the remote SP value after switching from remote SP to local SP. To enable the SP tracking function, set the SP Tracking parameter to ON.
- SP tracking operates as follows:



1,2,3...
1. Switching to remote SP when the SP is LSP1 will result in switching to RSP2.
2. The operation will proceed according to remote SP inputs.
3. If the SP tracking function is enabled, the SP will become LSP2 after switching to local SP. If the SP tracking function is disabled, the SP will remain as LSP1.
   - If the SP tracking function is enabled when switching from local SP to remote SP, the SP ramp will operate.

4-24 Position-proportional Control

The control method used to adjust the opening and closing of a valve with a control motor is called "position-proportional control" or "ON/OFF servo control." Either closed control or floating control can be selected for position-proportional control. Only models that support position-proportional control (E5AN/EN-HPRR☐) can be used for position-proportional control. In addition, the following functions are disabled when using position-proportional control.

- ST
- LBA
- Heater burnout, heater short, and heater overcurrent alarms
- ON/OFF control
- P and PD control (for floating control only)
- 40% AT (for floating control only)

Closed Control

Closed control provides control using feedback on the valve opening by connecting a potentiometer.

Floating Control

Floating control provides control without using feedback on the valve opening, so control is still possible even if a potentiometer is not connected. With floating control, the expected valve opening is calculated from the travel time, and that value is treated as the valve opening for executing control outputs.

If there is no FB input, then even if the Closed/Floating parameter is set to *Closed* the parameter will be disabled and floating control will be executed.

Parameter	Setting range	Unit	Default
Travel Time	1 to 999	s	30

Motor Calibration and Travel Time

Calibrate the motor when a potentiometer is connected, such as in closed control or in floating control for monitoring valve opening. The fully closed and fully open valve positions will be calibrated and the travel time, i.e., the time from the fully open to the fully closed position, will be automatically measured and set. Set the Motor Calibration parameter to ON to execute the motor calibration. The setting will be automatically changed OFF when the calibration has been completed.

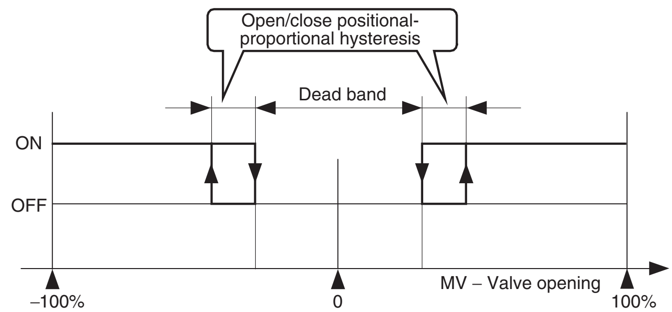
For floating control (i.e., without a potentiometer connection), it is necessary to manually set the travel time. Set the Travel Time parameter to the time from the fully open to the fully closed valve position.

Parameter	Setting range	Unit	Default
Motor Calibration	OFF, ON	---	OFF

Position-proportional Dead Band and Open/Close Hysteresis

The interval during which the valve output is held (for the ON and OFF switching points for the open output and closed output) is set by the Position Proportional Dead Band parameter, and the hysteresis is set by the Open/Close Hysteresis parameter.

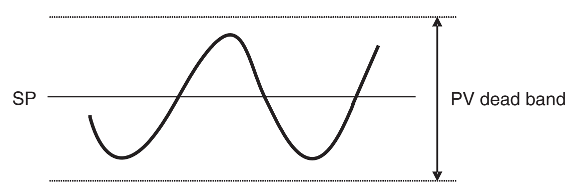
Parameter	Setting range	Unit	Default
Position Proportional Dead Band	Position proportional (closed): 0.1 to 10.0	%	4.0
	Position proportional (floating): 0.1 to 10.0		2.0
Open/Close Hysteresis	0.1 to 20.0	%	0.8



PV Dead Band

When the process value (PV) is within the PV dead band, control is executed as if the process value is equal to the set point for the current bank to prevent unnecessary outputs when the process value is in the vicinity of the set point.

Parameter	Setting range	Unit	Default
PV Dead Band	0 to 32400	EU	0.0



Valve Opening Monitor

Valve opening can be monitored by connecting a potentiometer. The motor must be calibrated after the potentiometer is connected.

Parameter	Setting range	Unit	Default
Valve Opening Monitor	–10.0 to 110.0	%	---

Note If no potentiometer is connected or if a potentiometer input error occurs, "---- " will be displayed.

With the E5AN/EN-H, valve opening can also be monitored on the PV/SP/MV (Valve Opening) Screen.

Manual Operation

With models that support position-proportional control, manual operation is possible by moving to the manual control level and pressing the Up and Down Keys. The output on the open side is ON while the Up Key is pressed, and the output on the closed side is ON while the Down Key is pressed. If the Direct Setting of Position Proportional MV parameter is set to ON and closed control is used, however, the Manual MV parameter can be set with the same display and operations as for standard models.

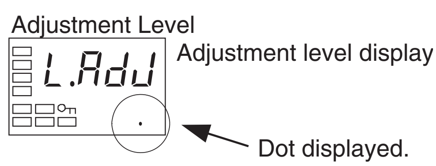
MV at Stop and Error

With floating control or when the Direct Setting of Position Proportional MV parameter is set to OFF, select to output open, closed, or hold status when stopped or when an error occurs. If the Direct Setting of Position Proportional MV parameter is set to ON for closed control, set the MV.

4-25 Logic Operations

4-25-1 The Logic Operation Function (CX-Thermo)

- The logic operation function logically calculates as 1 or 0 the Controller status (alarms, SP ramp, RUN/STOP, auto/manual, etc.) and the external event input status, and outputs the results to work bits. The work bit status can be output to auxiliary or control outputs, and operating status can be switched according to the work bit status.
- Work bit logic operation can be set from 1 to 8. Set them to *No operation (Always OFF)* (the default) when the work bits are not to be used. When logic operations are being used, a dot will be displayed on the No. 2 display of the adjustment level display



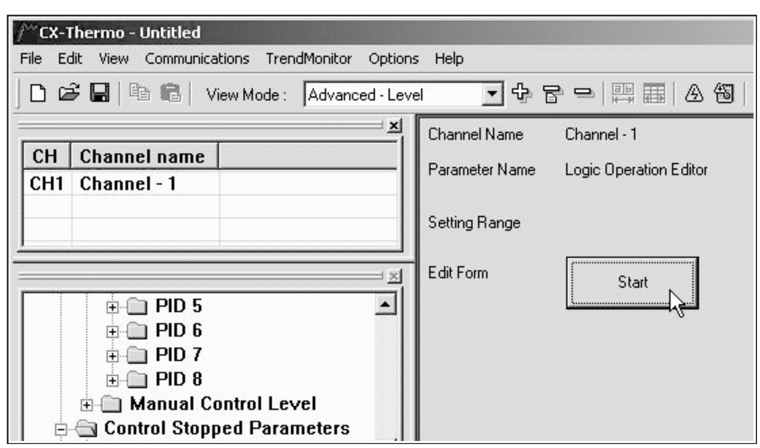
4-25-2 Using Logic Operations

Logic operations are set using the CX-Thermo.

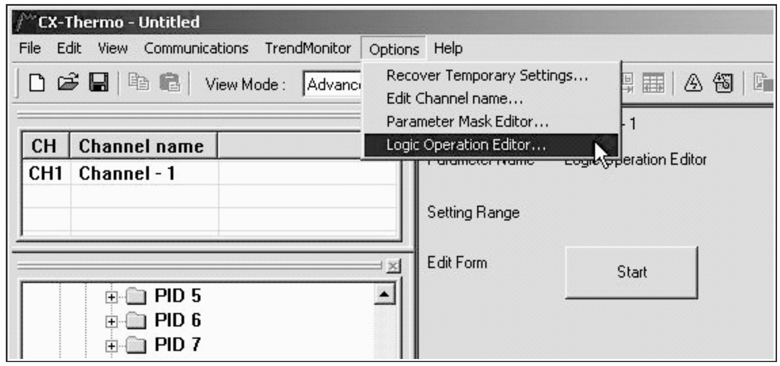
Starting Logic Operations

There are two ways to start logic operations.

- Select *Logic Operation Editor* from the CX-Thermo tree, and click the **Start** Button.

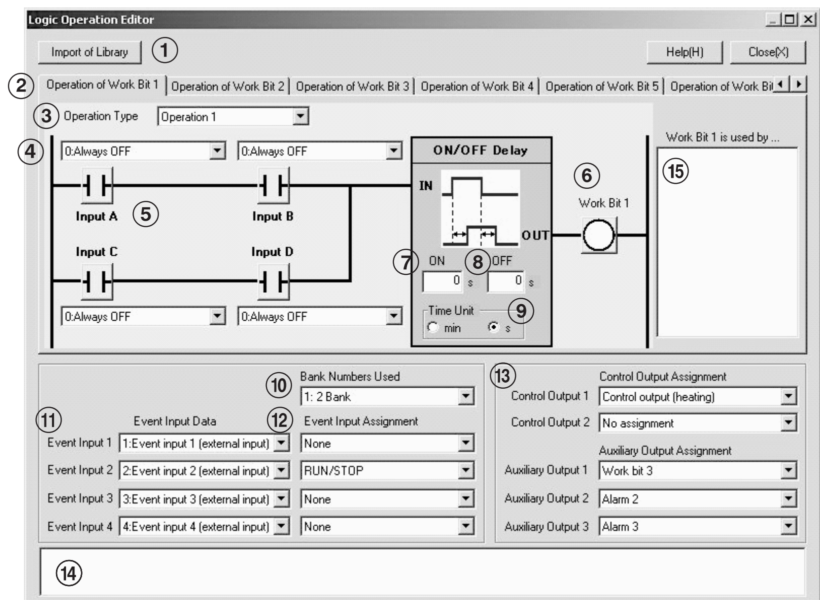


• Select ***Logic Operation Editor*** from the CX-Thermo Options Menu.



Making the Settings

The following display will appear on the Logic Operation Editor Setting Window. Set each of the parameters.

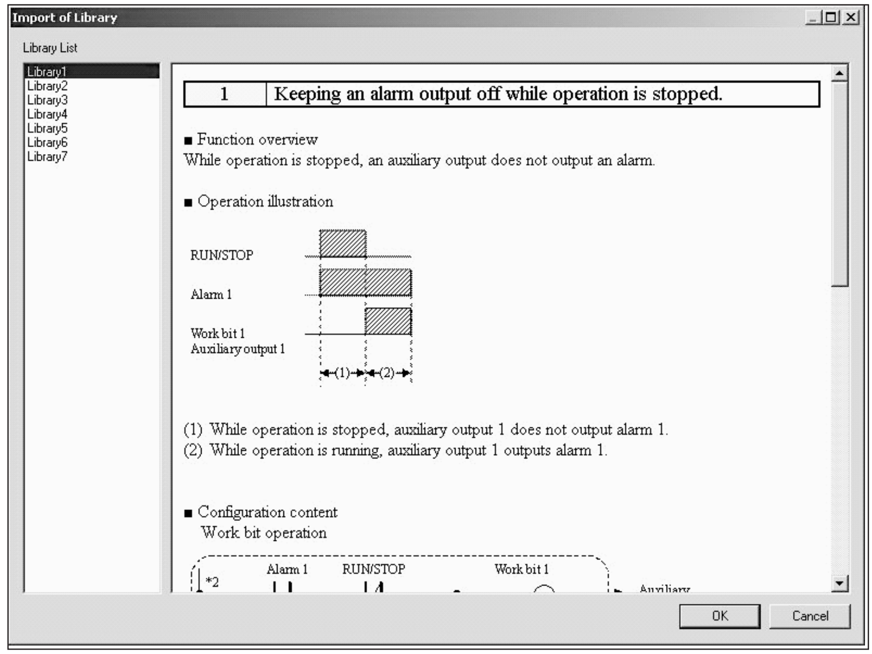


1,2,3...

1. Displaying the Library Import Dialog Box

   Logic operation samples for specific cases are set in the library in advance. Examples of settings for specific cases are loaded by selecting them from the library list and clicking the **OK** Button.

Example: Selecting Library 1



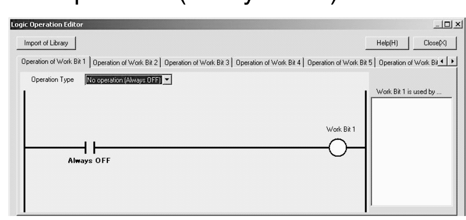
2. Switching Work Bit Operations

   Select the work bit logic operations from the Operation of Work Bit 1 to Operation of Work Bit 8 Tab Pages.

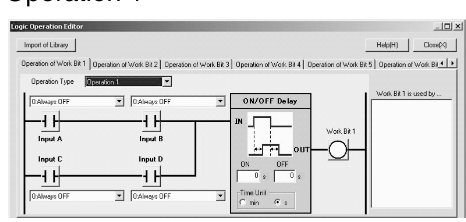
3. Selecting the Operation Type

   From one to four operations are supported. If work bits are not to be used, set them to *No operation (Always OFF)* (the default).

   - No Operation (Always OFF)

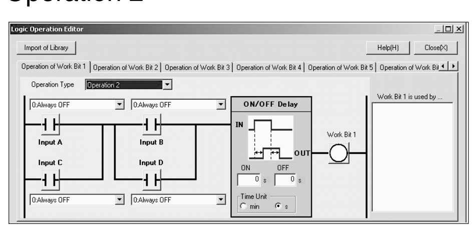


   - Operation 1



(A and B) or (C and D)
When conditions A and B or conditions C and D are satisfied

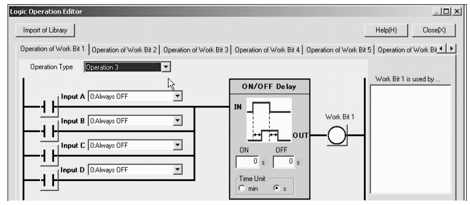
   - Operation 2



(A or C) and (B or D)

When condition A or C and condition B or D are satisfied

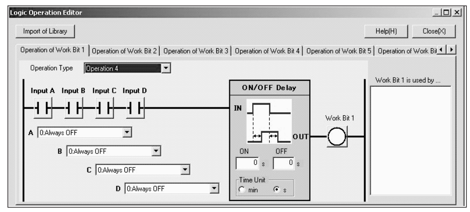
• Operation 3



A or B or C or D

When condition A, B, C or D is satisfied

• Operation 4



A and B and C and D

When conditions A, B, C and D are all satisfied

4. Selecting Input Assignments

   Select the input assignment for the work bit logic operation from the following settings.

Parameter name	Setting range
Work Bit 1 Input Assignment A	0: Always OFF 1: Always ON 2: ON for one cycle when power is turned ON 3: Event Input 1 (external input) (See note 1.) 4: Event Input 2 (external input) (See note 1.) 5: Event Input 3 (external input) (See note 1.) 6: Event Input 4 (external input) (See note 1.) 7: Alarm 1 8: Alarm 2 9: Alarm 3 10: Control output ON/OFF count alarm (See note 2.) 11: Control output (heating) (See note 3.) 12: Control output (cooling) (See note 4.) 13: Input error 14: RSP input error 15: HB (heater burnout) alarm 16: HS alarm 17: OC (heater overcurrent) alarm 18: Auto/Manual 19: RUN/STOP 20: RSP/LSP 21: Program start 22: AT Execute/Cancel 23: SP ramp operating 24: Bank No. (bit 0) 25: Bank No. (bit 1) 26: Bank No. (bit 2) 27: Program end output 28: Work bit 1 29: Work bit 2 30: Work bit 3 31: Work bit 4 32: Work bit 5 33: Work bit 6 34: Work bit 7 35: Work bit 8
Work Bit 1 Input Assignment B	Same as for work bit 1 input assignment A
Work Bit 1 Input Assignment C	Same as for work bit 1 input assignment A
Work Bit 1 Input Assignment D	Same as for work bit 1 input assignment A
to	to
Work Bit 8 Input Assignment D	Same as for work bit 1 input assignment A

Note (1) The event inputs that can be used depend on the Controller model.

(2) Turns ON when either the control output 1 or 2 ON/OFF count alarm is ON.

(3) Setting 11 (control output (heating)) gives the status of control output 1. However, if control output 1 is a current output or a linear voltage output, setting 11 (control output (heating)) will always produce OFF.

(4) Setting 12 (control output (cooling)) gives the status of control output 2. However, if there is no control output 2 or if control output 2 is a current output or linear voltage output, setting 12 (control output (cooling)) will always produce OFF.

5. Switching between Normally Open and Normally Closed for Inputs A to D

   Click the condition to switch between normally open and normally closed inputs A to D.

Normally open	Normally closed
┤├	┤/├

6. Switching between Normally Open and Normally Closed for Work Bits

   Click the condition to switch between normally open and normally closed work bits.

Normally open	Normally closed
-○-	-⊘-

7. Setting ON Delay Times

   When an input with an ON delay turns ON, the output will turn ON after the set delay time has elapsed. The setting range is 0 to 9,999. The default is 0 (disabled).

8. Setting OFF Delay Times

   When an input with an OFF delay turns OFF, the output will turn OFF after the set delay time has elapsed. The setting range is 0 to 9,999. The default is 0 (disabled).

9. Switching ON/OFF Delay Time Unit

   Select either seconds or minutes for the ON/OFF delay time unit. The default is seconds.

10. Selecting the Number of Banks to Use

   Select a number from 0 to 3 for the Bank Numbers Used parameter. (For models with two event inputs, select a number between 0 and 2.)

   Note If a work bit is assigned for either the Event Input Data 1 or Event Input Data 2 parameter for a model that does not support event inputs 1 and 2 and if a number greater than 0 is set for the Bank Numbers Used parameter, then event inputs 1 and 2 will be used for bank selection.

   For example, if the Bank Numbers Used parameter is set to 2 for a model with event inputs 3 and 4, and the following settings are made, then event input 1 (work bit 1) and event input 2 (work bit 2) will be used for bank selection.

   - Event Input Data 1: Work bit 1
   - Event Input Data 2: Work bit 2
   - Event Input Data 3: Event input 3 (external input)
   - Event Input Data 4: Event input 4 (external input)

To use event input 3 (external input) and event input 4 (external input) for bank selection, make the following settings:

- Event Input Data 1: Event input 3 (external input)
- Event Input Data 2: Event input 4 (external input)
- Event Input Data 3: Work bit 1
- Event Input Data 4: Work bit 2

11. Changing Event Input Data

    Select the event input conditions from the following setting ranges.

Parameter name	Setting range
Event Input Data 1	0: Not assigned. 1: Event input 1 (external input) 2: Event input 2 (external input) 3: Event input 3 (external input) 4: Event input 4 (external input) 5: Work bit 1 6: Work bit 2 7: Work bit 3 8: Work bit 4 9: Work bit 5 10: Work bit 6 11: Work bit 7 12: Work bit 8
Event Input Data 2	Same as for event input data 1
Event Input Data 3	Same as for event input data 1
Event Input Data 4	Same as for event input data 1

Note The event input data can be changed from the default setting even if there is no event input terminal (external input). By changing the default setting, the event input assignment parameters will be displayed at the Controller display and can be set from the Controller.

12. Changing the Event Input Assignment Function

    Select the setting for the event input assignment.
    When a work bit is selected as event input data, Communications Write Enable/Disable cannot be assigned to an event input.

13. Changing Control Output and Auxiliary Output Settings

    Control output and auxiliary output assignments can be changed. The items that can be changed depend on the Controller model. For details, refer to *3-5-3 Assigned Output Functions*.

    Assigning a work bit to either a control output or to an auxiliary output is also considered to be the same as assigning an alarm. For example, if work bit 1 is set for the Auxiliary Output 1 Assignment parameter, then alarms 1 to 3 have been assigned.

14. Displaying Parameter Guides

    A description of the parameters can be displayed.

15. Displaying the Work Bit Use Destinations

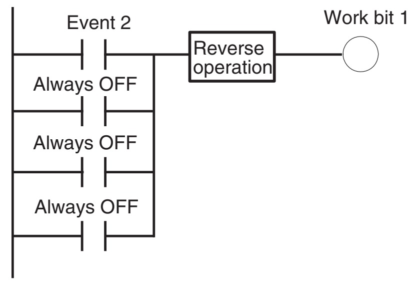
    Display a list of destinations where the work bits are used.

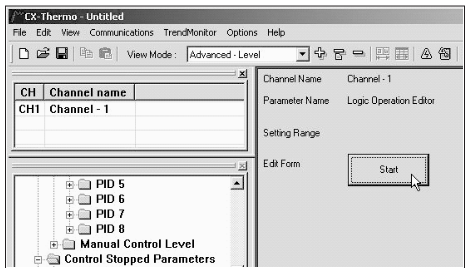
Operating Procedure

This procedure uses event input 2 to change to RUN or STOP.

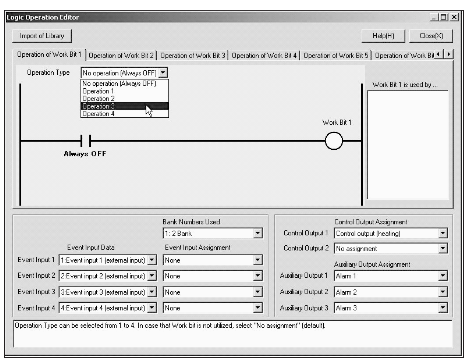
Event input 2 ON: RUN

Event input 2 OFF: STOP

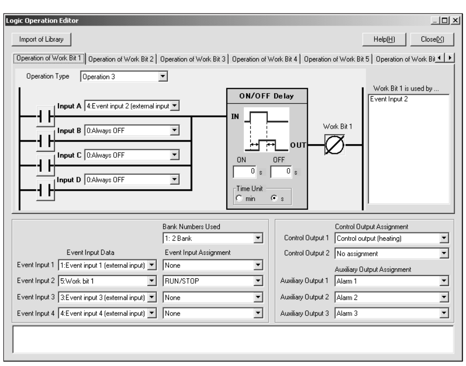




1. Select *Logic Operation Editor* from the CX-Thermo tree, and click the **Start** Button.



2. The Logic Operation Editor will be displayed. Confirm that the screen for work bit 1 is displayed, and select *Operation 3* from the *Operation Type* Field.



3. Set the operation by selecting one of the following:

   Work bit 1 input assignment A = 4: Event input 2 (external input)

   Work bit 1 input assignment B = 0: Always OFF

   Work bit 1 input assignment C = 0: Always OFF

   Work bit 1 input assignment D = 0: Always OFF

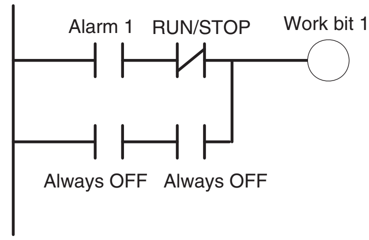
4. Invert work bit 1. Click (Normally open) to change it to (Normally closed).

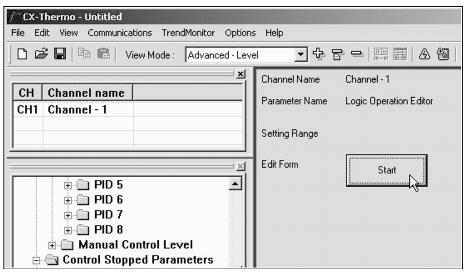
5. Assign RUN/STOP to event input 2. Set “5: Work bit 1” for the event input data for event input 2, and set “RUN/STOP” for the assignment function.
6. Closing the Logic Operation Editor Dialog Box
   Click the **Close** Button.

This completes the procedure for setting parameters using the CX-Thermo. Transfer the settings to the Controller to set the Controller. Refer to CX-Thermo help for the procedure to transfer the settings.

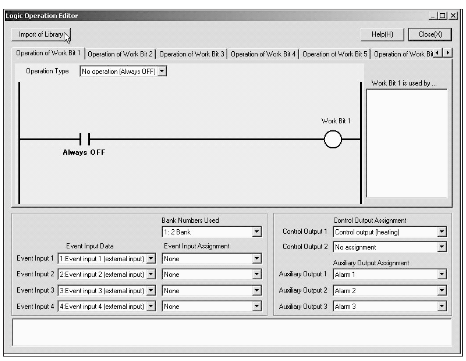
Operating Procedure

This procedure outputs alarm 1 status to auxiliary output 1 during operation (RUN). A library object is used to make the setting.

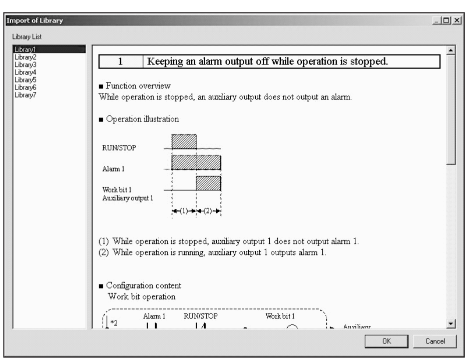




1. Select ***Logic Operation Editor*** from the CX-Thermo tree, and click the **Start** Button.



2. Click the **Import of Library** Button.



3. Select *Library 1* from the library list, and then click the **OK** Button.

   Confirm the following settings, and then click the **OK** Button.

   Work bit 1 operation type: Operation 1

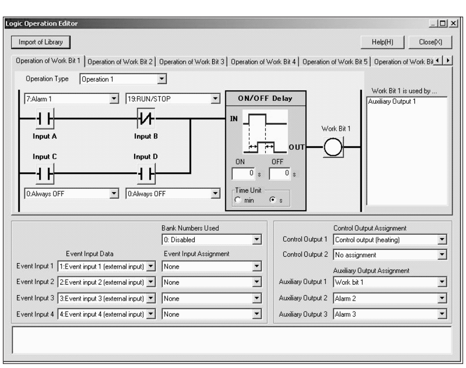
   Work bit 1 input assignment A = 7: Alarm 1

   Work bit 1 input assignment B = 19: Invert for RUN/STOP

   Work bit 1 input assignment C = 0: Always OFF

   Work bit 1 input assignment D = 0: Always OFF

   Auxiliary output 1 = Work bit 1



4. Closing the Logic Operation Editor Dialog Box
   Click the **Close** Button.

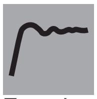
This completes the procedure for setting parameters using the CX-Thermo. Transfer the settings to the Controller to set the Controller. Refer to CX-Thermo help for the procedure to transfer the settings.

SECTION 5
Parameters

This section describes the individual parameters used to setup, control, and monitor operation.

5-1 Conventions Used in this Section

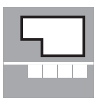
5-1-1 Meanings of Icons Used in this Section


Function

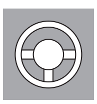
Describes the functions of the parameter.


Setting

Describes the setting range and default of the parameter.


Monitor

Used to indicate parameters used only for monitoring.

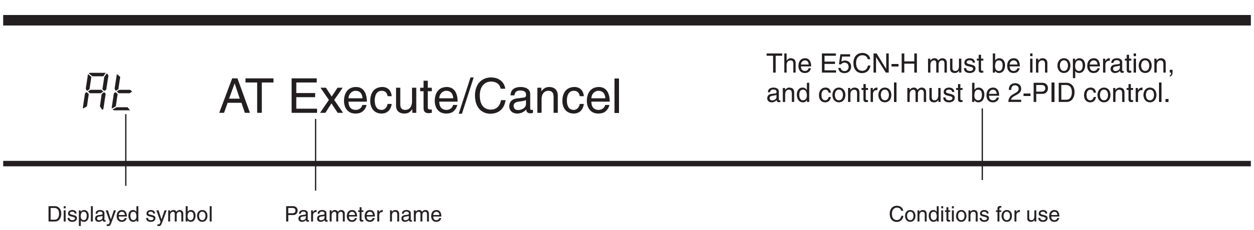

Operation

Describes the parameter settings, such as those for Operation Commands, and procedures.

Used to indicate information on descriptions in which the parameter is used or the names of related parameters.

5-1-2 About Related Parameter Displays

Parameters are displayed only when the conditions for use given on the right of the parameter heading are satisfied. Protected parameters are not displayed regardless of the conditions for use, but the settings of these parameters are still valid.



5-1-3 The Order of Parameters in This Section

Parameters are described level by level.

The first page of each level describes the parameters in the level and the procedure to switch between parameters.

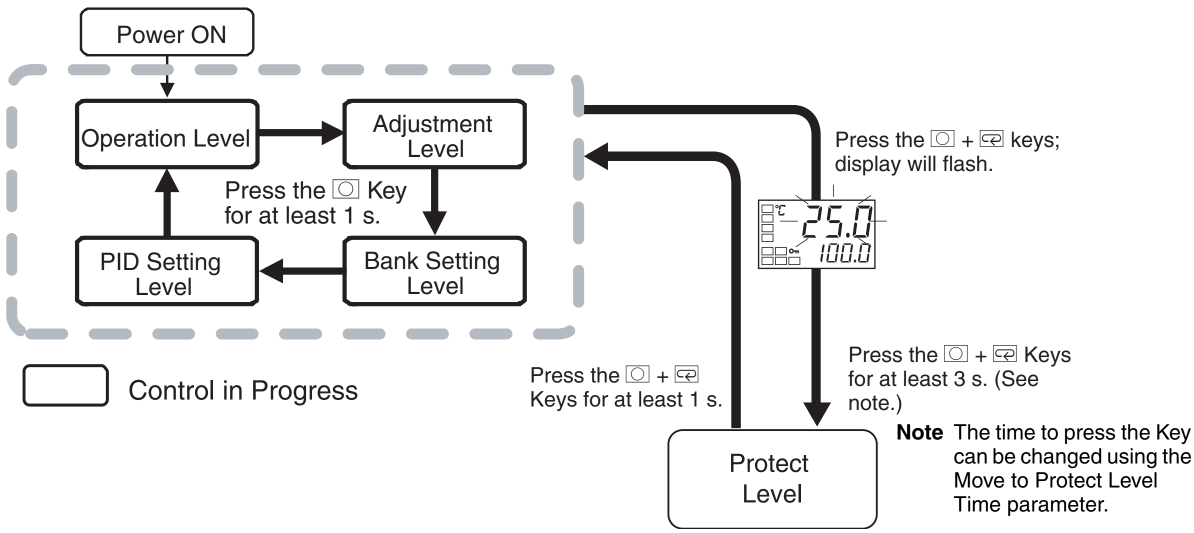
5-1-4 Alarms

It will be specified in this section when alarms are set for the Control Output 1 or 2 Assignment parameters, or for the Auxiliary Output 1 or 3 Assignment parameters. For example, when alarm 1 is set for the Control Output 1 Assignment parameter, it will be specified that alarm 1 is assigned.

Assigning a work bit to either control output 1 or 2 or to auxiliary output 1 to 3 is also considered to be the same as assigning an alarm. For example, if work bit 1 is set for the Auxiliary Output 1 Assignment parameter, then alarms 1 to 3 have been assigned.

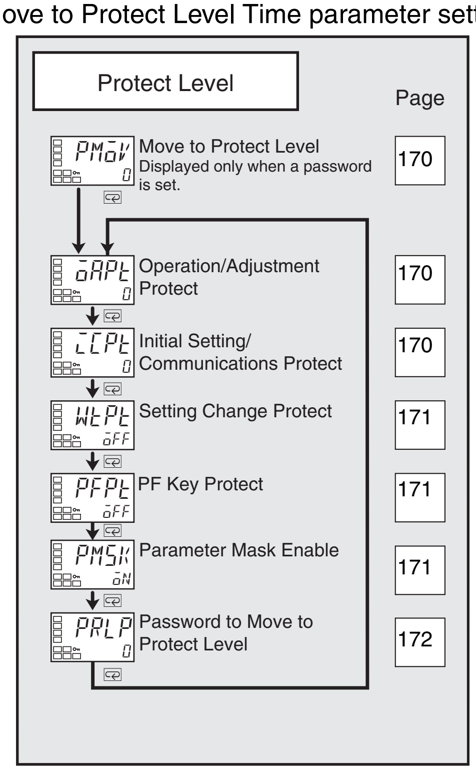
5-2 Protect Level

Four levels of protection are provided on the E5CN-H, operation/adjustment protect, initial setting/ communications protect, setting change protect, and PF key protect (PF Key protect is supported for the E5AN-H and E5EN-H only). These protect levels prevent unwanted operation of the keys on the front panel in varying degrees.



To move from the operation level to the protect level, press and Keys for three seconds (see note) or more.

Note The time taken to move to the protect level can be adjusted by changing the Move to Protect Level Time parameter setting.



Parameters that are protected will not be displayed and their settings cannot be changed.

PMōV

Move to Protect Level

The Password to Move to Protect Level password must not be set to 0.

Function

The password to move to the protect level is entered for this parameter.

- The password to move to the protect level (i.e., the password set for the Password to Move to Protect Level parameter) is entered for this parameter.
- The Operation/Adjustment Protect parameter will be displayed if the correct password is entered.

See

■ Related Parameters

Password to move to protect level (protect level): Page 172

ōAPt
īCPt

Operation/Adjustment Protect
Initial Setting/Communications Protect

Function

These parameters specify the range of parameters to be protected. Shaded settings are the defaults.

■ Operation/Adjustment Protect

The following table shows the relationship between set values and the range of protection.

Setting

Level		Set value			
		0	1	2	3
Operation Level	PV	Can be displayed	Can be displayed	Can be displayed	Can be displayed
	PV/SP	Can be displayed and changed	Can be displayed and changed	Can be displayed and changed	Can be displayed
	Others	Can be displayed and changed	Can be displayed and changed	Cannot be displayed and moving to other levels is not possible	Cannot be displayed and moving to other levels is not possible
Adjustment Level		Can be displayed and changed	Cannot be displayed and moving to other levels is not possible	Cannot be displayed and moving to other levels is not possible	Cannot be displayed and moving to other levels is not possible

- Parameters are not protected when the set value is set to 0.

■ Initial Setting/Communications Protect

This protect level restricts movement to the initial setting level, communications setting level, and advanced function setting level.

Set value	Initial setting level	Communications setting level	Advanced function setting level
0	Possible to reach	Possible to reach	Possible to reach
1	Possible to reach	Possible to reach	Not possible to reach
2	Not possible to reach	Not possible to reach	Not possible to reach

WtPt

Setting Change Protect

The Event Input Assignment 1 to 4 parameters must not be set to “setting change enable/disable.”

Function

Setting

This parameter specifies the range of data to be protected. The shaded cell indicates the default.

■ **Change Setting Protect**

Changes to settings using key operations are restricted.

When enabling and disabling of setting changes by event inputs assignment 1 to 4 is selected, this parameter is not displayed.

Set value	Description
OFF	Settings can be changed using key operations.
ON	Settings cannot be changed using key operations. (The protect level settings, however, can be changed.)

- The all protect indication ( ) will light when setting is ON.

PFPt

PF Key Protect

The Controller must have a PF Key (E5AN/EN-H).

Function

Setting

■ **PF Key Protect**

This parameter enables and disables PF Key operation (E5AN/EN-H only).

Set value	Description
OFF	PF Key enabled
ON	PF Key disabled (Operation as a function key is prohibited.)

- The shaded cell indicates the default.

PMSK

Parameter Mask Enable

This parameter is displayed only when a parameter mask has been set from the Setup Tool.

Function

Setting

- This parameter turns the parameter mask function ON and OFF.

Setting range	Default
oN: Enabled, oFF: Disabled	oN

Note A parameter mask can be used to hide the displays of parameters that are not needed. The parameter mask function is provided by the Setup Tool.
Setup Tool: CX-Thermo (EST2-2C-MV4)

PRLP Password to Move to Protect Level

Function

This parameter is used to set the password to move to the protect level.

- To prevent setting the password incorrectly, the and Keys or and Keys must be pressed simultaneously to set the password.

Setting

Setting range	Default
–1999 to 9999	0

- Set this parameter to 0 when no password is to be set.

See

■ Related Parameters

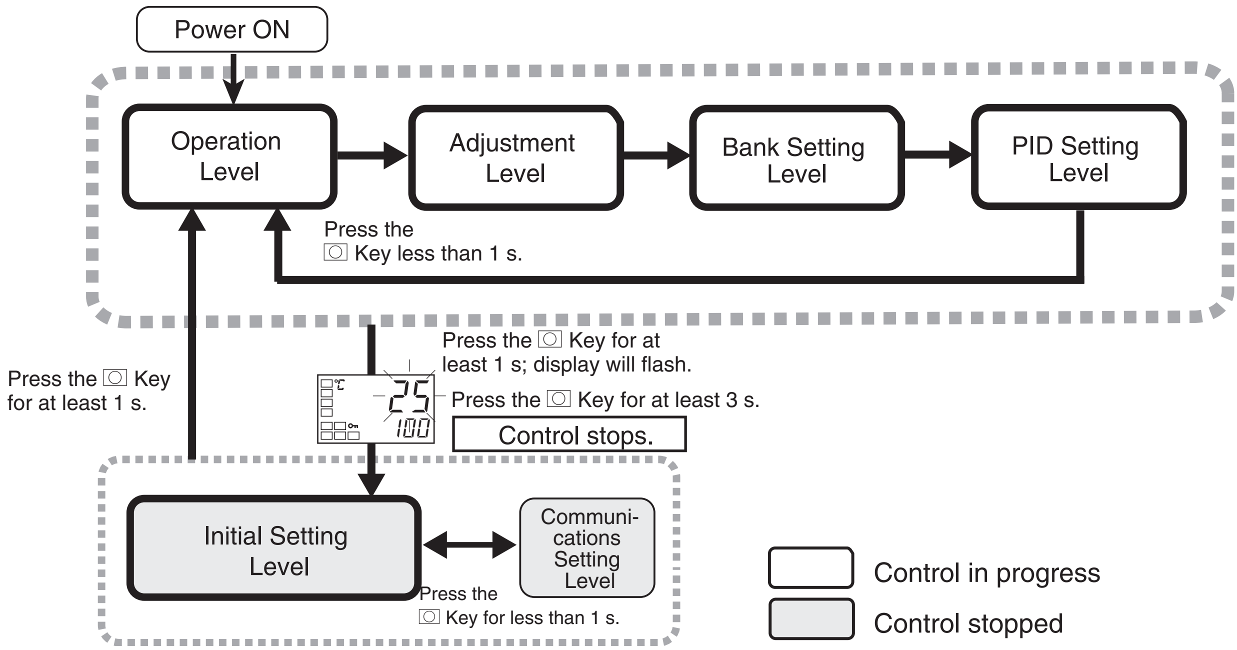
Move to protect level (protect level): Page 170

Note Protection cannot be cleared or changed without the password. Be careful not to forget it. If you forget the password, contact your OMRON sales representative.

5-3 Operation Level

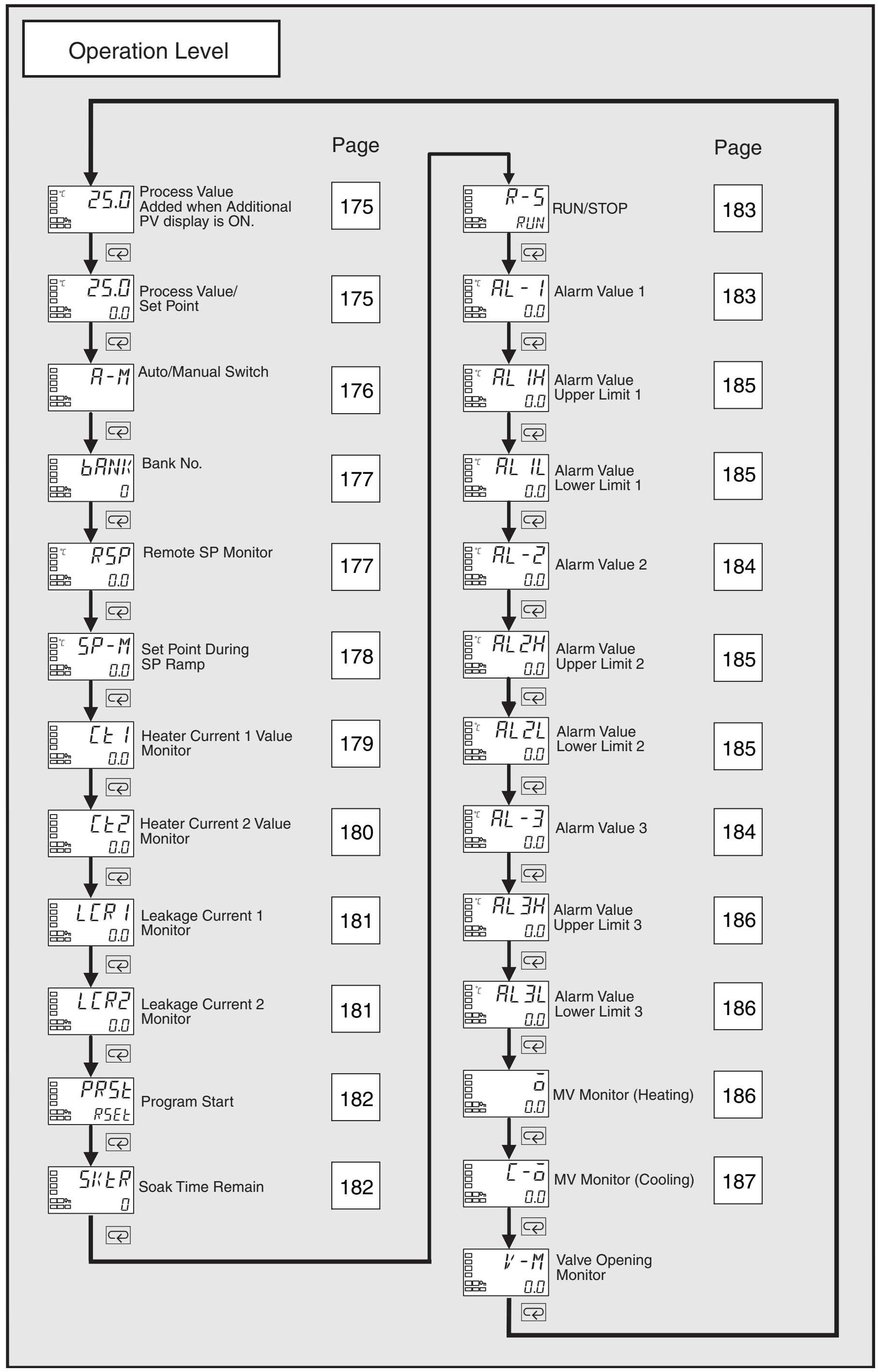
Display this level to perform control operations. You can set alarm values, monitor the manipulated variable, and perform other operations in this level.

In the advanced function setting level, you can set a parameter to hide or show the set points.



This level is displayed immediately after the power is turned ON.

To move to other levels, press the Key or the and Keys.



Note For details on the displays of Controllers with a No. 3 display (E5AN/EN-H), refer to *Process Value/Set Point* on page 175.

Process Value

The Additional PV Display parameter must be set to ON.

Function

The process value is displayed on the No. 1 display, and nothing is displayed on the No. 2 and No. 3 (E5AN/EN-H only) displays.

Monitor

	Monitor range	Unit
Process value	Temperature: According to indication range for each sensor. Analog: Scaling lower limit –5% FS to Scaling upper limit +5% FS (Refer to page 333.)	EU

During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.

See

■ **Related Parameters**

Input type: Page 222, Set point upper limit, Set point lower limit: Page 225 (initial setting level)

Process Value/Set Point (Display 1)
Process Value/Set Point (Display 2)

(The Process Value/Set Point (Display 2) parameter is supported for the E5AN-H and E5EN-H only.)

Function

The process value is displayed on the No. 1 display, and the set point is displayed on the No. 2 display.

Monitor

	Monitor range	Unit
Process value	Temperature: According to indication range for each sensor. Analog: Scaling lower limit –5% FS to Scaling upper limit +5% FS (Refer to page 333.)	EU

	Setting range	Unit
Set point	SP lower limit to SP upper limit	EU

During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.

No. 3 Display (E5AN/EN-H)

The following table shows the contents of the No. 3 display, according to the setting of the PV/SP Display Screen Selection parameter.

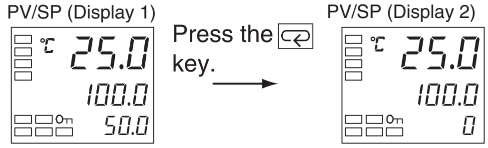
Set value	Display contents
0	Only the PV and SP are displayed. (The No. 3 display is not shown.)
1	PV/SP/Bank No. and PV/SP/MV are displayed in order.

Set value	Display contents
2	PV/SP/MV and PV/SP/Bank No. are displayed in order.
3	Only PV/SP/Bank No. are displayed.
4	PV/SP/MV are displayed
5	PV/SP/Bank No. and PV/SP/Soak time remain are displayed in order.
6	PV/SP/MV and PV/SP/Soak time remain are displayed in order.
7	Only PV/SP/Soak time remain are displayed.

When 1, 2, 5, or 6 is selected, press the Key to display PV/SP (Display 2).

Example: When the PV/SP Display Screen Selection Parameter Is Set to 2

Operation Level
PV/SP (Display 1) PV/SP (Display 2)



PV/SP/MV PV/SP/Bank No.

See

■ **Related Parameters**

Input type: Page 222, Set point upper limit, Set point lower limit: Page 225 (initial setting level)

PV/SP display screen selection (advanced function setting level): Page 273

A-M

Auto/Manual Switch

The Event Input Assignment 1 to 4 parameters must not be set to Auto/Manual and the Auto/Manual Select Addition parameter must be set to ON.
The control must be set to 2-PID control.

Operation

- This parameter switches the Controller between automatic and manual modes.
- If the Key is pressed for at least 3 seconds when the Auto/Manual Switch parameter is displayed, the manual mode will be entered and the manual control level will be displayed.
- This parameter will not be displayed if an event input is set to “MANU” (auto/manual).

See

■ **Related Parameters**

PID ON/OFF (initial setting level): Page 226

Auto/manual select addition (advanced function setting level): Page 254

bANK Bank No.

The Bank Numbers Used parameter must be set to 0.

Function

Operation

- This parameter is used to select the bank. The SP, PID set number, SP ramp set value, alarm value, soak time, and wait band are set in bank setting level for each bank to be used, and then operation is switched between the banks using bank specifications (with event inputs, key operations, or communications).
- With this parameter, the bank is specified by using key operations.
- Use the ⮝ and ⮟ Keys to specify the bank number.
- The default is for the current bank number to be displayed.

See

■ **Related Parameters**

Bank numbers used (advanced function setting level): Page 235

RSP Remote SP Monitor

The ST parameter must be set to OFF.

The Remote SP Enable parameter must be set to ON.

The SP Mode parameter must be set to LSP.

Function

- This parameter monitors the remote SP while in Local SP Mode.

Monitor

- While in Remote SP Mode, the remote SP can be monitored on the No. 2 display of the PV/SP Screen.

Monitor range	Unit
Remote SP lower limit to remote SP upper limit There are restrictions on the SP limits.	EU

See

■ **Related Parameters**

Process value/Set point (operation level): Page 175
SP mode (adjustment level): Page 191
Remote SP upper limit, Remote SP lower limit (advanced function setting level): Page 265
Remote SP enable (advanced function setting level): Page 264

SP-M Set Point During SP Ramp

The Bank * SP Ramp Set Value parameter must not be set to OFF, or the Remote SP Enable parameter must be set to ON.

The ST parameter must be set to OFF.

Function

This parameter monitors the set point during SP ramp operation.

A ramp is used to restrict the change width of the set point as a rate of change.

This parameter is displayed when a set value is input for the Bank * SP Ramp Set Value parameter (bank setting level).

When not in ramp operation, the set point will be the same as the one displayed for the Process Value/Set Point parameter.

Monitor

Monitor range	Unit
SP: SP lower limit to SP upper limit	EU

See

■ Related Parameters

Process value/Set point (operation level): Page 175

Bank * SP ramp set value (bank setting level): Page 209

Set point upper limit, Set point lower limit (initial setting level): Page 225

Ct 1 Heater Current 1 Value Monitor

Heater burnout, HS alarm, and heater overcurrent detection must be supported.
Alarm 1 must be assigned.
The Heater Burnout Detection or Heater Overcurrent Use parameter must be set to ON.

Function

This parameter measures the heater current from the CT input used for detecting heater burnout.

This parameter measures and displays the heater current value.

- Heater burnouts and heater overcurrent are not detected if the control output (heating) ON time is 100 ms or less.

Monitor

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If a heater burnout detection 1 or heater overcurrent detection 1 alarm is output, the HA indicator will light and the No. 1 display for the heater current 1 value monitor will flash.

See

■ **Related Parameters**

Heater burnout detection 1, Heater burnout detection 2 (adjustment level): Page 192, 194

HB ON/OFF (advanced function setting level): Page 244

Heater overcurrent detection 1, Heater overcurrent detection 2 (adjustment level): Page 193

Heater overcurrent use (advanced function setting level): Page 270

Error displays Ct 1: Page 304

Ct2 Heater Current 2 Value Monitor

Heater burnout, HS alarm, and heater overcurrent detection must be supported (two CTs).
Alarm 1 must be assigned.
The Heater Burnout Detection or Heater Overcurrent Use parameter must be set to ON.

Function

This parameter measures the heater current from the CT input used for detecting heater burnout.

This parameter measures and displays the heater current value.

- Heater burnouts and heater overcurrent are not detected if the control output (heating) ON time is 100 ms or less.

Monitor

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If a heater burnout detection 2 or heater overcurrent detection 2 alarm is output, the HA indicator will light and the No. 1 display for the heater current 2 value monitor will flash.

See

■ **Related Parameters**

Heater burnout detection 1, Heater burnout detection 2 (adjustment level): Page 192, 194

HB ON/OFF (advanced function setting level): Page 244

Heater overcurrent detection 1, Heater overcurrent detection 2 (adjustment level): Page 193, 194

Heater overcurrent use (advanced function setting level): Page 270

Error displays Ct2: Page 304

LCR1 Leakage Current 1 Monitor

Heater burnout, HS alarms, and heater overcurrent detection must be supported.
The HS Alarm Use parameter must be set to ON.

Function

This parameter measures the heater current from the CT input used for detecting SSR short-circuits.

The heater current is measured and the leakage current 1 monitor is displayed.

- HS alarms are not detected if the control output (heating) OFF time is 100 ms or less.

Monitor

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If an HS alarm 1 alarm is output, the HA indicator will light and the No. 1 display for the leakage current 1 monitor will flash.

See

■ **Related Parameters**

HS alarm 1, HS alarm 2 (adjustment level): Page 195

Failure detection (advanced function setting level): Page 255

Error displays LCR1: Page 304

LCR2 Leakage Current 2 Monitor

Heater burnout, HS alarms, and heater overcurrent detection must be supported (two CTs).
Alarm 1 must be assigned.
The HS Alarm Use parameter must be set to ON.

Function

This parameter measures the heater current from the CT input used for detecting SSR short-circuits.

This parameter measures and displays the heater current value.

- HS alarms are not detected if the control output (heating) OFF time is 100 ms or less.

Monitor

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If an HS alarm 2 alarm is output, the HA indicator will light and the No. 1 display for the leakage current 2 monitor will flash.

See

■ **Related Parameters**

HS alarm 1, HS alarm 2 (adjustment level): Page 195

HS alarm use (advanced function setting level): Page 255

Error displays LCR2: Page 304

PRSt Program Start

The Program Pattern parameter must not be set to OFF.

Function

This parameter starts and stops the simple program function.

- The RUN/STOP status will automatically switch to RUN when this parameter is set to STRT.
- The simple program will stop when this parameter is set to RSET.
- This parameter will function as a monitor display for the start/stop status of the simple program if an event input is selected to start the simple program.

Operation

Setting range		Default
RSET	Stops the simpler program.	RSEt
STRT	Starts the simpler program.	

See

■ **Related Parameters**

Soak time remain: Page 182, RUN/STOP: Page 183 (operation level)

Bank * soak time, Wait band (bank setting level): Page 213

Program pattern (initial setting level): Page 227

Soak time unit (advanced function setting level): Page 264

SKtR Soak Time Remain

The Program Pattern parameter must not be set to OFF.

Function

- This parameter measures and displays the remaining time of the soak time for the simple program function.

Monitor

Monitor range	Unit
0 to 9999	min or h

See

■ **Related Parameters**

Program start (operation level): Page 182

Bank * soak time, Wait band (bank setting level): Page 213

Program pattern (initial setting level): Page 227

Soak time unit (advanced function setting level): Page 264

R-S RUN/STOP

The Event Input Assignment 1 to 4 parameters must not be set to "RUN/STOP."

Operation

This parameter starts and stops the control operation.

When RUN (RUN) is selected, control is started. When StoP (STOP) is selected, control is stopped. The STOP indicator will light when control.

The default is RUN.

See

This parameter will not be displayed if an event input is set to "RUN/STOP."

AL-1 Alarm Value 1

Alarm 1 must be assigned.
The alarm 1 type must not be 0, 1, 4, 5, or 12.

Function

This parameter is set to one of the input values "X" in the alarm type list.

- This parameter sets the alarm value for alarm 1.
- During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.
- The set value is saved in the Alarm 1 parameter in the current bank.

Setting

Setting range	Unit	Default
–1999 to 9999	EU	0

See

■ Related Parameters

Input type: Page 222, Scaling upper limit, Scaling lower limit, Decimal point (initial setting level): Page 224 (initial setting level)

Alarm 1 type (initial setting level): Page 229

Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, Alarm 1 hysteresis: Page 231, Alarm 1 latch: Page 248 (advanced function setting level)

Bank * alarm value 1 (bank setting level): Page 209

AL-2 Alarm Value 2

Alarm 2 must be assigned.
The alarm 2 type must not be 0, 1, 4, 5, or 12.

Function

This parameter is set to one of the input values "X" in the alarm type list.

- This parameter sets the alarm value for alarm 2.
- During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.
- The set value is saved in the Alarm 2 parameter in the current bank.

Setting

Setting range	Unit	Default
–1999 to 9999	EU	0

See

■ **Related Parameters**

Input type: Page 222, Scaling upper limit, Scaling lower limit, Decimal point (initial setting level): Page 224 (initial setting level)

Alarm 2 type (initial setting level): Page 231

Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, Alarm 2 hysteresis: Page 231, Alarm 2 latch: Page 248 (advanced function setting level)

Bank * alarm value 2 (bank setting level): Page 210

AL-3 Alarm Value 3

Alarm 3 must be assigned.
The alarm 3 type must not be 0, 1, 4, 5, or 12.

Function

This parameter is set to one of the input values "X" in the alarm type list.

- This parameter sets the alarm value for alarm 3.
- During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.
- The set value is saved in the Alarm 3 parameter in the current bank.

Setting

Setting range	Unit	Default
–1999 to 9999	EU	0

See

■ **Related Parameters**

Input type: Page 222, Scaling upper limit, Scaling lower limit, Decimal point (initial setting level): Page 224 (initial setting level)

Alarm 3 type (initial setting level): Page 232

Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, Alarm 3 hysteresis: Page 231, Alarm 3 latch: Page 248 (advanced function setting level)

Bank * alarm value 3 (bank setting level): Page 211

AL 1H Alarm Value Upper Limit 1
AL 1L Alarm Value Lower Limit 1

Alarm 1 must be assigned.
The alarm 1 type must not be 1, 4, or 5.

Function

These parameters independently set the alarm value upper and lower limits when the mode for setting the upper and lower limits is selected for the Alarm 1 Type parameter (initial setting level).

- This parameter sets the upper and lower limit values of alarm 1.
- During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.
- The set value is saved in the Alarm Value Upper Limit 1 and Alarm Value Lower Limit 1 parameters in the current bank.

Setting

Setting range	Unit	Default
–19999 to 32400	EU	0.0

See

■ Related Parameters

Input type: Page 222, Scaling upper limit, Scaling lower limit, Decimal point: Page 224, Alarm 1 type: Page 229 (initial setting level), Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, Alarm 1 hysteresis: Page 231, Alarm 1 latch: Page 248 (advanced function setting level)

Bank * alarm value upper limit 1, Bank * alarm value lower limit 1 (bank setting level): Page 210

AL2H Alarm Value Upper Limit 2
AL2L Alarm Value Lower Limit 2

Alarm 2 must be assigned.
The alarm 2 type must not be 1, 4, or 5.

Function

These parameters independently set the alarm value upper and lower limits when the mode for setting the upper and lower limits is selected for the Alarm 2 Type parameter (initial setting level).

- This parameter sets the upper and lower limit values of alarm 2.
- During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.
- The set value is saved in the Alarm Value Upper Limit 2 and Alarm Value Lower Limit 2 parameters in the current bank.

Setting

Setting range	Unit	Default
–1999 to 9999	EU	0

■ **Related Parameters**

Input type: Page 222, Scaling upper limit, Scaling lower limit, Decimal point: Page 224, Alarm 2 type: Page 231 (initial setting level), Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, Alarm 2 hysteresis: Page 231, Alarm 2 latch: Page 248 (advanced function setting level)

Bank * alarm value upper limit 2, Bank * alarm value lower limit 2 (bank setting level): Page 211

AL3H Alarm Value Upper Limit 3
AL3L Alarm Value Lower Limit 3

Alarm 3 must be assigned.
The alarm 3 type must not be 1, 4, or 5.

These parameters independently set the alarm value upper and lower limits when the mode for setting the upper and lower limits is selected for the Alarm 3 Type parameter (initial setting level).

Function

- This parameter sets the upper and lower limit values of alarm 3.
- During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.
- The set value is saved in the Alarm Value Upper Limit 3 and Alarm Value Lower Limit 3 parameters in the current bank.

Setting

Setting range	Unit	Default
–1999 to 9999	EU	0

■ **Related Parameters**

Input type: Page 222, Scaling upper limit, Scaling lower limit, Decimal point: Page 224, Alarm 3 type: Page 232 (initial setting level), Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, Alarm 3 hysteresis: Page 231, Alarm 3 latch: Page 248 (advanced function setting level)

Bank * alarm value upper limit 3, Bank * alarm value lower limit 3 (bank setting level): Page 212

o MV Monitor (Heating)

The MV Display parameter must be set to ON.

This parameter is used to check the manipulated variable for the heating control output during operation.

Function

- This parameter cannot be set.
- During standard control, the manipulated variable is monitored. During heating/cooling control, the manipulated variables on the control output (heating) is monitored.
- The default is OFF and the manipulated variable is not displayed.

Monitor

Control	Monitor range	Unit
Standard	–5.0 to 105.0	%
Heating/cooling	0.0 to 105.0	%

See

■ **Related Parameters**

MV display (advanced function setting level): Page 248

C-o MV Monitor (Cooling)

The control system must be set to heating/cooling control.
The MV Display parameter must be set to ON.

Function

This parameter is used to check the manipulated variable for the cooling control output during operation.

- This parameter cannot be set.
- During heating/cooling control, the manipulated variable on the control output (cooling) is monitored.
- The default is OFF and the manipulated variable is not displayed.

Monitor

Control	Monitor range	Unit
Heating/cooling	0.0 to 105.0	%

See

■ **Related Parameters**

Standard or heating/cooling (initial setting level): Page 226

MV display (advanced function setting level): Page 248

V-M Valve Opening Monitor

Position-proportional control must be supported. The No. 3 display must be supported.

The PV/SP Display Screen Selection parameter must be set to 1, 2, 4, or 6.

Function

This parameter monitors the valve opening during operation.

- This parameter monitors the valve opening when position-proportional control is used.
- The valve opening can be monitored if a potentiometer is connected and motor calibration is executed.

Monitor

Control	Monitor range	Unit
Position-proportional	–10.0 to 110.0	%

See

■ **Related Parameters**

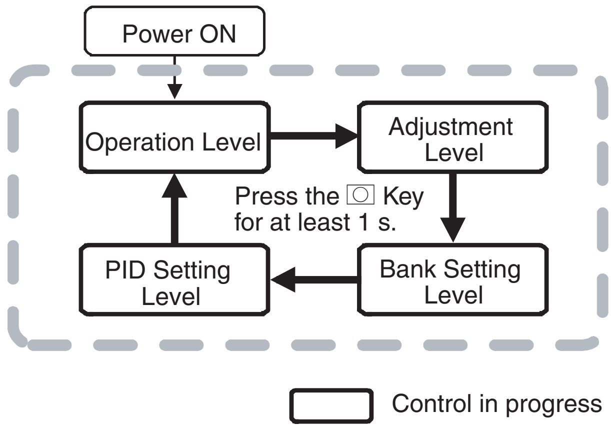
Motor calibration (initial setting level): Page 238

PV/SP display screen selection (advanced function setting level): Page 273

5-4 Adjustment Level

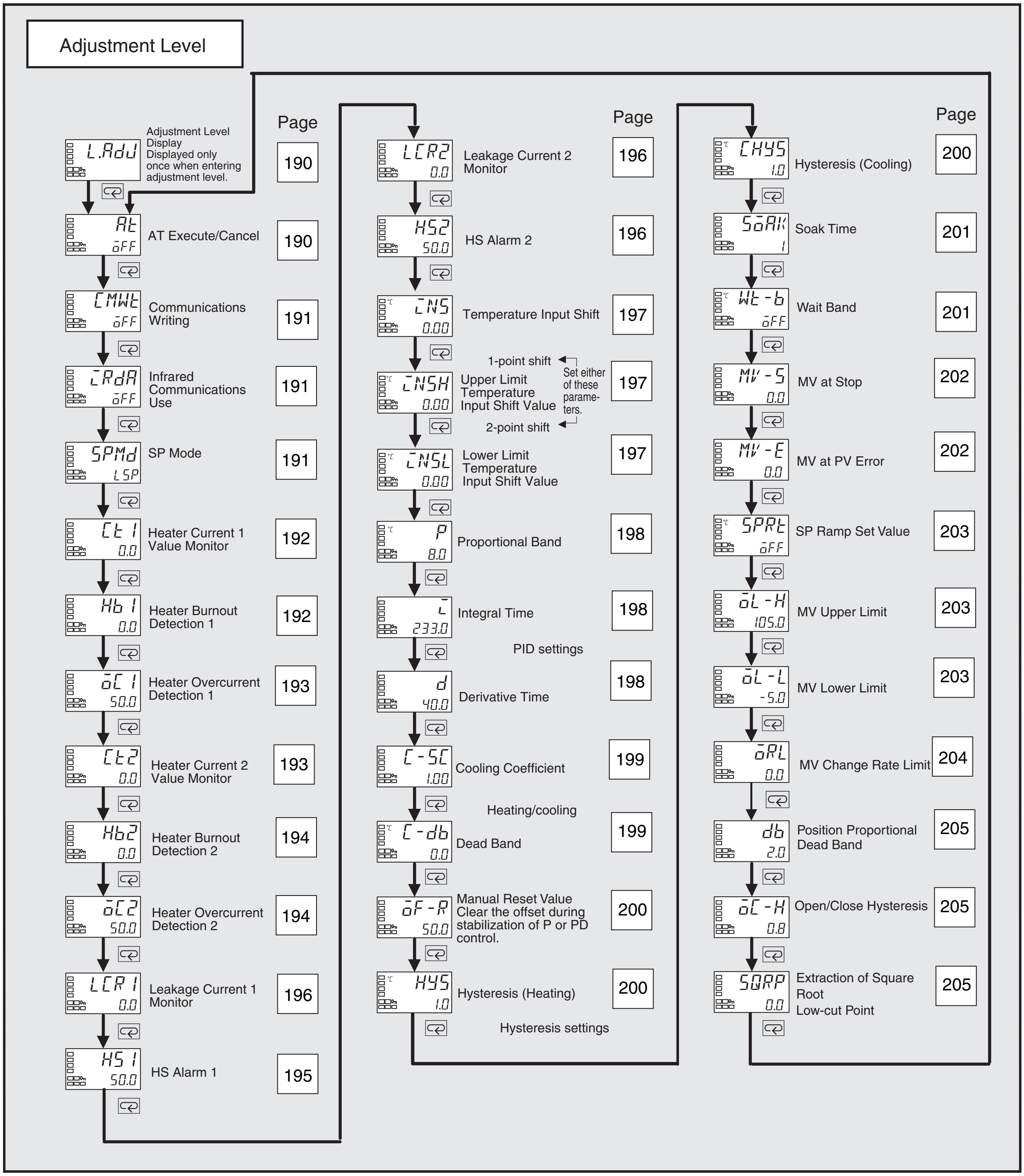
This level is for executing AT (auto-tuning) and other operations, and for set control parameters.

This Digital Controllers the basic Controller parameters for PID control (proportional band, integral time, derivative time) and heating/cooling control.



To move to the adjustment level from the operation level, press the Key once.

- The following parameters are displayed for Controllers with CT Inputs: Heater current monitors, Leakage current monitors, heater burnout detections, HS alarms, and heater overcurrent detections.
- Adjustment level parameters can be changed after setting the Operation/ Adjustment Protect parameter to 0. Displays and changing levels are not possible if the Operation/Adjustment Protect parameter is set to 1 to 3. Protection is set in the protect level.


Adjustment Level
Page
Adjustment Level Display Displayed only once when entering adjustment level. 190
AT Execute/Cancel 190
Communications Writing 191
Infrared Communications Use 191
SP Mode 191
Heater Current 1 Value Monitor 192
Heater Burnout Detection 1 192
Heater Overcurrent Detection 1 193
Heater Current 2 Value Monitor 193
Heater Burnout Detection 2 194
Heater Overcurrent Detection 2 194
Leakage Current 1 Monitor 196
HS Alarm 1 195
Page
Leakage Current 2 Monitor 196
HS Alarm 2 196
Temperature Input Shift 197
1-point shift
Upper Limit Temperature Input Shift Value 197
Set either of these parame-ters.
2-point shift
Lower Limit Temperature Input Shift Value 197
Proportional Band 198
Integral Time 198
PID settings
Derivative Time 198
Cooling Coefficient 199
Heating/cooling
Dead Band 199
Manual Reset Value Clear the offset during stabilization of P or PD control. 200
Hysteresis (Heating) 200
Hysteresis settings
Page
Hysteresis (Cooling) 200
Soak Time 201
Wait Band 201
MV at Stop 202
MV at PV Error 202
SP Ramp Set Value 203
MV Upper Limit 203
MV Lower Limit 203
MV Change Rate Limit 204
Position Proportional Dead Band 205
Open/Close Hysteresis 205
Extraction of Square Root Low-cut Point 205

L.AdJ Adjustment Level Display

This parameter is displayed after moving to the adjustment level.

When a logic operation is set, a period "." will be displayed on the No. 2. display.

Function

- This parameter indicates that the adjustment level has been entered. (The Adjustment Level parameter will not be displayed again even if the Key is pressed in the adjustment level to scroll through the parameters.)

At AT Execute/Cancel

The ramp must be in operation, and 2-PID control must be used. Event Input Assignments 1 to 4 parameters must be other than 100% or 40% AT Execute/Cancel.

This parameter executes auto-tuning (AT).

Function

- The MV is forcibly increased and decreased around the set point to find the characteristics of the control object. From the results, the PID constants are automatically set in the Proportional Band (P), Integral Time (I), and Derivative Time (D) parameters.
- Both 100% AT and 40% AT are supported for AT.
- Only 100% AT can be executed for heating/cooling control and position-proportional floating control.
- This parameter will not be displayed when either 100% or 40% AT execute/cancel is set to be executed using an event input.

Operation

Setting rage	Default
OFF: AT Cancel AT-2: 100%AT Execute AT-1: 40%AT Execute	OFF

- This parameter is normally oFF. Press the Key and select At-2 or At-1 to execute AT. AT cannot be executed when control is stopped or during ON/OFF control.
- When AT execution ends, the parameter setting automatically returns to oFF.

See

■ Related Parameters

PID * proportional band, PID * Integral time, PID * Derivative time (PID setting level): Page 215

PID ON/OFF (initial setting level): Page 226

CMWT

Communications Writing

Communications must be supported.

The Event Input Assignments 1 to 4 parameters must not be set to enable communications writing.

Function

- This parameter enables/disables writing of parameters to the Digital Controllers from the host (personal computer) using communications.
- This parameter is not displayed if communications write enable/disable is set for execution using an event input assignment 1 to 4.

Setting

ON: Writing enabled

OFF: Writing disabled

- Default: OFF

See

■ **Related Parameters**

MB command logic switching (advanced function setting level): Page 250

Communications unit No., Communications baud rate, Communications data length, Communications parity, Communications stop bits (communications setting level): Page 279

iRDA

Infrared Communications Use

Infrared communications must be supported.

Function

This parameter enables or disables infrared communications between the host (personal computer) and the Digital Controller.

- Set this parameter to ON only when connecting to a Setup Tool, and leave it set to OFF during normal operation.

Setting

ON: Infrared communications enabled.

OFF: Infrared communications disabled.

- Default: OFF

SPMD

SP Mode

The ST parameter must be set to OFF.

The Remote SP Enable parameter must be set to ON.

The Event Input Assignment 1 to 4 parameters must not be set to switch to SP mode.

Function

- This parameter is used to select the SP mode.
- In Local SP Mode, the local SP set in bank is used as the target value in the control operation. In Remote SP Mode, the remote SP set via an external signal (e.g., 4 to 20 mA) is used as the target value in the control operation.

Setting

Setting range	Default
RSP: Remote SP, LSP: Local SP	LSP

See

■ **Related Parameters**

Remote SP enable (advanced function setting level): Page 264

Ct 1

Heater Current 1 Value Monitor

Heater burnout, HS alarms, and heater overcurrent detection must be supported.

Alarm 1 must be assigned.

The HB ON/OFF parameter or Heater Overcurrent Use parameter must be set to ON.

Function

This parameter measures the heater current from the CT input used for detecting heater burnout.

This parameter measures and displays the heater current value.

- Heater burnouts or heater overcurrent are not detected if the control output (heating) ON time is 100 ms or less.

Monitor

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If a heater burnout detection 1 or heater overcurrent detection 1 alarm is output, the HA indicator will light and the No. 1 display for the heater current 1 value monitor will flash.

See

■ **Related Parameters**

Heater burnout detection 1, Heater burnout detection 2 (adjustment level): Page 192, 194

HB ON/OFF (advanced function setting level): Page 244

Heater overcurrent detection 1, Heater overcurrent detection 2 (adjustment level): Page 193, 194

Heater overcurrent use (advanced function setting level): Page 270

Error displays Ct 1: Page 304

Hb 1

Heater Burnout Detection 1

Heater burnout, HS alarms, and heater overcurrent detection must be supported.
Alarm 1 must be assigned.
The Heater Burnout Detection parameter must be set to ON.

Function

This parameter sets the current for the heater burnout alarm to be output.

- The heater burnout alarm is output when the heater current value falls below the setting of this parameter.
- When the set value is 0.0, the heater burnout alarm output is turned OFF. When the set value is 50.0, the heater burnout alarm output is turned ON.

Setting

Setting range	Unit	Default
0.0 to 50.0	A	0.0

See

■ **Related Parameters**

Heater current 1 value monitor (adjustment level): Page 179

HB ON/OFF, Heater burnout latch, Heater burnout hysteresis (advanced function setting level): Page 244, 245

oC1

Heater Overcurrent Detection 1

Heater burnout, HS alarms, and heater overcurrent detection must be supported.

Alarm 1 must be assigned.

The Heater Overcurrent Use ON/OFF parameter must be set to ON.

Function

This parameter sets the current value for heater overcurrent alarm outputs.

- A heater overcurrent alarm is output when the heater current exceeds the value set for this parameter.
- When the set value is 50.0, the heater overcurrent alarm is turned OFF. When the set value is 0.0, the heater overcurrent alarm is turned ON.

Setting

Setting range	Unit	Default
0.0 to 50.0	A	50.0

See

■ **Related Parameters**

Heater current 1 value monitor (adjustment level): Page 179

Heater overcurrent use, Heater overcurrent latch, Heater overcurrent hysteresis (advanced function setting level): Page 270, 271

Ct2

Heater Current 2 Value Monitor

Heater burnout, HS alarms, and heater overcurrent detection must be supported (two CTs).

Alarm 1 must be assigned.

The HB ON/OFF or Heater Overcurrent Use parameter must be set to ON.

Function

This parameter measures the heater current from the CT input used for detecting heater burnout.

This parameter measures and displays the heater current value.

- Heater burnouts and heater overcurrent are not detected if the control output (heating) ON time is 100 ms or less.

Monitor

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If a heater burnout detection 2 or heater overcurrent detection 2 alarm is output, the HA indicator will light and the No. 1 display for the heater current 2 value monitor will flash.

See

■ **Related Parameters**

Heater burnout detection 1, Heater burnout detection 2 (adjustment level): Page 192, 194

HB ON/OFF (advanced function setting level): Page 244

Heater overcurrent detection 1, Heater overcurrent detection 2 (adjustment level): Page 193, 194

Heater overcurrent use (advanced function setting level): Page 270

Error displays Ct2: Page 304

Hb2

Heater Burnout Detection 2

Heater burnout, HS alarms, and heater overcurrent detection must be supported (two CTs).
Alarm 1 must be assigned.
The HB ON/OFF parameter must be set to ON.

Function

This parameter sets the current for the heater burnout alarm to be output.

- The heater burnout alarm is output when the heater current value falls below the setting of this parameter.
- When the set value is 0.0, the heater burnout alarm output is turned OFF. When the set value is 50.0, the heater burnout alarm output is turned ON.

Setting

Setting range	Unit	Default
0.0 to 50.0	A	0.0

See

■ **Related Parameters**

Heater current 2 value monitor (adjustment level): Page 180

HB ON/OFF, Heater burnout latch, Heater burnout hysteresis (advanced function setting level): Page 244

---

oC2

Heater Overcurrent Detection 2

Heater burnout, HS alarms, and heater overcurrent detection must be supported (two CTs).

Alarm 1 must be assigned.

The Heater Overcurrent Use parameter must be set to ON.

Function

This parameter sets the current value for heater overcurrent alarm outputs.

- A heater overcurrent alarm is output when the heater current exceeds the value set for this parameter.
- When the set value is 50.0, the heater overcurrent alarm is turned OFF. When the set value is 0.0, the heater overcurrent alarm is turned turn ON.

Setting

Setting range	Unit	Default
0.0 to 50.0	A	50.0

See

Related Parameters

Heater current 2 value monitor (adjustment level): Page 180

Heater overcurrent use, Heater overcurrent latch, Heater overcurrent hysteresis (advanced function setting level): Page 270, 271

LCR1

Leakage Current 1 Monitor

Heater burnout, HS alarms, and heater overcurrent detection must be supported.
Alarm 1 must be assigned.
The HS Alarm parameter must be set to ON.

Function

This parameter measures the heater current from the CT input used for detecting SSR short-circuits.

This parameter measures and displays the heater current when the heater is OFF.

- HS alarms are not detected if the control output (heating) OFF time is 100 ms or less.

Monitor

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If an HS alarm 1 alarm is output, the HA indicator will light and the No. 1 display for the leakage current 1 monitor will flash.

See

Related Parameters

HS alarm 1, HS alarm 2 (adjustment level): Page 195

HS alarm use (advanced function setting level): Page 255

Error displays LCR1: Page 304

HS1

HS Alarm 1

Heater burnout, HS alarms, and heater overcurrent detection must be supported.
Alarm 1 must be assigned.
The HS Alarm parameter must be set to ON.

Function

This parameter sets the current for the HS alarm to be output.

- An HS alarm is output when the leakage current value exceeds the setting of this parameter.
- When the set value is 50.0, the HS alarm output is turned OFF. When the set value is 0.0, the HS alarm output is turned ON.

Setting

Setting range	Unit	Default
0.0 to 50.0	A	50.0

See

■ **Related Parameters**

Leakage current 1 monitor (adjustment level): Page 195

HS alarm, HS alarm latch, HS alarm hysteresis (advanced function setting level): Page 255

LCR2

Leakage Current 2 Monitor

Heater burnout, HS alarms, and heater overcurrent detection must be supported (two CTs).
Alarm 1 must be assigned.
The HS Alarm parameter must be set to ON.

Function

Monitor

This parameter measures the heater current from the CT input used for detecting SSR short-circuits.

This parameter measures and displays the heater current value.

- HS alarms are not detected if the control output (heating) OFF time is 100 ms or less.

Monitor range	Unit
0.0 to 55.0	A

- FFFF is displayed when 55.0 A is exceeded.
- If an HS alarm 2 alarm is output, the HA indicator will light and the No. 1 display for the leakage current 2 monitor will flash.

See

■ **Related Parameters**

HS alarm 1, HS alarm 2 (adjustment level): Page 195

HS alarm use (advanced function setting level): Page 255

Error displays LCR2: Page 304

HS2

HS Alarm 2

Heater burnout, HS alarms, and heater overcurrent detection must be supported (two CTs).
Alarm 1 must be assigned.
The HS Alarm parameter must be set to ON.

Function

Setting

This parameter sets the current for the HS alarm to be output.

- An HS alarm is output when the leakage current value exceeds the setting of this parameter.
- When the set value is 50.0, the HS alarm output is turned OFF. When the set value is 0.0, the HS alarm output will turn ON.

Setting range	Unit	Default
0.0 to 50.0	A	50.0

See

■ **Related Parameters**

Leakage current 2 monitor (adjustment level): Page 196

HS alarm use, HS alarm latch, HS alarm hysteresis (advanced function setting level): Page 255

INS

Temperature Input Shift

The Input Type parameter must be set for a thermocouple or resistance thermometer, and the Input Shift Type parameter must be set to a one-point shift.

Function

Sometimes an error occurs between the set point and the actual temperature. To offset this, a compensated value can be obtained by adding an input shift value to the input. The compensated value is displayed as the measurement value and used for control.

The entire input range is shifted by a fixed rate (1-point shift). If the input shift value is set to –1°C, control will be performed for a value 1°C lower than the measured temperature.

Setting

Setting range	Unit	Default
–199.99 to 324.00	°C or °F	0.00

See

■ **Related Parameters**

Input type (initial setting level): Page 222

Input shift type (advanced function setting level): Page 254

INSH

Upper-limit Temperature Input Shift Value

INSL

Lower-limit Temperature Input Shift Value

The Input Type parameter must be set for a thermocouple or resistance thermometer and the Input Shift Type parameter must be set to a 2-point shift.

Function

These parameters are used to shift the input temperature at two points: an upper-limit temperature and a lower-limit temperature (as opposed to the Temperature Input Shift parameter, which shifts the input temperature by setting the shift for only one point). A 2-point shift enables more accurate offset of the input range compared with a 1-point shift if the input shift values at the upper and lower limits differ.

This parameter sets input shift values for the upper and lower limits (2-point shift) of the input range.

Setting

Setting range	Unit	Default
–199.99 to 324.00	°C or °F	0.00

See

■ **Related Parameters**

Input type (initial setting level): Page 222

Input shift type (advanced function setting level): Page 254

P Proportional Band
i Integral Time
d Derivative Time

The control must be set to 2-PID control.

Function

These parameters set PID control constants. PID constants are automatically set when AT or ST is executed.

P action: Refers to control in which the MV is proportional to the deviation (control error).

I action: Refers to a control action that is proportional to the time integral of the deviation. With proportional control, there is normally an offset (control error). Proportional action is thus used in combination with integral action. As time passes, this control error disappears, and the control temperature (process value) comes to agree with the set point.

D action: Refers to a control action that is proportional to the time derivative of the control error. The proportional control and integral control correct for errors in the control result, and thus the control system is late in responding to sudden changes in temperature. The derivative action increases the MV in proportion to the slope of the change in the temperature as a corrective action.

Setting

- The set values are saved in the Proportional Band, Integral Time, and Derivative Time parameters for the selected PID set.

Parameter name	Models	Unit	Default
Proportional Band	Controllers with Temperature Inputs: 0.1 to 3,240.0	°C or °F	8.0
	Analog input: 0.1 to 999.9	%FS	10.0
Integral Time	Standard, heating/cooling, or position-proportional (close) control: 0.0 to 3,240.0	Second	233.0
	Position-proportional (floating) control: 0.1 to 3,240.0		
Derivative Time	0.0 to 3240.0	Second	40.0

See

■ Related Parameters

AT execute/cancel (adjustment level): Page 190

PID * proportional band, PID * Integral time, PID * Derivative time (PID setting level): Page 215

C-SC Cooling Coefficient

The control must be heating/cooling control and 2-PID control.

Function

If the heating characteristics and cooling characteristics of the control object are very different and good control characteristics cannot be achieved with the same PID constants, the cooling coefficient can be used to adjust the proportional band (P) for the control output assigned to the cooling side.

- In heating/cooling control, the proportional band P for the cooling control output is calculated using the following formula to set the cooling coefficient:
  Cooling control output side P = Cooling coefficient × P (proportional band)
- When the Automatic Cooling Coefficient Adjustment parameter is set to ON, the cooling coefficient is set automatically when AT is executed. If there is strong non-linear gain for the cooling characteristics, however, it may not be possible to obtain the optimum cooling coefficient at the Controller.
- The set value is saved in the Cooling Coefficient parameter for the current PID set.

Setting

Setting range	Unit	Default
0.01 to 99.99	None	1.00

See

■ **Related Parameters**

Proportional band (adjustment level): Page 198

Automatic cooling coefficient adjustment (advanced function setting level): Page 269

PID * cooling coefficient (PID setting level): Page 217

C-db Dead Band

The control system must be set to heating/cooling control.

Function

This parameter sets the output dead band width for heating/cooling control. A negative setting sets an overlapping band.

- This parameter sets an area in which the control output is 0 centering around the set point for a heating/cooling control.

Setting

Model	Setting range	Unit	Default
Temperature input	–19999.9 to 3240.00	°C or °F	0.0
Analog input	–19.99 to 99.99	%FS	0.00

ōF-R

Manual Reset Value

The control must be standard control and 2-PID control and the Integral Time parameter for PIDset 1 to 8 must be set to 0, or the control must be proportional control and the Integral Time parameter for PID set 1 to 8 must be set to 0.

Function

- This parameter sets the required manipulated variable to remove offset during stabilization of P or PD control.

Setting

Setting range	Unit	Default
0.0 to 100.0	%	50.0

See

■ **Related Parameters**

PID * integral time (PID setting level): Page 215

PID ON/OFF (initial setting level): Page 226

HYS

Hysteresis (Heating)

CHYS

Hysteresis (Cooling)

The control must be ON/OFF control. For the Hysteresis (Cooling) parameter, the control must be heating/cooling control.

This parameter sets the hysteresis for ensuring stable operation at the ON/OFF switching point.

Function

- For standard control, use the Hysteresis (Heating) parameter. The Hysteresis (Cooling) parameter cannot be used.
- For heating/cooling control, the hysteresis can be set independently for heating/cooling. The Hysteresis (Heating) parameter is used for the heating side, and the Hysteresis (Cooling) parameter is used for the cooling side.

Setting

Parameter name	Model	Setting range	Unit	Default
Hysteresis (Heating)	Temperature input	0.1 to 3240.00	°C or °F	1.0
	Analog Input	0.01 to 99.99	%FS	0.10
Hysteresis (Cooling)	Temperature input	0.1 to 3240.00	°C or °F	1.0
	Analog Input	0.01 o 99.99	%FS	0.10

See

■ **Related Parameters**

PID ON/OFF, Standard or heating/cooling (initial setting level): Page 226

5ōAK Soak Time

The Program Pattern parameter must not be set to OFF.

Function

- This parameter sets the time for the control operation when using the simple program function.
- The set value is saved in the Soak Time parameter for the current bank.

Setting

Setting range	Unit	Default
1 to 9999	min or h	1

See

■ Related Parameters

Program start, Soak time remain (operation level): Page 182
Bank * wait band, Bank * soak time (Bank setting level): Page 213
Program pattern (initial setting level): Page 227
Soak time unit (advanced function setting level): Page 264

Wt-b Wait Band

The Program Pattern parameter must not be set to OFF.

Function

- This parameter sets the stable band within which the soak time is measured for the simple program function.
- The set value is saved in the Soak Time parameter for the current bank.

Setting

Model	Setting range	Unit	Default
Temperature input	OFF or 0.1 to 3240.0	°C or °F	ōFF
Analog Input	OFF or 0.01 to 99.99	%FS	

See

■ Related Parameters

Program start, Soak time remain (operation level): Page 182
Bank * wait band, Bank * soak time (Bank setting level): Page 213
Program pattern (initial setting level): Page 227
Soak time unit (advanced function setting level): Page 264

MV-S

MV at Stop

The control must be set to 2-PID control.
The MV at Stop and Error Addition parameter must be ON.

Function

- This parameter sets the MV to use when the RUN/STOP status changes from RUN to STOP.

Setting

Setting range	Unit	Default
Standard control: –5.0 to 105.0 Heating/cooling control: –105.0 to 105.0 Position-proportional control (close, with the Direct Setting of Position Proportional MV parameter ON): –5.0 to 105.0	%	0.0
Position-proportional control (floating or with the Direct Setting of Positional Proportional MV parameter OFF): CLOS, HOLD, OPEN	None	HOLD

See

■ **Related Parameters**

RUN/STOP (operation level): Page 183

MV at stop and error addition (advanced function setting level): Page 254

MV-E

MV at PV Error

The control must be set to 2-PID control.
The MV at Stop and Error Addition parameter must be ON.

Function

- This parameter sets the MV to use when an input error occurs.

Setting

Setting range	Unit	Default
Standard control: –5.0 to 105.0 Heating/cooling control: –105.0 to 105.0 Position-proportional control (close, with the Direct Setting of Position Proportional MV parameter ON): –5.0 to 105.0	%	0.0
Position-proportional control (floating or with the Direct Setting of Positional Proportional MV parameter OFF): CLOS, HOLD, OPEN	None	HOLD

See

■ **Related Parameters**

MV at stop and error addition (advanced function setting level): Page 254

SPRt

SP Ramp Set Value

The ST parameter must be set to OFF.

Function

- This parameter sets the rate of change during SP ramp operation. Set the maximum permissible change width per unit of time as the SP ramp set value. The SP ramp function is disabled if this parameter is set to OFF.
- During temperature input, the decimal point position of the SP ramp set value is dependent on the currently selected sensor, and during analog input it is dependent on scaling.
- The set value is saved in the SP Ramp Set Value parameter for the current bank.

Setting

Setting range	Unit	Default
OFF or 1 to 32400	EU/s or EU/minute	oFF

See

■ Related Parameters

Input type: Page 222, Scaling upper limit, Scaling lower limit, Decimal point (initial setting level): Page 224, ST: Page 226 (initial setting level)

SP ramp time unit (advanced function setting level): Page 242

Bank * SP ramp set value (bank setting level): Page 209

oL-H

MV Upper Limit

oL-L

MV Lower Limit

The control must be set to 2-PID control.
The ST parameter must be set to OFF.

Position-proportional (close) control must be supported.

Function

- The MV Upper Limit and MV Lower Limit parameters set the upper and lower limits of the manipulated variable. When the calculated manipulated variable exceeds the upper or lower limit value, the upper or lower limit value will be the output level.
- The set value is saved in the MV Upper Limit and MV Lower Limit parameters for the current PID set.
- MV Upper Limit
  The setting ranges during standard control, heating/cooling control, and position-proportional (close) control are different.

Setting

Control method	Setting range	Unit	Default
Standard	MV lower limit + 0.1 to 105.0	%	105.0
Heating/cooling	0.0 to 105.0		
Position proportional (close)	MV lower limit + 0.1 to 105.0		

- MV Lower Limit
  The setting ranges during standard control, heating/cooling control, and position-proportional (close) control are different. The manipulated variable for the cooling control output side during heating/cooling control is expressed as a negative value.

Control method	Setting range	Unit	Default
Standard	–5.0 to MV upper limit –0.1	%	–5.0
Heating/cooling	–105.0 to 0.0		–105.0
Position proportional (close)	5.0 to MV upper limit –0.1		–5.0

See

■ **Related Parameters**

PID ON/OFF: Page 226, ST: Page 226 (initial setting level)

PID * MV upper limit, PID * MV lower limit (PID setting level): Page 215

oRL

MV Change Rate Limit

2-PID control must be used.
ST must be OFF.

Function

- The MV Change Rate Limit parameter sets the maximum allowable variation in the MV per second. If the change in the MV exceeds this setting, the MV will be changed by the MV change rate limit until the calculated value is reached. If the limit is set to 0.0, this function will be disabled.
- The MV Change Rate Limit parameter will not operate in the following situations.
  - In manual mode
  - During ST execution (Cannot be set when ST is ON.)
  - During AT execution
  - During ON/OFF control
  - While stopped (MV output during STOP)
  - During MV output when error occurs

Setting

Setting range	Unit	Default
0.0 to 100.0	%/s	0.0

See

■ **Related Parameters**

Proportional band (adjustment level): Page 198

db Position Proportional Dead Band

Position-proportional control must be supported.

Function

- This parameter sets the output hold interval (the ON/OFF switching interval between the open and close outputs) for position-proportional control.

Setting

Setting range	Unit	Default
Position proportional (close): 0.1 to 10.0	%	4.0
Position proportional (floating): 0.1 to 10.0	%	2.0

See

■ **Related Parameters**

Open/close hysteresis (adjustment level): Page 205

oC-H Open/Close Hysteresis

Position-proportional control must be supported.

Function

- This parameter provides hysteresis in position-proportional control when the open and close outputs are switched ON or OFF.

Setting

Setting range	Unit	Default
0.1 to 20.0	%	0.8

See

■ **Related Parameters**

Position proportional dead band (adjustment level): Page 205

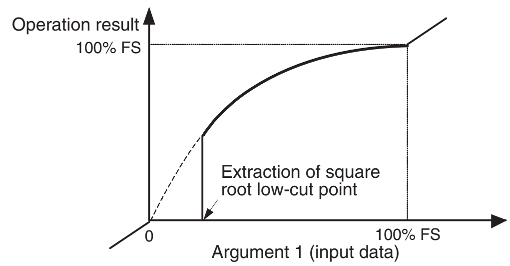
SQRP Extraction of Square Root Low-cut Point

The input type must be an analog input, and the Extraction of Square Root Enable parameter must be set to ON.

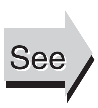
Function

- This parameter sets the extraction of square root low-cut point used for the inputs. The data after extracting the square root is shown below.

- The low-cut point is used for extracting the square root for flowrate sensors.



Setting range	Unit	Default
0.0 to 100.0	%	0.0

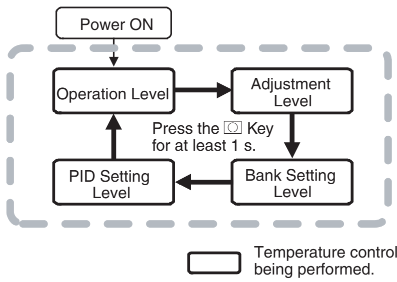


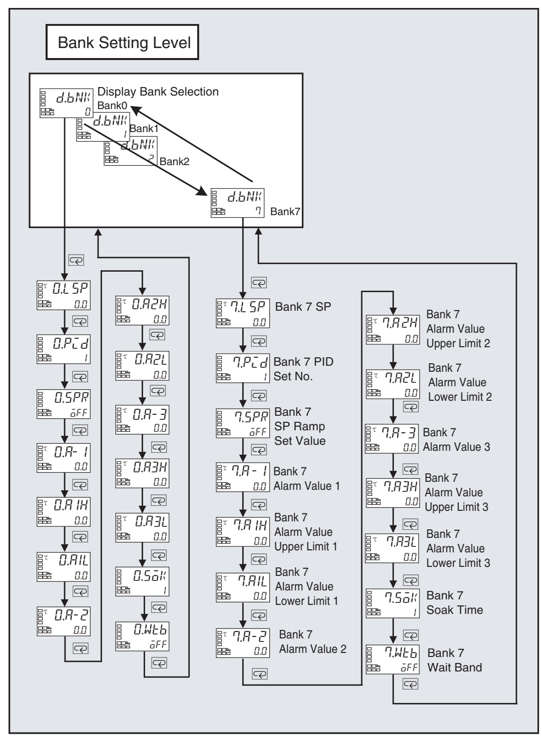
■ Related Parameters

Extraction of square root enable (initial setting level): Page 205

5-5 Bank Setting Level

The bank setting level is used to make settings such as the SP, PID set, alarm value, soak time, and wait band for each bank. Move to a particular bank from the Display Bank Selection parameter, which is displayed first in the bank selection level.





d.bNK Display Bank Selection

Function

Setting

The parameter is used to select the bank for making the display settings.

- This parameter selects the bank number for which the display settings are to be made.
- Up to eight banks (0 to 7) can be used. The following items are registered in each bank: SP, alarm value, SP ramp set value, soak time, and wait band.

Setting range	Default
0 to 7	See note.

Note The current bank will be displayed. If you use the U and D Keys to change the bank number, the monitor function will be canceled.

See

■ **Related Parameters**

Bank No. (operation level): Page 177
Bank numbers used (initial setting level): Page 235

*.LSP Bank (0 to 7) SP

Setting

These parameters are used to set the SP for each bank.

- The SP can be set for banks 0 to 7.

Setting range	Default
SP lower limit to SP upper limit	0.0

See

■ **Related Parameters**

PV/SP (operation level): Page 175

*.PID Bank (0 to 7) PID Set No.

2-PID control must be used.

Function

Setting

These parameters are used to set the PID set for each bank.

- The PID set can be set for banks 0 to 7.
- If the parameter is set to 0, the PID set that is automatically selected with the PID set automatic selection function, based on the PV, DV, and SP, will be used for control. To specify the PID set, set a number from 1 to 8.

Setting range	Default
0 to 8	1

See

■ **Related Parameters**

PID (*) proportional band, PID (*) integral time, PID (*) derivative time (PID setting level): Page 215
PID (*) automatic selection range upper limit (PID setting level): Page 216
PID set automatic selection data (advanced function setting level): Page 267

*.SPR

Bank 0 to 7 SP Ramp Set Value

The ST parameter must be set to OFF.

Function

These parameters are used to set the SP ramp set value for each bank.

- The SP ramp set value can be set for banks 0 to 7.
- This parameter specifies the rate of change during SP ramp operation. Set the maximum allowable change width per unit of time as the SP ramp set value. When this parameter set to OFF, the SP ramp function will be disabled.
- During temperature input, the decimal point position for the SP ramp set value depends on the current sensor, and during analog input it depends on scaling.

Setting

Setting range	Unit	Default
OFF, 1 to 32400	EU/s, EU/min, EU/h	OFF

See

■ **Related Parameters**

Input type: Page 222
Scaling upper limit, Scaling lower limit, Decimal point: Page 224
ST (initial setting level): Page 226
SP ramp time unit (advanced function setting level): Page 242

*.A-1

Bank * Alarm Value 1 (*: 0 to 7)

Alarm 1 must be assigned.The alarm 1 type must not be 0, 1, 4, 5, or 12.

Function

These parameters set one of the input values "X" in the alarm type list for each bank.

- These parameters set the value for alarm value 1 in banks 0 to 7.
- During temperature input, the decimal point position is set automatically according to the current sensor, and during analog input it depends on the Decimal Point parameter setting.

Setting

Setting range	Unit	Default
–19999 to 32400	EU	0.0

See

■ **Related Parameters**

Input type: Page 222
Scaling upper limit, Scaling lower limit, Decimal point: Page 224
Alarm 1 type (initial setting level): Page 229
Standby sequence reset: Page 242
Auxiliary output * open in alarm: Page 243
Alarm 1 hysteresis: Page 231
Alarm 1 latch (advanced function level): Page 248

*.A 1H

*.A 1L

Bank * Alarm Value Upper Limit 1

Bank * Alarm Value Lower Limit 1 (*: 0 to 7)

Alarm 1 must be assigned.

The alarm 1 type must not be 1, 4, or 5.

Function

These parameters set the alarm value upper and lower limits individually for each bank when the mode for setting the upper and lower limits is selected for the Alarm 1 Type parameter (initial setting level).

- These parameters set the upper and lower limits of alarm 1 for banks 0 to 7.
- During temperature input, the decimal point position is set automatically according to the current sensor, and during analog input it depends on the Decimal Point parameter setting.

Setting

Setting range	Unit	Default
–19999 to 32400	EU	0.0

See

■ **Related Parameters**

Input type: Page 222
Scaling upper limit, Scaling lower limit, Decimal point: Page 224
Alarm 1 type (initial setting level): Page 229
Standby sequence reset: Page 242
Auxiliary output * open in alarm: Page 243
Alarm 1 hysteresis: Page 231
Alarm 1 latch (advanced function level): Page 248

*.A-2

Bank * Alarm Value 2 (*: 0 to 7)

Alarm 2 must be assigned.

The alarm 2 type must not be 0, 1, 4, or 5, or 12.

Function

These parameters set one of the input values "X" in the alarm type list for each bank.

- These parameters set the value for alarm value 2 in banks 0 to 7.
- During temperature input, the decimal point position is set automatically according to the current sensor, and during analog input it depends on the Decimal Point parameter setting.

Setting

Setting range	Unit	Default
–19999 to 32400	EU	0.0

See

■ **Related Parameters**

Input type: Page 222
Scaling upper limit, Scaling lower limit, Decimal point: Page 224
Alarm 2 type (initial setting level): Page 231
Standby sequence reset: Page 242
Auxiliary output * open in alarm: Page 243
Alarm 2 hysteresis: Page 231
Alarm 2 latch (advanced function level): Page 248

*.A2H

Bank * Alarm Value Upper Limit 2

*.A2L

Bank * Alarm Value Lower Limit 2 (*: 0 to 7)

Alarm 2 must be assigned.

The alarm 2 type must not be 1, 4, or 5.

These parameters set the alarm value upper and lower limits individually for each bank when the mode for setting the upper and lower limits is selected for the Alarm 2 Type parameter (initial setting level).

Function

- These parameters set the upper and lower limits of alarm 2 for banks 0 to 7.
- During temperature input, the decimal point position is set automatically according to the current sensor, and during analog input it depends on the Decimal Point parameter setting.

Setting

Setting range	Unit	Default
–19999 to 32400	EU	0.0

See

■ **Related Parameters**

Input type: Page 222
Scaling upper limit, Scaling lower limit, Decimal point: Page 224
Alarm 2 type (initial setting level): Page 231
Standby sequence reset: Page 242
Auxiliary output * open in alarm: Page 243
Alarm 2 hysteresis: Page 231
Alarm 2 latch (advanced function level): Page 248

*.A-3

Bank * Alarm Value 3 (*: 0 to 7)

Alarm 3 must be assigned.

The alarm 3 type must not be 0, 1, 4, 5, or 12.

These parameters set one of the input values "X" in the alarm type list for each bank.

Function

- These parameters set the value for alarm value 3 in banks 0 to 7.

- During temperature input, the decimal point position is set automatically according to the current sensor, and during analog input it depends on the Decimal Point parameter setting.

Setting

Setting range	Unit	Default
–19999 to 32400	EU	0.0

See

■ **Related Parameters**

Input type: Page 222
Scaling upper limit, Scaling lower limit, Decimal point: Page 224
Alarm 3 type (initial setting level): Page 232
Standby sequence reset: Page 242
Auxiliary output * open in alarm: Page 243
Alarm 3 hysteresis: Page 231
Alarm 3 latch (advanced function level): Page 248

*.A3H

Bank * Alarm Value Upper Limit 3

*.A3L

Bank * Alarm Value Lower Limit 3 (*: 0 to 7)

Alarm 3 must be assigned.

The alarm 3 type must be set to "upper and lower limit alarm," "upper and lower limit range alarm," or "upper and lower limit alarm with standby sequence."

These parameters set the alarm value upper and lower limits individually for each bank when the mode for setting the upper and lower limits is selected for the Alarm 3 Type parameter (initial setting level).

Function

- These parameters set the upper and lower limits of alarm 3 for banks 0 to 7.
- During temperature input, the decimal point position is set automatically according to the current sensor, and during analog input it depends on the Decimal Point parameter setting.

Setting

Setting range	Unit	Default
–19999 to 32400	EU	0.0

See

■ **Related Parameters**

Input type: Page 222
Scaling upper limit, Scaling lower limit, Decimal point: Page 224
Alarm 3 type (initial setting level): Page 232
Standby sequence reset: Page 242
Auxiliary output * open in alarm: Page 243
Alarm 3 hysteresis: Page 231
Alarm 3 latch (advanced function level): Page 248

*.SoK

Bank Soak Time

The Program Pattern parameter must not be set to OFF.

Function

Setting

These parameters set the soak time for each bank.

- These parameters set the time for the control operation in each bank when using the simple program function
- When the bank function is enabled, this parameter is enabled when the current bank program pattern is not set to OFF.

Setting range	Unit	Default
0 to 9999	min or h	1

See

■ Related Parameters

Program start, Soak time remain (operation level): Page 182
Bank (*) wait band (bank setting level): Page 213
Program pattern (initial setting level): Page 227
Soak time unit (advanced function setting level): Page 264

*.WtB

Bank Wait Band

The Program Pattern parameter must not be set to OFF.

Function

Setting

These parameters set the wait band for each bank.

- These parameters set the stable band, in each bank, within which the soak time is measured for the simple program function.
- When the bank function is enabled, this parameter is enabled when the current bank program pattern is not set to OFF.

Setting range	Unit	Default
Temperature: OFF, 0.1 to 3,240.0	°C or °F	oFF
Analog: OFF, 0.01 to 99.99	%FS	

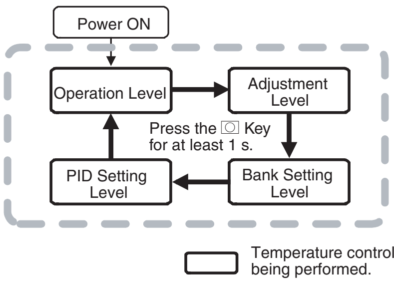
See

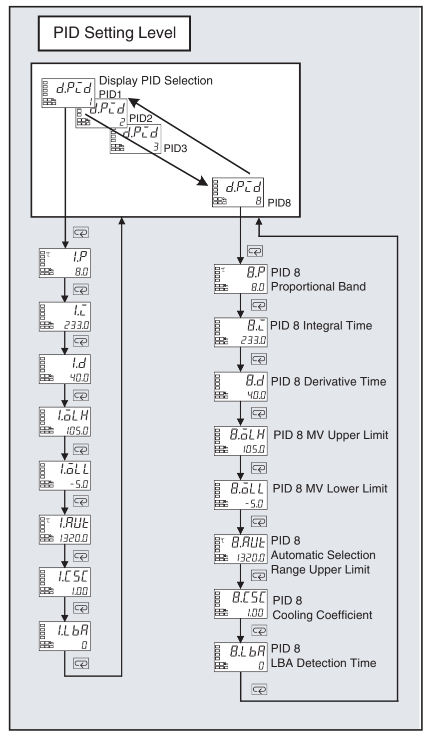
■ Related Parameters

Program start, Soak time remain (operation level): Page 182
Bank (*) soak time (bank setting level): Page 213
Program pattern (initial setting level): Page 227
Soak time unit (advanced function setting level): Page 264

5-6 PID Setting Level

The PID setting level is used to make settings such as PID values for each PID set and MV limit values. Move to a particular PID set from the Display PID Set Selection parameter, which is displayed first in the PID setting level.





d.PId Display PID Selection

Function

This parameter is used to select the PID set for making the display settings.

- This parameter selects the PID set for which the display settings are to be made.
- Up to eight sets (1 to 8) can be used. The following items registered in each set: PID value, MV upper and lower limits, automatic selection range upper limit, cooling coefficient, and LBA detection time.

Setting

Setting range	Default
1 to 8	See note.

Note The current PID set will be displayed. If you use the U and D Keys to change the PID set, the monitor function will be canceled.

See

■ **Related Parameters**

Bank No. (operation level): Page 177

*.P
*.i
*.d

PID * Proportional Band
PID * Integral Time
PID * Derivative Time (*: 1 to 8)

2-PID control must be used.

Function

These parameters set the PID constants for each PID set. When AT and ST are executed, the parameters are set automatically.

P action: For the P action, the MV is proportional to the derivative.

I action: For the I action, an output is produced that is proportional to the time integral of the derivative. An offset normally occurs with the proportional action, so the proportional action is used in combination with the integral action. As time passes, this offset disappears and the control temperature comes to match the set point.

D action: For the D action, an output is produced that is proportional to the time derivative of the input. Because the proportional action and integral action correct for errors in the control result, the control system will be slow to respond to sudden changes in temperature. The derivative action performs a corrective action by increasing the MV in proportion to the slope of the temperature change.

Setting

Parameter	Setting range	Unit	Default
Proportional Band	Temperature: 0.1 to 3,240.0	°C or °F	8.0
	Analog: 0.1 to 999.9	%FS	10.0
Integral Time	Standard/heating and cooling, position proportional (closed): 0.0 to 3,240.0	s	233.0
	Position proportional (floating): 0.1 to 3,240.0		
Derivative Time	0.0 to 3240.0	s	40.0

Note If the settings for RT (robust tuning) are changed, the P (proportional band), I (integral time), and D (derivative time) will be initialized.

See

■ **Related Parameters**

AT execute/cancel (adjustment level): Page 190

*.oLH

*.oLL

PID * MV Upper Limit
PID * MV Lower Limit (*: 1 to 8)

2-PID control must be used.

The ST parameter must be set to OFF.

Closed control must be used (for position proportional models).

Function

These parameters set the MV upper and lower limits for each PID set.

- The MV Upper Limit and MV Lower Limit parameters set the upper and lower limits of the manipulated variable. When the calculated manipulated variable exceeds the upper or lower limit value, the upper or lower limit value will be the output level.
- MV limits do not operate when floating control is used with models that support position-proportional control, so these parameters are disabled.

Setting

- MV Upper Limit
  The setting range depends on whether standard, position-proportional (closed) control, or heating/cooling control is used. In addition, the cooling MV during heating/cooling control is expressed as a negative value.

Control method	Setting range	Unit	Default
Standard	MV lower limit + 0.1 to 105.0	%	105.0
Heating/cooling	0.0 to 105.0		
Position-proportional (closed)	MV lower limit + 0.1 to 105.0		

- MV Lower Limit
  The setting range depends on whether standard, position-proportional (closed) control, or heating/cooling control is used. In addition, the cooling MV during heating/cooling control is expressed as a negative value.

Control method	Setting range	Unit	Default
Standard	–5.0 to MV lower limit - 0.1	%	–5.0
Heating/cooling	–105.0 to 0.0		–105.0
Position-proportional (closed)	–5.0 to MV upper limit - 0.1		–5.0

See

■ Related Parameters

PID ON/OFF: Page 226
ST (initial setting level): Page 226

*.AUt

PID * Automatic Selection Range Upper Limit (*: 1 to 8)

2-PID control must be used.

Function

These parameters set the upper limit for each PID set when PID sets are selected automatically.

- These parameters are used to set the automatic selection range upper limits for PID sets 1 to 8.
- The sensor setting range for PID set 8 is 32,400 EU for temperature inputs and 105.0% for analog inputs. This parameter does not need to be set.
- These values apply to the PV (process value), DV (deviation), or SP (set point) set in the PID Set Automatic Selection Data parameter. The default setting is PV.

Setting

Setting range	Unit	Default
Temperature: –19,999 to 32,400	EU	1320.0
Analog: –5.0 to 105.0	%	105.0

See

■ Related Parameters

PID set automatic selection data (advanced function setting level): Page 267

*.C5C

PID * Cooling Coefficient (*: 1 to 8)

Heating and cooling control and 2-PID control must be used.

Function

If the heating and cooling characteristics of the control object are very different and good control characteristics cannot be achieved with the same PID constants, the cooling coefficient can be used to adjust the proportional band (P) for the control output assigned to the cooling side. One parameter is set for each PID set.

- In heating/cooling control, the proportional band P for the cooling control output is calculated using the following formula to set the cooling coefficient:
  Cooling control output side P = Cooling coefficient × P (proportional band)
- The cooling coefficient will be set automatically if autotuning is executed when the Automatic Cooling Coefficient Adjustment parameter is set to ON. The execution results will be saved in the PID set where autotuning was started. If non-linearity is strong in the cooling characteristics, however, this function may not find the optimum cooling coefficient.

Setting

Setting range	Unit	Default
0.01 to 99.99	None	1.00

See

■ **Related Parameters**

PID (*) proportional band (PID setting level): Page 215

*.LbA

PID * LBA Detection Time (*: 1 to 8)

2-PID control must be used.
Alarm 1 must be assigned.
The alarm 1 type must be 12 (LBA).

Function

These parameters set whether the LBA function is to be enabled or disabled and sets the time interval for detection, for each PID set.

- These parameters set the time interval for detecting the LBA.
- Setting 0 disables the LBA function.
- For ON/OFF control, make the setting in the LBA Detection Time parameter in the advanced function setting level.

Setting

Setting range	Unit	Default
0 to 9999	s	0

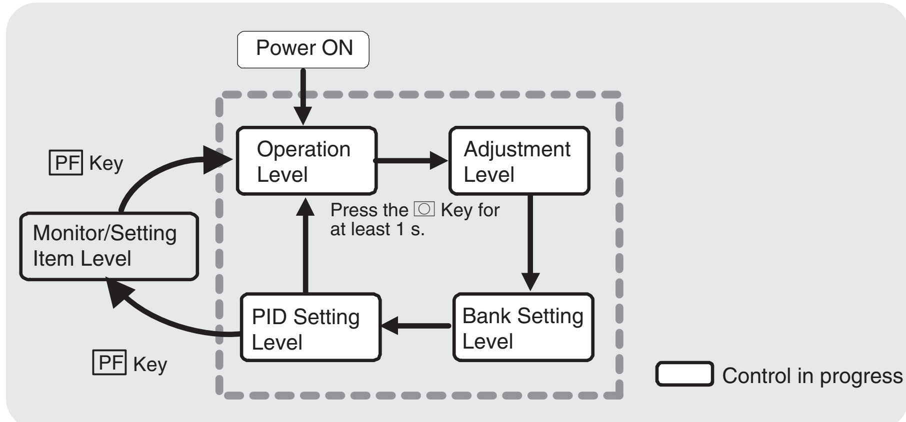
See

■ **Related Parameters**

Alarm 1 type (initial setting level): Page 229
LBA level (advanced function setting level): Page 257
LBA band (advanced function setting level): Page 258

5-7 Monitor/Setting Item Level

Monitor/setting items can be displayed by means of the function key when the PF Setting parameter (advanced function setting level) is set to PFDP: Monitor/Setting Item (for the E5AN/EN-H only).



Monitor/Setting Item Display 1 to 5

The PF Setting parameter must be set to PFDP, and the Monitor/Setting Item 1 to 5 parameters must not be set to OFF.

Function

- When the PF Key is set to display monitor/setting items, pressing the PF Key will display in order the contents of the Monitor/Setting Item 1 to 5 parameters. The contents of these parameters are shown in the following table. For the setting (monitor) ranges, refer to the applicable parameters.

Set value	Setting	Remarks	
		Monitor/Setting	Symbol
0	Disabled		---
1	PV/SP/Bank No.	Can be set. (SP)	---
2	PV/SP/MV	Can be set. (SP)	---
3	PV/SP /Soak time remain	Can be set. (SP)	---
4	Proportional band (P)	Can be set.	P
5	Integral time (I)	Can be set.	i
6	Derivative time (D)	Can be set.	d
7	Alarm value 1	Can be set.	AL-1
8	Alarm value upper limit 1	Can be set.	AL 1H
9	Alarm value lower limit 1	Can be set.	AL 1L
10	Alarm value 2	Can be set.	AL-2
11	Alarm value upper limit 2	Can be set.	AL2H
12	Alarm value lower limit 2	Can be set.	AL2L
13	Alarm value 3	Can be set.	AL-3
14	Alarm value upper limit 3	Can be set.	AL3H
15	Alarm value lower limit 3	Can be set.	AL3L
16	Bank No.	Can be set.	bANK

See

■ **Related Parameters**

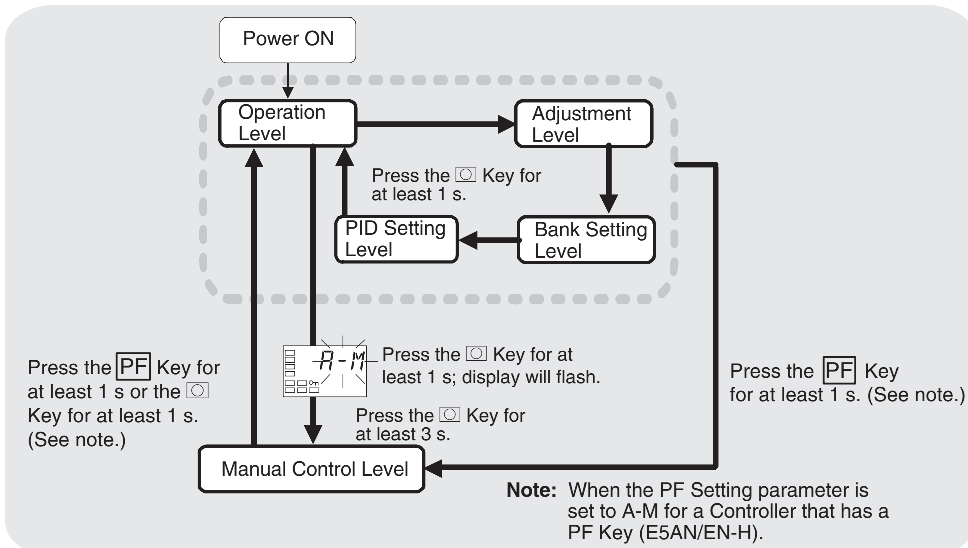
PF setting (advanced function setting level): Page 271

Monitor/setting items 1 to 5 (advanced function setting level): Page 272

5-8 Manual Control Level

The manipulated variable can be set in manual mode while the PV/MV parameter is displayed.

The final MV used in automatic mode will be used as the initial manual MV when moving from automatic mode to manual mode. In manual mode, the change value will be saved immediately and reflected in the actual MV.



To move from the operation level to the manual control level, press the ◙ Key for at least three seconds with the Auto/Manual Switch parameter displayed. In addition, this operation can be performed using the PF Key by setting the PF Key parameter (advanced function setting level) to A-M (Auto/Manual). For details on the setting method, refer to *4-13 Performing Manual Control*.

This setting cannot be made during ON/OFF operation.

- The MANU indicator will light during manual control.
- It is not possible to move to any displays except for the PV/MV parameter during manual operation.
- To return to the operation level, press the ◙ Key or the PF Key in the manual control level for at least one second.

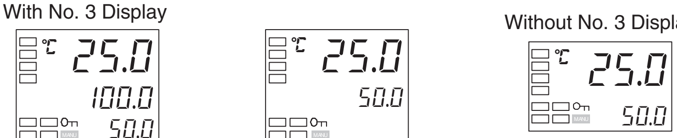
PV/MV (Manual MV)

Function

The manual control level display appears as shown below.

With No. 3 Display

Without No. 3 Display



PV/SP/Manual MV

PV/Manual MV

PV/Manual MV

Note: When the PV/SP Display Screen Selection parameter is 0.

	Monitor range	Unit
Process value	Temperature: According to indication range for each sensor. Analog: Scaling lower limit –5% FS to Scaling upper limit +5% FS (Refer to page 333.)	EU
Set point	SP lower limit to SP upper limit	EU

	Setting range		Unit
MV (manual MV)	Standard control	–5.0 to 105.0 (See note.)	%
	Heating/cooling control	–105.0 to 105.0 (See note.)	
	Position-proportional control	–5.0 to 105.0 (See note.)	

Note When the Manual MV Limit Enable parameter is set to ON, the setting range will be the MV lower limit to the MV upper limit.

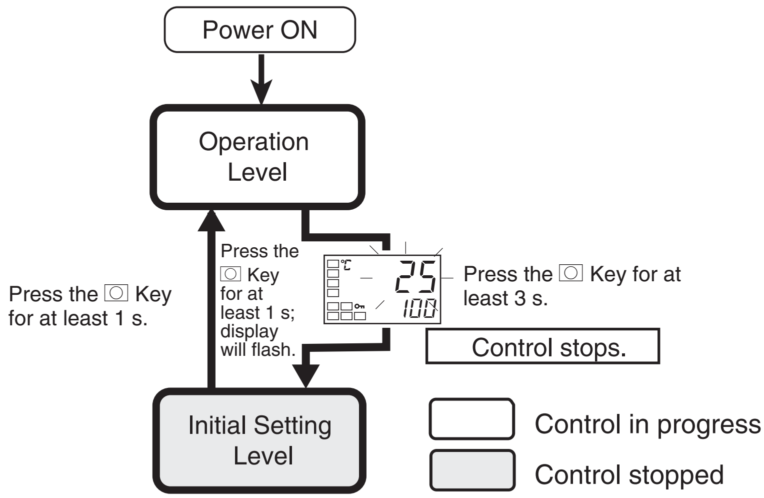
See

■ **Related Parameters**

Standard or heating/cooling (initial setting level): Page 226

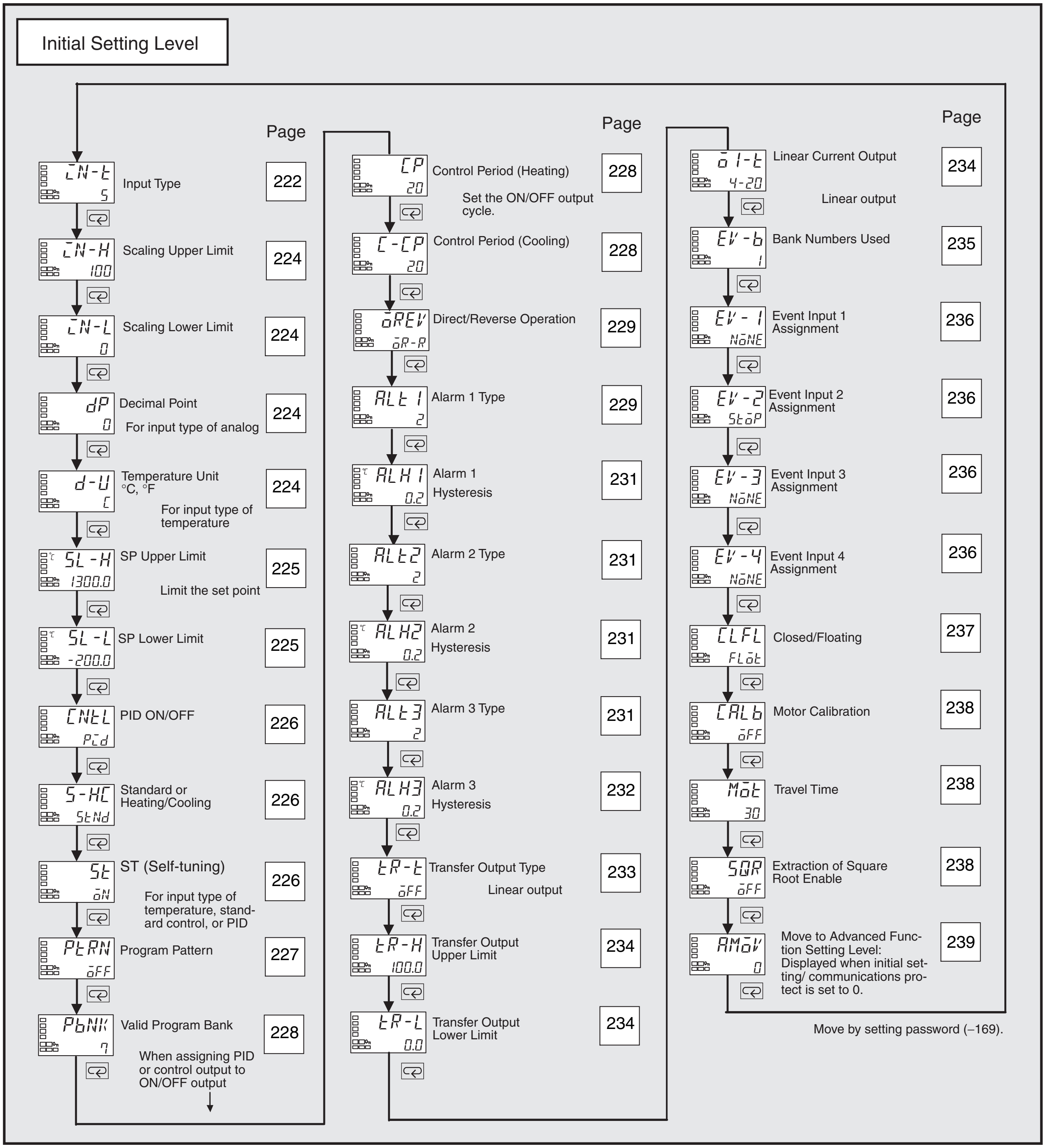
5-9 Initial Setting Level

This level is used to set up the basic Digital Controller specifications. In this level, you can set the Input Type parameter to set the sensor input to be connected, limit the setting range of set points, set the alarm modes, and perform other operations.



To move from the operation level to the initial setting level, press the Key for at least three seconds with any parameter displayed except for the Auto/ Manual Switch parameter.

- The initial setting level is not displayed when the Initial/Communications Protect parameter is set to 2. It can be used when the Initial/Communications Protect parameter is set to 0 or 1.
- If the Input Type parameter is set for an analog input, the following parameters will be set: Scaling upper limit, Scaling lower limit, and Decimal point.



in-t Input Type

Function

- This parameter sets the type of sensor.
- When this parameter is changed, the set point limiter is changed to the defaults. If the limiter must be specified, set the SP Upper Limit and SP Lower Limit parameters (initial setting level) again.

Setting

- Set one of the set values from the following table.
  The default is 5.
- If a platinum resistance thermometer is mistakenly connected while a setting for other than a platinum resistance thermometer is in effect, S.ERR will be displayed. To clear the S.ERR display, check the wiring and then cycle the power.

Input type	Specifications	Set value	Input temperature range
Platinum resistance thermometer	Pt100	0	–200.0 to 850.0 (°C)/–300.0 to 1,500.0 (°F)
		1	–199.9 to 500.0 (°C)/–199.9 to 900.0 (°F)
		2	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)
	JPt100	3	–199.9 to 500.0 (°C)/–199.9 to 900.0 (°F)
		4	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)
Thermocouple	K	5	–200.0 to 1,300.0 (°C)/–300.0 to 2,300.0 (°F)
		6	–20.0 to 500.0 (°C)/0.0 to 900.0 (°F)
	J	7	–100.0 to 850.0 (°C)/–100.0 to 1,500.0 (°F)
		8	–20.0 to 400.0 (°C)/0.0 to 750.0 (°F)
	T	9	–200.0 to 400.0 (°C)/–300.0 to 700.0 (°F)
		10	–199.9 to 400.0 (°C)/–199.9 to 700.0 (°F)
	E	11	–200.0 to 600.0 (°C)/–300.0 to 1,100.0 (°F)
	L	12	–100.0 to 850.0 (°C)/–100.0 to 1,500.0 (°F)
	U	13	–200.0 to 400.0 (°C)/–300.0 to 700.0 (°F)
		14	–199.9 to 400.0 (°C)/–199.9 to 700.0 (°F)
	N	15	–200.0 to 1,300.0 (°C)/–300.0 to 2,300.0 (°F)
	R	16	0.0 to 1,700.0 (°C)/0.0 to 3,000.0 (°F)
	S	17	0.0 to 1,700.0 (°C)/0.0 to 3,000.0 (°F)
	B	18	100.0 to 1,800.0 (°C)/300.0 to 3,200.0 (°F)
	W	19	0.0 to 2,300.0 (°C)/0.0 to 3,200.0 (°F)
	PLII	20	0.0 to 1,300.0 (°C)/0.0 to 2,300.0 (°F)
	K	21	–50.00 to 200.00 (°C)/–50.00 to 200.00 (°F)
	J	22	–50.00 to 200.00 (°C)/–50.00 to 200.00 (°F)
	T	23	–50.00 to 200.00 (°C)/–50.00 to 200.00 (°F)
Platinum resistance thermometer	Pt100	24	–50.00 to 200.00 (°C)/–50.00 to 200.00 (°F)
Current input	4 to 20 mA	25	One of the following ranges depending on the scaling. –19999 to 32400 –1999.9 to 3240.0 –199.99 to 324.00 –19.999 to 32.400
	0 to 20 mA	26	
Voltage input	1 to 5 V	27	
	0 to 5 V	28	
	0 to 10 V	29	

See

■ **Related Parameters**

Temperature unit, Set point upper limit, Set point lower limit (initial setting level): Page 224

in-H Scaling Upper Limit
in-L Scaling Lower limit
dP Decimal Point

The input type must be set for an analog input.

Function

- These parameters can be used when the input type is set for an analog input.
- When an analog input is used, scaling is performed. Set the upper limit in the Scaling Upper Limit parameter and the lower limit in the Scaling Lower Limit parameter.
- The Decimal Point parameter specifies the decimal point position of parameters (set point, etc.) whose unit is EU.

Setting

- Scaling Upper Limit, Scaling Lower Limit

Parameter name	Setting range	Unit	Default
Scaling Upper Limit	Scaling lower limit + 1 to 32400	None	100
Scaling Lower Limit	–19999 to scaling upper limit – 1	None	0

- Decimal Point

Parameter name	Setting range	Default
Decimal Point	0 to 3	0

Set value	Settings	Example
0	0 digits past decimal point	12345
1	1 digits past decimal point	1234.5
2	2 digits past decimal point	123.45
3	3 digits past decimal point	12.345

See

■ **Related Parameters**

Input type (initial setting level): Page 222

d-U Temperature Unit

The input type must be set for a temperature input.

Function

- Set the temperature input unit to either °C or °F.

Setting

Setting range	Default
C: °C, F: °F	C

See

■ **Related Parameters**

Input type (initial setting level): Page 222

SL-H SP Upper Limit
SL-L SP Lower Limit

Function

- These parameters set the upper and lower limits of the set points. A set point can be set within the range defined by the upper and lower limit set values in the SP Upper Limit and SP Lower Limit parameters. If these parameters are reset, any set point that is outside of the new range will be forcibly changed to either the upper limit or the lower limit.
- When the temperature input type and temperature unit have been changed, the set point upper limit and set point lower limit are forcibly changed to the upper and lower limits of the sensor.
- During temperature input, the decimal point position depends on the currently selected sensor, and during analog input it depends on the Decimal Point parameter setting.

Setting

Controllers with Thermocouple/Resistance Thermometer Universal Inputs

Parameter name		Setting range	Unit	Default
Set Point Upper Limit	Temperature	SP lower limit + 1 to Input setting range upper limit	EU	1300.0
	Analog	SP lower limit + 1 to scaling upper limit	EU	
Set Point Lower Limit	Temperature	Input setting range lower limit to SP upper limit – 1	EU	–200.0
	Analog	Scaling lower limit to SP upper limit – 1	EU	

See

■ **Related Parameters**

Input type: Page 222, Temperature unit: Page 224 (initial setting level)

CNtL PID ON/OFF

Standard models

Function

- This parameter selects 2-PID control or ON/OFF control.
- The auto-tuning and self-tuning functions can be used in 2-PID control.

Setting

Setting range	Default
PCd: 2-PID, oNoF: ON/OFF	PCd

See

■ **Related Parameters**

AT execute/cancel: Page 190, Manual reset, Hysteresis (heating), and Hysteresis (cooling): Page 200 (adjustment level)

ST stable range (advanced function setting level): Page 245

S-HC Standard or Heating/Cooling

Standard models

Function

- This parameter selects standard control or heating/cooling control.
- When heating/cooling control is selected for the E5CN-H (for a model which does not support control output 2), the auxiliary output 2 terminal (SUB2) is assigned as the control output (cooling).

Setting

Setting range	Default
StNd: Standard, H-C: Heating/cooling	StNd

See

■ **Related Parameters**

MV monitor (heating): Page 186, MV monitor (cooling): Page 187 (operation level)

Cooling coefficient, Dead band: Page 199, Hysteresis (heating), Hysteresis (cooling): Page 200 (adjustment level)

Control period (heat), Control period (cool) (initial setting level): Page 228

Control output 1 assignment: Page 259, Control output 2 assignment, Auxiliary output 1 assignment: Page 261, Auxiliary output 2 assignment: Page 262, Auxiliary output 3 assignment: Page 263 (advanced function setting level)

St ST (self-tuning)

The control must be set to a temperature input, standard control, and 2-PID control.

Function

- The ST (self-tuning) function executes tuning from the start of program execution to calculate PID constants matched to the control target. When the ST function is in operation, be sure to turn ON the power supply of the load connected to the control output simultaneously with or before starting Controller operation.

• Auto-tuning can be started during self-tuning.

Setting

Parameter name	Setting range	Unit	Default
ST	oFF: ST function OFF, oN: ST function ON	None	oN

See

■ **Related Parameters**

Input type: Page 222, PID ON/OFF: Page 226 (initial setting level), ST stable range (advanced function setting level): Page 245

PtRN Program Pattern

Function

This parameter sets the type of control when using the simple program function.

- If the Program Pattern parameter is set to OFF, the simple program will not operate.
- If the Program Pattern parameter is set to STOP, the RUN/STOP status will change to STOP after execution has been completed up to the bank number specified in the Valid Program Bank parameter.
- If the Program Pattern parameter is set to CONT, control will continue in RUN status after execution has been completed up to the bank number specified in the Valid Program Bank parameter.
- If the Program Pattern parameter is set to LOOP, the program will return to bank number 0 and repeat the program operation.

Setting

	Setting range	Default
oFF	Simple program function turned OFF	oFF
StoP	Go to STOP mode at end of program.	
CoNt	Continue in RUN mode at end of program.	
LooP	Return to bank number 0 and repeat the program operation.	

See

■ **Related Parameters**

Program start, Soak time remain: Page 182, RUN/STOP: Page 183 (operation level)

Bank * soak time, Bank * wait band (bank setting level): Page 213

Soak time unit (advanced function setting level): Page 264

PbNK Valid Program Bank

The Program Pattern parameter must not be set to OFF.

Function

- This parameter sets the final bank number for executing program operation.

Setting

Setting range	Default
0 to 7	7

See

■ **Related Parameters**

Program pattern (initial setting level): Page 227

CP Control Period (Heating)

C-CP Control Period (Cooling)

The cooling control output and heating control outputs must be assigned to relay outputs, voltage outputs (for driving SSR), or SSR outputs.

The control must be set to 2-PID control.

For the Control Period (Cooling) parameter, the control must be set to heating/cooling control.

Function

- These parameters set the output periods. Set the control periods taking the control characteristics and the electrical durability of the relay into consideration.
- For standard control, use the Control Period (Heating) parameter. The Control Period (Cooling) parameter cannot be used.
- When the heating control output is a current output, the Control Period (Heating) parameter cannot be used.
- For heating/cooling control, the control period can be set independently for heating and cooling. The Control Period (Heating) parameter is used for the heating control output, and the Control Period (Cooling) parameter is used for the cooling control output

Setting

Parameter name	Setting range	Unit	Default
Control Period (Heating)	0.5 or 1 to 99	Second	20
Control Period (Cooling)	0.5 or 1 to 99	Second	20

See

■ **Related Parameters**

PID ON/OFF (initial setting level): Page 226

ōREV Direct/Reverse Operation

Function

Setting

- "Direct operation" refers to control where the manipulated variable is increased when the process value increases. Alternatively, "reverse operation" refers to control where the manipulated variable is increased when the process value decreases.

Setting range	Default
ōR-R: Reverse operation, ōR-d: Direct operation	ōR-R

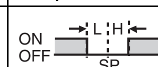
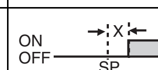
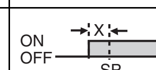
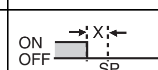
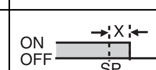
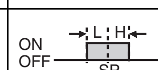
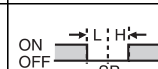
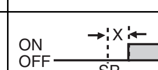
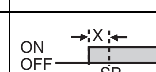
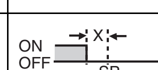
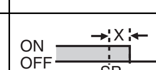
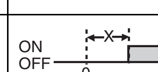
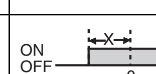
ALt 1 Alarm 1 Type

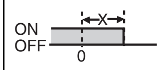
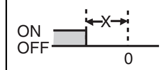
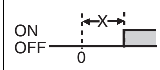
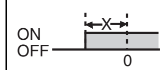
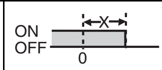
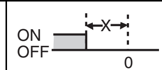
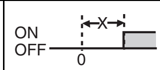
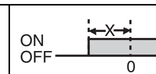
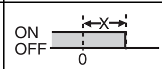
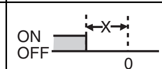
Alarm 1 must be assigned.

Function

Setting

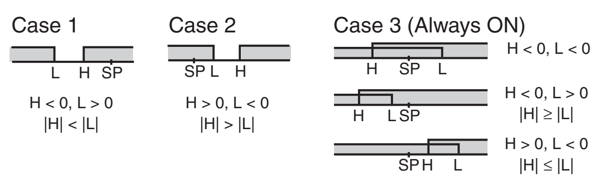
- Select one of the following six alarm 1 types: Deviation, deviation range, absolute value, LBA, PV change rate alarm, or RSP alarm.

Set values	Alarm type	Alarm output operation	
		When alarm value X is positive	When alarm value X is negative
0	Alarm function OFF	Output OFF	
1 (See note 1.)	Upper- and lower-limit		(See note 2.)
2	Upper-limit		
3	Lower-limit		
4 (See note 1.)	Upper- and lower-limit range		(See note 3.)
5 (See note 1.)	Upper- and lower-limit with standby sequence	 (See note 5.)	(See note 4.)
6	Upper-limit with standby sequence		
7	Lower-limit with standby sequence		
8	Absolute-value upper-limit		

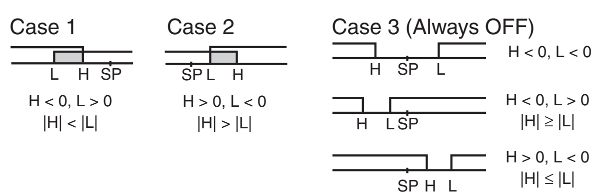
Set values	Alarm type	Alarm output operation	
		When alarm value X is positive	**When alarm value X is negative**
9	Absolute-value lower-limit		
10	Absolute-value upper-limit with standby sequence		
11	Absolute-value lower-limit with standby sequence		
12	LBA (alarm 1 type only)	---	
13	PV change rate alarm	---	
14	Remote SP absolute value upper limit (See note 6.)		
15	Remote SP absolute value lower limit (See note 6.)		

Note
(1) With set values 1, 4 and 5, the upper- and lower- limit values can be set independently for each alarm type, and are expressed as “L” and “H.”

(2) Set value: 1 (Upper- and lower-limit alarm)



(3) Set value: 4 (Lower limit range)



(4) Set value: 5 (Upper- and lower-limit with standby sequence)
- For the lower-limit alarms in cases 1 and 2 above, the alarm is normally OFF if upper- and lower-limit hysteresis overlaps.
- In case 3, the alarm is always OFF.

(5) Set value: 5 (The alarm is always OFF if upper- and lower-limit alarm hysteresis with standby sequence overlaps.)

(6) Displayed when remote SP input is supported.

- Set the alarm type independently for each alarm in the Alarm 1 to 3 Type parameters in the initial setting level. The default is 2 (Upper-limit alarm).

See

■ **Related Parameters**

Bank * alarm value upper limit 1, Bank * alarm value lower limit 1 (bank setting level): Page 210

Standby sequence reset: Page 242, Auxiliary output 1 open in alarm: Page 243, Alarm 1 hysteresis: Page 231, Alarm 1 latch: Page 248 (advanced function setting level)

ALH1 **Alarm 1 Hysteresis**

Alarm 1 must be assigned.

The alarm 1 type must not be 0, 12, or 13.

ALH2 **Alarm 2 Hysteresis**

Alarm 2 must be assigned.

The alarm 2 type must not be 0, 12, or 13.

ALH3 **Alarm 3 Hysteresis**

Alarm 3 must be assigned.

The alarm 3 type must not be 0, 12, or 13.

Function

- These parameters set the hysteresis for alarms 1, 2, and 3.

Setting

Models	Unit	Default
Temperature input: 0.1 to 3,240.0	°C or °F	0.2
Analog input: 0.01 to 99.9	%FS	0.02

See

■ **Related Parameters**

Bank * alarm value 1 to 3: Page 209, 210, 211, Bank * alarm value upper limit 1 to 3, Bank * alarm value lower limit 1 to 3: (bank setting level): Page 210, 211, 212

Alarm 1 to 3 type (initial setting level): Page 229, 231, 232

Standby sequence reset: Page 242, Alarm 1 to 3 open in alarm: Page 248, Alarm 1 to 3 latch: Page 248 (advanced function setting level)

ALt2 **Alarm 2 Type**

Alarm 2 must be assigned.

Function

- Select one of the following five alarm 2 types: Deviation, deviation range, absolute value, PV change rate alarm, or RSP alarm.

Setting

Refer to the alarm 1 type list. The 12: LBA (Loop Burnout Alarm) setting in that list cannot be used.

See

■ **Related Parameters**

Bank * alarm value 2: Page 210

Bank * alarm value upper limit 2, Bank * alarm value lower limit 2 (bank setting level): Page 211

Standby sequence reset: Page 242, Auxiliary output 2 open in alarm: Page 243, Alarm 2 hysteresis: Page 231

Alarm 2 latch (advanced function setting level): Page 248

ALt3 Alarm 3 Type

Alarm 3 must be assigned.

- Select one of the following five alarm 3 types:
  Deviation, deviation range, absolute value, PV change rate alarm, or RSP alarm.

Setting

Refer to the alarm 1 type list. The 12: LBA (Loop Burnout Alarm) setting in that list cannot be used.

See

■ **Related Parameters**

Bank * alarm value 3: Page 211, Bank * alarm value upper limit 3, Bank * alarm value lower limit 3: Page 212 (operation level)

Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, Alarm 3 hysteresis: Page 231, Alarm 3 latch: Page 248 (advanced function setting level)

tR-t Transfer Output Type

There must be a transfer output, current output, or linear voltage output.

- This parameter sets the transfer output type.
- The following table shows the differences between models with a transfer output and models without a transfer output that use control output 1 or control output 2 as a simple transfer output.

■ Transfer Output Destination

Transfer output	Control output 1	Control output 2	Transfer output destination
Yes	---	---	Transfer output
No	Current output or linear voltage output	No Relay output, voltage output (for driving SSR), or SSR output	Control output 1
No	Current output or linear voltage output	Current output or linear voltage output	Control output 1
No	Relay output, voltage output (for driving SSR), or SSR output	Current output or linear voltage output	Control output 2
No	Relay output, voltage output (for driving SSR), or SSR output	No Relay output, voltage output (for driving SSR), or SSR output	No

■ Precision and User Calibration

	Precision	User calibration
Transfer output	±0.3% FS	Supported. (See note.)
Simple transfer output	Not specified.	Not supported.

Note For details on the calibration method, refer to *SECTION 6 CALIBRATION*.

Setting

Transfer output type		Default
OFF	oFF	oFF
Set point	SP	
Set point during SP ramp	SP-M	
PV	PV	
MV monitor (heating)	MV	
MV monitor (cooling)	C-MV	
Valve opening	V-M	

See

■ Related Parameter

Transfer output upper limit, Transfer output lower limit (initial setting level): Page 234

tR-H Transfer Output Upper Limit

tR-L Transfer Output Lower Limit

A transfer output or linear voltage output must be supported.

The Transfer Output Type parameter must not be set to OFF.

Function

- This parameter sets the upper and lower limit values of transfer outputs.

Setting

<table>
<tr><th rowspan="2">Transfer output type</th><th rowspan="2" colspan="2">Setting range</th><th colspan="2">Default</th><th rowspan="2">Unit</th></tr>
<tr><th>Transfer output lower limit</th><th>Transfer output upper limit</th></tr>
<tr><td>Set point (See note 1.)</td><td colspan="2">SP lower limit to SP upper limit</td><td rowspan="2">SP lower limit</td><td rowspan="2">SP upper limit</td><td rowspan="4">EU</td></tr>
<tr><td>Set point during SP ramp</td><td colspan="2">SP lower limit to SP upper limit</td></tr>
<tr><td rowspan="2">PV</td><td>Temperature</td><td>Input setting range lower limit to input setting range upper limit</td><td>Input setting range lower limit</td><td>Input setting range upper limit</td></tr>
<tr><td>Analog</td><td>Analog scaling lower limit to analog scaling upper limit</td><td>Scaling lower limit</td><td>Scaling upper limit</td></tr>
<tr><td rowspan="2">MV monitor (heating) (See note 2.)</td><td>Standard</td><td>–5.0 to 105.0</td><td rowspan="4">0.0</td><td rowspan="4">100.0</td><td rowspan="4">%</td></tr>
<tr><td>Heating/ cooling</td><td>0.0 to 105.0</td></tr>
<tr><td>MV monitor (cooling) (See note 3.)</td><td colspan="2">0.0 to 105.0</td></tr>
<tr><td>Valve opening (See note 4.)</td><td>Position-proportional</td><td>–10.0 to 110.0</td></tr>
</table>

Note (1) If the set point is selected, the remote SP will be output as long as the Remote SP Mode is selected in the SP Mode parameter.

(2) This setting will be ignored for position-proportional model.

(3) This setting will be ignored for standard control or position-proportional control.

(4) This parameter will be displayed only when the is a potentiometer input for a position-proportional model.

See

■ **Related Parameter**

Transfer output type (initial setting level): Page 233

o1-t Linear Current Output

The E5CN-H must be used, and the control output must be a current output.

This parameter selects the output type for linear current outputs.

- When control output 1 or control output 2 is a current output, select either 4 to 20 mA or 0 to 20 mA as the output type.

Setting

Linear current output	Default
4-20: 4 to 20 mA 0-20: 0 to 20 mA	4-20

Note Even when control output 1 or control output 2 is used as a control output or a simple transfer output, 0 to 20 mA can be used.

See

■ **Related Parameter**

Transfer output type (initial setting level): Page 233

EV-b

Bank Numbers Used

Event inputs must be supported.

Function

The Bank Numbers Used parameter is used when switching bank numbers according to ON/OFF combinations of event inputs that have been preset for bank numbers 0 to 7. The number of banks used can be changed to 2, 4, or 8, according to the set value.

The Event Input Assignment Screen will not be displayed when event inputs are assigned for the Bank Numbers Used parameter. The following tables show the set values and the display/hide status of Event Input Assignments 1 and 2.

■ Controllers with Event Inputs 1 and 2 (Two Event Inputs)

		Event Input Assignment 1	Event Input Assignment 2
Bank Numbers Used	0	Displayed (Banks not switched.)	
	1	Hidden (2 banks)	Displayed (Event input 2 not used to switch banks.)
	2	Hidden (4 banks)	

■ Controllers with Event Inputs 3 and 4 (Two Event Inputs)

		Event Input Assignment 3	Event Input Assignment 4
Bank Numbers Used	0	Displayed (Banks not switched.)	
	1	Hidden (2 banks)	Displayed (Event input 4 not used to switch banks.)
	2	Hidden (4 banks)	

■ Controllers with Event Inputs 1 to 4 (Four Event Inputs)

		Event Input Assignment 1	Event Input Assignment 2	Event Input Assignment 3	Event Input Assignment 4
Bank Numbers Used	0	Displayed (Banks not switched.)			
	1	Hidden (2 banks)	Displayed (Event inputs 2 to 4 not used to switch banks.)		
	2	Hidden (4 banks)		Displayed (Event inputs 3 to 4 not used to switch banks.)	
	3	Hidden (8 banks)			Displayed (Event input 4 not used to switch banks.)

For details on event input assignments, refer to Event Input Assignments 1 to 4 on page 236.

The following table shows the relationship between event input ON/OFF combinations and the banks that are selected.

Bank Numbers Used	Event No.	Bank No.							
		0	1	2	3	4	5	6	7
1	Event input 1 (See note 1.)	OFF	ON	---	---	---	---	---	---
2	Event input 1 (See note 1.)	OFF	ON	OFF	ON	---	---	---	---
	Event input 2 (See note 2.)	OFF	OFF	ON	ON	---	---	---	---
3	Event input 1 (See note 1.)	OFF	ON	OFF	ON	OFF	ON	OFF	ON
	Event input 2 (See note 2.)	OFF	OFF	ON	ON	OFF	OFF	ON	ON
	Event input 3 (See note 3.)	OFF	OFF	OFF	OFF	ON	ON	ON	ON

Note

(1) For Controllers with event inputs 3 and 4, this becomes event input 3.

(2) For Controllers with event inputs 3 and 4, this becomes event input 4.

(3) Turn event inputs ON and OFF while power is being supplied. Changes in ON/OFF status are detected for inputs of 50 ms or longer. (For logic operations, however they are detected at 250 ms or longer.)

Setting range	Default
0 to 2 (for 2 event inputs) 0 to 3 (for 4 event inputs)	1

See

■ Related Parameter

Event Input Assignment 1 to 4: Page 236

EV-*

Event Input Assignment * (*: 1 to 4)

An event input must be assigned.

The event inputs must not be used to switch banks.

Function

- The following functions can be assigned to event inputs 1 to 4.

  RUN/STOP

  Auto/Manual Switch

  Program Start

  Invert Direct/Reverse Operation

  SP Mode Switch

  100% AT Execute/Cancel

  40% AT Execute/Cancel

  Setting Change Enable/Disable

  Communications Write Enable/Disable

  Alarm Latch Cancel

- Default: Event Input Assignment 1: NoNE
  Event Input Assignment 2: SToP
  (For Controllers supporting event inputs 3 and 4, the default is none.)
  Event Input Assignment 3: NoNE
  Event Input Assignment 4: NoNE

Setting

Setting	Function
NoNE	None
SToP	RUN/STOP
MANU	Auto/Manual
PRST	Program start (See note 1.)
dRS	Invert Direct/Reverse Operation
RSP	SP Mode Switch (See note 2.)
AT-2	100% AT Execute/Cancel
AT-1	40% AT Execute/Cancel (See note 3.)
WTPT	Setting Change Enable/Disable (See note 4.)
CMWT	Communications Write Enable/Disable
LAT	Alarm Latch Cancel

Note (1) PRST (Program Start) can be set even when the Program Pattern parameter is set to OFF, but the function will be disabled.

(2) This can be selected only for models that support the remote SP function.

(3) This setting will be ignored for heating/cooling control or for position-proportional (floating) control.

(4) This can be selected only for models that support communications. Also, when a work bit is selected as event input data, communications writing enable/disable cannot be selected.

See

■ **Related Parameter**

Bank Numbers Used (initial setting level): Page 235

CLFL Closed/Floating

Position-proportional control must be supported and there must be a potentiometer input.

Function

- This parameter is used to select the control method for position-proportional control.

Setting

Setting range	Default
FLoT: Floating CLoS: Closed	flot

CALb Motor Calibration

Position-proportional control must be supported and there must be a potentiometer input.

Function

- This parameter is used to calibrate a motor. It must be executed when monitoring valve opening. (The display cannot be changed during motor calibration.)
- The travel time is reset when motor calibration is executed.
- The setting becomes off after switching to this parameter.
- Motor calibration is executed when oN is selected.
- The setting returns to oFF after the motor calibration has been completed.

See

■ **Related Parameter**

Travel Time (initial setting level): Page 238

Mot Travel Time

Position-proportional control must be supported.

Function

- This parameter sets the time from when the valve is completely open until it is completely closed.
- The travel time is set automatically when motor calibration is executed.

Setting

Setting range	Unit	Default
1 to 999	s	30

See

■ **Related Parameter**

Motor Calibration (initial setting level): Page 238

SQR Extraction of Square Root Enable

An analog input must be supported.

Function

This parameter enables and disables square root extraction.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	None

See

■ **Related Parameter**

Extraction of square root low-cut point (adjustment level): Page 205

AMoV

Move to Advanced Function Setting Level

The Initial Setting/Communications Protect parameter must be set to 0.

Function

- Set the Move to Advanced Function Setting Level parameter set value to “−169.”
- Move to the advanced function setting level either by pressing Key or Key or by waiting or two seconds to elapse.

See

■ **Related Parameter**

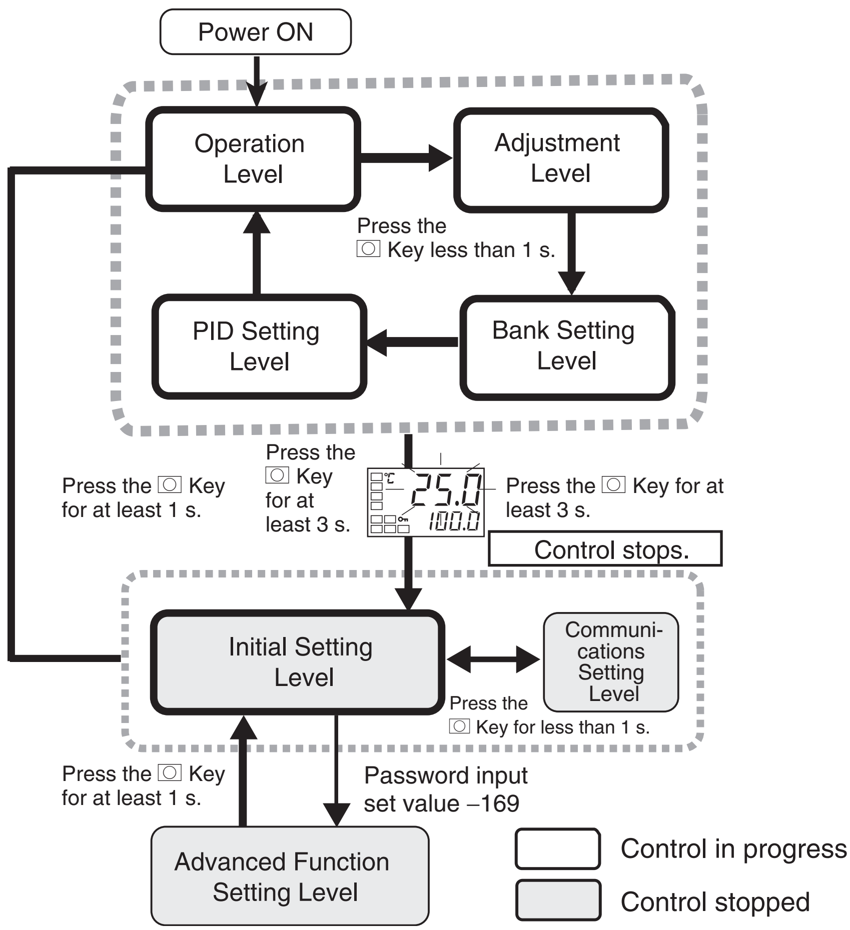
Initial setting/communication protect (adjustment level): Page 170

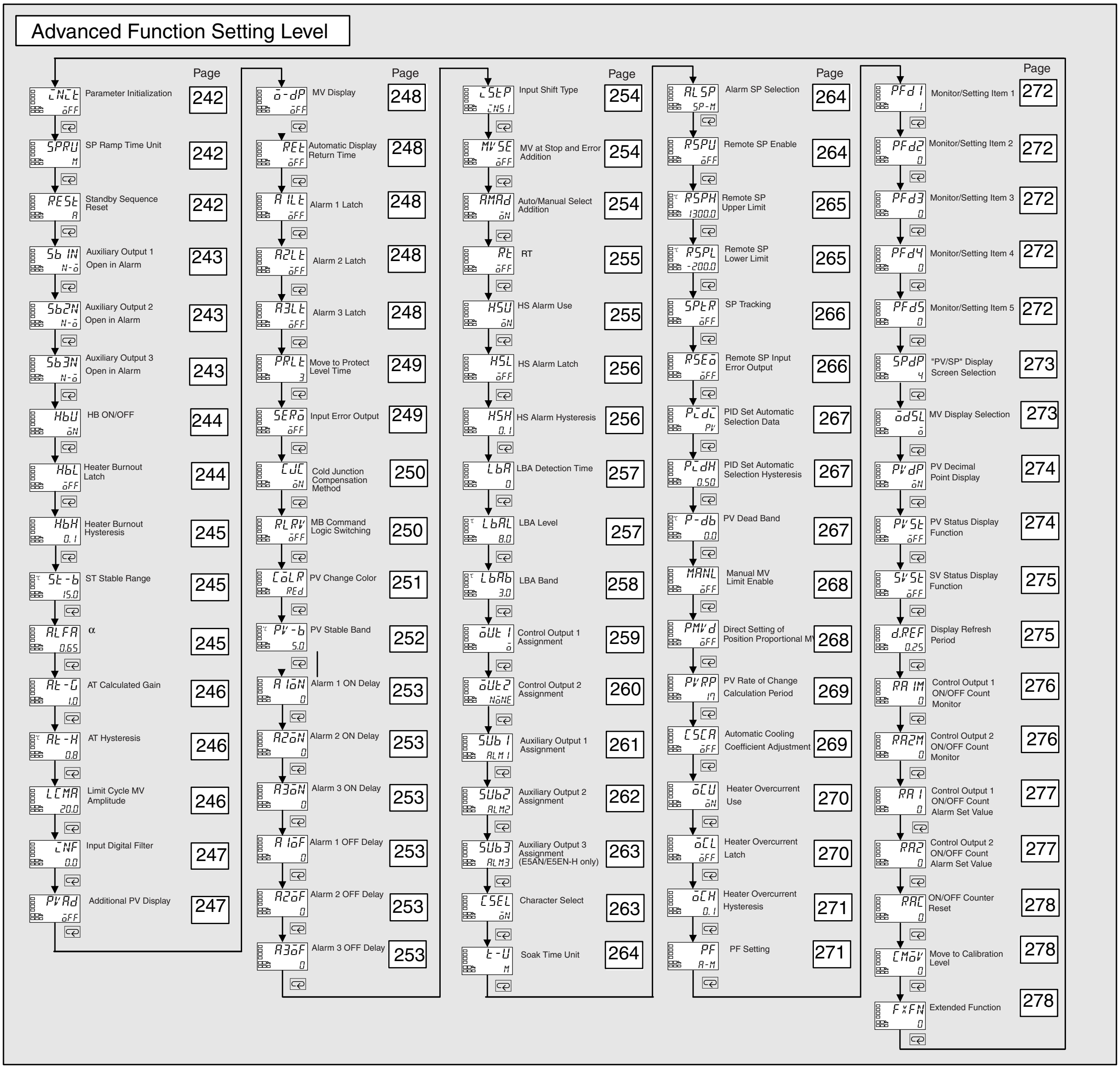
5-10 Advanced Function Setting Level

The advanced function setting level is used for optimizing Controller performance. To move to this level, input the password ("–169") from the initial setting level.

To be able to enter the password, the Initial Setting/Communications Protect parameter in the protect level must be set to 0. (The default is 0.)

- The parameters in this level can be used when the Initial Setting/Communications Protect parameter is set to 0.
- To switch between setting levels, press the [O] Key.
- To change set values, press the [⋀] and [⋁] Keys.





Advanced Function Setting Level
Page
Parameter Initialization 242
SP Ramp Time Unit 242
Standby Sequence Reset 242
Auxiliary Output 1 Open in Alarm 243
Auxiliary Output 2 Open in Alarm 243
Auxiliary Output 3 Open in Alarm 243
HB ON/OFF 244
Heater Burnout Latch 244
Heater Burnout Hysteresis 245
ST Stable Range 245
α 245
AT Calculated Gain 246
AT Hysteresis 246
Limit Cycle MV Amplitude 246
Input Digital Filter 247
Additional PV Display 247
MV Display 248
Automatic Display Return Time 248
Alarm 1 Latch 248
Alarm 2 Latch 248
Alarm 3 Latch 248
Move to Protect Level Time 249
Input Error Output 249
Cold Junction Compensation Method 250
MB Command Logic Switching 250
PV Change Color 251
PV Stable Band 252
Alarm 1 ON Delay 253
Alarm 2 ON Delay 253
Alarm 3 ON Delay 253
Alarm 1 OFF Delay 253
Alarm 2 OFF Delay 253
Alarm 3 OFF Delay 253
Input Shift Type 254
MV at Stop and Error Addition 254
Auto/Manual Select Addition 254
RT 255
HS Alarm Use 255
HS Alarm Latch 256
HS Alarm Hysteresis 256
LBA Detection Time 257
LBA Level 257
LBA Band 258
Control Output 1 Assignment 259
Control Output 2 Assignment 260
Auxiliary Output 1 Assignment 261
Auxiliary Output 2 Assignment 262
Auxiliary Output 3 Assignment (E5AN/E5EN-H only) 263
Character Select 263
Soak Time Unit 264
Alarm SP Selection 264
Remote SP Enable 264
Remote SP Upper Limit 265
Remote SP Lower Limit 265
SP Tracking 266
Remote SP Input Error Output 266
PID Set Automatic Selection Data 267
PID Set Automatic Selection Hysteresis 267
PV Dead Band 267
Manual MV Limit Enable 268
Direct Setting of Position Proportional MV 268
PV Rate of Change Calculation Period 269
Automatic Cooling Coefficient Adjustment 269
Heater Overcurrent Use 270
Heater Overcurrent Latch 270
Heater Overcurrent Hysteresis 271
PF Setting 271
Monitor/Setting Item 1 272
Monitor/Setting Item 2 272
Monitor/Setting Item 3 272
Monitor/Setting Item 4 272
Monitor/Setting Item 5 272
"PV/SP" Display Screen Selection 273
MV Display Selection 273
PV Decimal Point Display 274
PV Status Display Function 274
SV Status Display Function 275
Display Refresh Period 275
Control Output 1 ON/OFF Count Monitor 276
Control Output 2 ON/OFF Count Monitor 276
Control Output 1 ON/OFF Count Alarm Set Value 277
Control Output 2 ON/OFF Count Alarm Set Value 277
ON/OFF Counter Reset 278
Move to Calibration Level 278
Extended Function 278

iNit Parameter Initialization

Function

- This parameter returns all parameter settings to their defaults.
- After the initialization, the set value automatically turns oFF.

Setting

Setting range	Default
oFF: Initialization is not executed.	oFF
FACt: Initializes to the factory settings described in the manual.	

SPRU SP Ramp Time Unit

The ST parameter must be set to OFF.

Function

- This parameter sets the time unit for the rate of change during SP ramp operation.

Setting

Setting range	Default
S: EU/s, M: EU/min, H: EU/h	M

See

■ **Related Parameters**

Ramp SP monitor (operation level): Page 178

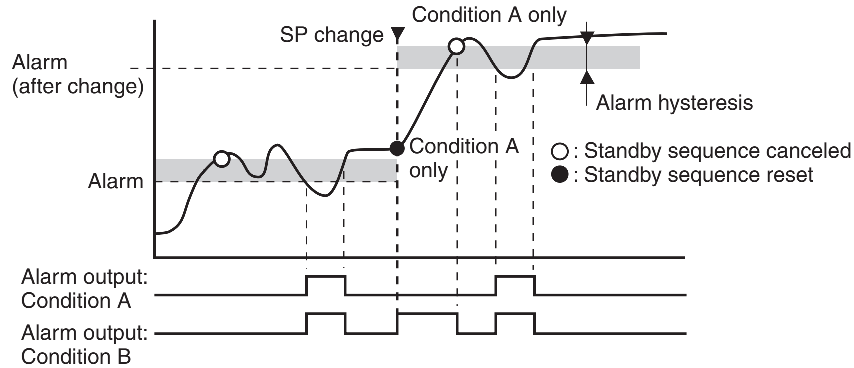
Bank * SP ramp set value (bank setting level): Page 209

RESt Standby Sequence Reset

Alarm 1 to 3 type must be 5, 6, 7, 10, or 11.

Function

- This parameter selects the conditions for enabling reset after the standby sequence of the alarm has been canceled.
- Output is turned OFF when switching to the initial setting level, communications setting level, advanced function setting level, or calibration level.
- Condition A
  Control started (including power ON), and set point, alarm value (alarm value upper/lower limit), or input shift value (upper/lower-limit temperature input shift value) changed.
  However, if the set point is changed with a remote SP, the standby sequence will not be reset.
- Condition B
  Power ON
- The following example shows the reset action when the alarm type is lower-limit alarm with standby sequence.



Setting range	Default
A: Condition A, b: Condition B	A

■ **Related Parameters**

Alarm 1 to 3 type (initial setting level): Page 229 to 231

Alarm 1 to 3 latch (advanced function setting level): Page 248

Sb*N

Auxiliary Output * Open in Alarm (*: 1 to 3)

Auxiliary output 1, 2, or 3 must be assigned.

- This parameter sets the output status of auxiliary outputs 1 to 3.
- When Close in Alarm is set, the status of the auxiliary output function is output unchanged. When Open in Alarm is set, the status of the auxiliary output function is reversed before being output. The following table shows the relationship between the auxiliary output function, auxiliary output, and operation displays (SUB1 to SUB3).

	Auxiliary output function	Auxiliary output	Operation display (SUB1 to SUB3)
Close in Alarm	ON	ON	Lit
	OFF	OFF	Not lit
Open in Alarm	ON	OFF	Lit
	OFF	ON	Not lit

Setting range	Default
N-o: Close in alarm, N-C: Open in alarm	N-o

■ **Related Parameters**

Auxiliary output 1 to 3 assignment (advanced function setting level): Page 261 to 263

HbU

HB ON/OFF

Heater burnout, HS alarms, and heater overcurrent detection must be supported.

Alarm 1 must be assigned.

Function

- Set to use the heater burnout alarm.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	oN

HbL

Heater Burnout Latch

Heater burnout, HS alarms, and heater overcurrent detection must be supported.
Alarm 1 must be assigned.
The Heater Burnout Detection parameter must be set to ON.

Function

- When this parameter is set to ON, the heater burnout alarm is held until either of the following conditions is satisfied.
  - a Heater burnout detection is set to 0.0 A.
  - b The power is cycled.
  - c The latch is cancelled by the PF Key.
    (PF Setting = LAT: Alarm Latch Cancel)
  - d The latch is cancelled by an event input.
    (Event Input Assignment 1 to 4 = LAT: Alarm Latch Cancel)
- Output is turned OFF when switching to the initial setting level, communications setting level, advanced function setting level, or calibration level.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	oFF

See

■ **Related Parameters**

Event input assignment 1 to 4 (initial setting level): Page 236

HB ON/OFF: Page 244, PF setting: Page 271 (advanced function setting level)

HbH

Heater Burnout Hysteresis

The Heater Burnout parameter must be set to ON.
The Heater Burnout Latch parameter must be set to OFF.
Heater burnout, HS alarms, and heater overcurrent detection must be supported.
Alarm 1 must be assigned.

Function

- This parameter sets hysteresis for heater burnout detection.

Setting

Setting range	Unit	Default
0.1 to 50.0	A	0.1

See

■ **Related Parameters**

HB ON/OFF (advanced function setting level): Page 244

St-b

ST Stable Range

ST must be ON and temperature input, standard control, 2-PID control must be set.

Function

- The setting of this parameter determines when ST operates.
  This parameter cannot be used when ST is set to OFF.

Setting

Setting range	Unit	Default
0.1 to 3240.0	°C or °F	15.0

See

■ **Related Parameters**

Input type: Page 222, PID ON/OFF: Page 226, ST: Page 226 (initial setting level)

ALFA

α

ST must be OFF and 2-PID control must be set.

Function

- Normally, use the default for this parameter.
- This parameter sets the 2-PID control α constant.

Setting

Setting range	Unit	Default
0.00 to 1.00	None	0.65

See

■ **Related Parameters**

PID ON/OFF: Page 226, ST: Page 226 (initial setting level)

At-G **AT Calculated Gain**
At-H **AT Hysteresis**
LCMA **Limit Cycle MV Amplitude**

Control must be set to 2-PID control.

Function

- Normally use the default values for these parameters.
- The AT Calculated Gain parameter sets the gain for when PID values are calculated using AT. When emphasizing response, decrease the set value. When emphasizing stability, increase the set value.
- The AT Hysteresis parameter sets the hysteresis for limit cycle operation during autotuning when switching ON and OFF.
- The Limit Cycle MV Amplitude parameter sets the MV amplitude for limit cycle operation during autotuning.

Setting

Parameter name	Setting range	Unit	Default
AT Calculated Gain	0.1 to 10.0	---	1.0
AT Hysteresis	Temperature input: 0.1 to 3,240.0	°C or °F	0.8 (See note 1.)
	Analog input: 0.01 to 9.99	%FS	0.20
Limit Cycle MV Amplitude (See note 2.)	5.0 to 50.0	%	20.0

Note (1) When the temperature unit is °F, the default is 1.4.

(2) With standard models, this is displayed during standard control. With position-proportional models, this is displayed during close control (when there is a potentiometer input).

See

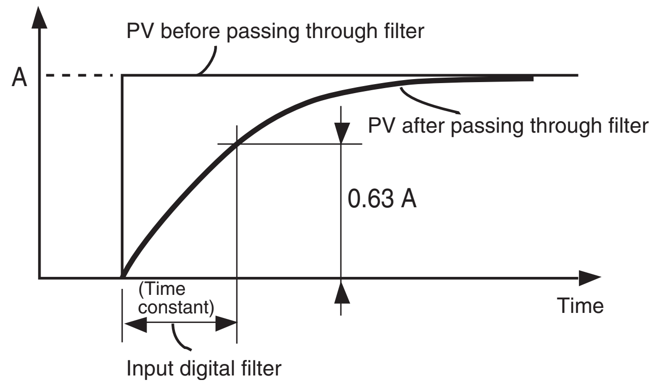
■ **Related Parameters**

AT execute/cancel (adjustment level): Page 190

iNF Input Digital Filter

Function

• This parameter sets the time constant for the input digital filter. The following diagram shows the effect on data after passing through the digital filter:



Setting

Setting range	Unit	Default
0.0 to 999.9	Second	0.0

PVAd Additional PV Display

Function

This parameter adds a display at the beginning of the operation level for the process value (PV). If there is no need to display the set point, use this to display only the present temperature.

Set to ON to display, and OFF to not display.

Setting

Setting range	Default
oN: Displayed, oFF: Not displayed	oFF

o-dP MV Display

Function

This parameter is used to display the manipulated variable (MV).

The manipulated variable is displayed when the MV Monitor (Heating) and MV Monitor (Cooling) parameters are set to ON, and not displayed when these parameters are set to OFF.

Setting

Setting range	Default
oN: Displayed, oFF: Not displayed	oFF

See

■ **Related Parameters**

MV monitor (heating): Page 186, MV monitor (cooling): Page 187 (operation level)

REt Automatic Display Return Time

Function

- In the operation level, adjustment level, bank setting level, PID setting level, or monitor/setting item level, the display automatically returns to the PV/SP if there are no key operations for the time set for this parameter.
- The automatic display return time is disabled when the parameter is set to OFF. (In that case, the display will not be automatically switched.)

Setting

Setting range	Unit	Default
OFF, 1 to 99	Second	oFF

A1Lt Alarm 1 Latch

Alarm 1 must be assigned, and the alarm 1 type must not be 0.

A2Lt Alarm 2 Latch

Alarm 2 must be assigned, and the alarm 2 type must not be 0 or 12.

A3Lt Alarm 3 Latch

Alarm 3 must be assigned, and the alarm 3 type must not be 0 or 12.

Function

- When this parameter is set to ON, the alarm function is held until one of the following conditions is satisfied.
  - a The power is cycled.
  - b The latch is cancelled by the PF Key.
    (PF Setting = LAT: Alarm Latch Cancel)
  - c The latch is cancelled by an event input.
    (Event Input Assignment 1 to 4 = LAT: Alarm Latch Cancel)

- The output is turned OFF when switching to the initial setting level, communications setting level, advanced function setting level, or calibration level.
- If an auxiliary output is set to close in alarm, the output is kept closed. If it is set to open in alarm, it is kept open.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	oFF

See

■ **Related Parameters**

Bank * alarm value 1 to 3 (bank setting level): Page 209, 210, 211

Bank * alarm value upper limit 1 to 3 (bank setting level): Page 210, 211, 212

Bank * alarm value lower limit 1 to 3 (bank setting level): Page 210, 211, 212

Alarm 1 to 3 type (initial setting level): Page 229 to 232

Standby sequence reset: Page 242, Auxiliary output * open in alarm: Page 243, HB ON/OFF: Page 244, Alarm 1 to 3 hysteresis: Page 231 (advanced function setting level)

Event input assignment 1 to 4 (initial setting level): Page 236

HB ON/OFF: Page 244, PF setting: Page 271 (advanced function setting level)

PRLt Move to Protect Level Time

Function

- This parameter sets the key pressing time required to move to the protect level from the operation level, the adjustment level, bank setting level, PID setting level, or monitor/setting item level.

Setting

Setting range	Unit	Default
1 to 30	Second	3

See

■ **Related Parameters**

Operation/adjustment protect, Initial setting/communications protect, Setting change protect (protect level): Page 170

SERo Input Error Output

Alarm 1 must be assigned, but not to a work bit output.

Function

Setting

- When this parameter is set to ON, the output assigned for alarm 1 turns ON for input errors.

  Note For details on input errors, refer to *Error Displays* on page 302.
- The alarm 1 output is an OR output between alarm 1, HB alarm/HS alarm, heater overcurrent alarm, and input error.
- Output is turned OFF when switching to the initial setting level, communications setting level, advanced function setting level, or calibration level.

Setting range	Default
oN: Enabled, oFF: Disabled	oFF

CJC Cold Junction Compensation Method

Input type must be thermocouple.

Function

- This parameter specifies whether cold junction compensation is to be performed internally by the Controller or to be performed externally when the input type setting is 5 to 23.
- The cold junction compensation external setting is enabled when the temperature difference is measured using two thermocouples.

Setting

Setting range	Default
oN: Internally, oFF: Externally	oN

See

■ **Related Parameters**

Input type (initial setting level): Page 222

RLRV MB Command Logic Switching

Communications must be supported.
CompoWay/F must be selected as the protocol.

Function

- This parameter switches the logic of the MB command (communications writing switch) for the SYSWAY communications protocol
- The MB command (communications writing switch) is the equivalent of the MB command (remote/local switch) of the E5□J.

Setting

- The setting indicated by the shaded cell indicates the default (same logic as E5□J).

Set value	Text data of MB command	
	0000	0001
OFF	Communications writing enabled (remote mode selection)	Communications writing disabled (local mode selection)
ON	Communications writing disabled (local mode selection)	Communications writing enabled (remote mode selection)

(Terms in parentheses () are the terms used on the E5□J.)

See

■ **Related Parameters**

Communications writing (adjustment level): Page 191

Protocol setting (communications setting level): Page 279

CoLR PV Change Color

Function

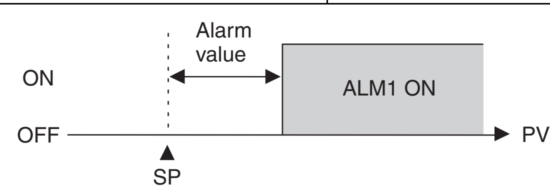
Use the PV color change function to change the color of the PV display (No. 1 display).

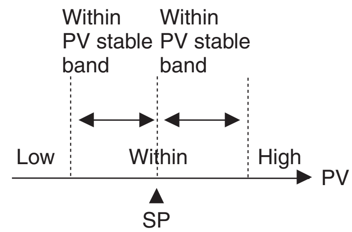
There are three display colors, orange, red, and green, and you can select from the following three modes and eight types.

- Constant: This mode displays orange, red, or green all the time.
- Linked to Alarm 1: This mode switches the PV display color from red to green when alarm 1 turns ON or from green to red when alarm 1 turns ON.
- Linked to PV stable band: This mode switches the PV display color between red outside the PV stable band and green within PV stable band, or between green outside the PV stable band and red within PV stable band. Set the PV stable band in the PV Stable Band parameter in the advanced function setting level.
- The default is REd (red).

The following table shows the display functions that can be set using the PV color change function.

Setting

Mode	Setting	Function	PV change color		Application example
Constant	ORG	Orange	Constant: Orange		To match the display color with other Controller models
	REd	Red	Constant: Red		To match the display color with other Controller models
	GRN	Green	Constant: Green		To match the display color with other Controller models
Linked to alarm 1					
			ALM1 OFF	ALM1 ON	Application example
	R-G	Red to Green	Red	Green	To display the PV reached signal
	G-R	Green to Red	Green	Red	To display error signals

Mode	Setting	Function	PV change color			Application example
Linked to PV stable band						
			Low	PV stable band	High	Application example
	R-G.R	Red to Green to Red	Red	Green	Red	To display stable status
	G-O.R	Green to Orange to Red	Green	Orange	Red	To display stable status
	O-G.R	Orange to Green to Red	Orange	Green	Red	To display stable status

See

■ **Related Parameters**

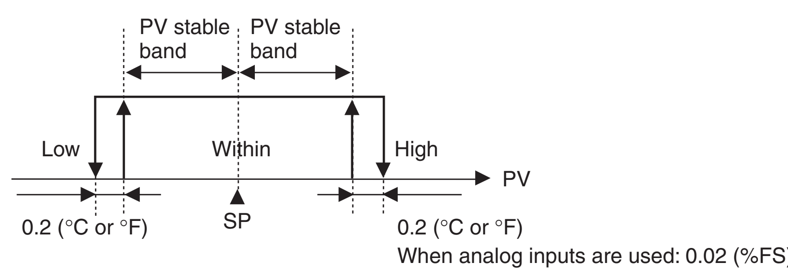
PV stable band (advanced function setting level): Page 252

PV-b PV Stable Band

Function

This parameter sets the PV stable band width within which the PV display color is changed.

- When the mode to link to the PV stable band is selected with the PV Change Color parameter, the PV display color will change according to whether the present value (PV) is lower than, within, or higher than the PV stable band, as shown in the following figure.
- There is a hysteresis of 0.2 (°C or °F).



Setting

Models	Setting range	Unit	Default
Controllers with Thermocouple/Resistance Thermometer Universal Inputs	0.1 to 999.9	°C or °F (See note.)	5.0
Controllers with Analog Inputs	0.01 to 99.99	%FS	5.00

Note Set "None" as the unit for Controllers with Analog Inputs.

See

■ **Related Parameters**

PV change color (advanced function setting level): Page 251

A1oN	**Alarm 1 ON Delay**	Alarm 1 must be assigned, and the alarm 1 type must not be 0, 12, or 13.
A2oN	**Alarm 2 ON Delay**	Alarm 2 must be assigned, and the alarm 2 type must not be 0, 12, or 13.
A3oN	**Alarm 3 ON Delay**	Alarm 3 must be assigned, and the alarm 3 type must not be 0, 12, or 13.

Function

Alarm 1, 2, or 3 outputs are prevented from turning ON until after the delay times set in these parameters have elapsed.

- Set the time for which the ON delay is to be enabled.
- To disable the ON delay, set 0.

Setting

Setting range	Unit	Default
0 to 999	Second	0

See

■ **Related Parameters**

Alarm 1 to 3 type (initial setting level): Pages 229 to 232

A1oF	**Alarm 1 OFF Delay**	Alarm 1 must be assigned, and the alarm 1 type must not be 0, 12, or 13.
A2oF	**Alarm 2 OFF Delay**	Alarm 2 must be assigned, and the alarm 2 type must not be 0, 12, or 13.
A3oF	**Alarm 3 OFF Delay**	Alarm 3 must be assigned, and the alarm 3 type must not be 0, 12, or 13.

Alarm 1, 2, or 3 outputs are prevented from turning OFF until after the delay times set in these parameters have elapsed.

- Set the time for which the OFF delay is to be enabled.
- To disable the OFF delay, set 0.

Function

Setting

Setting range	Unit	Default
0 to 999	Second	0

See

■ **Related Parameters**

Alarm 1 to 3 type (initial setting level): Pages 229 to 232

istp Input Shift Type

The input type must be for a temperature input.

Function

This parameter sets the shift method for a temperature input.

- When the input type is for a temperature input, set either a 1-point shift or a 2-point shift.

Setting

Setting range	Default
ins1: 1-point shift, ins2: 2-point shift	ins1

See

■ Related Parameters

Temperature input shift, Upper-limit temperature input shift value, Lower-limit temperature input shift value (adjustment level): Page 197

Input type (initial setting level): Page 222

mvse MV at Stop and Error Addition

The control must be set to 2-PID control.

Function

This parameter sets whether or not the MV at Stop and MV at PV Error parameters are to be displayed.

- Set whether or not the MV at Stop and MV at PV Error parameters are to be displayed.

Setting

Setting range	Default
on: Displayed, off: Not displayed	off

See

■ Related Parameters

MV at stop, MV at PV error (adjustment level): Page 202

amad Auto/Manual Select Addition

The control must be set to 2-PID control.

Function

- Set whether the Auto/Manual Switch parameter is to be displayed.

Setting

Setting range	Default
on: Displayed, off: Not displayed	on

Note For Controllers with a PF Key (E5AN/EN-H), the default is ON.

See

■ **Related Parameters**

Auto/manual switch (operation level): Page 176

RT **RT**

The control must be set to 2-PID control.
The input type must be set to temperature input.

Function

This parameter executes robust tuning (RT).

- When AT or ST is executed with RT selected, PID constants are automatically set which make it hard for control performance to degenerate even when control object characteristics are changed.
- Even when hunting occurs for PID constants when AT or ST is executed in normal mode, it is less likely to occur when AT or ST is executed in RT mode.

Setting

Setting range	Default
oN: RT function OFF, oFF: RT function ON	oFF

See

■ **Related Parameters**

AT execute/cancel (PID setting level): Page 190

PID * proportional band (PID setting level): Page 215

PID * integral time (PID setting level): Page 215

PID * derivative time (PID setting level): Page 215

PID ON/OFF (initial setting level): Page 226

ST (initial setting level): Page 226

HSU **HS Alarm Use**

Heater burnout, HS alarms, and heater overcurrent detection must be supported.

Alarm 1 must be assigned.

Function

- Set this parameter to use HS alarms.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	oN

HSL

HS Alarm Latch

Heater burnout, HS alarms, and heater overcurrent detection must be supported.
Alarm 1 must be assigned.
The HS Alarm parameter must be set to ON.

Function

- When this parameter is set to ON, the HS alarm is held until any of the following conditions is satisfied.
  - a The HS alarm current is set to 50.0 A.
  - b The power is cycled.
  - c The latch is cancelled by the PF Key.
    (PF Setting = LAT: Alarm Latch Cancel)
  - d The latch is cancelled by an event input.
    (Event Input Assignment 1 to 4 = LAT: Alarm Latch Cancel)
- Output is turned OFF when switching to the initial setting level, communications setting level, advanced function setting level, or calibration level.

Setting

Setting range	Default
ON: Enabled, OFF: Disabled	OFF

See

■ **Related Parameters**

HS alarm use (advanced function setting level): Page 255

Event input assignment 1 to 4 (initial setting level): Page 236

HB ON/OFF: Page 244, PF setting: Page 271 (advanced function setting level)

HSH

HS Alarm Hysteresis

Heater burnout and HS alarms must be supported.
Alarm 1 must be assigned.
The HS Alarm parameter must be set to ON.
The HS Alarm Latch parameter must be set to OFF.

Function

- This parameter sets the hysteresis for HS alarms.

Setting

Setting range	Unit	Default
0.1 to 50.0	A	0.1

See

■ **Related Parameters**

HS alarm use (advanced function setting level): Page 255

LbA — LBA Detection Time

Alarm 1 must be assigned.
The alarm type must be set to 12 (LBA).
ON/OFF control must be used.

Function

This parameter enables or disables the LBA function and sets the detection time interval.

- Set the time interval for detecting loop burnouts.
- To disable the LBA function, set 0.

Setting

Setting range	Unit	Default
0 to 9999	Second	0

See

■ **Related Parameters**

Alarm 1 type (initial setting level): Page 229
PID* LBA detection time (PID setting level): Page 217
LBA level: Page 257, LBA band: Page 258 (advanced function setting level)

LbAL — LBA Level

Alarm 1 must be assigned.
The alarm type must be set to 12 (LBA).
The LBA detection time must not be 0.
(See note.)

Function

- This parameter sets the LBA level.
- If the deviation between the SP and PV exceeds the LBA level, a loop burnout is detected.

Note For ON/OFF control, the LBA Detection Time parameter (advanced function setting level) must not be set to 0. For 2-PID control, the LBA Detection Time parameter must not be set to 0 for any of PID sets 1 to 8.

Setting

Models	Setting range	Unit	Default
Temperature input	0.1 to 3240.0	°C or °F	8.0
Analog Input	0.01 to 99.99	%FS	10.00

Note Set “None” as the unit for Controllers with Analog Inputs.

See

■ **Related Parameters**

Process value/Set point (operation level): Page 175
Alarm 1 type (initial setting level): Page 229
PID * LBA detection time (PID setting level): Page 217
LBA detection time, LBA band: Page 219 (advanced function setting level)

LbAb LBA Band

Alarm 1 must be assigned.
The alarm type must be set to 12 (LBA).
The LBA detection time must not be 0. (See note.)

Function

- This parameter sets the LBA band.
- If a control deviation greater than the LBA band is not reduced when the LBA level is exceeded, an loop burnout is detected.

Note For ON/OFF control, the LBA Detection Time parameter (advanced function setting level) must not be set to 0. For 2-PID control, the LBA Detection Time parameter must not be set to 0 for any of PID sets 1 to 8.

Setting

Models	Setting range	Unit	Default
Temperature input	0.0 to 3240.0	°C or °F	3.0
Analog input	0.00 to 99.99	%FS	0.20

See

■ **Related Parameters**

Process value/Set point (operation level): Page 175
Alarm 1 type (initial setting level): Page 229
LBA detection time, LBA level (advanced function setting level): Page 257

oUt 1 Control Output 1 Assignment

There must a transfer output, or if there is no transfer output, control output 1 must not be a linear output or if it is a linear output, the transfer output type must be set to OFF.

Function

Setting

- This parameter sets the function to be assigned to control output 1.

Setting range		Default
noNE:	No function is assigned to control output 1.	o
o:	Heating control output is output.	
C-o:	Cooling control output is output. (See note 1.)	
ALM1:	Alarm 1 is output. (See note 2.)	
ALM2:	Alarm 2 is output. (See note 2.)	
ALM3:	Alarm 3 is output. (See note 2.)	
P.ENd:	Program end is output. (See notes 2 and 3.)	
RALM:	Control output ON/OFF count alarm (See note 2.)	
WR1:	Work bit 1 (See notes 2 and 4.)	
WR2:	Work bit 2 (See notes 2 and 4.)	
WR3:	Work bit 3 (See notes 2 and 4.)	
WR4:	Work bit 4 (See notes 2 and 4.)	
WR5:	Work bit 5 (See notes 2 and 4.)	
WR6:	Work bit 6 (See notes 2 and 4.)	
WR7:	Work bit 7 (See notes 2 and 4.)	
WR8:	Work bit 8 (See notes 2 and 4.)	

Note

(1) If C-o is assigned for standard control, a value equivalent to 0% is output.

(2) Can be selected for a relay output, voltage output (for driving SSR), or SSR output only.

(3) Can be selected when the Program Pattern parameter is set to OFF, but the function will be disabled.

(4) WR1 to WR8 are not displayed when the logic operation function is not used.

See

■ **Related Parameters**

Standard or heating/cooling: Page 226, Program pattern: Page 227, Transfer output type: Page 233 (initial setting level)

oUt2 Control Output 2 Assignment

There must a transfer output, or if there is no transfer output, control output 1 must be a linear output or control output 2 must not be a linear output. If control output 1 is not a linear output and control output 2 is a linear output, the transfer output type must be set to OFF.

Function

Setting

- This parameter sets the function to be assigned to control output 2.

Setting range		Default
NoNE:	No function is assigned to control output 2.	NoNE (See note 5.)
o:	Heating control output is output.	
C-o:	Cooling control output is output. (See note 1.)	
ALM1:	Alarm 1 is output. (See note 2.)	
ALM2:	Alarm 2 is output. (See note 2.)	
ALM3:	Alarm 3 is output. (See note 2.)	
P.ENd:	Program end is output. (See notes 2 and 3.)	
RALM:	Control output ON/OFF count alarm (See note 2.)	
WR1:	Work bit 1 (See notes 2 and 4.)	
WR2:	Work bit 2 (See notes 2 and 4.)	
WR3:	Work bit 3 (See notes 2 and 4.)	
WR4:	Work bit 4 (See notes 2 and 4.)	
WR5:	Work bit 5 (See notes 2 and 4.)	
WR6:	Work bit 6 (See notes 2 and 4.)	
WR7:	Work bit 7 (See notes 2 and 4.)	
WR8:	Work bit 8 (See notes 2 and 4.)	

Note

(1) If C-o is assigned for standard control, a value equivalent to 0% will be output.

(2) Can be selected for a relay output, voltage output (for driving SSR), or SSR output only.

(3) The setting will be ignored when the Program Pattern parameter is set to OFF.

(4) WR1 to WR8 are not displayed when the logic operation function is not used.

(5) If the Standard or Heating/Cooling parameter is set to heating/cooling control, control automatically switches to C-o.

See

■ Related Parameters

Standard or heating/cooling: Page 226, Program pattern: Page 227, (initial setting level)

SUb1 Auxiliary Output 1 Assignment

Auxiliary output 1 must be assigned.

Function

Setting

- This parameter sets the function to be assigned to auxiliary output 1.

Setting range		Default
NoNE:	No function is assigned to auxiliary output 1.	ALM1 (See note 3.)
o:	Heating control output is output.	
C-o:	Cooling control output is output. (See note 1.)	
ALM1:	Alarm 1 is output.	
ALM2:	Alarm 2 is output.	
ALM3:	Alarm 3 is output.	
P.ENd:	Program end is output. (See note 2.)	
RALM:	Control output ON/OFF count alarm	
WR1:	Work bit 1 (See note 4.)	
WR2:	Work bit 2 (See note 4.)	
WR3:	Work bit 3 (See note 4.)	
WR4:	Work bit 4 (See note 4.)	
WR5:	Work bit 5 (See note 4.)	
WR6:	Work bit 6 (See note 4.)	
WR7:	Work bit 7 (See note 4.)	
WR8:	Work bit 8 (See note 4.)	

Note

(1) If C-o is assigned for standard control, a value equivalent to 0% will be output.

(2) Can be selected when the Program Pattern parameter is set to OFF, but the function will be disabled.

(3) If a setting is changed when the Program Pattern parameter is not set to OFF, control automatically switches to P.ENd.

(4) WR1 to WR8 are not displayed when the logic operation function is not used.

See

■ **Related Parameters**

Program pattern (initial setting level): Page 227

SUb2 Auxiliary Output 2 Assignment

Auxiliary output 2 must be assigned.

Function

- This parameter sets the function to be assigned to auxiliary output 2.

Setting range	Default
NONE: No function is assigned to auxiliary output 2.	ALM2 (See note 3.)
O: Heating control output is output.	
C-O: Cooling control output is output. (See note 1.)	
ALM1: Alarm 1 is output.	
ALM2: Alarm 2 is output.	
ALM3: Alarm 3 is output.	
P.END: Program end is output. (See note 2.)	
RALM: Control output ON/OFF count alarm	
WR1: Work bit 1 (See note 4.)	
WR2: Work bit 2 (See note 4.)	
WR3: Work bit 3 (See note 4.)	
WR4: Work bit 4 (See note 4.)	
WR5: Work bit 5 (See note 4.)	
WR6: Work bit 6 (See note 4.)	
WR7: Work bit 7 (See note 4.)	
WR8: Work bit 8 (See note 4.)	

Note

(1) If C-O is assigned for standard control, a value equivalent to 0% will be output.

(2) Can be selected when the Program Pattern parameter is set to OFF, but the function will be disabled.

(3) If the Standard or Heating/Cooling parameter is set to heating/cooling control when there is no control output 2 (E5CN-H), control automatically switches to C-O.

(4) WR1 to WR8 are not displayed when the logic operation function is not used.

See

■ **Related Parameters**

Standard or heating/cooling: Page 226, Program pattern: Page 227, (initial setting level)

SUb3 Auxiliary Output 3 Assignment

Auxiliary output 3 must be assigned (E5AN-H and E5EN-H only).

Function

Setting

- This parameter sets the function to be assigned to Auxiliary output 3.

Setting range	Default
NoNE: No function is assigned to auxiliary output 3.	ALM3
o: Heating control output is output.	
C-o: Cooling control output is output. (See note 1.)	
ALM1: Alarm 1 is output.	
ALM2: Alarm 2 is output.	
ALM3: Alarm 3 is output.	
P.ENd: Program end is output. (See note 2.)	
RALM: Control output ON/Off count alarm	
WR1: Work bit 1 (See note 3.)	
WR2: Work bit 2 (See note 3.)	
WR3: Work bit 3 (See note 3.)	
WR4: Work bit 4 (See note 3.)	
WR5: Work bit 5 (See note 3.)	
WR6: Work bit 6 (See note 3.)	
WR7: Work bit 7 (See note 3.)	
WR8: Work bit 8 (See note 3.)	

Note

(1) If C-o is assigned for standard control, a value equivalent to 0% will be output.

(2) Can be selected when the Program Pattern parameter is set to OFF, but the function will be disabled.

(3) WR1 to WR8 are not displayed when the logic operation function is not used.

See

■ Related Parameters

Standard or heating/cooling: Page 226, Program pattern: Page 227, (initial setting level)

CSEL Character Select

Function

Setting

- This parameter switches the characters to be displayed.
  The following two types of characters can be displayed.
  11-segment display
  7-segment display

Setting range	Default
oN: 11-segment display, oFF: 7-segment display	oN

When set to oN, an 11-segment display is used.

t-U Soak Time Unit

The Program Pattern parameter must not be set to OFF.

Function

- Set the soak time unit for the simple program function.

Setting

Setting range	Default
M: Minutes, H: Hours	M

See

■ Related Parameters

Program start, Soak time remain (operation level): Page 182

Bank * soak time, Bank * wait band (bank setting level): Page 213

Program pattern (initial setting level): Page 227

ALSP Alarm SP Selection

Alarm 1, 2, and 3 functions must be assigned.
The SP Ramp Set Value parameter must not be set to OFF.

The ST parameter must be set to OFF.

The alarm type must be set to 1, 2, 3, 4, 5, 6, or 7.

This parameter sets whether the set point that triggers a deviation alarm during SP ramp operation is to be the ramp SP or target SP.

Function

- Set whether the set point that triggers a deviation alarm is the ramp SP or target SP.

Setting

Setting range	Default
SP-M: Ramp SP, SP: SP	SP-M

See

■ Related Parameters

Bank * SP ramp set value (bank setting level): Page 209
ST (initial setting level): Page 226

RSPU Remote SP Enable

The ST parameter must be set to OFF.

Function

- When this parameter is set to ON, you can switch between a remote SP and local SP (by specifying one or the other in the SP Mode parameter). The Set Point During SP Ramp parameter is always enabled.

- When this parameter is set to OFF, only the local SP can be used. In addition, the Set Point During SP Ramp parameter is enabled only when the SP ramp function is set to ON.

Setting

Setting range	Default
ON: Enabled, OFF: Disabled	oFF

See

■ **Related Parameters**

Set point during SP ramp (operation level): Page 178

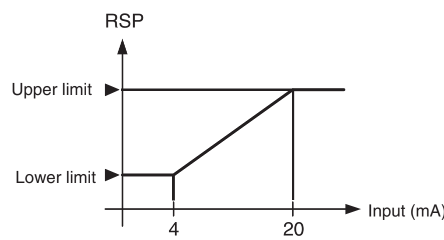
SP mode (adjustment level): Page 191

RSPH Remote SP Upper Limit
RSPL Remote SP Lower Limit

The ST parameter must be set to OFF. The Remote SP Enable parameter must be set to ON.

Function

- This parameter sets the upper and lower limits for a remote SP. An upper limit of 20 mA and a lower limit of 4 mA are supported. Set the upper limit in the Remote SP Upper Limit parameter, and set the lower limit in the Remote SP Lower limit parameter.



- When the SP Upper Limit or SP Lower Limit parameter setting is changed, the remote SP upper or lower limit is forcibly changed to that setting.

Setting

Setting	Setting range	Unit	Default
Remote SP Upper Limit	SP lower limit to SP upper limit	EU	1300.0
Remote SP Lower Limit	SP lower limit to SP upper limit	EU	–200.0

See

■ **Related Parameters**

Decimal point (initial setting level): Page 224

SP upper limit, SP lower limit (initial setting level): Page 225

Remote SP enable (advanced function setting level): Page 264

SPtR

SP Tracking

The ST parameter must be set to OFF.

The Remote SP Enable parameter must be set to OFF.

Function

- This parameter specifies the operation for when the mode is changed from Remote SP Mode to Local SP Mode.
- When this parameter is set to ON, Local SP Mode inherits the remote SP.
- When this parameter is set to OFF, the local SP is not affected by the remote SP.

Setting

Setting range	Default
ON: Enabled, OFF: Disabled	oFF

See

■ **Related Parameters**

Set point during SP ramp (operation level): Page 178

SP mode (adjustment level): Page 191

RSEo

Remote SP Input Error Output

The ST parameter must be set to OFF.

The Remote SP Enable parameter must be set to ON.

Alarm 1 must be assigned, but not to a work bit output.

Function

- When this parameter is set to ON, the output to which alarm 1 is assigned turns ON when a remote SP input error occurs.

  Note For details on input errors, refer to *4-23 Using a Remote SP* Function.
- The output is an OR output between alarm 1, the heater burnout/HS/heater overcurrent alarm, the input error, and the RSP input error status.
- The output turns OFF when switching to the initial setting level, advanced function setting level, communications setting level, or calibration level.

Setting

Setting range	Default
ON: Enabled, OFF: Disabled	oFF

See

■ **Related Parameters**

Remote SP upper limit, Remote SP lower limit (advanced function setting level): Page 265

SP mode (adjustment level): Page 191

PIDC
PIDH

PID Set Automatic Selection Data
PID Set Automatic Selection Hysteresis

The control must be set to 2-PID control.

Function

- This parameter provides the data for automatic selection of the PID set.
- The PID set number to be used is automatically selected according to the data set in the PID Set Automatic Selection Data parameter. The selection range is specified in the PID Set Automatic Selection Range Upper Limit parameter.
- The PID Set Automatic Selection Hysteresis parameter is used to set the hysteresis to prevent chattering when the PID set is changed.

Setting

Parameter	Setting range	Unit	Default
PID Set Automatic Selection Data	PV: Process value DV: Deviation SP: Set point	---	PV
PID Set Automatic Selection Hysteresis	0.10 to 99.99	%FS	0.50

See

■ **Related Parameters**

PID set automatic selection range upper limit (PID setting level): Page 267

Bank * PID set No. (bank setting level): Page 208

P-DB

PV Dead Band

Position-proportional control must be supported.

Function

- For position-proportional models, control is executed with the process value equal to the set point when the process value is within the PV dead band.
- This function prevents unnecessary outputs when the process value approaches the set point.

Setting

Setting range	Unit	Default
0 to 32400	EU	0.0

See

■ **Related Parameters**

Closed/floating (initial setting level): Page 237

Motor calibration (initial setting level): Page 238

Travel time (initial setting level): Page 238

Position proportional dead band (adjustment level): Page 205

Open/close hysteresis (adjustment level): Page 205

MANL

Manual MV Limit Enable

The control must be set to 2-PID control.

Close control (position-proportional models) must be used.

Function

This parameter sets whether the MV Upper Limit and MV Lower Limit parameters are to be enabled for manual MV in manual mode.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	OFF

See

■ **Related Parameters**

PID * MV upper limit, PID * MV lower limit (PID setting level): Page 215

PMVd

Direct Setting of Position Proportional MV

Close control (position-proportional models) must be used.

Function

- When this parameter is set to ON, valve opening can be specified in the MV at Stop, MV at PV Error, and Manual MV Limit Enable parameters.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	OFF

See

■ **Related Parameters**

MV at stop (adjustment level): Page 202

MV at PV error (adjustment level): Page 202

Manual MV (manual control level): Page 219

PVRP

PV Rate of Change Calculation Period

Alarms 1, 2, and 3 must be assigned.
The alarm type must be set to 13.

Function

- The change width can be found for PV input values in any set period. Differences with previous values in each set period are calculated, and an alarm is output if the results exceed the alarm value.
- The PV rate of change calculation period can be set in units of 60 ms (sampling period).

Setting

Setting range	Unit	Default
1 to 999	Sampling period	17 (= 17 × 60 ms = 1020 ms)

See

■ **Related Parameters**

Process value, Process value/set point (operation level): Page 175

Alarm 1 to 3 type, (Initial setting level): Pages 229, 231, 232.

CSCA

Automatic Cooling Coefficient Adjustment

The control must be set to heating/cooling control and 2-PID control.

Function

- By setting the Automatic Cooling Coefficient Adjustment parameter to ON, autotuning can be executed during heating/cooling control to automatically calculate the cooling coefficient at the same time as the PID parameters. If there is strong non-linear gain for the cooling characteristics, such as when cooling water boils for cooling control, it may not be possible to obtain the optimum cooling coefficient with this function, and control may take the form of oscillating waves. If that occurs, increase the proportional band or the cooling coefficient to improve control.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	OFF

See

■ **Related Parameters**

PID * cooling coefficient (PID setting level): Page 217 oCU

Heater Overcurrent Use

Heater burnout, HS alarms, and heater overcurrent detection must be supported.

Alarm 1 must be assigned.

Function

- Set this parameter to use the heater overcurrent alarm.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	ON

oCL

Heater Overcurrent Latch

Heater burnout, HS alarms, and heater overcurrent detection must be supported (two CTs).

Alarm 1 must be assigned.

Function

- When this parameter is set to ON, the HS alarm is held until any of the following conditions is satisfied.
  - a Heater overcurrent detection is set to 50.0 A.
  - b The power is cycled.
  - c The latch is cancelled by the PF Key.
    (PF Setting = LAT: Alarm Latch Cancel)
  - d The latch is cancelled by an event input.
    (Event Input Assignment 1 to 4 = LAT: Alarm Latch Cancel)
- Output is turned OFF when switching to the initial setting level, communications setting level, advanced function setting level, or calibration level.

Setting

Setting range	Default
oN: Enabled, oFF: Disabled	OFF

See

■ **Related Parameters**

Heater overcurrent detection 1, Heater overcurrent detection 2 (adjustment level): Pages 193, 194

Heater overcurrent use (advanced function setting level): Page 270

Heater overcurrent hysteresis (advanced function setting level): Page 271

Event input assignment 1 to 4 (initial setting level): Page 236

HB ON/OFF: Page 244, PF setting: Page 271 (advanced function setting level) oCH

Heater Overcurrent Hysteresis

Heater burnout, HS alarms, and heater overcurrent detection must be supported, and alarm 1 must be assigned. The Heater Overcurrent Use parameter must be set to ON, and the Heater Overcurrent Latch parameter must be set to OFF.

Function

- This parameter sets the hysteresis for heater overcurrent detection.

Setting

Setting range	Unit	Default
0.1 to 50.0	A	0.1

See

■ **Related Parameters**

Heater overcurrent use (advanced function setting level): Page 270

PF

PF Setting

The PF Key must be supported (E5AN/EN-H).

Function

- This parameter sets the function of the PF Key.

Setting

The default setting is A-M (Auto/Manual).

Set value	Setting	Function
OFF: oFF	Disabled	Does not operate as a function key.
RUN: RUN	RUN	Specifies RUN status.
STOP: StoP	STOP	Specifies STOP status.
R-S: R-S	Reversing RUN/STOP operation	Specifies reversing RUN/STOP operation status.
AT-2: At-2	100%AT Execute/Cancel	Specifies reversing 100% AT Execute/ Cancel status. (See note 1.)
AT-1: At-1	40%AT Execute/Cancel	Specifies reversing 40% AT Execute/ Cancel status. (See notes 1 and 2.)
LAT: LAt	Alarm Latch Cancel	Specifies canceling alarm latches. (See note 3.)
A-M: A-M	Auto/Manual	Specifies reversing Auto/Manual status (See note 4.)
PFDP: PFdP	Monitor/Setting Item	Specifies the monitor/setting item display. Select the monitor/setting item using the Monitor/Setting Item 1 to 5 parameters (advanced function setting level).
BANK: bANK	Bank No.	Specifies switching to the bank number + 1.

Note (1) When AT cancel is specified, it means that AT is cancelled regardless of whether the AT currently being executed is 100% AT or 40% AT.

(2) The setting of this function will be ignored for heating/cooling control or position-proportional (floating) control.

(3) Alarms 1 to 3, heater burnout, HS alarms, and heater overcurrent latches are cancelled.

(4) For details on auto/manual operations using the PF Key, refer to *4-13 Performing Manual Control*.

See

■ **Related Parameters**

Monitor/setting item 1 to 5 (advanced function setting level): Page 272

PFd*

Monitor/Setting Item * (*: 1 to 5)

The PF Setting parameter must be set to PFDP.

Function

Setting

- Set the PF Key parameter to Monitor/Setting Item to enable using the function key to display monitor/setting items. The items that will be displayed are set using the Monitor/Setting Item 1 to 5 parameters. The settings are listed in the following table.

Set value	Setting	Remarks	
		Monitor/Setting	Symbol
0	Disabled		---
1	PV/SP/Bank No.	Can be set. (SP)	---
2	PV/SP/MV (See note.)	Can be set. (SP)	---
3	PV/SP/Soak time remain	Can be set. (SP)	---
4	Proportional band (P)	Can be set.	P
5	Integral time (I)	Can be set.	i
6	Derivative time (D)	Can be set.	d
7	Alarm value 1	Can be set.	AL-1
8	Alarm value upper limit 1	Can be set.	AL1H
9	Alarm value lower limit 1	Can be set.	AL1L
10	Alarm value 2	Can be set.	AL-2
11	Alarm value upper limit 2	Can be set.	AL2H
12	Alarm value lower limit 2	Can be set.	AL2L
13	Alarm value 3	Can be set.	AL-3
14	Alarm value upper limit 3	Can be set.	AL3H
15	Alarm value lower limit 3	Can be set.	AL3L
16	Bank No.	Can be set.	bANK

Note The MV for heating and cooling control is set in the MV Display Selection parameter.

See

■ **Related Parameters**

PF setting: Page 271, MV display selection: Page 273 (advanced function setting level)

SPdP PV/SP Display Screen Selection

The No. 3 display must be supported (E5AN/EN-H).

Function

- This parameter sets the PV/SP Screen No. 3 display and order of display.
- The default is 4.

Setting

Set value	Display contents
0	Only PV/SP is displayed (with no No. 3 display).
1	PV/SP/Bank No. and PV/SP/MV are displayed in order. (See note.)
2	PV/SP/MV and PV/SP/Bank No. are displayed in order. (See note.)
3	Only PV/SP/Bank No. is displayed.
4	PV/SP/MV is displayed (See note.)
5	PV/SP/Bank No. and PV/SP/Soak time remain are displayed in order.
6	PV/SP/MV and PV/SP/Soak time remain are displayed in order. (See note.)
7	Only PV/SP/Soak time remain is displayed.

Note The MV for heating and cooling control is set in the MV Display Selection parameter.

See

■ **Related Parameters**

Process value/set point (operation level): Page 175

MV display selection (advanced function setting level): Page 273

ōdSL MV Display Selection

The No. 3 display must be supported (E5AN/EN-H).

Heating and cooling control must be used.

The PV/SP Display Screen Selection parameter must be set to 1, 2, 4, or 6, or the Monitor/Setting Item 1 to 5 parameter must be set to 2.

Function

- This parameter selects the MV display for PV/SP/MV during heating and cooling control. Either heating MV or cooling MV can be selected.

Setting

Setting range	Default
ō: MV (heating) C-ō: MV (cooling)	ō

PV Decimal Point Display

PVdP

The input type must be set to temperature input.

Function

The display below the decimal point in the PV can be hidden for temperature inputs.

- The PV decimals below the decimal point can be hidden by setting the PV Decimal Point Display parameter to OFF. When this parameter is set to ON, the display below the decimal point will appear according to the input type setting.

Setting

Setting range	Default
oN: ON, oFF: OFF	ON

See

■ Related Parameters

Input type (initial setting level): Page 222

PV Status Display Function

PVSt

- The PV in the No. 1 display for the PV/SP, PV, or PV/Manual MV (Valve Opening) Screen is alternately displayed in 0.5-s cycles with the control and alarm status specified for the PV status display function.

Monitor

Monitor range	Default
oFF: No PV status display	oFF
MANU: MANU is alternately displayed during manual control.	
SToP: STOP is alternately displayed while operation is stopped.	
ALM1: ALM1 is alternately displayed during Alarm 1 status.	
ALM2: ALM2 is alternately displayed during Alarm 2 status.	
ALM3: ALM3 is alternately displayed during Alarm 3 status.	
ALM: ALM is alternately displayed when Alarm 1, 2, or 3 is set to ON.	
HA: HA is alternately displayed when a heater burnout alarm, HS alarm, or heater overcurrent alarm is ON.	

See

■ Related Parameters

Process value/set point, PV (operation level): Page 175

PV/MV (manual MV) (manual control level): Page 219

svst SV Status Display Function

Function

Monitor

- The SP, Blank, or Manual MV in the No. 2 display for the PV/SP, PV, or PV/Manual MV (Valve Opening) Screen is alternately displayed in 0.5-s cycles with the control and alarm status specified for the SV status display function.

Monitor range	Default
oFF: No SV status display	oFF
MANU: MANU is alternately displayed during manual control.	
SToP: STOP is alternately displayed while operation is stopped.	
ALM1: ALM1 is alternately displayed during Alarm 1 status.	
ALM2: ALM2 is alternately displayed during Alarm 2 status.	
ALM3: ALM3 is alternately displayed during Alarm 3 status.	
ALM: ALM is alternately displayed when Alarm 1, 2, or 3 is set to ON.	
HA: HA is alternately displayed when a heater burnout alarm, HS alarm, or heater overcurrent alarm is ON.	

See

■ **Related Parameters**

Process value/set point, PV (operation level): Page 175

PV/MV (manual MV) (manual control level): Page 219

d.REF Display Refresh Period

Function

Monitor

- This parameter delays the display refresh period for monitor values. Only display refreshing is delayed, and the refresh period for process values used in control is not changed.
- This function is disabled by setting the parameter to OFF.

Setting range	Unit	Default
OFF, 0.25, 0.5, 1.0	Second	0.25

RA 1M

Control Output 1 ON/OFF Count Monitor

Control output 1 must be supported.

A relay output, voltage output (for driving SSR), or SSR output must be used.

The Control Output 1 ON/OFF Count Alarm Set Value parameter must not be set to 0.

Function

- This parameter monitors the number of times that control output 1 is turned ON and OFF.
- This function is not displayed when the set value is 0, or when the control output is a linear output.

Monitor

Monitor range	Unit
0 to 9999	100 times

RA2M

Control Output 2 ON/OFF Count Monitor

Control output 2 must be supported.

Relay, voltage outputs (for driving SSR), or SSR output must be used.

The Control Output 2 ON/OFF Count Alarm Set Value parameter must not be set to 0.

Function

- This parameter monitors the number of times that control output 2 is turned ON and OFF.
- This function is not displayed when the set value is 0, or when the control output is a linear output.

Monitor

Monitor range	Unit
0 to 9999	100 times

RA1

Control Output 1 ON/OFF Count Alarm Set Value

Control output 1 must be supported.

Relay, voltage outputs (for driving SSR), or SSR output must be used.

Function

- An ON/OFF count alarm occurs when the ON/OFF counter exceeds the value set for this parameter.
- It is possible to assign ON/OFF count alarms to auxiliary outputs and to have them displayed on the screen.
- This function is disabled when the set value is 0.

Monitor

Setting range	Unit	Default
0 to 9999	100 times	0

See

■ Related Parameters

Control output 1 ON/OFF count monitor (advanced function setting level): Page 276

RA2

Control Output 2 ON/OFF Count Alarm Set Value

Control output 2 must be supported.

Relay, voltage outputs (for driving SSR), or SSR output must be used.

Function

- An ON/OFF count alarm occurs when the ON/OFF counter exceeds the value set for this parameter.
- It is possible to assign ON/OFF count alarms to auxiliary outputs and to have them displayed on the screen.
- This function is disabled when the set value is 0.

Monitor

Setting range	Unit	Default
0 to 9999	100 times	0

See

■ Related Parameters

Control output 2 ON/OFF count monitor (advanced function setting level): Page 276

RAC ON/OFF Counter Reset

Control outputs 1 and 2 must be supported.

Relay, or voltage outputs (for driving SSR), or SSR output must be used.

Function

- This parameter resets the ON/OFF counter for specified control outputs.

Setting

Setting range	Default
0: Disable the counter reset function. 1: Reset the control output 1 ON/OFF counter. 2: Reset the control output 2 ON/OFF counter.	0

Note After the counter has been reset, the set value will be automatically returned to 0.

See

■ **Related Parameters**

Control output 1 ON/OFF count monitor, Control output 2 ON/OFF count monitor (advanced function setting level): Page 276

CMOV Move to Calibration Level

Initial setting/communications protect must be 0.

Function

This parameter sets the password to move to the calibration level.

- Set the password to move to the calibration level. The password is 1201.
- Move to the calibration level either by pressing the Key or Key or by waiting for two seconds to elapse.

See

■ **Related Parameter**

Initial setting/communications protect (protect level): Page 170

FXFN Extended Function

Function

This parameter sets an extended function. (The Digital Controller must be manufactured in April 2015 or later (version 6.1 or higher).)

Setting

Setting range	Default
0: Disabled, 1: Enabled * Do not set any other value.	0

Set this parameter to *Enabled* only when you want to use the following special application of the Digital Controller.

Using the Digital Controller as a backup for the host system, setting the manual manipulated value when backup operation starts to 100%, and switching from manual mode to automatic mode

5-11 Communications Setting Level

PSEL	**Protocol Setting**	Communications must be supported.
U-NO	**Communications Unit No.**	
bPS	**Communications Baud Rate**	
LEN	**Communications Data Length**	CompoWay/F must be selected as the protocol.
SbIt	**Communications Stop Bits**	CompoWay/F must be selected as the protocol.
PRTY	**Communications Parity**	
SdWT	**Send Data Wait Time**	

- Each parameter is enabled when the power is reset.
- Match the communications specifications of the E5☐N-H and the host computer. If multiple devices are connected, ensure that the communications specifications for all devices in the system (except the Communications unit number) are the same.

Item	Symbol	Set values	Settings	Default
Protocol setting	PSEL	CWF, MOd	CompoWay/F (SYSWAY), Modbus	CWF
Communications Unit No.	U-NO	0 to 99	0 to 99	1
Communications baud rate	bPS	1.2, 2.4, 4.8, 9.6, 19.2, 38.4, or 57.6 (kbps)	1.2, 2.4, 4.8, 9.6, 19.2, 38.4, or 57.6 (kbps)	9.6
Communications data length	LEN	7 or 8 bits	7 or 8 bits	7
Stop bits	SbIt	1 or 2 bits	1 or 2 bits	2
Communications parity	PRTY	NONE, EVEN, Odd	None, Even, Odd	EVEN
Send data wait time	SdWT	0 to 99	0 to 99 (ms)	20

See

■ **Related Parameter**

Communications writing (adjustment level): Page 191

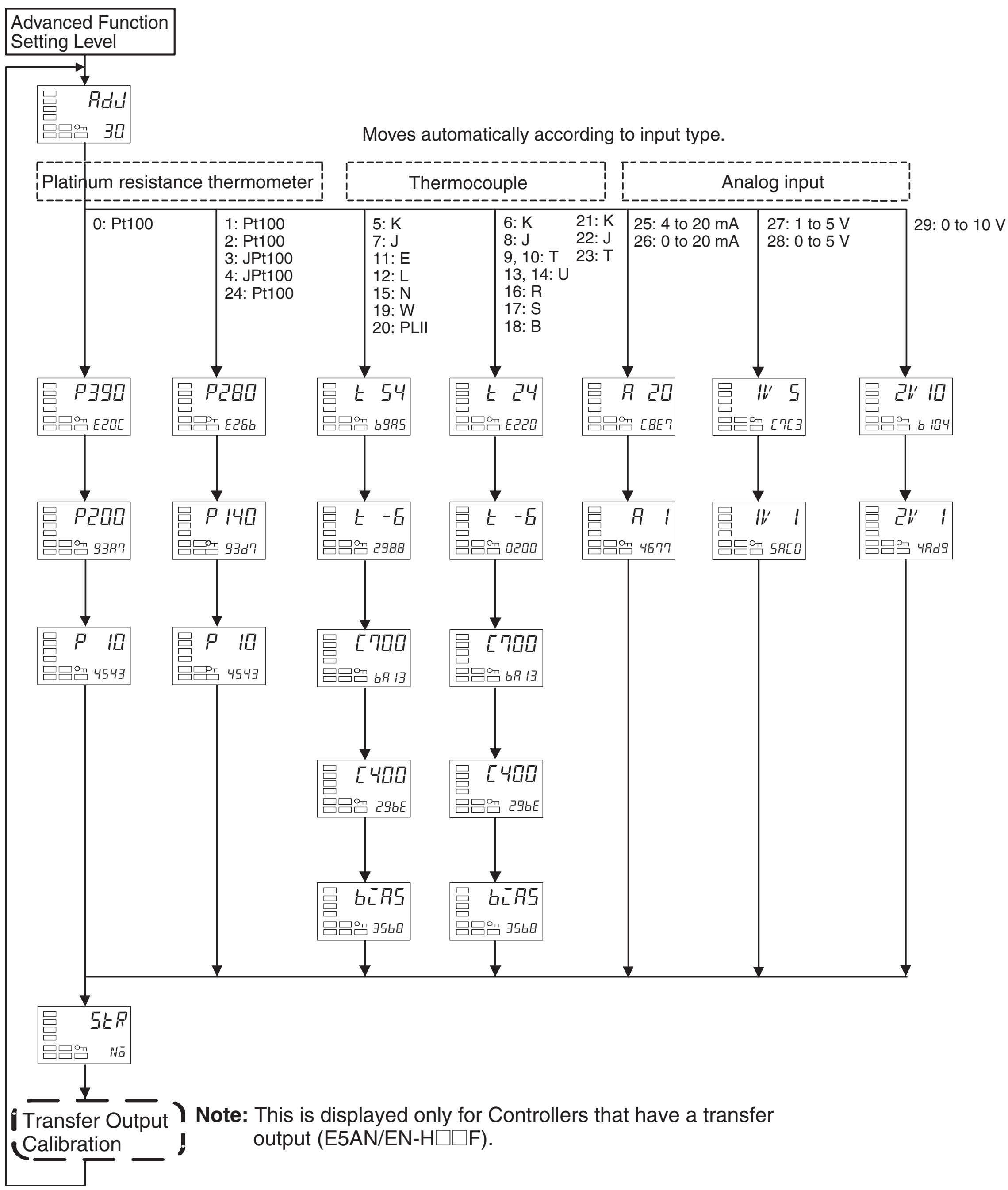
SECTION 6
CALIBRATION

This section describes how the user can calibrate the E5CN-H Digital Controllers.

6-1 Parameter Structure

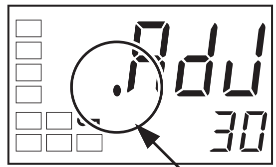
- To execute user calibration, enter the password "1201" at the Move to Calibration Level parameter in the advanced function setting level. The mode will be changed to the calibration mode, and AdJ will be displayed.
- The Move to Calibration Level parameter may not be displayed. If this happens, set the Initial/Communications Protect parameter in the protect level to 0 before moving to the advanced function setting level. (The default setting is 0.)
- The calibration mode is ended by turning the power OFF.
- The parameter calibrations in the calibration mode are structured as shown below.

Controllers with Thermocouple/Resistance Thermometer Universal Inputs



Note: This is displayed only for Controllers that have a transfer output (E5AN/EN-H☐☐F).

When calibration has been performed after purchase, the user calibration information shown in the following illustration will be displayed when moving to the calibration level.



6-2 User Calibration

The E5□N-H is correctly calibrated before it is shipped from the factory, and normally need not be calibrated by the user.

If, however, it must be calibrated by the user, use the parameters for calibrating temperature input and analog input. OMRON, however, cannot ensure the results of calibration by the user. Also, calibration data is overwritten with the latest calibration results. The default calibration settings cannot be restored after user calibration. Perform user calibration with care.

6-2-1 Calibrating Inputs

The input type selected in the parameter is used for calibration. The input types are as follows:

Controllers with Thermocouple, Resistance Thermometer, Analog Universal Inputs

- Thermocouple: 19 types
- Analog input: 5 types
- Platinum resistance thermometer: 6 types

6-2-2 Registering Calibration Data

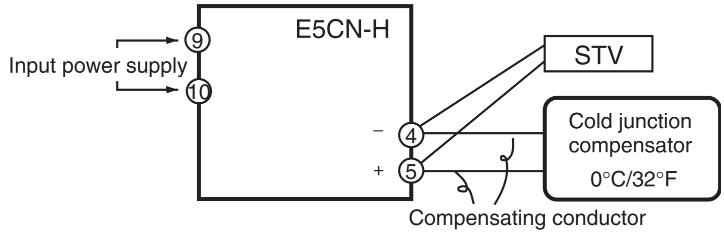
The new calibration data for each item is temporarily registered. It can be officially registered as calibration data only when all items have been calibrated to new values. Therefore, be sure to temporarily register all items when you perform the calibration. When the data is registered, it is also recorded that user calibration has been performed.

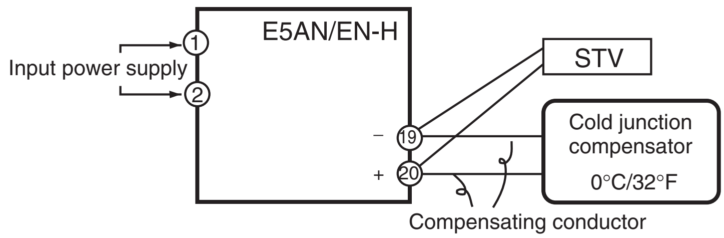
Prepare separate measuring devices and equipment for calibration. For details on how to handle measuring devices and equipment, refer to the respective instruction manuals.

6-3 Thermocouple Calibration (Thermocouple/Resistance Thermometer Input)

- Calibrate according to the type of thermocouple: thermocouple 1 group (input types 5, 7, 11, 12, 15, 19, 20) and thermocouple 2 group (input types 6, 8, 9, 10, 13, 14, 16, 17, 18, 21, 22, 23).
- When calibrating, do not cover the bottom of the Controller. Also, do not touch input terminals/pins (terminals 4 and 5 on the E5CN-H, and pins 19 and 20 on the E5AN/EN-H) or compensating conductors.

6-3-1 Preparations

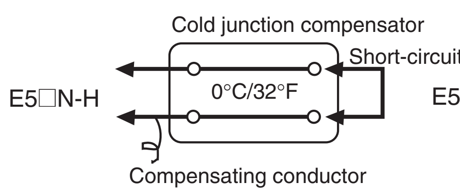


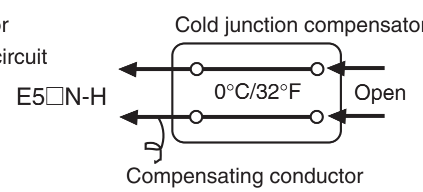


- Set the cold junction compensator designed for compensation of internal thermocouples to 0°C. Make sure that internal thermocouples are disabled (i.e., that tips are open).
- In the above figure, STV indicates a standard DC current/voltage source.
- Use the compensating conductor designed for the selected thermocouple. When thermocouples R, S, E, B, W, or PLII is used, the cold junction compensator and the compensating conductor can be substituted with the cold junction compensator and the compensating conductor for thermocouple K.

■ Connecting the Cold Junction Compensator

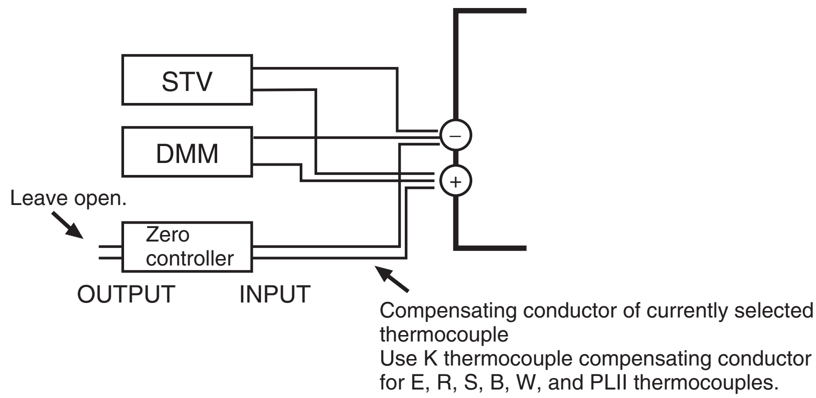
Correct process values cannot be obtained if you touch the contact ends of the compensating conductor during calibration of a thermocouple. Accordingly, short-circuit (enable) or open (disable) the tip of the thermocouple inside the cold junction compensator as shown in the figure below to create a contact or non-contact state for the cold junction compensator.



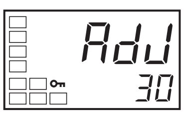


In this example, calibration is shown for a Controller with a thermocouple set as the input type.

1,2,3...
1. Connect the power supply.
2. Connect a standard DC current/voltage source (STV), precision digital multimeter (DMM), and contact junction compensator (e.g., a zero controller as in the figure) to the thermocouple input terminals, as shown in the figure below.

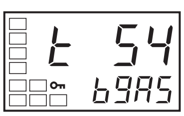


3. Turn the power ON.

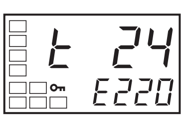


4. Move to the calibration level.
   This starts the 30-minute aging timer. This timer provides an approximate timer for aging. After 30 minutes have elapsed, the No. 2 display changes to 0. You can advance to the next step in this procedure even if 0 is not displayed.

Input types 5, 7, 11, 12, 15, 19, 20:

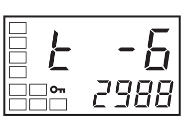


Input types 6, 8, 9, 10, 13, 14, 16, 17, 18, 21, 22, 23:

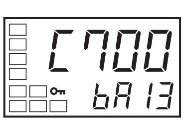


5. When the Key is pressed, the status changes as shown to the left.
   The No. 2 display at this time shows the currently entered count value in hexadecimal. Set the STV as follows:
   - Input types 5, 7, 11, 12, 15, 19, 20: Set to 54 mV.
   - Input types 6, 8, 9, 10, 13, 14, 16, 17, 18, 21, 22, 23:
     Set to 24 mV.

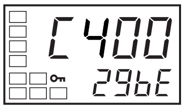
   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



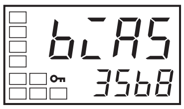
6. When the Key is pressed, the status changes as shown to the left.
   Set the STV to –6 mV.
   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



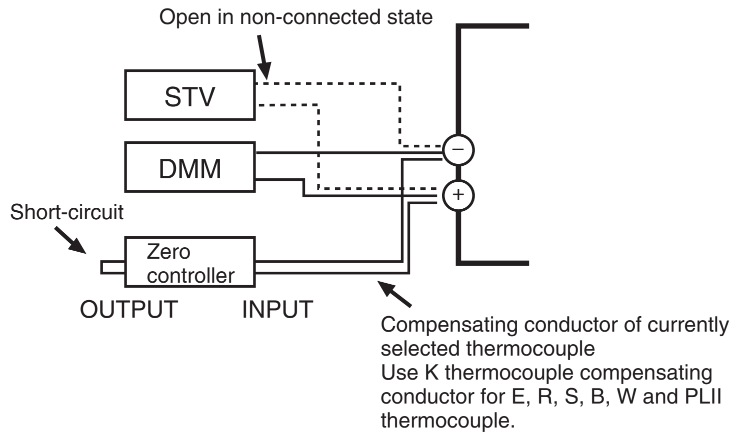
7. Press the Key. The display changes as shown on the left. Set the STV to 700 mV.
   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



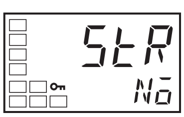
8. Press the Key. The display changes as shown on the left.
   Set the STV to 400 mV.
   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



9. When the Key is pressed, the status changes as shown to the left.
10. Change the wiring as follows:



   Disconnect the STV to enable the thermocouple of the cold junction compensator. When doing this, be sure to disconnect the wiring on the STV side.
11. Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.



12. When the Key is pressed, the status changes as shown to the left.
   The data to be temporarily registered is not displayed if it is not complete.
   Press the Key. The No. 2 display changes to YES. Release the key and wait two seconds or press the Key. This stores the temporarily registered calibration data to EEPROM. To cancel the saving of temporarily registered calibration data to EEPROM, press the Key (while No is displayed in the No. 2 display) without pressing the Key.
13. The calibration mode is ended by turning the power OFF.
   For Controllers that have a transfer output (E5AN/EN-H□□F), transfer output calibration continues to be performed. For details on the settings, refer to *6-6 Calibrating the Transfer Output* on page 290.

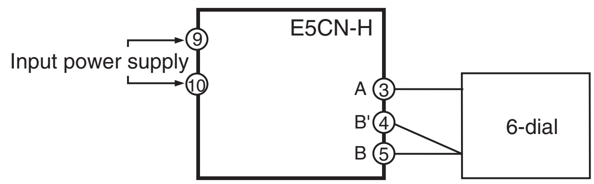
6-4 Platinum Resistance Thermometer Calibration (Thermocouple/Resistance Thermometer Input)

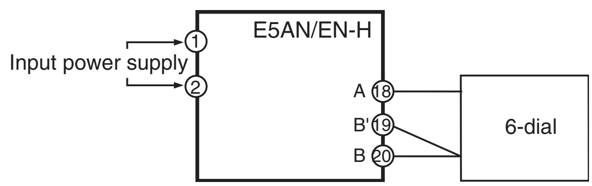
In this example, calibration is shown for Controller with a resistance thermometer set as the input type.

Use connecting wires of the same thickness.

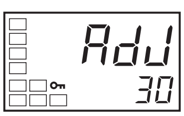
1,2,3... 1. Connect the power supply.

2. Connect a precision resistance box (called a “6-dial” in this manual) to the platinum resistance thermometer input terminals, as shown in the following diagram.



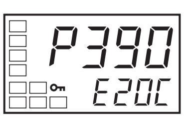


3. Turn the power ON.

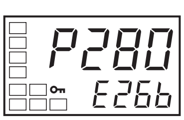


4. Move to the calibration level.
This starts the 30-minute aging timer. This timer provides an approximate timer for aging. After 30 minutes have elapsed, the No. 2 display changes to 0. You can advance to the next step in this procedure even if 0 is not displayed.

Input type 0:



Input types 1, 2, 3, 4, 24:

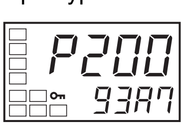


5. Execute calibration for the main input.
Press the Key to display the count value for each input type.
The No. 2 display at this time shows the currently entered count value in hexadecimal. Set the 6-dial as follows:

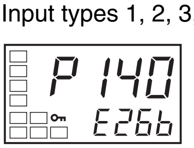
- Input type 0: 390 Ω
- Input type 1, 2, 3, 4 or 24: 280 Ω

Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.

Input type 0:



Input types 1, 2, 3, 4, 24:



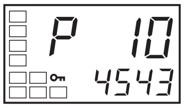
Press the Key to display the count value for each input type.

The No. 2 display at this time shows the currently entered count value in hexadecimal. Set the 6-dial as follows:

- Input type 0: 200 Ω
- Input type 1, 2, 3, 4 or 24: 140 Ω

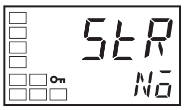
Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.

If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



6. When the Key is pressed, the status changes as shown to the left. Set the 6-dial to 10 Ω.

   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



7. When the Key is pressed, the status changes as shown to the left. The data to be temporarily registered is not displayed if it is not complete. Press the Key. The No. 2 display changes to YES. Release the key and wait two seconds or press the Key. This stores the temporarily registered calibration data to EEPROM.
   To cancel the saving of temporarily registered calibration data to EEPROM, press the Key (while No is displayed in the No. 2 display) without pressing the Key.
8. The calibration mode is quit by turning the power OFF.

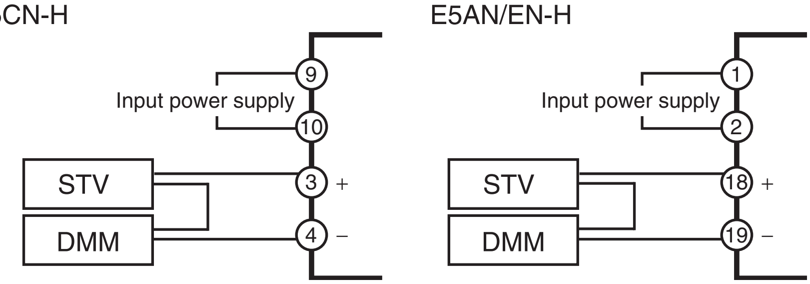
   For Controllers that have a transfer output (E5AN/EN-H☐☐F), transfer output calibration continues to be performed. For details on the settings, refer to *6-6 Calibrating the Transfer Output* on page 290.

6-5 Calibrating Analog Input (Analog Input)

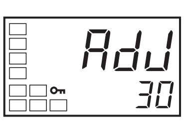
6-5-1 Calibrating a Current Input

In this example, calibration is shown for a Controller with a current input set as the input type.

1,2,3...
1. Connect the power supply.
2. Connect an STV and DMM to the current input terminals, as shown in the following diagram.



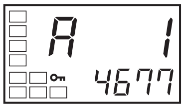
3. Turn the power ON.



4. Move to the calibration level.
   This starts the 30-minute aging timer. This timer provides an approximate timer for aging. After 30 minutes have elapsed, the No. 2 display changes to 0. You can advance to the next step in this procedure even if 0 is not displayed.

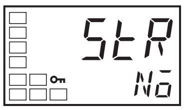
5. When the Key is pressed, the status changes as shown to the left. The No. 2 display at this time shows the currently entered count value in hexadecimal. Set the STV to 20 mA.

   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



6. When the Key is pressed, the status changes as shown to the left. Set the STV to 1 mA.

   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.



7. When the Key is pressed, the status changes as shown to the left. The data to be temporarily registered is not displayed if it is not complete. Press the Key. The No. 2 display changes to YES. Release the key and wait two seconds or press the Key. This stores the temporarily registered calibration data to EEPROM.
   To cancel the saving of temporarily registered calibration data to EEPROM, press the Key (while No is displayed in the No. 2 display) without pressing the Key.
8. The calibration mode is ended by turning the power OFF.

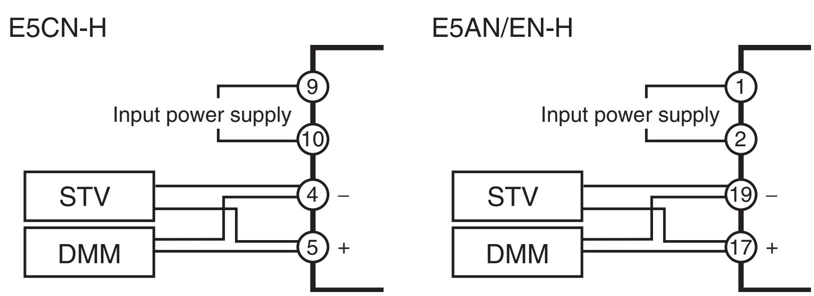
   For Controllers that have a transfer output (E5AN/EN-H☐☐F), transfer output calibration continues to be performed. For details on the settings, refer to *6-6 Calibrating the Transfer Output* on page 290.

6-5-2 Calibrating a Voltage Input

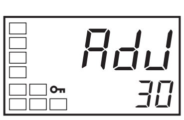
In this example, calibration is shown for a Controller with a voltage input set as the input type.

1,2,3...

1. Connect the power supply.
2. Connect an STV and DMM to the voltage input terminals, as shown in the following diagram.

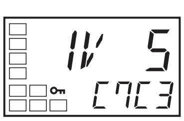


3. Turn the power ON.

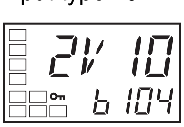


4. Move to the calibration level.
   This starts the 30-minute aging timer. This timer provides an approximate timer for aging. After 30 minutes have elapsed, the No. 2 display changes to 0. You can advance to the next step in this procedure even if 0 is not displayed.

Input type 27 or 28:



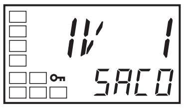
Input type 29:



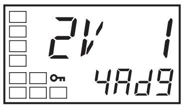
5. When the Key is pressed, the status changes as shown to the left. The No. 2 display at this time shows the currently entered count value in hexadecimal. Set the STV as follows:
   - Input type 27 or 28: 5 V
   - Input type 29: 10 V

   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.

Input type 27 or 28:

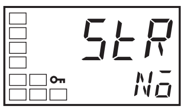


Input type 29:



6. When the Key is pressed, the status changes as shown to the left. Set the STV to 1 V.

   Allow the count value on the No. 2 display to fully stabilize, then press the Key to temporarily register the calibration settings.
   If this count value is outside of the specified range, the No. 2 display will flash and the count value will not be temporarily registered.

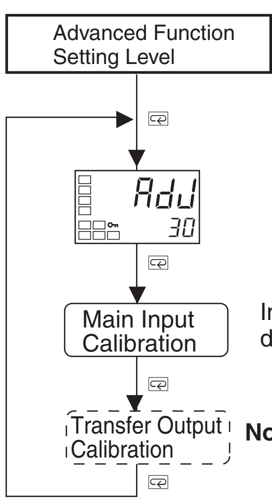


7. When the Key is pressed, the status changes as shown to the left. The data to be temporarily registered is not displayed if it is not complete. Press the Key. The No. 2 display changes to YES. Release the key and wait two seconds or press the Key. This stores the temporarily registered calibration data to EEPROM.
   To cancel the saving of temporarily registered calibration data to EEPROM, press the Key (while No is displayed in the No. 2 display) without pressing the Key.
8. The calibration mode is ended by turning the power OFF.

   For Controllers that have a transfer output (E5AN/EN-H☐☐F), transfer output calibration continues to be performed. For details on the settings, refer to *6-6 Calibrating the Transfer Output* on page 290.

6-6 Calibrating the Transfer Output

For Controllers that have a transfer output (E5☐N-H☐☐F), the Transfer Output Calibration Screen will be displayed after input calibration has been completed.

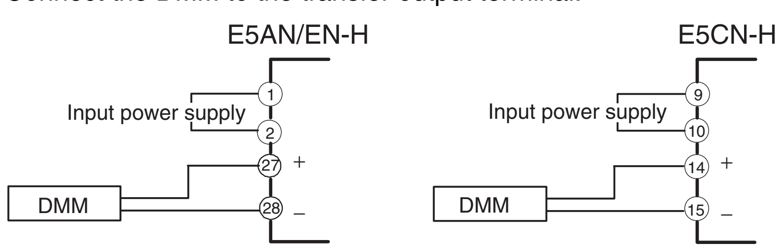


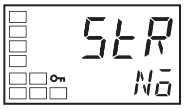
Input calibration display

Note: This is displayed only for Controllers that have a transfer output (E5AN/EN-H☐☐F).

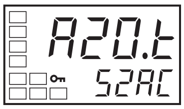
Use the following procedure for calibration.

1. Connect the DMM to the transfer output terminal.

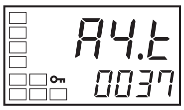




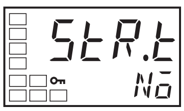
2. Press the Key to switch to the Transfer Output Screen.



3. The 20 mA Calibration Screen will be displayed. Use the and Keys to adjust the DMM monitor value to 20 mA, and then press the Key. The contents of the calibration will be temporarily registered.



4. The 4 mA Calibration Screen will be displayed. Use the and Keys to adjust the DMM monitor value to 4 mA, and then press the Key. The contents of the calibration will be temporarily registered.



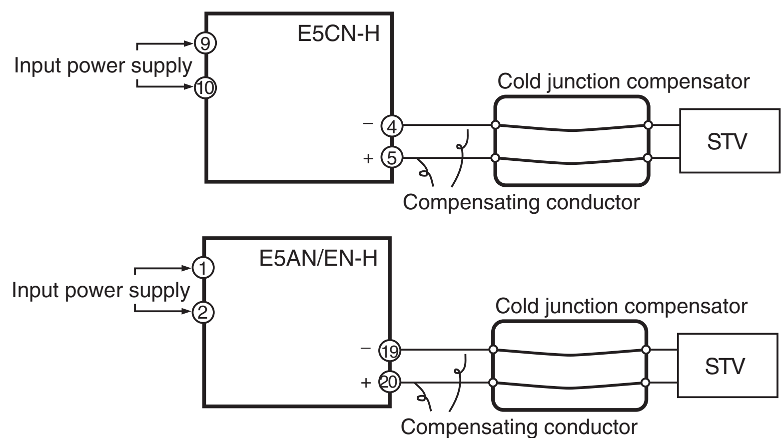
5. Press the Key. The No. 2 display changes to YES. Release the key and wait two seconds or press the Key. This stores the temporarily registered calibration data to EEPROM.
   To cancel the saving of temporarily registered calibration data to EEPROM, press the Key (while No is displayed in the No. 2 display) without pressing the Key.
6. The calibration mode is quit by turning the power OFF.

6-7 Checking Indication Accuracy

- After calibrating the input, be sure to check the indication accuracy to make sure that the calibration has been executed correctly.
- Operate the E5□N-H in the process value/set point monitor mode.
- Check the indication accuracy at the following three values: upper limit, lower limit, and mid-point.

6-7-1 Thermocouple

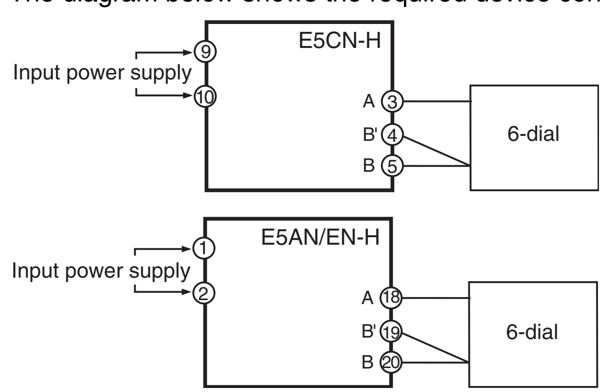
- Preparations
  The diagram below shows the required device connections. Make sure that the E5CN/AN/EN-H and cold junction compensator are connected by a compensating conductor for the thermocouple that is to be used during actual operation.



- Operation
  Make sure that the cold junction compensator is at 0°C, and set the STV output to the voltage equivalent of the starting power of the check value.
  The cold junction compensator and compensation conductor are not required when an external cold junction compensation method is used.

6-7-2 Platinum Resistance Thermometer

- Preparations
  The diagram below shows the required device connections.

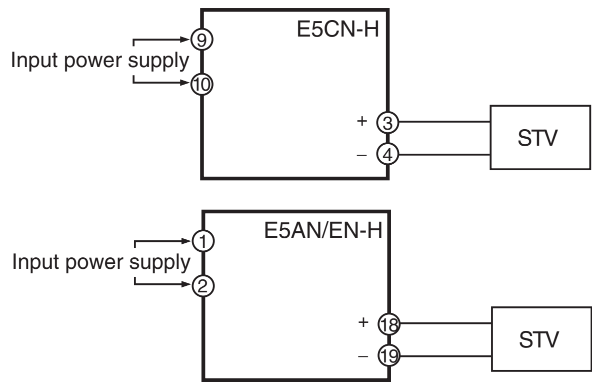


- Operation
  Set the 6-dial to the resistance equivalent to the check value.

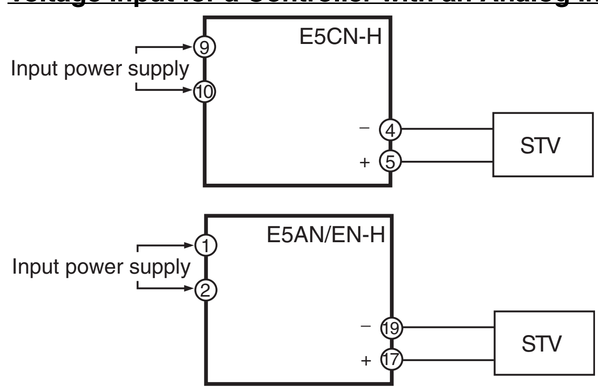
6-7-3 Analog Input

- Preparations
  The diagram below shows the required device connections.
  (The connection terminals depend on the model and input type.)

Current Input for a Controller with an Analog Input



Voltage Input for a Controller with an Analog Input



- Operation
  Set the STV output to the voltage or current equivalent to the check value.

Appendix

Specifications

Ratings

Supply voltage		100 to 240 VAC, 50/60 Hz	24 VAC, 50/60 Hz/24 VDC
Operating voltage range		85% to 110% of rated supply voltage	
Power consumption	E5CN-H	8.5 VA	5.5 VA/3.5 W
	E5AN-H	12 VA	8.5 VA/5.5 W
	E5EN-H	12 VA	8.5 VA/5.5 W
Sensor input (See note 1.)		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, PLII Platinum resistance thermometer: Pt100, JPt100	
		Controllers with Analog (See note 2.) Current input: 4 to 20 mA, 0 to 20 mA (Input impedance: 150 Ω max.) Voltage input: 1 to 5 V, 0 to 5 V, 0 to 10 V (Input impedance: 1 MΩ max.)	
Control output (See note 3.)	Relay output	E5CN-H	Relay output: SPST-NO, 250 VAC, 3 A (resistive load), electrical durability: 100,000 operations Min. applicable load: 5 V, 10 mA
		E5AN-H E5EN-H	Relay output: Open and close SPST-NO, 250 VAC, 1 A (including inrush current), electrical durability: 100,000 operations Min. applicable load: 5 V, 10 mA Potentiometer input: Within the maximum opening range 100 Ω to 2.5 Ω
	Voltage output	E5CN-H	Output voltage 12 VDC ±15% (PNP), max. load current 21 mA, with short-circuit protection circuit
	Current output	E5CN-H	4 to 20 mA DC, 0 to 20 mA DC, Load: 600 Ω max., Resolution: approx. 10,000
	Linear voltage output	E5CN-H	0 to 10 VDC, Load: 1 kΩ min., Resolution: approx. 10,000
	SSR output	E5AN-H E5EN-H	75 to 250 VAC , 1A (resistive load)
Auxiliary output	E5CN-H	SPST-NO, 250 VAC, 3 A (resistive load), electrical durability: 100,000 operations Min. applicable load: 5 V, 10 mA	
	E5AN-H E5EN-H	SPST-NO, 250 VAC, 3 A (resistive load), electrical durability: 100,000 operations Min. applicable load: 5 V, 10 mA	
Control method		2-PID or ON/OFF control	
Setting method		Digital setting using front panel keys	
Indication method		11-segment/7-segment digital display and single-lighting indicator	
Other functions		Depend on the model	
Ambient temperature		–10 to 55°C (with no condensation or icing); with 3-year guarantee: –10 to 50°C	
Ambient humidity		25% to 85%	
Storage temperature		–25 to 65°C (with no condensation or icing)	
Altitude		2,000 m or less	
Recommended fuse		T2A, 250 VAC, time lag, low shut-off capacity	
Installation environment		Installation Category II, Pollution Class 2 (IEC 61010-1 compliant)	

Note (1) For the setting ranges for each sensor input, see page 333.

(2) When connecting the ES2-THB, connect it 1:1.

(3) The E5AN-H and E5EN-H Output Units are sold separately. Refer to the following table.

E5AN-H/EN-H Output Unit Ratings

Model	Output type	Output form	Specifications
E53-RN	Relay	ON/OFF	250 VAC, 5 A (resistive load), electrical durability: 100,000 operations
E53-QN E53-Q3 E53-Q4	Voltage (PNP) Voltage (NPN) Voltage (PNP)	ON/OFF ON/OFF ON/OFF	PNP type, 12 VDC, 40 mA (with short-circuit protection) NPN type, 24 VDC, 20 mA (with short-circuit protection) PNP type, 24 VDC, 40 mA (with short-circuit protection)
E53-C3N E53-C3DN	4 to 20 mA 0 to 20 mA	Linear Linear	4 to 20 mA DC, Load: 600 Ω max., Resolution: approx. 10,000 0 to 20 mA DC, Load: 600 Ω max., Resolution: approx. 10,000
E53-V34N E53-V35N	0 to 5 V 0 to 10 V	Linear Linear	0 to 10 VDC, Load: 1 kΩ max., Resolution: approx. 10,000 0 to 5 VDC, Load: 1 kΩ max., Resolution: approx. 10,000

HB, HS, and Heater Overcurrent Alarms (for E5CN/AN/EN-H Controllers with Heater Burnout, HS, and Heater Overcurrent Alarms)

Max. heater current	50 A AC
Input current readout accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range	0.1 to 49.9 A (0.1 A units) 0.0 A: Heater burnout alarm output turns OFF. 50.0 A: Heater burnout alarm output turns ON. Min. detection ON time: 100 ms (See note 1.)
HS alarm setting range	0.1 to 49.9 A (0.1 A units) 0.0 A: HS alarm output turns ON. 50.0 A: HS alarm output turns OFF. Min. detection OFF time: 100 ms (See note 2.)
Heater overcurrent alarm setting range	0.1 to 49.9 A (0.1 A units) 0.0 A: Heater overcurrent alarm output turns ON. 50.0 A: Heater overcurrent alarm output turns OFF. Min. detection OFF time: 100 ms

Note (1) When the control output 1 ON time is less than 100 ms, heater burnout detection, heater overcurrent detection, and heater current measurement are not performed.

(2) When the control output 1 OFF time is less than 100 ms, HS alarm, and leakage current measurement are not performed.

Characteristics

Indication accuracy (ambient temperature of 23°C)	Thermocouple (See note 1.): (±0.1% of indication value or ±1°C, whichever is greater) ±1 digit max. Platinum resistance thermometer: (±0.1% of indication value or ±0.5°C, whichever is greater) ±1 digit max. Analog input: ±0.1% FS ±1 digit max. CT input: ±5% FS ±1 digit max.	
Temperature variation influence (See note 2.) Voltage variation influence (See note 2.)	Thermocouple (R, S, B, W, PLII) (±1% of PV or ±10°C, whichever is greater) ±1 digit max. Other thermocouples: (±1% of PV or ±4°C, whichever is greater) ±1 digit max. *K thermocouple at −100°C max: ±10°C max. Platinum resistance thermometer: (±1% of PV or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1% FS ±1 digit max.	
Hysteresis	Temperature Input	0.1 to 3240.0°C or °F (in units of 0.1°C or °F)
	Analog Input	0.01% to 99.99% FS (in units of 0.01% FS)

Proportional band (P)		Temperature Input	0.1 to 3240.0°C or °F (in units of 0.1°C or °F)	
		Analog Input	0.1% to 999.9% FS (in units of 0.1% FS)	
Integral time (I)		Standard, heating/cooling, position proportional (closed): 0.0 to 3240.0 Position proportional (floating): 0.1 to 3240.0 (in units of 0.1 s)		
Derivative time (D)		0.0 to 3240.0 (in units of 0.1 s)		
Control Period		0.5, 1 to 99 s (in units of 1 s)		
Manual reset value		0.0% to 100.0% (in units of 0.1%)		
Alarm setting range		–19,999 to 32,400 (decimal point position depends on input type)		
Sampling period		60 ms		
Insulation resistance		20 MΩ min. (at 500 VDC)		
Dielectric strength		2,300 VAC, 50/60 Hz for 1 min between terminals of different charge		
Malfunction vibration		10 to 55 Hz, 20 m/s^2 for 10 min each in X, Y and Z directions		
Vibration resistance		10 to 55 Hz, 20 m/s^2 for 2 hr each in X, Y, and Z directions		
Malfunction shock		100 m/s^2, 3 times each in X, Y, and Z directions		
Shock resistance		300 m/s^2, 3 times each in X, Y, and Z directions		
Weight	E5CN-H	Approx. 150 g	Adapter: approx. 10 g	Terminal cover: approx. 10 g
	E5AN-H	Approx. 310 g	Adapter: approx. 100 g	Terminal cover: approx. 1.6 g per cover
	E5EN-H	Approx. 260 g		
Degree of protection	E5CN-H E5AN-H E5EN-H	Front panel: IP66 Rear case: IP20 Terminals: IP00		
Memory protection		EEPROM (non-volatile memory) (number of writes: 1,000,000)		

Note (1) The indication accuracy of K thermocouples in the –200 to 1,300°C range, T and N thermocouples at a temperature of –100°C or less, and U and L thermocouples at any temperature is ±2°C ±1 digit maximum. The indication accuracy of B thermocouples at a temperature of 400°C to 800±3°C or less is not specified. The indication accuracy of R and S thermocouples at a temperature of 200°C or less is ±3°C ±1 digit maximum. The indication accuracy of W thermocouples is (the larger of ±0.3% or ±3°C) ±1 digit maximum and the indication accuracy of PLII thermocouples is (the larger of ±0.3% or ±2°C) ±1 digit maximum.

(2) Ambient temperature: –10°C to 23°C to 55°C
Voltage range: –15 to +10% of rated voltage

Rating and Characteristics of Options

Event inputs	Contact Input ON: 1 kΩ max., OFF: 100 kΩ min.
	Non-contact Input ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max.
Potentiometer input	100 Ω to 2.5 kΩ
Communications	Transmission path: RS-485/232C/RS-422 Communications method: RS-485 (2-wire, half duplex), RS-232C or RS-422 (4-wire, half duplex) Synchronization: Start-stop Baud rate: 1.2, 2.4, 4.8, 9.6, 19.2, 38.4, or 57.6 kbps
Transfer output	4 to 20 mA DC, Load: 600 Ω max., Resolution: Approx. 10,000, Accuracy: ±0.3%

Current Transformer (CT)

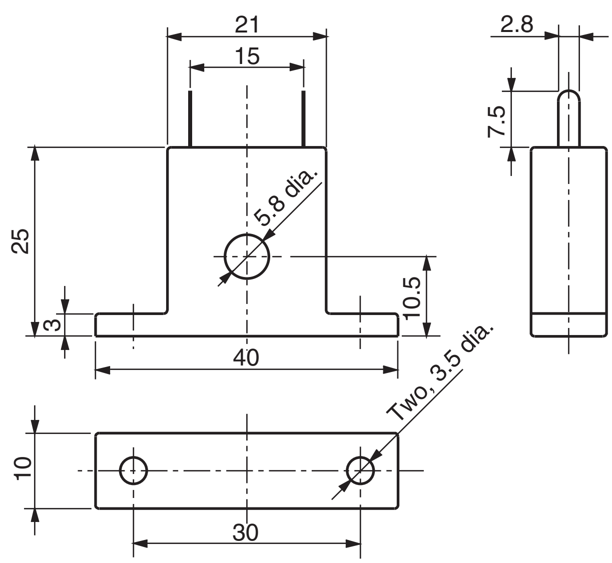
Specifications

Item	Specifications	
Model number	E54-CT1	E54-CT3
Max. continuous current	50 A	120 A (See note.)
Dielectric strength	1,000 VAC (for 1 min)	
Vibration resistance	50 Hz, 98 m/s^2	
Weight	Approx. 11.5 g	Approx. 50 g
Accessories	None	Armature (2), Plug (2)

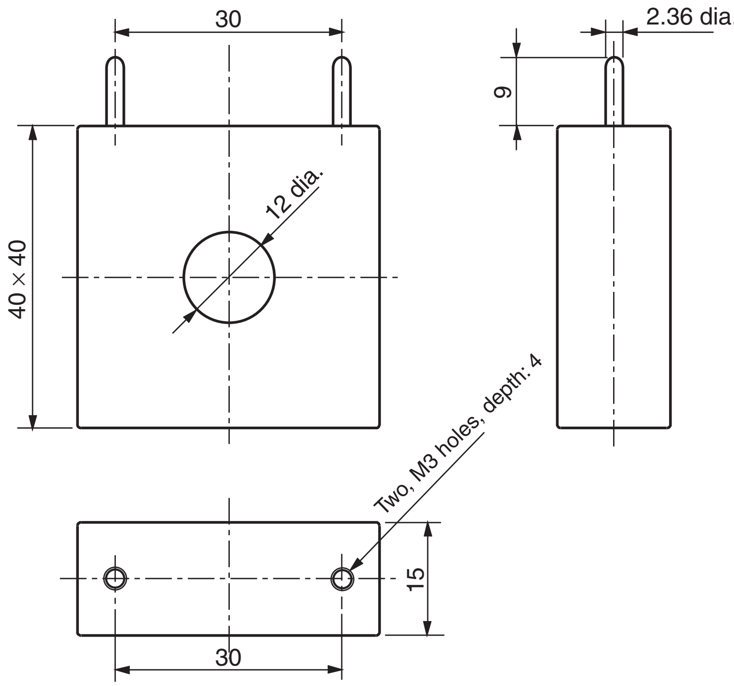
Note The maximum continuous current of the E5☐N-H is 50 A.

External Dimensions

E54-CT1



E54-CT3



E58-CIFQ1 USB-Serial Conversion Cable

Specifications

Item	Specifications
Applicable OS	Windows 2000/XP/Vista
Applicable software	CX-Thermo version 4.00 or higher
Applicable models	OMRON E5AN/EN/CN-H Digital Controllers
USB interface rating	Conforms to USB Specification 1.1
DTE speed	38,400 bps
Connector specifications	Computer end: USB (type A plug) Digital Controller end: Serial
Power supply	Bus power (5 VDC supplied from USB host controller)
Current consumption	70 mA
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	–20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 100 g

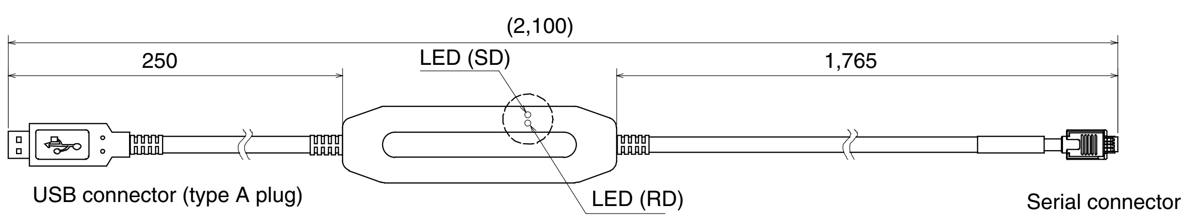
Compatible Operating Environment

A personal computer that includes the following specifications is required.

- USB port
- CD-ROM drive
- Windows 2000/XP/Vista

Appearance and Nomenclature

Appearance (Unit: mm)



LED Indicator Display

Indicator	Color	Status	Meaning
SD	Yellow	Lit	Sending data from USB-Serial Conversion Cable
		Not lit	Not sending data from USB-Serial Conversion Cable
RD	Yellow	Lit	Receiving data from the USB-Serial Conversion Cable
		Not lit	Not receiving data from the USB-Serial Conversion Cable

E58-CIFIR USB-Infrared Conversion Cable

Specifications

Item	Specifications
Applicable OS	Windows 2000/XP/Vista
Applicable software	CX-Thermo version 4.0 or higher
Applicable models	OMRON E5AN/EN-H Digital Controllers
USB interface rating	Conforms to USB Specification 1.1
DTE speed	38,400 bps
Connector specifications	Computer end: USB (type A plug)
Power supply	Bus power (5 VDC supplied from USB host controller)
Current consumption	80 mA max.
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	–20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 130 g (including mounting adapter)
Accessories	Instruction Sheet, Setup Manual, driver CD-ROM, mounting adapter

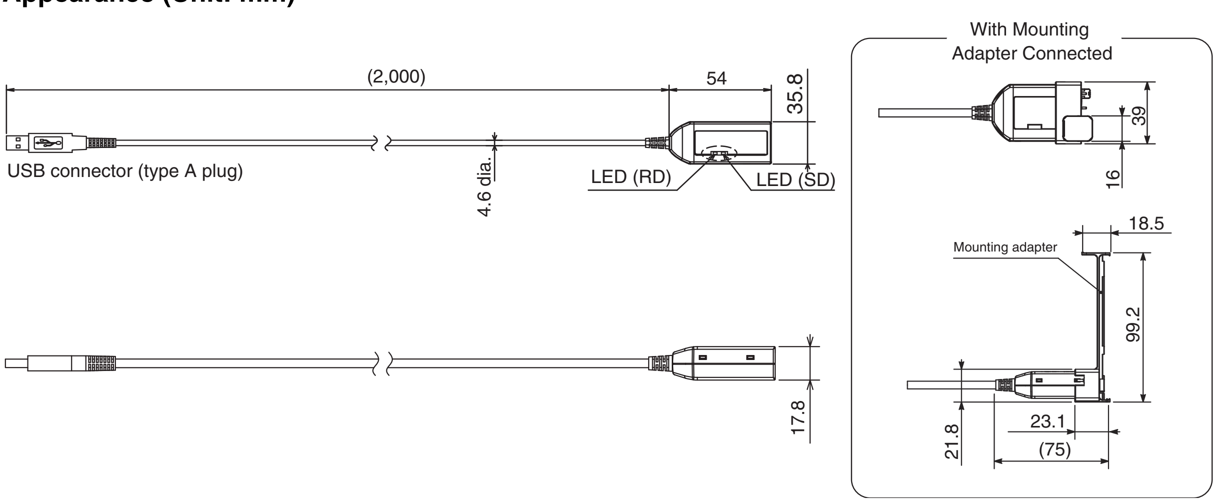
Compatible Operating Environment

A personal computer that includes the following specifications is required.

- USB port
- CD-ROM drive
- Windows 2000/XP/Vista

Appearance and Nomenclature

Appearance (Unit: mm)



LED Indicators

Indicator	Color	Status	Meaning
SD	Yellow	Lit	Sending data from personal computer to Digital Controller.
		Not lit	Not sending data from personal computer to Digital Controller.
RD	Yellow	Lit	Personal computer receiving data from Digital Controller.
		Not lit	Personal computer not receiving data from Digital Controller.

Error Displays

When an error occurs, the error contents are shown on the No. 1 or the No. 2 display.

This section describes how to check error codes on the display, and the actions to be taken to remedy the problems.

S.ERR Input Error

Meaning

The input value has exceeded the control range. (See note.)

Note Control Range

Resistance thermometer, thermocouple input:	Temperature setting lower limit –20°C to temperature setting upper limit +20°C (Temperature setting lower limit –40°F to temperature setting upper limit +40°F)
Analog input	–5% to +105% of scaling range

Action

Check the wiring of inputs for miswiring, disconnections, and short-circuits and check the input type.

If no abnormality is found in the wiring and input type, turn the power OFF then back ON again.

If the display remains the same, the Controller must be replaced. If the display is restored, then the probable cause is electrical noise affecting the control system. Check for electrical noise.

Note With resistance thermometer input, a break in the A, B, or B’ line is regarded as a disconnection.

Operation at Error

After an error occurs, the error is displayed and the alarm outputs function as if the upper limit has been exceeded.

The transfer output also functions as a value that exceeds the upper limit value.

If will also operate as if transfer output exceeded the upper limit.

When the Input Error Output parameter in the advanced function setting level is set to ON, the output assigned to the alarm 1 function turns ON whenever an input error occurs.

An error message is displayed when the PV, PV/SP, or PV/MV is displayed.

Note The control output turns OFF. When the manual MV, MV at stop, or MV at PV error is set, however the control output corresponds to the set value.

cccc / ↄↄↄↄ Display Range Exceeded

Meaning

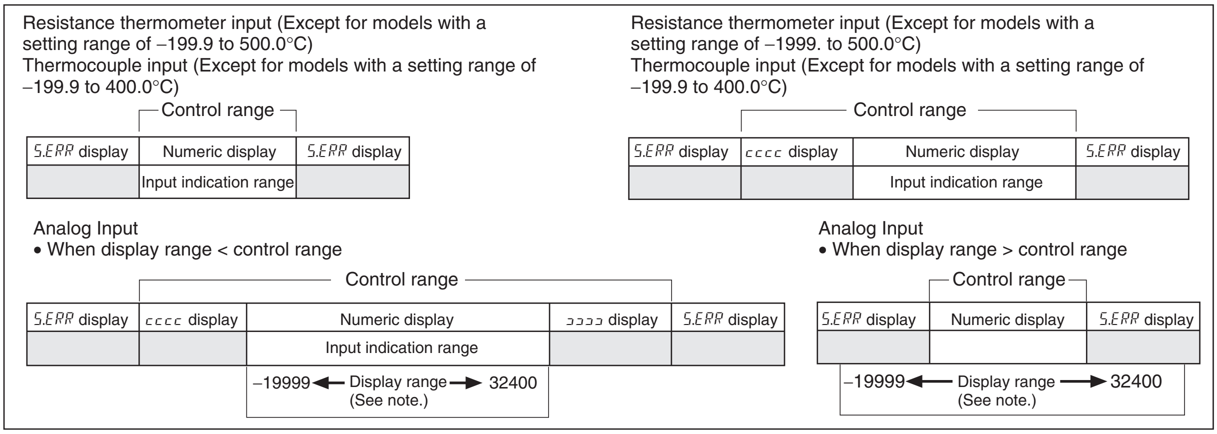
Though this is not an error, it is displayed if the process value exceeds the display range when the control range is larger than the display range.

The display ranges are shown below (with decimal points omitted).

- When less than –19,999 cccc
- When more than 32,400 ↄↄↄↄ

Action

Control continues, allowing normal operation. The message is displayed when the PV, PV/SP, or PV/MV is displayed.



Note: The display range is shown in numbers with decimal points omitted.

E333 AD Converter Error

Meaning

There is an error in internal circuits.

Action

First, turn the power OFF then back ON again. If the display remains the same, the Controller must be repaired. If the display is restored, then the probable cause is electrical noise affecting the control system. Check for electrical noise.

Operation

Control output and alarm output turn OFF.

E111 Memory Error

Meaning

Internal memory operation is in error.

Action

First, turn the power OFF then back ON again. If the display remains the same, the Controller must be repaired. If the display is restored, then the probable cause is electrical noise affecting the control system. Check for electrical noise.

Operation at Error

Control output and alarm output turn OFF. (Current output is approx. 0 mA).

FFFF Current Value Exceeds

Meaning

This error is displayed when the heater current value exceeds 55.0 A.

Action

Control continues, allowing normal operation. An error message is displayed when the following items are displayed.

Heater current 1 value monitor
Heater current 2 value monitor
Leakage current 1 monitor
Leakage current 2 monitor

Ct1
Ct2
LCR1
LCR2

Heater Burnout HS Alarm Heater Overcurrent

Meaning

When heater burnout, HS alarm, or heater overcurrent occurs, the No. 1 display in the applicable setting level flashes.

Action

When a heater burnout, HS error, or heater overcurrent is detected, the HA indicator lights and the No. 1 display flashes for the applicable Heater Current 1 Value Monitor, Heater Current 2 Value Monitor, Leakage Current 1 Monitor, or Leakage current 1 Monitor parameters in the operation level and adjustment level. Control continues, allowing normal operation.

- - - -

Potentiometer Input Error

Meaning

When an input count value error occurs or the converted valve opening is not between –10% and 110%, the valve opening monitor value will be displayed as "- - - -."

Action

Check the wiring of the potentiometer.

Operation

The control outputs will turn OFF or will output the MV value set for errors. Operation will be normal if floating control is being used. The valve opening monitor value will be displayed as "- - - -."

Troubleshooting

Checking Problems

If the Digital Controller is not operating normally, check the following points before requesting repairs. If the problem persists, contact your OMRON representative for details on returning the product.

Timing	Status	Meaning	Countermeasures	Page
Turning ON the power for the first time	Temperature unit (°C/°F) is flashing.	ST (self-tuning) is in progress (default setting: ON).	This is not a product fault. The temperature unit (°C/°F) flashes while ST (self-tuning) is being performed	62
	Temperature error is large. Input error (S.Err display)	Input type mismatch	Check the sensor type and reset the input type correctly.	49
		Thermometer is not installed properly.	Check the thermometer installation location and polarity and install correctly.	28
	Communications are not possible.	Non-recommended adapter is being used.	Make sure that the connected device is not faulty.	Section 1 of *Communications Manual*
During operation	Overshooting Undershooting Hunting	ON/OFF control is enabled	Select PID control and execute either ST (self-tuning) or AT (auto-tuning). When using self-tuning, turn ON the power supply to the Digital Controller and load (heater, etc.) at the same time, or turn ON the load power supply first. Accurate self-tuning and optimum control will not be possible if the power supply to the load is turned ON after turning ON the power supply to the Digital Controller.	60
		Control cycle is longer compared with the speed of rise and fall in temperature	Shorten the control cycle. A shorter control cycle improves control performance, but a cycle of 20 ms minimum is recommended in consideration of the service life of the relays.	52
		Unsuitable PID constant	Set appropriate PID constants using either of the following methods. • Execute AT (autotuning). • Set PID constants individually using manual settings.	60
		HS alarm operation fault	Use breeder resistance if the problem is due to leakage current. Also investigate the errors detected by the HS alarm function.	71
	Temperature is not rising	Specified operation is unsuitable for required control (default: Reverse operation)	Select either forward or reverse operation depending on the required control. Reverse operation is used for heating operations.	52
		Heater is burnt out or deteriorated.	Check whether heater burnout or deterioration have occurred. Also investigate the errors detected by the heater burnout alarm.	71
		Insufficient heater capacity	Check whether the heater's heating capacity is sufficient.	---
		Cooling system in operation.	Check whether a cooling system is operating.	---
		Peripheral devices have heat prevention device operating.	Set the heating prevention temperature setting to a value higher than the set temperature of the Digital Controller.	---

Timing	Status	Meaning	Countermeasures	Page
During operation (continued)	Output will not turn ON	Set to STOP (default: RUN)	Set the RUN/STOP mode to RUN. If STOP is lit on the display, control is stopped.	183
		Specified operation is unsuitable for required control (default: Reverse operation)	Select either forward or reverse operation depending on the required control. Reverse operation is used for heating operations.	52
		A high hysteresis is set for ON/OFF operation (default: 1.0°C)	Set a suitable value for the hysteresis.	57
	Digital Controller will not operate	Set to STOP (default: RUN)	Set the RUN/STOP mode to RUN. If STOP is lit on the display, control is stopped.	183
	Temperature error is large Input error (S.err display)	Thermometer has burnt out or short-circuited.	Check whether the thermometer has burnt out or short-circuited	---
		Thermometer lead wires and power lines are in the same conduit, causing noise from the power lines (generally, display values will be unstable).	Wire the lead wires and power lines in separate conduits, or wiring using a more direct path.	---
		Connection between the Digital Controller and thermocouple is using copper wires.	Connect the thermocouple's lead wires directly, or connect a compensating conductor suitable for the thermocouple.	---
		Installation location of thermometer is unsuitable.	Check whether the location of the thermometer is suitable.	---
		Input shift is not set correctly (default: 0°C)	Set a suitable input shift. If input shift is not required, set the input shift value to 0.0.	87
	Keys will not operate	Setting change protect is ON.	Turn OFF setting change protect.	106
	Cannot shift levels	Operations limited due to protection.	Set the operation/adjustment protect, initial setting/communications protect, and setting change protect values as required.	106
After long service life	Control is unstable	Terminal screws may be loose.	Retighten terminal screws to a torque of 0.74 to 0.90 N·m.	30
		The internal components have reached the end of their service life.	The Digital Controller's internal electrolytic capacitor depends on the ambient temperature, and load rate. The structural life depends on the ambient environment (shock, vibration). The life expectancy of the output relays varies greatly with the switching capacity and other switching conditions. Always use the output relays within their rated load and electrical life expectancy. If an output relay is used beyond its life expectancy, its contacts may become welded or burned. Replace the Digital Controller and all other Digital Controllers purchased in the same time period.	---

Symptom: Cannot Communicate or a Communications Error Occurs

Meaning	Countermeasures
The communications wiring is not correct.	Correct the wiring.
The communications line has become disconnected.	Connect the communications line securely and tighten the screws.
The communications cable is broken.	Replace the cable.
The communications cable is too long.	The total cable length is 500 m maximum for RS-485 and 15 m maximum for RS-232C communications. To extend the communications distance for RS-232C communications, use OMROM's Z3R Optical Interface.
The wrong communications cable has been used.	Use a shielded, twisted-pair AWG24 to AWG14 (cross-sectional area of 0.205 to 2.081 mm^2) cable for the communications cable.
More than the specified number of communications devices are connected to the same communications path for RS-485/RS-422 communications.	When 1:N RS-485/RS-422 communications are used, a maximum of 32 nodes (including the host node) can be connected.
An end node has not been set at each end of the communications line for RS-485/RS-422 communications.	Set or connect terminating resistance at each end of the line. RS-485 connections: If the E5CN-H, E5AN-H, or E5EN-H is the end node, use 120-Ω (1/2-W) terminating resistance. The combined terminating resistance with the host device must be at least 54 Ω. RS-422 connections: If the E5AN-H or E5EN-H is the end node, use 240-Ω (1/2-W) terminating resistance. The combined terminating resistance with the host device must be at least 100 Ω.
The specified power supply voltage is not being supplied to the Controller.	Supply the specified power supply voltage.
The specified power supply voltage is not being supplied to an Interface Converter (such as the K3SC).	Supply the specified power supply voltage.
The same baud rate and communications method are not being used by all of the Controllers, host devices, and other devices on the same communications line.	Set the same values for the baud rate, protocol, data length, stop bits, and parity on all nodes.
The unit number specified in the command frame is different from the unit number set by the Controller.	Use the same unit number.
The same unit number as the Controller is being used for another node on the same communications line for RS-485 communications.	Set each unit number for only one node.
There is a mistake in programming the host device.	Use a line monitor to check the commands. Check operation using a sample program.
The host device is detecting the absence of a response as an error before it receives the response from the Controller.	Shorten the send data wait time in the Controller or increase the response wait time in the host device.
The host device is detecting the absence of a response as an error after broadcasting a command (except for SYSWAY).	The Controller does not return responses for broadcast commands.
The host device sent another command before receiving a response from the Controller.	The response must always be read after sending a command (except for broadcast commands).
The host device sent the next command too soon after receiving a response from the Controller.	After receiving a response, wait at least 2 ms before sending the next command.

Meaning	Countermeasures
The communications line became unstable when Controller power was turned ON or interrupted, and the host device read the unstable status as data.	Initialize the reception buffer in the host device before sending the first command and after turning OFF the power to the Controller.
The communications data was corrupted from noise from the environment.	Try using a slower baud rate. Separate the communications cable from the source of noise. Use a shielded, twisted-pair cable for the communications cable. Use as short a communications cable as possible, and do not lay or loop extra cable. To prevent inductive noise, do not run the communications cable parallel to a power line. If noise countermeasures are difficult to implement, use an Optical Interface.

Note For details on errors, refer to *E5CN-H/E5AN-H/E5EN-H Digital Controllers Communications Manual Advanced Type* (Cat. No. H159).

Parameter Operation Lists

Operation Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Process Value		Temperature: According to indication range for each sensor. Analog: Scaling lower limit –5% FS to Scaling upper limit +5% FS			EU	
Set Point (See note 1.)		SP lower limit to SP upper limit		0	EU	
Auto/Manual Switch	A-M					
Bank No.	bANK	0 to 7 (See note 2.)		0	None	
Remote SP Monitor	RSP	Remote SP upper limit to Remote SP lower limit			EU	
Set Point During SP Ramp	SP-M	SP lower limit to SP upper limit			EU	
Heater Current 1 Value Monitor	Ct 1	0.0 to 55.0			A	
Heater Current 2 Value Monitor	Ct2	0.0 to 55.0			A	
Leakage Current 1 Monitor	LCR1	0.0 to 55.0			A	
Leakage Current 2 Monitor	LCR2	0.0 to 55.0			A	
Program Start	PRSt	RSET, STRT	RSEt, StRt	RSET	None	
Soak Time Remain	SKtR	0 to 9999			min or h	
RUN/STOP	R-S	RUN/STOP	RUN, StoP	Run	None	
Alarm Value 1 (See note 1.)	AL-1	–19999 to 32400		0.0	EU	
Alarm Value Upper Limit 1 (See note 1.)	AL1H	–19999 to 32400		0.0	EU	
Alarm Value Lower Limit 1 (See note 1.)	AL1L	–19999 to 32400		0.0	EU	
Alarm Value 2 (See note 1.)	AL-2	–19999 to 32400		0.0	EU	
Alarm Value Upper Limit 2 (See note 1.)	AL2H	–19999 to 32400		0.0	EU	
Alarm Value Lower Limit 2 (See note 1.)	AL2L	–19999 to 32400		0.0	EU	
Alarm Value 3 (See note 1.)	AL-3	–19999 to 32400		0.0	EU	
Alarm Value Upper Limit 3 (See note 1.)	AL3H	–19999 to 32400		0.0	EU	
Alarm Value Lower Limit 3 (See note 1.)	AL3L	–19999 to 32400		0.0	EU	
MV Monitor (Heating)	o	–5.0 to 105.5 (standard) 0.0 to 105.0 (heating/cooling)			%	
MV Monitor (Cooling)	C-o	0.0 to 105.0			%	
Valve Opening Monitor	V-M	–10.0 to 110.0			%	

Note (1) The parameters in the current bank will be accessed.

(2) Unless the Program Pattern parameter is set to OFF, the bank number will be from 0 to the value set for the Valid Program Bank parameter.

Adjustment Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Adjustment Level Display	l.adj					
AT Execute/Cancel	at	OFF: AT Cancel AT-2: 100%AT Execute AT-1: 40%AT Execute (See note 3.)	off, at-2, at-1	OFF	None	
Communications Writing	cmwt	OFF, ON	off, on	OFF	None	
Infrared Communications Use	irda	OFF, ON	off, on	OFF	None	
SP Mode	spmd	LSP, RSP	lsp, rsp	LSP	None	
Heater Current 1 Value Monitor	ct1	0.0 to 55.0			A	
Heater Burnout Detection 1	hb1	0.0 to 50.0		0.0	A	
Heater Overcurrent Detection 1	oc1	0.0 to 50.0		50.0	A	
Heater Current 2 Value Monitor	ct2	0.0 to 55.0			A	
Heater Burnout Detection 2	hb2	0.0 to 50.0		0.0	A	
Heater Overcurrent Detection 2	oc2	0.0 to 50.0		50.0	A	
Leakage Current 1 Monitor	lcr1	0.0 to 55.0			A	
HS Alarm 1	hs1	0.0 to 50.0		50.0	A	
Leakage Current 2 Monitor	lcr2	0.0 to 55.0			A	
HS Alarm 2	hs2	0.0 to 50.0		50.0	A	
Heater Burnout Detection 1	hb1	0.0 to 50.0		0.0	A	
Heater Burnout Detection 2	hb2	0.0 to 50.0		0.0	A	
SP 0	sp-0	SP lower limit to SP upper limit		0	EU	
SP 1	sp-1	SP lower limit to SP upper limit		0	EU	
SP 2	sp-2	SP lower limit to SP upper limit		0	EU	
SP 3	sp-3	SP lower limit to SP upper limit		0	EU	
Temperature Input Shift	ins	–199.99 to 32400		0.00	°C or °F	
Upper Limit Temperature Input Shift Value	insh	–199.99 to 32400		0.00	°C or °F	
Lower Limit Temperature Input Shift Value	insl	–199.99 to 32400		0.00	°C or °F	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Proportional Band (See note 1.)	P	Universal input: 0.1 to 3240.0		8.0	°C or °F (See note 1.)	
		Analog input: 0.1 to 999.9		10.0	%FS	
Integral Time (See note 1.)	I	Standard, heating/cooling, position proportional (closed): 0.0 to 3240.0 Position proportional (floating): 0.1 to 3240.0		233.0	Second	
Derivative Time (See note 1.)	d	0.0 to 3240.0		40.0	Second	
		0.0 to 3240.0		40.0	Second	
Cooling Coefficient (See note 1.)	C-SC	0.01 to 99.99		1.00	None	
Dead Band	C-db	Temperature input: –1999.9 to 3240.0		0.0	°C or °F	
		Analog input: –19.99 to 99.99		0.00	%FS	
Manual Reset Value	oF-R	0.0 to 100.0		50.0	%	
Hysteresis (Heating)	HYS	Temperature input: 0.1 to 3240.0		1.0	°C or °F	
		Analog input: 0.01 to 99.99		0.10	%FS	
Hysteresis (Cooling)	CHYS	Temperature input: 0.1 to 3240.0		1.0	°C or °F	
		Analog input: 0.01 to 99.99		0.10	%FS	
Soak Time (See note 2.)	SoAK	1 to 9,999		1	min or h	
Wait Band (See note 2.)	Wt-b	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99	OFF	%FS	
MV at Stop	MV-S	Standard: –5.0 to 105.0 Heating/cooling: –105.0 to 105.0		0.0	%	
		Position proportional (Floating or Direct Setting of Position Proportional MV parameter set to OFF): CLOS, HOLD, OPEN	CLoS, HoLd, oPEN	HOLD	None	
		Position proportional (Close and Direct Setting of Position Proportional MV parameter set to ON): –5.0 to 105.0		0.0	%	
MV at PV Error	MV-E	Standard: –5.0 to 105.0 Heating/cooling: –105.0 to 105.0		0.0	%	
		Position proportional (Floating or Direct Setting of Position Proportional MV parameter set to OFF): CLOS, HOLD, OPEN	CLoS, HoLd, oPEN	HOLD	None	
		Position proportional (Close and Direct Setting of Position Proportional MV parameter set to ON): –5.0 to 105.0		0.0	%	
SP Ramp Set Value (See note 2.)	SPRt	OFF or 1 to 9,999	oFF, 1 to 9999	OFF	EU/s, EU/min, EU/h	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
MV Upper Limit (See note 1.)	oL-H	Standard: MV lower limit (0.1 to 105.0 Heating/cooling: 0.0 to 105.0		105.0	%	
		Position proportional (closed): MV upper limit (0.1 to 105.0)				
MV Lower Limit (See note 1.)	oL-L	Standard: –5.0 to MV upper limit –0.1		–5.0	%	
		Heating/cooling: –105.0 to 0.0		–105.0		
		Position proportional (closed): –5.0 to MV upper limit –0.1		–5.0		
MV Change Rate Limit	oRL	0.0 to 100.0 (0.0: MV Change Rate Limit Disabled)		0.0	%/s	
Position Proportional Dead Band	db	Position proportional (closed): 0.1 to 10.0		4.0	%	
		Position proportional (floating): 0.1 to 10.0		2.0		
Open/Close Hysteresis	oC-H	0.1 to 20.0		0.8	%	
Extraction of Square Root Low-cut Point	SQRP	0.0 to 100.0		0.0	%	

Note (1) The parameters in the current PID set will be accessed.

(2) The parameters in the current bank will be accessed.

(3) Not displayed for heating/cooling control or floating control (for models with position-proportional control).

Bank Setting Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Display Bank Selection	d.bNK	0 to 7		(See note 1.)	None	
Bank 0 SP	0.LSP	SP lower limit to SP upper limit		0.0	EU	
Bank 0 PID Set No.	0.PId	0 to 8 (0: Auto selection)		1	None	
Bank 0 SP Ramp Set Value	0.SPR	OFF, 1 to 32400	oFF, 1 to 32400	OFF	EU/s, EU/min, EU/h	
Bank 0 Alarm Value 1	0.AL 1	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value Upper Limit 1	0.A 1H	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value Lower Limit 1	0.A 1L	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value 2	0.A-2	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value Upper Limit 2	0.A2H	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value Lower Limit 2	0.A2L	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value 3	0.A-3	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value Upper Limit 3	0.A3H	–19999 to 32400		0.0	EU	
Bank 0 Alarm Value Lower Limit 3	0.A3L	–19999 to 32400		0.0	EU	
Bank 0 Soak Time	0.SoK	0 to 9999		1	min or h	
Bank 0 Wait Band	0.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	
Bank 1 SP	1.LSP	SP lower limit to SP upper limit		0.0	EU	
to						
Bank 1 Wait Band	1.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	
Bank 2 SP	2.LSP	SP lower limit to SP upper limit		0.0	EU	
to						
Bank 2 Wait Band	2.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	
Bank 3 SP	3.LSP	SP lower limit to SP upper limit		0.0	EU	
to						
Bank 3 Wait Band	3.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Bank 4 SP	4.LSP	SP lower limit to SP upper limit		0.0	EU	
to						
Bank 4 Wait Band	4.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	
Bank 5 SP	5.LSP	SP lower limit to SP upper limit		0.0	EU	
to						
Bank 5 Wait Band	5.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	
Bank 6 SP	6.LSP	SP lower limit to SP upper limit		0.0	EU	
to						
Bank 6 Wait Band	6.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	
Bank 7 SP	7.LSP	SP lower limit to SP upper limit		0.0	EU	
to						
Bank 7 Wait Band	7.Wtb	Temperature input: OFF, 0.1 to 3240.0	oFF, 0.1 to 3240.0	OFF	°C or °F	
		Analog input: OFF, 0.01 to 99.99	oFF, 0.01 to 99.99		%FS	

Note The current bank is displayed. If the bank is changed with the Up or Down Key, monitor functions will be lost.

PID Setting Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Display PID Selection	d.PId	1 to 8		(See note 1.)		
PID 1 Proportional Band	1.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
PID 1 Integral Time	1.I	Standard/heating/cooling, position proportional (closed): 0.0 to 3240.0		233.0	s	
		Position proportional (floating): 0.1 to 3240.0				
PID 1 Derivative Time	1.d	0.0 to 3240.0		40.0	s	
PID 1 MV Upper Limit	1.oLH	Standard: MV lower limit (0.1 to 105.0) Heating/cooling: 0.0 to 105.0		105.0	%	
		Position proportional (closed): MV lower limit (0.1 to 105.0)				
PID 1 MV Lower Limit	1.oLL	Standard: –5.0 to MV upper limit –0.1		–5.0	%	
		Heating/cooling: –105.0 to 0.0		–105.0		
		Position proportional (closed): –5.0 to MV upper limit –0.1		–5.0		
PID 1 Automatic Selection Range Upper Limit	1.AUt	Temperature input: –19999 to 32400		1320.0	EU	
		Analog input: –5.0 to 105.0		105.0	% (See note 2.)	
PID 1 Cooling Coefficient	1.CSC	0.01 to 99.99		1.0	None	
PID 1 LBA Detection Time	1.LbA	0 to 9999 (0: LBA function disabled)		0	s	
PID 2 Proportional Band	2.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
to						
PID 2 LBA Detection Time	2.LbA	0 to 9999 (0: LBA function disabled)		0	s	
PID 3 Proportional Band	3.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
to						
PID 3 LBA Detection Time	3.LbA	0 to 9999 (0: LBA function disabled)		0	s	
PID 4 Proportional Band	4.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
to						
PID 4 LBA Detection Time	4.LbA	0 to 9999 (0: LBA function disabled)		0	s	
PID 5 Proportional Band	5.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
to						

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
PID 5 LBA Detection Time	5.LbA	0 to 9999 (0: LBA function disabled)		0	s	
PID 6 Proportional Band	6.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
to						
PID 6 LBA Detection Time	6.LbA	0 to 9999 (0: LBA function disabled)		0	s	
PID 7 Proportional Band	7.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
to						
PID 7 LBA Detection Time	7.LbA	0 to 9999 (0: LBA function disabled)		0	s	
PID 8 Proportional Band	8.P	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.1 to 999.9		10.0	%FS	
to						
PID 8 LBA Detection Time	8.LbA	0 to 9999 (0: LBA function disabled)		0	s	

Note (1) The current PID is displayed. If the PID set is changed with the Up or Down Key, monitor functions will be lost.

(2) The unit will be %FS if the PID Set Automatic Selection Data parameter is set to DV.

Initial Setting Level

Parameters	Characters	Setting (monitor) value		Display	Default	Unit	Set value
Input Type	iN-t	Temperature input	0: Pt100 1: Pt100 2: Pt100 3: JPt100 4: JPt100		5	None	
			5: K 6: K 7: J 8: J 9: T 10: T 11: E 12: L 13: U 14: U 15: N 16: R 17: S 18: B 19: W 20: PLII 21: K 22: J 23: T 24: Pt100				
		Analog input	25: 4 to 20 mA 26: 0 to 20 mA 27: 1 to 5 V 28: 0 to 5 V 29: 0 to 10 V		0	None	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Scaling Upper Limit	iN-H	Scaling lower limit + 1 to 32400		100	None	
Scaling Lower Limit	iN-L	–19,999 to scaling upper limit –1		0	None	
Decimal Point	dP	0 to 3		0	None	
Temperature Unit	d-U	°C, °F	C, F	°C	None	
SP Upper Limit	SL-H	Temperature input: SP lower limit + 1 to input range upper limit Analog input: SP lower limit + 1 to Scaling upper limit		1300.0	EU	
SP Lower Limit	SL-L	Temperature input: Input range lower limit to SP upper limit –1 Analog: Scaling lower limit to SP upper limit –1		–200.0	EU	
PID ON/OFF	CNtL	ON/OFF 2-PID	oNoF, PId	PID	None	
Standard or Heating/ Cooling	S-HC	Standard or heating/cooling	SENd, H-C	Standard	None	
ST	St	OFF, ON	oFF, oN	ON	None	
Program Pattern	PtRN	OFF, STOP, CONT, LOOP	oFF, StoP, CoNt	OFF	None	
Valid Program Bank	PbNK	0 to 7		7	None	
Control Period (Heating)	CP	0.5 or 1 to 99	0.5, 1 to 99	20	Second	
Control Period (Cool- ing)	C-CP	0.5 or 1 to 99	0.5, 1 to 99	20	Second	
Direct/Reverse Operation	oREV	Reverse operation, direct operation	oR-R, oR-d	Reverse operation	None	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Alarm 1Type	ALt1	0: Alarm function OFF 1: Upper and lower-limit alarm 2: Upper-limit alarm 3: Lower-limit alarm 4: Upper and lower-limit range alarm 5: Upper and lower-limit alarm with standby sequence 6: Upper-limit alarm with standby sequence 7: Lower-limit alarm with standby sequence 8: Absolute-value upper-limit alarm 9: Absolute-value lower-limit alarm 10: Absolute-value upper-limit alarm with standby sequence 11: Absolute-value lower-limit alarm with standby sequence 12: LBA (Loop Burnout Alarm) 13: PV change rate alarm 14: Remote SP absolute value upper limit alarm (See note 1.) 15: Remote SP absolute value lower limit alarm (See note 1.)		2	None	
Alarm 1 Hysteresis	ALH1	Temperature input: 0.1 to 3240.0		0.2	°C or °F	
		Analog input: 0.01 to 99.99		0.02	%FS	
Alarm 2 Type	ALt2	Same settings as the alarm 1 type. **Note** The 12: LBA (Loop Burnout Alarm) setting cannot be used.		2	None	
Alarm 2 Hysteresis	ALH2	Temperature input: 0.1 to 3240.0		0.2	°C or °F	
		Analog input: 0.01 to 99.99		0.02	%FS	
Alarm 3 Type	ALt3	Same settings as the alarm 2 type		2	None	
Alarm 3 Hysteresis	ALH3	Temperature input: 0.1 to 3240.0		0.2	°C or °F	
		Analog input: 0.01 to 99.99		0.02	%FS	
Transfer Output Type	tR-t	OFF: OFF SP: Set point (See note 2.) SP-M: Ramp set point PV: Process value MV: Manipulated variable (heating) (See note 3.) C-MV: Manipulated variable (cooling) (See note 4.) V-M: Valve Opening (See note 5.)	oFF SP SP-M PV MV C-MV V-M	OFF	None	
Transfer Output Upper Limit	tR-H	See note 6.		See note 6.	See note 6.	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Transfer Output Lower Limit	tR-L	See note 6.		See note 6.	See note 6.	
Linear Current Output	o1-t	4-20: 4 to 20 mA 0-20: 0 to 20 mA	4-20, 0-20	4-20	None	
Bank Numbers Used	EV-b	0 to 2 0 to 3 (Only when four event inputs are supported)		1	None	
Event Input Assignment 1	EV-1	None: None STOP: RUN/STOP MANU: Auto/Manual PRST: Program Start (See note 3.) DRS: Invert Direct/Reverse Operation AT-2: 100% AT Execute/Cancel AT-1: 40% AT Execute/Cancel WTPT: Setting Change Enable/Disable CMWT: Communications Write Enable/Disable LAT: Alarm Latch Cancel	NoNE StoP MANU PRSt dRS At-2 At-1 WtPt CMWt LAt	NONE	None	
Event Input Assignment 2	EV-2	None: None STOP: RUN/STOP MANU: Auto/Manual PRST: Program Start (See note 3.) DRS: Invert Direct/Reverse Operation AT-2: 100% AT Execute/Cancel AT-1: 40% AT Execute/Cancel WTPT: Setting Change Enable/Disable CMWT: Communications Write Enable/Disable LAT: Alarm Latch Cancel	NoNE StoP MANU PRSt dRS At-2 At-1 WtPt CMWt LAt	STOP	None	
Event Input Assignment 3	EV-3	Same as for Event Input Assignment 1.	NoNE	NONE	None	
Event Input Assignment 4	EV-4	Same as for Event Input Assignment 1.	NoNE	NONE	None	
Closed/Floating	CLFL	FLOT: Floating CLOS: Closed	FLot, CLoS	FLOT	None	
Motor Calibration	CALb	OFF, ON	oFF, oN	OFF	None	
Travel Time	Mot	1 to 999		30	s	
Extraction of Square Root Enable	SQR	OFF, ON	oFF, oN	OFF	None	
Move to Advanced function Setting Level	AMoV	–1999 to 9,999		0	None	

Note (1) Displayed when there is a remote SP input.

(2) If the PV is selected, the remote SP will be output as long as the SP Mode is set to the Remote SP Mode.

(3) This setting is ignored for position-proportional control models.

(4) This setting is ignored for models with standard or position-proportional control.

(5) Displayed only when there is a potentiometer input for a model with position-proportional control.

(6) Refer to the following table.

Transfer output type	Setting (monitor) range	Default (transfer output upper/lower limits) (See note 6.1.)	Unit
Set Point	SP lower limit to SP upper limit	SP upper limit/lower limit	EU
Set Point During SP Ramp	SP lower limit to SP upper limit	SP upper limit/lower limit	EU
PV	Temperature input: Input setting range lower limit to input setting range upper limit	Input setting range upper/ lower limit	EU
	Analog input: Scaling lower limit to scaling upper limit	Scaling upper/lower limit	EU
MV Monitor (Heating)	Standard: –5.0 to 105.0 Heating/cooling: 0.0 to 105.0	100.0/0.0	%
MV Monitor (Cooling)	0.0 to 105.0	100.0/0.0	%
Valve Opening	–10.0 to 110.0	100.0/0.0	%

(6.1) Initialized when the transfer output type is changed.
Initialized if the input type, temperature unit, scaling upper/lower limit, or SP upper/lower limit is changed when the transfer output type is SP, ramp SP, or PV.

(7) The setting of PRST (program start) will be ignored if the Program Pattern parameter is set to OFF.

(8) Can be selected only for models with the remote SP function.

(9) This setting will be ignored for heating/cooling control or for floating control (for models with position-proportional control).

(10) Displayed only for models with communications.

(11) The parameter will be “NONE” for models with event inputs 3 and 4.

Manual Control Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Manual MV		–5.0 to 105.0 (standard) (See note 1.) –105.0 to 105.0 (heating/cooling) (See note 1.) –0.5 to 105.0 (position proportional) (See notes 1 and 2.)		0.0	%	

Note (1) When the Manual MV Limit Enable parameter is set to ON, the setting range will be the MV lower limit to the MV upper limit.

(2) The valve opening will be monitored for floating control or close control when the Direct Setting of Position Proportional MV parameter is set to OFF.

Monitor/Setting Item Level

The contents displayed vary depending on the Monitor/Setting 1 to 5 (advanced function setting level) setting.

Advanced Function Setting Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Parameter Initialization	iNit	OFF, FACT	oFF, FACt	OFF	None	
SP Ramp Time Unit (See note 1.)	SPRU	S: EU/second M: EU/minute H: EU/hour	S M H	M	None	
Standby Sequence Reset	RESt	Condition A, condition B	A, b	Condition A	None	
HB ON/OFF	HbU	OFF, ON	oFF, oN	ON	None	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Auxiliary Output 1 Open in Alarm	Sb1N	N-O: Close in alarm N-C: Open in alarm	N-O, N-C	N-O	None	
Auxiliary Output 2 Open in Alarm	Sb2N	N-O: Close in alarm N-C: Open in alarm	N-O, N-C	N-O	None	
Auxiliary Output 3 Open in Alarm	Sb3N	N-O: Close in alarm N-C: Open in alarm	N-O, N-C	N-O	None	
Heater Burnout Latch	HbL	OFF, ON	OFF, ON	OFF	None	
Heater Burnout Hysteresis	HbH	0.1 to 50.0		0.1	A	
ST Stable Range	St-b	0.1 to 3240.0		15.0	°C or °F	
α	ALFA	0.00 to 1.00		0.65	None	
AT Calculated Gain	At-G	0.1 to 10.0		0.8	None	
AT Hysteresis	At-H	Universal input: 0.1 to 3240.0		0.8	°C or °F	
		Analog input: 0.01 to 9.99		0.20	%FS	
Limit Cycle MV Amplitude	LCMA	5.0 to 50.0		20.0	%	
Input Digital Filter	INF	0.0 to 999.9		0.0	Second	
Additional PV Display	PVAd	OFF, ON	OFF, ON	OFF	None	
MV Display	O-dP	OFF, ON	OFF, ON	OFF	None	
Automatic Display Return Time	REt	OFF or 1 to 99	OFF, 1 to 99	OFF	Second	
Alarm 1 Latch	A1Lt	OFF, ON	OFF, ON	OFF	None	
Alarm 2 Latch	A2Lt	OFF, ON	OFF, ON	OFF	None	
Alarm 3 Latch	A3Lt	OFF, ON	OFF, ON	OFF	None	
Move to Protect Level Time	PRLt	1 to 30		3	Second	
Input Error Output	SERO	OFF, ON	OFF, ON	OFF	None	
Cold junction Compensation Method	CJC	OFF, ON	OFF, ON	ON	None	
MB Command Logic Switching	RLRV	OFF, ON	OFF, ON	OFF	None	
PV Change Color	COLR	Orange, Red, Green Red to Green: When ALM1 is ON, Green to Red: When ALM1 is ON Red to Green to Red Within PV stable band: Green Outside stable band: Red Green to Orange to Red Within PV stable band: Green Outside stable band: Green, Red Orange to Green to Red Within PV stable band: Green Outside stable band: Green, Red	ORG, REd, GRN R-G G-R R-G.R G-O.R O-G.R	RED	None	
PV Stable Band	PV-b	Temperature input: 0.1 to 3240.0		5.0	°C or °F (See note 1.)	
		Analog input: 0.01 to 99.99		5.00	%FS	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Alarm 1 ON Delay	A1oN	0 to 999 (0: ON delay disabled)		0	Second	
Alarm 2 ON Delay	A2oN	0 to 999 (0: ON delay disabled)		0	Second	
Alarm 3 ON Delay	A3oN	0 to 999 (0: ON delay disabled)		0	Second	
Alarm 1 OFF Delay	A1oF	0 to 999 (0: OFF delay disabled)		0	Second	
Alarm 2 OFF Delay	A2oF	0 to 999 (0: OFF delay disabled)		0	Second	
Alarm 3 OFF Delay	A3oF	0 to 999 (0: OFF delay disabled)		0	Second	
Input Shift Type	iStP	INS1: Temperature input 1-point shift INS2: Temperature input 2-point shift	iNS1, iNS2	INS1	None	
MV at Stop and Error Addition	MVSt	OFF, ON	oFF, oN	OFF	None	
Auto/Manual Select Addition	AMAd	OFF, ON	oFF, oN	OFF	None	
RT	Rt	OFF, ON	oFF, oN	OFF	None	
HS Alarm Use	HSU	OFF, ON	oFF, oN	ON	None	
HS Alarm Latch	HSL	OFF, ON	oFF, oN	OFF	None	
HS Alarm Hysteresis	HSH	0.1 to 50.0		0.1	A	
LBA Detection Time (See note 2.)	LbA	0 to 9999 (0: LBA function disabled)		0	Second	
LBA Level	LbAL	Temperature input: 0.1 to 3240.0		8.0	°C or °F	
		Analog input: 0.01 to 99.99		10.00	%FS	
LBA Band	LbAb	Temperature input: 0.0 to 3240.0		3.0	°C or °F	
		Analog input: 0.00 to 99.99		0.20	%FS	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Control Output 1 Assignment	oUt1	When control output 1 is a ON/OFF output (See note 3.): NONE: No assignment O: Control output (heating) C-O: Control output (cooling) ALM1: Alarm 1 ALM2: Alarm 2 ALM3: Alarm 3 P.END: Program end output (See note 5.) RALM: Control output ON/OFF count alarm WR1: Work bit 1 (See note 6.) WR2: Work bit 2 (See note 6.) WR3: Work bit 3 (See note 6.) WR4: Work bit 4 (See note 6.) WR5: Work bit 5 (See note 6.) WR6: Work bit 6 (See note 6.) WR7: Work bit 7 (See note 6.) WR8: Work bit 8 (See note 6.) When control output 1 is a linear output (See note 3.): NONE: No assignment O: Control output (heating) C-O: Control output (cooling)	NONE o C-o ALM1 ALM2 ALM3 P.END RALM WR1 WR2 WR3 WR4 WR5 WR6 WR7 WR8 NONE o C-o	O	None	
Control Output 2 Assignment	oUt2	When control output 2 is a ON/OFF output (See note 4.): NONE: No assignment O: Control output (heating) C-O: Control output (cooling) ALM1: Alarm 1 ALM2: Alarm 2 ALM3: Alarm 3 P.END: Program end output (See note 5.) RALM: Control output ON/OFF count alarm WR1: Work bit 1 (See note 6.) WR2: Work bit 2 (See note 6.) WR3: Work bit 3 (See note 6.) WR4: Work bit 4 (See note 6.) WR5: Work bit 5 (See note 6.) WR6: Work bit 6 (See note 6.) WR7: Work bit 7 (See note 6.) WR8: Work bit 8 (See note 6.) When control output 2 is a linear output (See note 4.) NONE: No assignment O: Control output (heating) C-O: Control output (cooling)	NONE o C-o ALM1 ALM2 ALM3 P.END RALM WR1 WR2 WR3 WR4 WR5 WR6 WR7 WR8 NONE o C-o	NONE	None	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Auxiliary Output 1 Assignment	SUb1	NONE: No assignment O: Control output (heating) C-O: Control output (cooling) ALM1: Alarm 1 ALM2: Alarm 2 ALM3: Alarm 3 P.END: Program end output (See note 5.) RALM: Control output ON/ OFF count alarm WR1: Work bit 1 (See note 6.) WR2: Work bit 2 (See note 6.) WR3: Work bit 3 (See note 6.) WR4: Work bit 4 (See note 6.) WR5: Work bit 5 (See note 6.) WR6: Work bit 6 (See note 6.) WR7: Work bit 7 (See note 6.) WR8: Work bit 8 (See note 6.)	NoNE o C-o ALM1 ALM2 ALM3 P.ENd RALM WR1 WR2 WR3 WR4 WR5 WR6 WR7 WR8	ALM1	None	
Auxiliary Output 2 Assignment	SUb2	NONE: No assignment O: Control output (heating) C-O: Control output (cooling) ALM1: Alarm 1 ALM2: Alarm 2 ALM3: Alarm 3 P.END: Program end output (See note 5.) RALM: Control output ON/ OFF count alarm WR1: Work bit 1 (See note 6.) WR2: Work bit 2 (See note 6.) WR3: Work bit 3 (See note 6.) WR4: Work bit 4 (See note 6.) WR5: Work bit 5 (See note 6.) WR6: Work bit 6 (See note 6.) WR7: Work bit 7 (See note 6.) WR8: Work bit 8 (See note 6.)	NoNE o C-o ALM1 ALM2 ALM3 P.ENd RALM WR1 WR2 WR3 WR4 WR5 WR6 WR7 WR8	ALM2	None	
Auxiliary Output 3 Assignment	SUb3	NONE: No assignment O: Control output (heating) C-O: Control output (cooling) ALM1: Alarm 1 ALM2: Alarm 2 ALM3: Alarm 3 P.END: Program end output (See note 5.) RALM: Control output ON/ OFF count alarm WR1: Work bit 1 (See note 6.) WR2: Work bit 2 (See note 6.) WR3: Work bit 3 (See note 6.) WR4: Work bit 4 (See note 6.) WR5: Work bit 5 (See note 6.) WR6: Work bit 6 (See note 6.) WR7: Work bit 7 (See note 6.) WR8: Work bit 8 (See note 6.)	NoNE o C-o ALM1 ALM2 ALM3 P.ENd RALM WR1 WR2 WR3 WR4 WR5 WR6 WR7 WR8	ALM3	None	
Character Select	CSEL	OFF, ON	oFF, oN	ON	None	
Soak Time Unit	t-U	M: Minutes; H: Hours	M, H	M	None	
Alarm SP Selection	ALSP	SP-M: Ramp set point SP: Set point	SP-M, SP	SP-M	None	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Remote SP Enable	RSPU	OFF, ON	oFF, oN	OFF	None	
Remote SP Upper Limit	RSPH	SP lower limit to SP upper limit		1300.0	EU	
Remote SP Lower Limit	RSPL	SP lower limit to SP upper limit		–200.0	EU	
SP Tracking	SPtR	OFF, ON	oFF, oN	OFF	None	
Remote SP Input Error Output	RSEo	OFF, ON	oFF, oN	OFF	None	
PID Set Automatic Selection Data	PCdC	PV: Process Value DV: Deviation SP: Set point	PV dV SP	PV	None	
PID Set Automatic Selection Hysteresis	PCdH	0.10 to 99.99		0.50	%FS	
PV Dead Band	P-db	0 to 32400		0.0	EU	
Manual MV Limit Enable	MANL	OFF, ON	oFF, oN	OFF	None	
Direct Setting of Position Proportional MV	PMVd	OFF, ON	oFF, oN	OFF	None	
PV Rate of Change Calculation Period	PVRP	1 to 999		17	Sampling period	
Automatic Cooling Coefficient Adjustment	CSCA	OFF, ON	oFF, oN	OFF	None	
Heater Overcurrent Use	oCU	OFF, ON	oFF, oN	ON	None	
Heater Overcurrent Latch	oCL	OFF, ON	oFF, oN	OFF	None	
Heater Overcurrent Hysteresis	oCH	0.1 to 50.0		0.1	A	
PF Setting	PF	OFF: Not assigned RUN: RUN STOP: STOP R-S: RUN/STOP AT-2: 100% AT Execute AT-1: 40% AT Execute LAT: Alarm Latch Cancel A-M: Auto/manual PFDP: Monitor/setting item BANK: Bank selection	oFF RUN SToP R-S AT-2 AT-1 LAT A-M PFdP bANK	A-M	None	
Monitor/Setting Item 1	PFd1	0: Disabled 1: PV/SP/Bank No. 2: PV/SP/MV 3: PV/SP/Soak time remain 4: Proportional band (P) 5: Integral time (I) 6: Derivative time (D) 7: Alarm value 1 8: Alarm value upper limit 1 9: Alarm value lower limit 1 10: Alarm value 2 11: Alarm value upper limit 2 12: Alarm value lower limit 2 13: Alarm value 3 14: Alarm value upper limit 3 15: Alarm value lower limit 3 16: Bank No.		1	None	
Monitor/Setting Item 2	PFd2	Same as for Monitor/Setting Item 1.		0	None	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Monitor/Setting Item 3	PFd3	Same as for Monitor/Setting Item 1.		0	None	
Monitor/Setting Item 4	PFd4	Same as for Monitor/Setting Item 1.		0	None	
Monitor/Setting Item 5	PFd5	Same as for Monitor/Setting Item 1.		0	None	
PV/SP Display Screen Selection	SPdP	0: PV/SP 1: PV/SP/Bank No., PV/SP/MV 2: PV/SP/MV, PV/SP/Bank No. 3: PV/SP/Bank No. 4: PV/SP/MV 5: PV/SP/Bank No., PV/SP/ Soak Time Remain 6: PV/SP/MV, PV/SP/Soak Time Remain 7: PV/SP/Soak Time Remain		4	None	
MV Display Selection	odSL	O: MV (Heating) C-O: MV (Cooling)	o C-o	0	None	
PV Decimal Point Display	PVdP	OFF, ON	oFF, oN	ON	None	
PV Status Display Function	PVSt	OFF: OFF MANU: Manual STOP: Stop ALM1: Alarm 1 ALM2: Alarm 2 ALM3: Alarm 3 ALM: Alarm 1 to 3 OR status HA: Heater alarm	oFF MANU StoP ALM1 ALM2 ALM3 ALM HA	OFF	None	
SV Status Display Function	SVSt	OFF: OFF MANU: Manual STOP: Stop ALM1: Alarm 1 ALM2: Alarm 2 ALM3: Alarm 3 ALM: Alarm 1 to 3 OR status HA: Heater alarm	oFF MANU StoP ALM1 ALM2 ALM3 ALM HA	OFF	None	
Display Refresh Period	d.REF	OFF, 0.25, 0.5, 1.0	oFF 0.25 0.5 1.0	0.25	Second	
Control Output 1 ON/OFF Count Monitor	RA1M	0 to 9999			100 times	
Control Output 2 ON/OFF Count Monitor	RA2M	0 to 9999			100 times	
Control Output 1 ON/OFF Count Alarm Set Value	RA1	0 to 9999		0	100 times	
Control Output 2 ON/OFF Count Alarm Set Value	RA2	0 to 9999		0	100 times	
ON/OFF Counter Reset	RAC	0 to 2		0	None	
Move to Calibration Level	CMoV	–1999 to 9,999		0	None	

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Extended Function (The Digital Controller must be manufactured in April 2015 or later (version 6.1 or higher).)	EXFN	0 to 8,191		0	None	

Note (1) The parameters in the current PID set will be accessed.
(2) Displayed for ON/OFF control.
(3) The setting range depends on whether control output 1 is a linear output (relay output, current output, or linear voltage output) or an ON/OFF output (voltage output (for driving SSR) or SSR output.
(4) The setting range depends on whether control output 2 is a linear output (relay output, current output, or linear voltage output) or an ON/OFF output (voltage output (for driving SSR) or SSR output.
(5) This setting is ignored if the Program Pattern parameter is OFF.
(6) WR1 to WR8 are not displayed if logic operations are not used.

Protect Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Move to Protect level	PMOV	–1999 to 9,999		0	None	
Operation/Adjustment Protect	OAPT	0 to 3		0	None	
Initial Setting/Communications Protect	ICPT	0 to 2		0	None	
Setting Change Protect	WTPT	OFF, ON	OFF, ON	OFF	None	
PF Key Protect	PFPT	OFF, ON	OFF, ON	OFF	None	
Parameter Mask Enable	PMSK	OFF, ON	OFF, ON	ON	None	
Password to Move to Protect Level	PRLP	–1999 to 9,999		0	None	

Communications Setting Level

Parameters	Characters	Setting (monitor) value	Display	Default	Unit	Set value
Protocol Setting	PSEL	CompoWay/F (SYSWAY), Modbus (See note 1.)	CWF, MOD	CompoWay/F (SYSWAY)	None	
Communications Unit No.	U-NO	0 to 99		1	None	
Communications Baud Rate	BPS	1.2, 2.4, 4.8, 9.6, 19.2, 38.4, or 57.6	1.2, 2.4, 4.8, 9.6, 19.2, 38.4, 57.6	9.6	kbps	
Communications Data Length	LEN	7, 8		7	Bit	
Communications Stop Bits	SBIT	1, 2		2	Bit	
Communications Parity	PRTY	None, Even, Odd	NONE, EVEN, ODD	Even	None	
Send Data Wait Time	SDWT	0 to 99		20	ms	

Note (1) When setting CWF, either CompoWay/F or SYSWAY can be used as the communications protocol. (CompoWay/F and SYSWAY are automatically identified by the command frames.)

Initialization According to Parameter Changes

The parameters that are initialized when parameters are changed are shown under *Related initialized parameters*.

Changed parameter / Related initialized parameters	Input type	Temperature unit	Scaling Lower Limit, Scaling Upper Limit	SP Lower Limit, SP Upper Limit	PID/ON OFF	Standard or Heating/Cooling	Program Pattern	Valid Program Bank	ST	Remote SP Enable
Related parameter initialization execution condition	**---**	**Temperature input**	**Analog input**	**---**	**Standard models**	**Standard models**	**---**	**(See note 21.)**	**---**	**---**
SP Upper Limit, SP Lower Limit	● (See note 1.)	● (See note 1.)	● (See note 1.)	---	---	---	---	---	---	---
Set Point	● (See note 3.)	● (See note 3.)	● (See note 3.)	● (See note 3.)	---	---	---	---	---	---
Bank No.	---	---	---	---	---	---	●	●	---	---
RUN/STOP	---	---	---	---	---	---	● (See note 22.)	---	---	---
RT	● (See note 4.)	---	---	---	---	---	---	---	---	---
Proportional Band (See note 16.)	● (See notes 4 and 15.)	---	---	---	---	---	---	---	---	---
Integral Time (See note 16.)	● (See notes 4 and 15.)	---	---	---	---	---	---	---	---	---
Derivative Time (See note 16.)	● (See notes 4 and 15.)	---	---	---	---	---	---	---	---	---
MV Upper Limit, MV Lower Limit	---	---	---	---	---	● (See note 6.)	---	---	---	---
MV at Stop	---	---	---	---	---	●	---	---	---	---
MV at PV Error	---	---	---	---	---	●	---	---	---	---
Manual MV	---	---	---	---	---	---	---	---	---	---
Transfer Output Upper Limit, Transfer Output Lower Limit (See note 5.)	● (See notes 1 and 5.)	● (See notes 1 and 5.)	● (See notes 1 and 5.)	● (See notes 1 and 5.)	---	● (See notes 2 and 5.)	---	---	---	---
SP Mode	● (See note 19.)	---	---	---	● (See note 19.)	● (See note 19.)	---	---	● (See note 12.)	● (See note 13.)
Remote SP Enable	● (See note 19.)	---	---	---	● (See note 19.)	● (See note 19.)	---	---	● (See note 12.)	---
Remote SP Upper Limit, Remote SP Lower Limit	● (See note 2.)	● (See note 2.)	● (See note 2.)	● (See note 2.)	---	---	---	---	---	---
Control Output 1 Assignment	---	---	---	---	---	●	●	---	---	---
Control Output 2 Assignment	---	---	---	---	---	● (See note 7.)	● (See note 7.)	---	---	---
Auxiliary Output 1 Assignment	---	---	---	---	---	● (See note 8.)	● (See note 8.)	---	---	---
Auxiliary Output 2 Assignment	---	---	---	---	---	● (See note 7.)	● (See note 7.)	---	---	---
Auxiliary Output 3 Assignment	---	---	---	---	---	● (See note 7.)	● (See note 7.)	---	---	---
Event Input Assignment 1	---	---	---	---	---	---	● (See note 9.)	---	---	---
Event Input Assignment 2	---	---	---	---	---	---	● (See note 9.)	---	---	---
Event Input Assignment 3	---	---	---	---	---	---	● (See note 9.)	---	---	---
Event Input Assignment 4	---	---	---	---	---	---	● (See note 9.)	---	---	---
Move to Protect Level	---	---	---	---	---	---	---	---	---	---
MV Display Selection	---	---	---	---	---	●	---	---	---	---
Position Proportional Dead Band	---	---	---	---	---	---	---	---	---	---
Temperature Input Shift	● (See note 15.)	---	---	---	---	---	---	---	---	---
Upper Limit Temperature Input Shift Value, Lower Limit Temperature Input Shift Value	● (See note 15.)	---	---	---	---	---	---	---	---	---

Changed parameter / Related initialized parameters	Input type	Temperature unit	Scaling Lower Limit, Scaling Upper Limit	SP Lower Limit, SP Upper Limit	PID/ON OFF	Standard or Heating/ Cooling	Program Pattern	Valid Program Bank	ST	Remote SP Enable
Related parameter initialization execution condition	**---**	**Temperature input**	**Analog input**	**---**	**Standard models**	**Standard models**	**---**	**(See note 21.)**	**---**	**---**
Dead Band	● (See note 15.)	---	---	---	---	---	---	---	---	---
Hysteresis (Heating)	● (See note 15.)	---	---	---	---	---	---	---	---	---
Hysteresis (Cooling)	● (See note 15.)	---	---	---	---	---	---	---	---	---
Wait Band	● (See note 15.)	---	---	---	---	---	---	---	---	---
Alarm 1 to 3 Hysteresis	● (See note 15.)	---	---	---	---	---	---	---	---	---
ST Stable Range	● (See note 15.)	---	---	---	---	---	---	---	---	---
AT Hysteresis	● (See notes 15 and 20.)	● (See note 20.)	---	---	---	---	---	---	---	---
PV Stable Band	● (See note 15.)	---	---	---	---	---	---	---	---	---
LBA Level	● (See note 15.)	---	---	---	---	---	---	---	---	---
LBA Band	● (See note 15.)	---	---	---	---	---	---	---	---	---
Bank 1 to 7 SP	● (See note 3.)	● (See note 3.)	● (See note 3.)	● (See note 3.)	---	---	---	---	---	---
Bank 0 to 7 Wait Band	● (See note 15.)	---	---	---	---	---	---	---	---	---
PID 1 to 8 Proportional Band (See note 16.)	● (See notes 4 and 15.)	---	---	---	---	---	---	---	---	---
PID 1 to 8 Integral Time (See note 16.)	● (See notes 4 and 15.)	---	---	---	---	---	---	---	---	---
PID 1 to 8 Derivative Time (See note 16.)	● (See notes 4 and 15.)	---	---	---	---	---	---	---	---	---
PID 1 to 8 MV Upper Limit, PID 1 to 8 MV Lower Limit	---	---	---	---	---	● (See note 6.)	---	---	---	---
PID 1 to 8 Automatic Selection Range Upper Limit	● (See note 14.)	● (See note 14.)	---	---	---	---	---	---	---	---

Changed parameter / Related initialized parameters	Transfer Output Type	Floating/Closed	Bank Numbers Used	PID Set Automatic Selection Data	Direct Setting of Position Proportional MV	Password to Move to Protect Level
Related parameter initialization execution condition	---	**Models with position-proportional control and FB input**		---	**Models with position-proportional control and FB input, close control**	---
SP Upper Limit, SP Lower Limit	---	---	---	---	---	---
Set Point	---	---	---	---	---	---
Bank No.	---	---	---	---	---	---
RUN/STOP	---	---	---	---	---	---
RT	---	---	---	---	---	---
Proportional Band (See note 16.)	---	---	---	---	---	---
Integral Time (See note 16.)	---	● (See note 17.)	---	---	---	---
Derivative Time (See note 16.)	---	---	---	---	---	---
MV Upper Limit, MV Lower Limit	---	---	---	---	---	---
MV at Stop	---	●	---	---	●	---
MV at PV Error	---	●	---	---	●	---
Manual MV	---	●	---	---	●	---
Transfer Output Upper Limit, Transfer Output Lower Limit (See note 5.)	● (See notes 3 and 5.)	---	---	---	---	---
SP Mode	---	---	---	---	---	---
Remote SP Enable	---	---	---	---	---	---
Remote SP Upper Limit, Remote SP Lower Limit	---	---	---	---	---	---
Control Output 1 Assignment	---	---	---	---	---	---
Control Output 2 Assignment	---	---	---	---	---	---
Auxiliary Output 1 Assignment	---	---	---	---	---	---
Auxiliary Output 2 Assignment	---	---	---	---	---	---
Auxiliary Output 3 Assignment	---	---	---	---	---	---
Event Input Assignment 1	---	---	● (See note 18.)	---	---	---
Event Input Assignment 2	---	---	● (See note 18.)	---	---	---
Event Input Assignment 3	---	---	● (See note 18.)	---	---	---
Event Input Assignment 4	---	---	● (See note 18.)	---	---	---
Move to Protect Level	---	---	---	---	---	● (See note 10.)
MV Display Selection	---	---	---	---	---	---
Position Proportional Dead Band	---	● (See note 11.)	---	---	---	---
Temperature Input Shift	---	---	---	---	---	---
Upper Limit Temperature Input Shift Value, Lower Limit Temperature Input Shift Value	---	---	---	---	---	---
Dead Band	---	---	---	---	---	---
Hysteresis (Heating)	---	---	---	---	---	---
Hysteresis (Cooling)	---	---	---	---	---	---
Wait Band	---	---	---	---	---	---
Alarm 1 to 3 Hysteresis	---	---	---	---	---	---
ST Stable Range	---	---	---	---	---	---
AT Hysteresis	---	---	---	---	---	---
PV Stable Band	---	---	---	---	---	---
LBA Level	---	---	---	---	---	---
LBA Band	---	---	---	---	---	---

Changed parameter / Related initialized parameters	Transfer Output Type	Floating/Closed	Bank Numbers Used	PID Set Automatic Selection Data	Direct Setting of Position Proportional MV	Password to Move to Protect Level
Related parameter initialization execution condition	**---**	**Models with position-proportional control and FB input**		**---**	**Models with position-proportional control and FB input, close control**	**---**
Bank 1 to 7 SP	---	---	---	---	---	---
Bank 0 to 7 Wait Band	---	---	---	---	---	---
PID 1 to 8 Proportional Band (See note 16.)	---	---	---	---	---	---
PID 1 to 8 Integral Time (See note 16.)	---	● (See note 17.)	---	---	---	---
PID 1 to 8 Derivative Time (See note 16.)	---	---	---	---	---	---
PID 1 to 8 MV Upper Limit, PID 1 to 8 MV Lower Limit	---	---	---	---	---	---
PID 1 to 8 Automatic Selection Range Upper Limit	---	---	---	● (See note 14.)	---	---

Note (1) Initialized to input setting range upper and lower limits, or scaling upper and lower limits.

(2) Initialized to SP upper and lower limits.

(3) Clamped by SP upper and lower limits.

(4) Initialized only when the input type is changed to analog input when RT turns ON. The defaults are as follows: RT: OFF

(5) Initialization is performed as shown below according to the transfer output type setting. The initialization differs depending on the changed parameter and the output type setting.
SP: SP upper and lower limits
Ramp SP: SP upper and lower limits
PV: Input setting range upper and lower limits or scaling upper and lower limits
MV (Heating): 100.0/0.0
MV (Cooling): 100.0/0.0
Valve Opening: 100.0/0.0
(5.1) Initialized only when the transfer output type is set to SP, Ramp SP, or PV.
(5.2) Initialized only when the transfer output type is set to MV (Heating) or MV (Cooling).
(5.3) Initialized to the above default values regardless of the settings for changing the transfer output type.

(6) Initialized as follows according to the Standard or Heating/Cooling parameter setting.

MV Upper Limit: 105.0

MV Lower Limit: Standard –5.0, heating/cooling –105.0

(7) For standard models, initialized to control output (cooling) for heating/cooling control, according to the following. (The defaults for standard control and for models with position-proportional control are the defaults in the parameter list.)

With control output 2: The Control Output 2 Assignment parameter is initialized to control output (cooling).

Without control output 2 and E5CN-H: The Auxiliary Output 2 Assignment parameter is initialized to control output (cooling).

(8) When the program pattern is OFF, the Auxiliary Output 1 Assignment parameter is initialized to alarm output 1. When the program pattern is not OFF, the Auxiliary Output 1 Assignment parameter is initialized to program end output.

(9) When the program pattern is changed to OFF, if the Program Start parameter is assigned it is initialized to “not assigned.”

(10) If the password is changed, it will be initialized to the new password.

(11) Initialized to 4.0 for close control and to 2.0 for floating control.

(12) If the ST is changed to ON, the SP Mode will be initialized to LSP and the remote SP function will be disabled.

(13) If the remote SP function is disabled, the SP Mode will be initialized to LSP.

(14) The default values are as follows:

Temperature Input
Depends on the setting of the PID Set Automatic Selection Data parameter and the upper and lower limits for the input setting range (which depends on the temperature unit).

- PID Set Automatic Selection Data = PV: Upper limit + 20°C (40°F)
- PID Set Automatic Selection Data = DV: Upper limit – Lower Limit + 20°C (40°F)
- PID Set Automatic Selection Data = SP: Upper limit

Analog Input
The default is 105.0 (regardless of the setting of the PID Set Automatic Selection Data parameter.

(15) Initialized when the input type is changed from a temperature input to an analog input or from an analog input to a temperature input.

(16) The proportional band, integral time, and derivative time are initialized when the input type is changed from a temperature input to an analog input or from an analog input to a temperature input.

(17) Initialized to 233 if the integral time is 0 and the Close/Floating parameter is set for floating control.

(18) Event input assignments used for bank selection are initialized to NONE. They are also initialized to NONE when only event inputs 3 and 4 are supported (i.e., when only two event inputs are supported).

(19) If the ST is enabled, the SP Mode is initialized to LSP and the remote SP function is disabled.

(20) Initialized to 0.8 when the temperature unit is °C, and to 1.4 when the temperature unit is °F.

(21) When the program valid bank is exceeded and the Program Pattern parameter is not OFF.

(22) Initialized to Stop if the Program Pattern parameter is not OFF.

Sensor Input Setting Range, Indication Range, Control Range

Input type	Specific ations	Set value	Input setting range	Input indication range
Resistance thermometer	Pt100	0	–200.0 to 850.0 (°C)/–300.0 to 1,500.0 (°F)	–220.0 to 870.0 (°C)/–340.0 to 1,540.0 (°F)
		1	–199.9 to 500.0 (°C)/–199.9 to 900.0 (°F)	–199.9 to 520.0 (°C)/–199.9 to 940.0 (°F)
		2	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)	–20.0 to 120.0 (°C)/–40.0 to 250.0 (°F)
	JPt100	3	–199.9 to 500.0 (°C)/–199.9 to 900.0 (°F)	–199.9 to 520.0 (°C)/–199.9 to 940.0 (°F)
		4	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)	–20.0 to 120.0 (°C)/–40.0 to 250.0 (°F)
Thermocouple	K	5	–200.0 to 1,300.0 (°C)/–300.0 to 2,300.0 (°F)	–220.0 to 1,320.0 (°C)/–340.0 to 2,340.0 (°F)
		6	–20.0 to 500.0 (°C)/0.0 to 900.0 (°F)	–40.0 to 520.0 (°C)/–40.0 to 940.0 (°F)
	J	7	–100.0 to 850.0 (°C)/–100.0 to 1,500.0 (°F)	–120.0 to 870.0 (°C)/–140.0 to 1,540.0 (°F)
		8	–20.0 to 400.0 (°C)/0.0 to 750.0 (°F)	–40.0 to 420.0 (°C)/–40.0 to 790.0 (°F)
	T	9	–200.0 to 400.0 (°C)/–300.0 to 700.0 (°F)	–220.0 to 420.0 (°C)/–340.0 to 740.0 (°F)
		10	–199.9 to 400.0 (°C)/–199.9 to 700.0 (°F)	–199.9 to 420.0 (°C)/–199.9 to 740.0 (°F)
	E	11	–200.0 to 600.0 (°C)/–300.0 to 1,100.0 (°F)	–20.0 to 620.0 (°C)/–40.0 to 1,140.0 (°F)
	L	12	–100.0 to 850.0 (°C)/–100.0 to 1,500.0 (°F)	–120.0 to 870.0 (°C)/–140.0 to 1,540.0 (°F)
	U	13	–200.0 to 850.0 (°C)/–300.0 to 700.0 (°F)	–220.0 to 420.0 (°C)/–340.0 to 740.0 (°F)
		14	–199.9 to 400.0 (°C)/–199.9 to 700.0 (°F)	–199.9 to 420.0 (°C)/–199.9 to 740.0 (°F)
	N	15	–200.0 to 1,300.0 (°C)/–300.0 to 2,300.0 (°F)	–220.0 to 1,320.0 (°C)/–340.0 to 2,340.0 (°F)
	R	16	0.0 to 1,700.0 (°C)/0.0 to 3,000.0 (°F)	–20.0 to 1,720.0 (°C)/–40.0 to 3,040.0 (°F)
	S	17	0.0 to 1,700.0 (°C)/0.0 to 3,000.0 (°F)	–20.0 to 1,720.0 (°C)/–40.0 to 3,040.0 (°F)
	B	18	100.0 to 1,800.0 (°C)/300.0 to 3,200.0 (°F)	0.0 to 1,820.0 (°C)/0.0 to 3,240.0 (°F)
	W	19	0.0 to 2,300.0 (°C)/0.0 to 3,200.0 (°F)	–20.0 to 2,320.0 (°C)/–40.0 to 270.0 (°F)
	PLII	20	0.0 to 1,300.0 (°C)/0.0 to 2,300.0 (°F)	–20.0 to 1,320.0 (°C)/–40.0 to 2,340.0 (°F)
	K	21	–50.0 to 200.0 (°C)/–50.0 to 200.0 (°F)	–90.0 to 220.0 (°C)/–90.0 to 240.0 (°F)
	J	22	–50.0 to 200.0 (°C)/–50.0 to 200.0 (°F)	–90.0 to 220.0 (°C)/–90.0 to 240.0 (°F)
	T	23	–50.0 to 200.0 (°C)/–50.0 to 200.0 (°F)	–90.0 to 220.0 (°C)/–90.0 to 240.0 (°F)
Resistance thermometer	Pt100	24	–50.0 to 200.0 (°C)/–50.0 to 200.0 (°F)	–90.0 to 220.0 (°C)/–90.0 to 240.0 (°F)
Current input	4 to 20 mA	25	Any of the following ranges, by scaling: –19,999 to 32,400 –1,999.9 to 3,240.0 –199.99 to 324.00 –19.999 to 32.400	–5% to 105% of setting range. The display shows –19,999 to 32,400 (numeric range with decimal point omitted).
	0 to 20 mA	26		
Voltage input	1 to 5 V	27		
	0 to 5 V	28		
	0 to 10 V	29		

- The default is 5.
- The applicable standards for each of the above input ranges are as follows:

K, J, T, E, N, R, S, B:	JIS C1602-1995, IEC 584-1
L:	Fe-CuNi, DIN 43710-1985
U:	Cu-CuNi, DIN 43710-1985
W:	W5Re/W26Re, ASTM E988-1990
JPt100:	JIS C 1604-1989, JIS C 1606-1989
Pt100:	JIS C 1604-1997, IEC 751
PLII:	According to Platinel II Electromotive Force Table by Engelhard Corp.

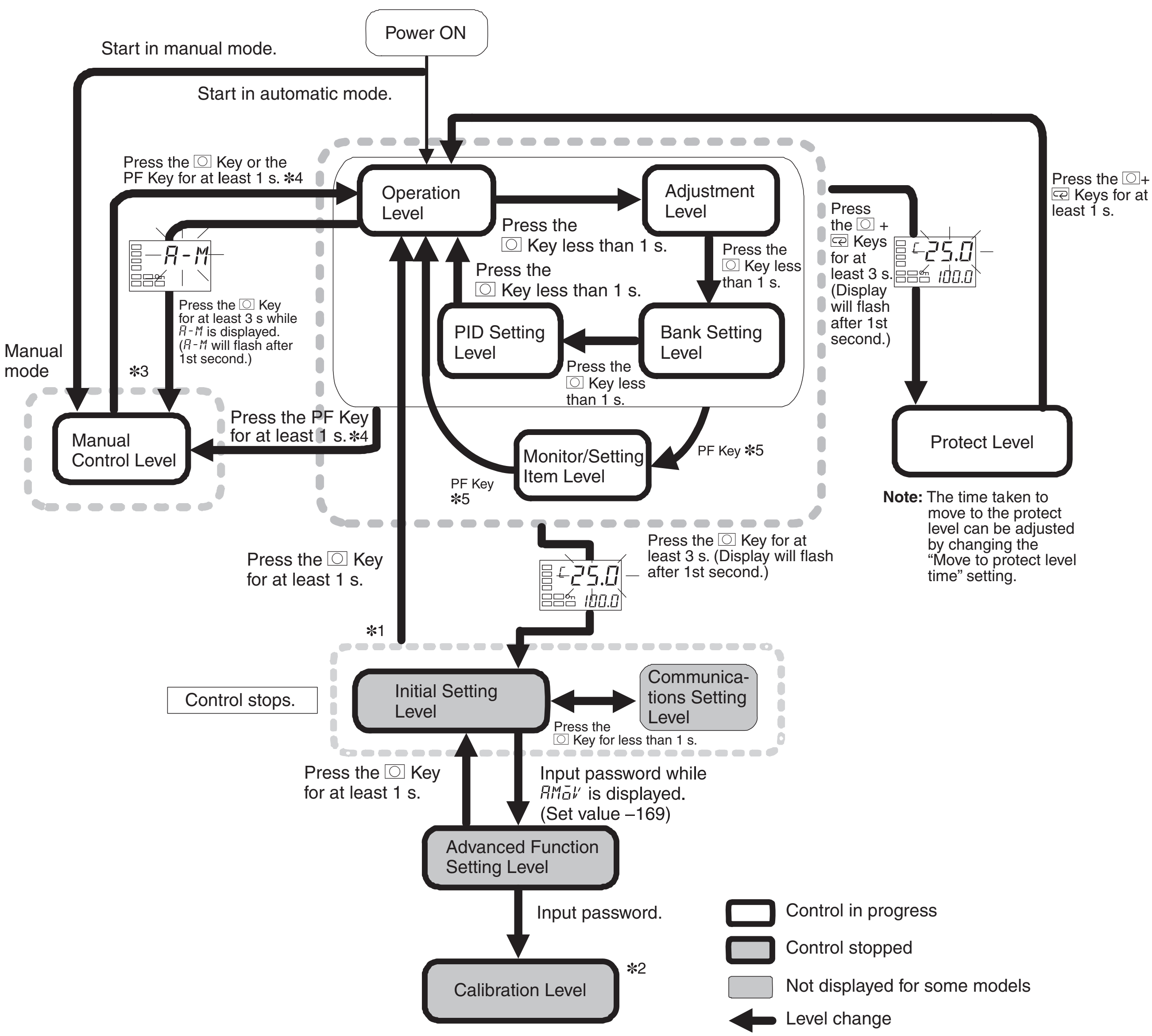
Control Range

- Resistance thermometer and thermocouple input
  Temperature lower limit –20°C to temperature upper limit +20°C, or temperature lower limit –40°C to temperature upper limit +40°C
- Analog input
  –5% to +105% of scaling range

Setting Levels Diagram

This diagram shows all of the setting levels. To move to the advanced function setting level and calibration level, you must enter passwords. Some parameters are not displayed depending on the protect level setting and the conditions of use.

Control stops when you move from the operation level to the initial setting level.



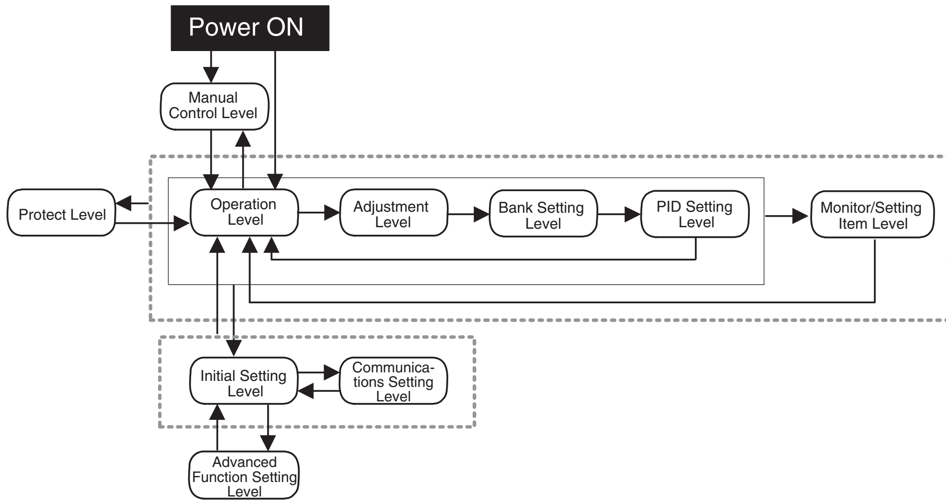
Note
(1) You can return to the operation level by executing a software reset.
(2) It is not possible to move to other levels from the calibration level by operating the keys on the front panel. It can be done only by first turning OFF the power.
(3) From the manual control level, key operations can be used to move to the operation level only.

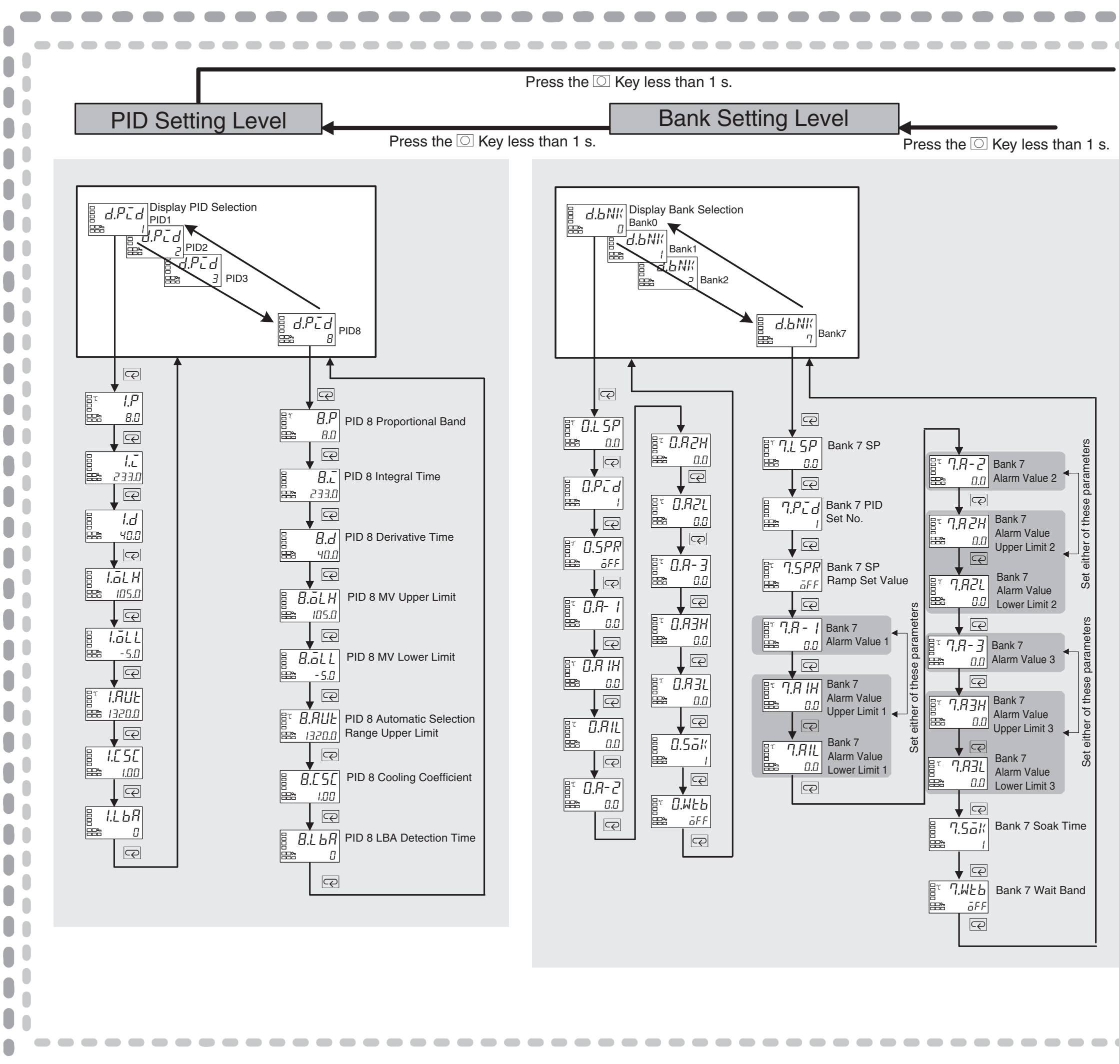
(4) When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN/EN-H).

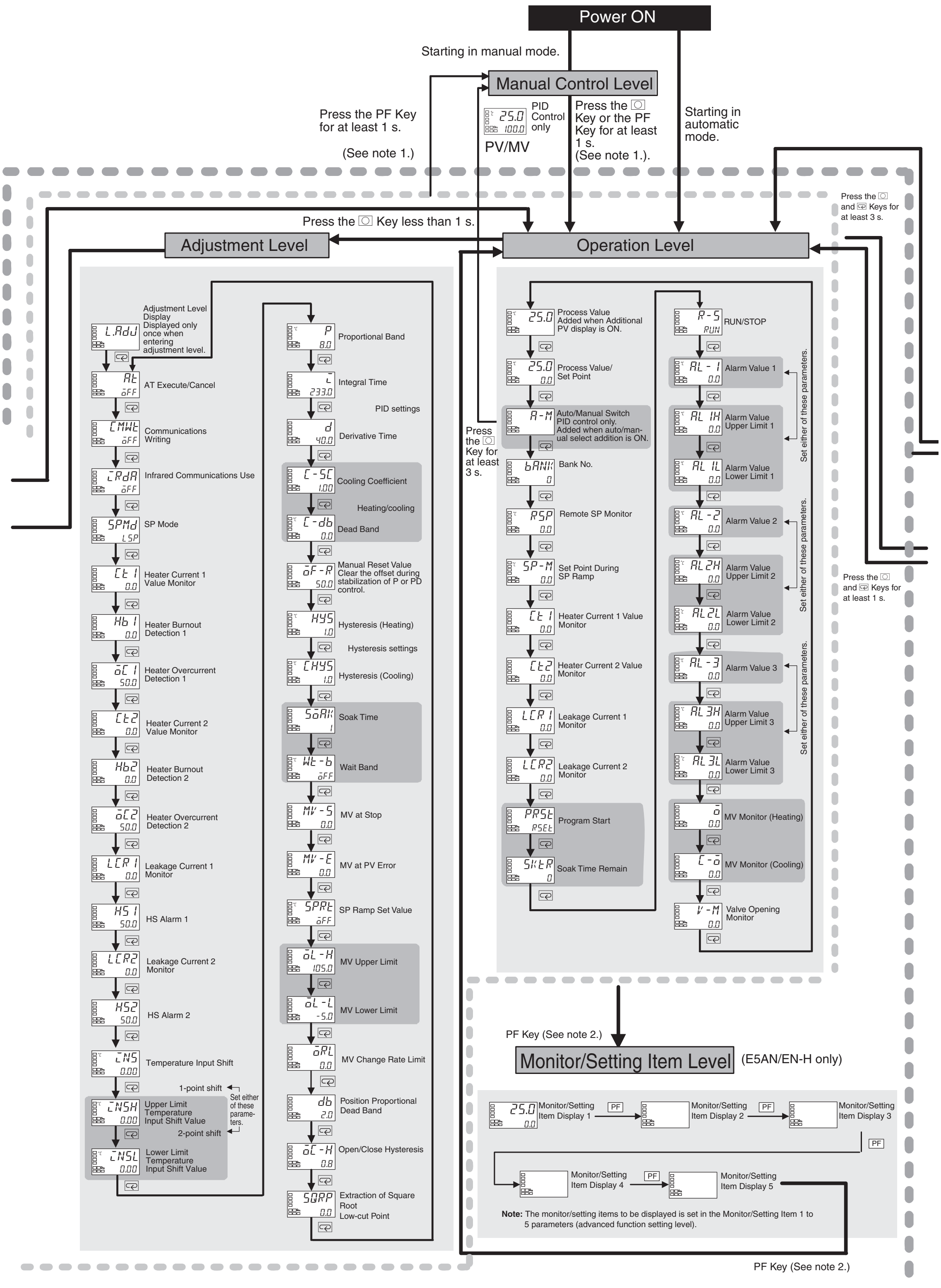
(5) When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN/EN-H)

Parameter Flow

This section describes the parameters set in each level. Pressing the Key at the last parameter in each level returns to the top parameter in that level.

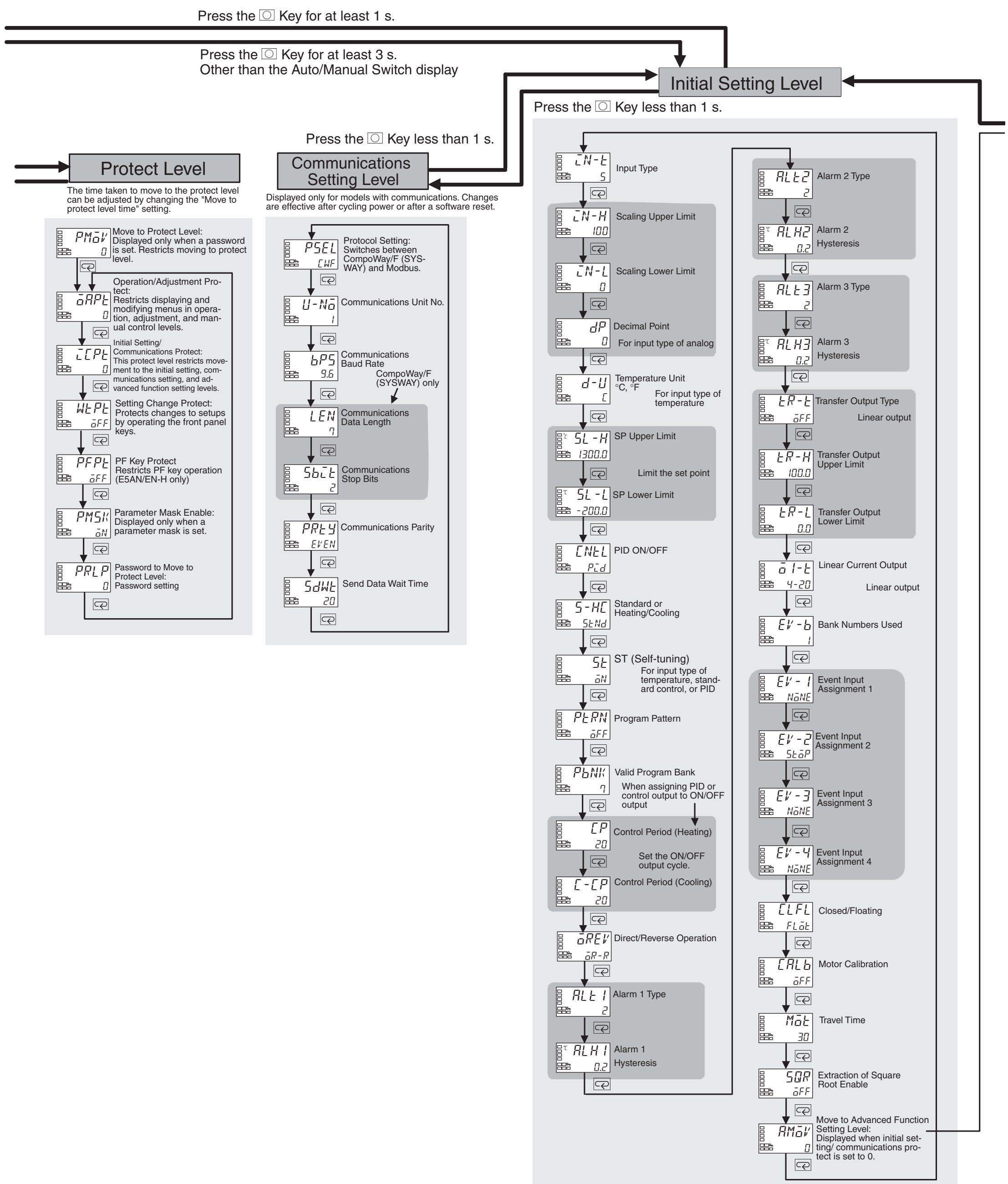




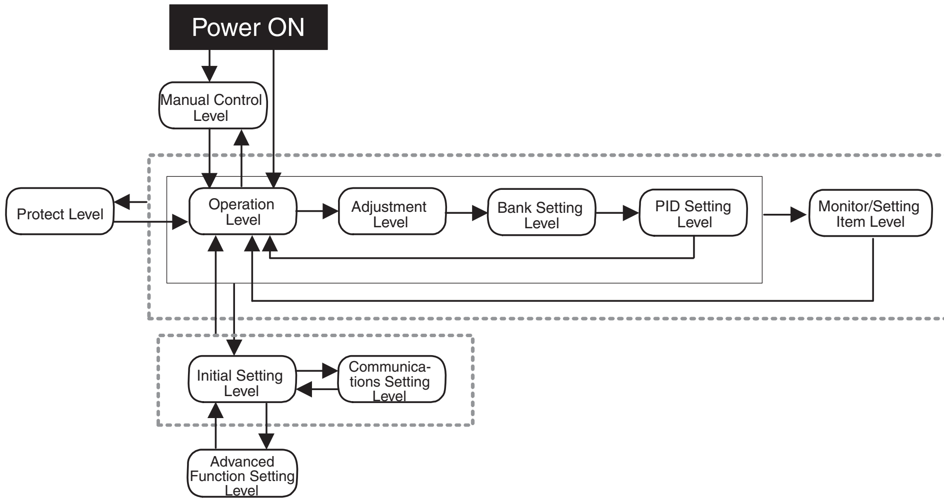


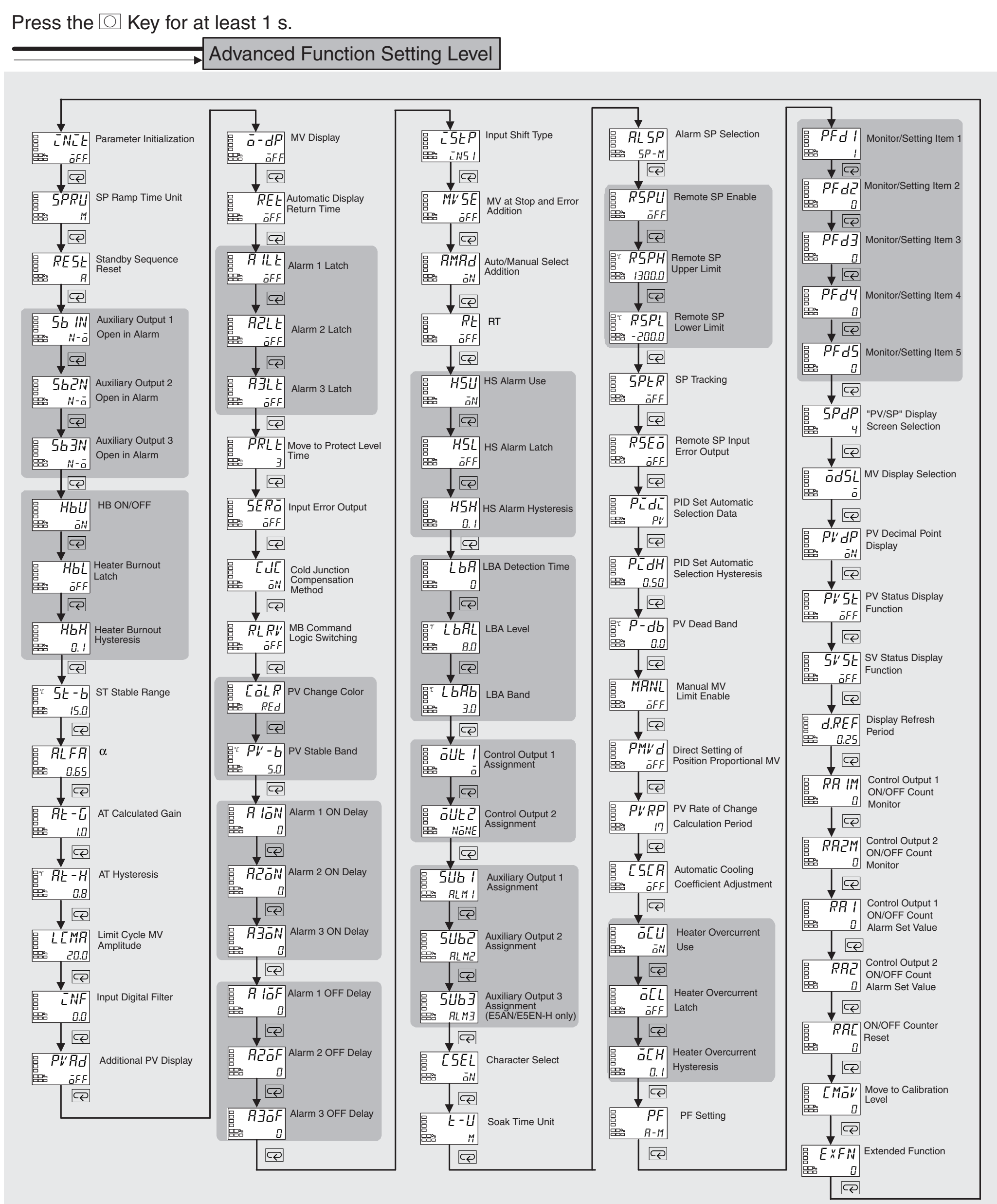
Note:

1. When the PF Setting parameter is set to A-M for a Controller with a PF Key (E5AN/EN-H).
2. When the PF Setting parameter is set to PFDP for a Controller with a PF Key (E5AN/EN-H).



Press the Key for at least 1 s.
Press the Key for at least 3 s.
Other than the Auto/Manual Switch display
Initial Setting Level
Press the Key less than 1 s.
Press the Key less than 1 s.
Protect Level
The time taken to move to the protect level can be adjusted by changing the "Move to protect level time" setting.
Communications Setting Level
Displayed only for models with communications. Changes are effective after cycling power or after a software reset.
Move to Protect Level: Displayed only when a password is set. Restricts moving to protect level.
Operation/Adjustment Protect: Restricts displaying and modifying menus in operation, adjustment, and manual control levels.
Initial Setting/ Communications Protect: This protect level restricts movement to the initial setting, communications setting, and advanced function setting levels.
Setting Change Protect: Protects changes to setups by operating the front panel keys.
PF Key Protect Restricts PF key operation (E5AN/EN-H only)
Parameter Mask Enable: Displayed only when a parameter mask is set.
Password to Move to Protect Level: Password setting
Protocol Setting: Switches between CompoWay/F (SYSWAY) and Modbus.
Communications Unit No.
Communications Baud Rate
CompoWay/F (SYSWAY) only
Communications Data Length
Communications Stop Bits
Communications Parity
Send Data Wait Time
Input Type
Scaling Upper Limit
Scaling Lower Limit
Decimal Point
For input type of analog
Temperature Unit °C, °F
For input type of temperature
SP Upper Limit
Limit the set point
SP Lower Limit
PID ON/OFF
Standard or Heating/Cooling
ST (Self-tuning)
For input type of temperature, standard control, or PID
Program Pattern
Valid Program Bank
When assigning PID or control output to ON/OFF output
Control Period (Heating)
Set the ON/OFF output cycle.
Control Period (Cooling)
Direct/Reverse Operation
Alarm 1 Type
Alarm 1 Hysteresis
Alarm 2 Type
Alarm 2 Hysteresis
Alarm 3 Type
Alarm 3 Hysteresis
Transfer Output Type
Linear output
Transfer Output Upper Limit
Transfer Output Lower Limit
Linear Current Output
Linear output
Bank Numbers Used
Event Input Assignment 1
Event Input Assignment 2
Event Input Assignment 3
Event Input Assignment 4
Closed/Floating
Motor Calibration
Travel Time
Extraction of Square Root Enable
Move to Advanced Function Setting Level: Displayed when initial setting/ communications protect is set to 0.
Move by setting password (−169).


Power ON
Manual Control Level
Protect Level
Operation Level
Adjustment Level
Bank Setting Level
PID Setting Level
Monitor/Setting Item Level
Initial Setting Level
Communications Setting Level
Advanced Function Setting Level


Press the Key for at least 1 s.
Advanced Function Setting Level
Parameter Initialization
SP Ramp Time Unit
Standby Sequence Reset
Auxiliary Output 1 Open in Alarm
Auxiliary Output 2 Open in Alarm
Auxiliary Output 3 Open in Alarm
HB ON/OFF
Heater Burnout Latch
Heater Burnout Hysteresis
ST Stable Range
α
AT Calculated Gain
AT Hysteresis
Limit Cycle MV Amplitude
Input Digital Filter
Additional PV Display
MV Display
Automatic Display Return Time
Alarm 1 Latch
Alarm 2 Latch
Alarm 3 Latch
Move to Protect Level Time
Input Error Output
Cold Junction Compensation Method
MB Command Logic Switching
PV Change Color
PV Stable Band
Alarm 1 ON Delay
Alarm 2 ON Delay
Alarm 3 ON Delay
Alarm 1 OFF Delay
Alarm 2 OFF Delay
Alarm 3 OFF Delay
Input Shift Type
MV at Stop and Error Addition
Auto/Manual Select Addition
RT
HS Alarm Use
HS Alarm Latch
HS Alarm Hysteresis
LBA Detection Time
LBA Level
LBA Band
Control Output 1 Assignment
Control Output 2 Assignment
Auxiliary Output 1 Assignment
Auxiliary Output 2 Assignment
Auxiliary Output 3 Assignment (E5AN/E5EN-H only)
Character Select
Soak Time Unit
Alarm SP Selection
Remote SP Enable
Remote SP Upper Limit
Remote SP Lower Limit
SP Tracking
Remote SP Input Error Output
PID Set Automatic Selection Data
PID Set Automatic Selection Hysteresis
PV Dead Band
Manual MV Limit Enable
Direct Setting of Position Proportional MV
PV Rate of Change Calculation Period
Automatic Cooling Coefficient Adjustment
Heater Overcurrent Use
Heater Overcurrent Latch
Heater Overcurrent Hysteresis
PF Setting
Monitor/Setting Item 1
Monitor/Setting Item 2
Monitor/Setting Item 3
Monitor/Setting Item 4
Monitor/Setting Item 5
"PV/SP" Display Screen Selection
MV Display Selection
PV Decimal Point Display
PV Status Display Function
SV Status Display Function
Display Refresh Period
Control Output 1 ON/OFF Count Monitor
Control Output 2 ON/OFF Count Monitor
Control Output 1 ON/OFF Count Alarm Set Value
Control Output 2 ON/OFF Count Alarm Set Value
ON/OFF Counter Reset
Move to Calibration Level
Extended Function

Index

Numerics

A

B

C

D

E

F

H

I

K

L

M

N

O

P

U

V

W

Revision History

A manual revision code appears as a suffix to the catalog number on the front cover of the manual.

Cat. No. H157-E1-07

Revision code

The following table outlines the changes made to the manual during each revision. Page numbers refer to the previous version.

Revision code	Date	Revised content
01	January 2008	Original production
01A	March 2008	**Page 6:** Added case color information to the model number legend. **Page 8:** Added model number legend for Output Units.
02	March 2009	**Pages xii and xiv:** Added information on shipping standards. **Pages 26, 32, 34, 72, 138, 213, 279, 295, 306, 313, and 314:** Made minor corrections. **Page 29:** Replaced graphic. **Pages 73 to 77:** Made minor corrections to graphics. **Page 89:** Replaced graphic and changed step 2.
03	January 2011	**Page 103:** Removed last line of table. **Page 125:** Changed note 2. **Page 132:** Changed two symbols.
04	September 2013	**Page xv:** Added note and references to it. **Page 16:** Added block diagrams. **Page 36:** Corrected information on event inputs. **Page 29:** Added notes and references to them. **Page 49:** Changed precision of last three temperature ranges. **Pages 60 and 67:** Added note to *AT (Auto-tuning)*. **Page 96:** Added text to table titles. **Page 97:** Added text to table title and changed figure. **Pages 163 and 164:** Added two notes and references to *Setting range* for *Control output (heating)* and *Control output (cooling)*. **Page 225:** Changed precision of last three thermocouple and last platinum resistance thermometer temperature ranges. **Page 244:** Added sentence under *Condition A*. **Page 300:** Added potentiometer input to table.
05	April 2015	Added information on extended function (version 6.1). **Page 5-32:** Corrected mistakes.
06	June 2015	**Page vii:** Deleted section entitled *Read and Understand this Manual*. **Page 124:** Added E5CN to model numbers under section 4-14-1. **Page 304:** Added information on transfer output under *Operation at Error*.
07	June 2020	**Page vi:** Made changes in *Terms and Conditions Agreement*. **Page 228:** Added information that only standard models can be used to *PID ON/OFF* and *Standard or Heating/Cooling* parameters.

OMRON Corporation **Industrial Automation Company**

Kyoto, JAPAN

Contact: www.ia.omron.com

Regional Headquarters

OMRON EUROPE B.V.
Wegalaan 67-69, 2132 JD Hoofddorp
The Netherlands
Tel: (31)2356-81-300/Fax: (31)2356-81-388

OMRON ELECTRONICS LLC
2895 Greenspoint Parkway, Suite 200
Hoffman Estates, IL 60169 U.S.A.
Tel: (1) 847-843-7900/Fax: (1) 847-843-7787

OMRON ASIA PACIFIC PTE. LTD.
No. 438A Alexandra Road # 05-05/08 (Lobby 2),
Alexandra Technopark,
Singapore 119967
Tel: (65) 6835-3011/Fax: (65) 6835-2711

OMRON (CHINA) CO., LTD.
Room 2211, Bank of China Tower,
200 Yin Cheng Zhong Road,
PuDong New Area, Shanghai, 200120, China
Tel: (86) 21-5037-2222/Fax: (86) 21-5037-2200

Authorized Distributor:

Cat. No. H157-E1-07 0620