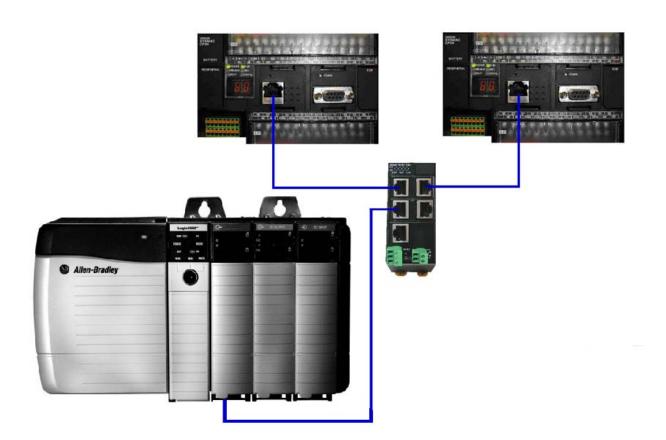


Omron CP1W-EIP61

CP1L / CP1H EtherNet/IP Adapter

Allen-Bradley ControlLogix or CompactLogix

Communications Setup Guide



Section 1: Introduction

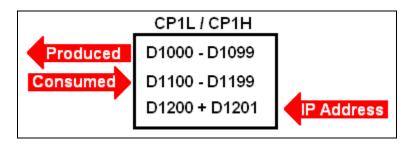
This document explains the steps necessary to connect an Allen-Bradley CompactLogix or ControlLogix PLC to an Omron CP1L or CP1H PLC using a CP1W-EIP61 EtherNet/IP adapter.

The CP1W-EIP61 supports the Implicit Messaging (Datalink) function of EtherNet/IP, but does not support Explicit Messaging to data areas of the PLC, or to the program area of the PLC.

The adapter mounts in an Option Board Slot on the front of a CP1L or CP1H PLC, and can be used in all CP1L or CP1H PLCs with an available Option Board Slot. The CP1W-EIP61 is not supported by the CP1E PLC.

Normal Mode:

In normal operation, the CP1W-EIP61 adapter allows an Originator PLC to connect to an Omron CP1L or CP1H PLC, and share up to 100 words of data in each direction with the Originator PLC. Assemblies are provided to produce and consume 20 bytes (10 words), 40 bytes (20 words) 100 bytes (50 words) or 200 bytes (100 words) of PLC data.



CP1W-EIP61 Fixed Addressing

IO Block Mode:

In IO Block Mode, special assemblies have been provided to allow the Originator PLC to directly read the inputs and directly control the outputs of the CP1L or CP1H. The maximum IO configuration of a CP1L or CP1H can be used, and the IO mapped directly over EtherNet/IP, without the need of Omron programming software to program or configure the CP1L or CP1H PLC. In this case, the CP1L or CP1H PLC functions as an IO block.

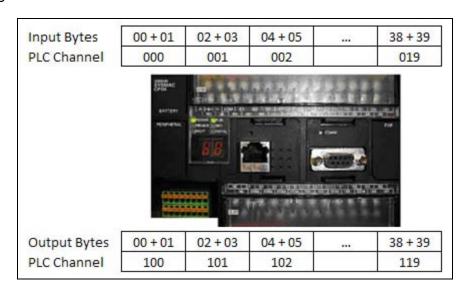
While this configuration is flexible and easy to configure, it should be used in applications that do not require high speed IO. The typical response time of an input or output on a CP1L or CP1H using the CP1W-EIP61 in IO Block Mode when viewed from the Originator PLC is approximately 175 ms, using a 10 ms RPI for EtherNet/IP. This can be reduced by using CX Programmer to change the Peripheral Servicing Time as shown in section 5.

In IO Block Mode, the user can choose if the CP1L or CP1H PLC outputs should be turned off upon loss of communications to the Originator PLC, or if the output state should be maintained. This is done through the CP1W-CIF61 configuration Web Page.

The IO Assemblies for IO Block Mode are 120 and 121.

The Input and Output connection size for IO Block Mode is fixed at 40 bytes in and 40 bytes out, regardless of the actual amount of IO connected to the CP1L or CP1H. The IO mapping of the CP1L or CP1H IO into the Originator PLC follows the channel IO layout of the CP1L or CP1H PLC, as shown below. Consult the CP1L or CP1H Operations manual for details on the IO mapping for different CP1L or CP1H configurations.

IO Mapping for IO Block Mode



Section 2: Throughput benchmark Data:

Shown below are the average response times for produced and consumed data connections between an Allen-Bradley ControlLogix PAC, and a CP1L / CP1H PLC using a CP1W-EIP61.

These values are based upon a 10 ms RPI setting, and an increased Peripheral Servicing time in the CP1L / CP1H. Other factors such as network bandwidth, PLC scan time, etc may affect the actual throughput.

The Datalink function of EtherNet/IP is a Producer / Consumer model function, as opposed to a Command and Response model. This makes the throughput from a single node not significantly different from the throughput of multiple nodes. Therefore, the data shown below holds true for 1 CP1L / CP1H PLC connected to 1 ControlLogix series PLC, or multiple CP1L / CP1H PLCs connected to 1 ControlLogix series PLC.

	20 Bytes	100 Bytes	200 Bytes
Produced	25 ms	35 ms	45 ms
Consumed	25 ms	35 ms	45 ms

Average Response Times

Section 3: Additional Documentation:

Additional literature can be obtained from www.omron247.com.

W450 CP1H Operation Manual

W451 CP1L / CP1H Programming Manual

W462 CP1L Operation Manual

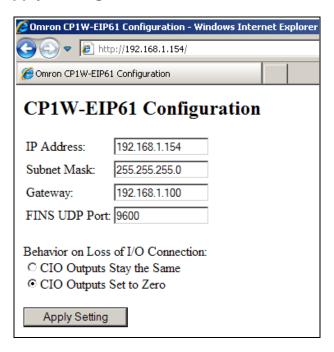
V227 W4S Ethernet Switch

Section 4: EtherNet/IP Adapter Setup

The CP1W-EIP61 is assigned a default IP address of 192.168.250.11. The IP address can be changed using a web browser pointed to the IP address of the adapter. A static IP address must be assigned to the PC's Ethernet card for this purpose. Simply enter the IP address of the adapter (192.168.250.11) in the web browsers address field to access the configuration page. Enter the desired new IP address (192.168.1.154 shown as an example), subnet mask, and default gateway (if applicable).

When using the CP1W-EIP61 in 'IO Block Mode', select the state of the outputs if the IO Connection to the Originator PLC is lost.

When finished, click Apply Setting.



If the IP address is forgotten, use CX Programmer to view the IP address in D1200 + D1201 in the following format:

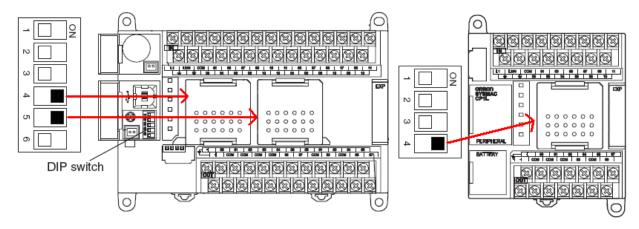
D1200 1st and 2nd Octets in Hexadecimal: Ex. D1200 = C0A8 = 192.168

D1201 3^{rd} and 4^{th} Octets in Hexadecimal: Ex. D1201 = 019A = 1.154

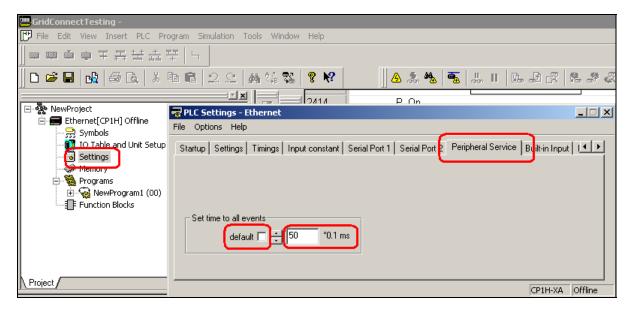
So, the IP address would be 192.168.1.154 based on the above values.

Section 5: PLC Setup

The CP1W-EIP61 adapter uses the Toolbus (high speed binary) protocol. To configure the PLC port, simply turn ON the appropriate DIP switch on the CP1L or CP1H PLC. For CP1L PLCs with 1 Option Board, use DIP Switch 4. For CP1L PLCs with 2 Option Board Slots, or CP1H PLCs, use DIP Switch 4 for Slot 1, and DIP Switch 5 for Slot 2.



To maximize the throughput of the CP1W-EIP61, the amount of time per PLC scan that is allowed for servicing communications ports should be increased. This is accessed through the PLC Settings in CX Programmer. On the Peripheral Service tab, uncheck the 'default' option, and enter 50 (5.0 ms). Transfer these settings to the PLC and cycle power to apply the changes.

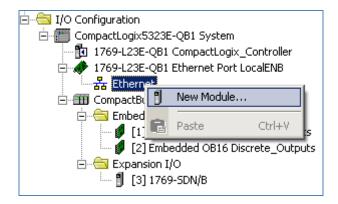


Section 6: Establishing a Connection: Example

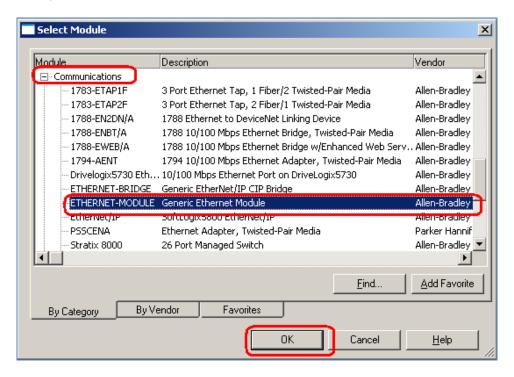
A connection will be established between a CompactLogix PLC and a CP1L or CP1H with a CP1W-EIP61, using IO Block Mode.. A ControlLogix would be nearly identical.

- 1. Plug the CP1W-EIP61 adapter the CP1L or CP1H, set the DIP Switch as shown in section 5, and apply power to the CP1L or CP1H.
- 2. Connect the CompactLogix, CP1W-EIP61, and PC to an Ethernet Switch.
- 3. Open the project file or create a new project file for the CompactLogix in RSLogix 5000.
- 4. Configure the IP address of the CompactLogix as 192.168.1.77 using RSLogix 5000 (as an example IP Address).
- 5. Configure the IP address of the CP1W-EIP61 as 192.168.1.154 through the Web Page interface, as shown previously in Section 4.

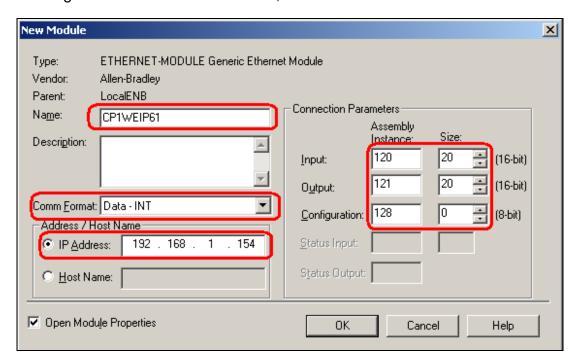
6. Right click on the Ethernet module in the CompactLogix, and click **New Module**.



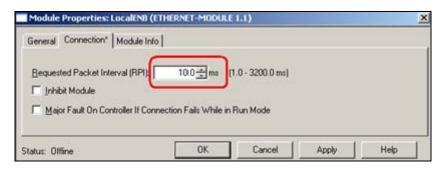
7. In the **Communications** group, select **ETHERNET-MODULE Generic Ethernet Module**, and click **OK**.



8. Configure the connection as shown, and click **OK**.



9. Configure the RPI for 10 ms, and click **OK**.



Tags will have been created automatically for the CP1WEIP61 connection as shown below.

Input Data Points

⊡-CP1	IWEIP61:I
	CP1WEIP61:I.Data
Ė	-CP1WEIP61:I.Data[0]
	CP1WEIP61:I.Data[0].0
	CP1WEIP61:I.Data[0].1
	CP1WEIP61:I.Data[0].2
	CP1WEIP61:I.Data[0].3
	CP1WEIP61:I.Data[0].4

Output Data Points

⊟-CP1WEIP61:0	
⊟-CP1WEIP61:0.Data	
⊟-CP1WEIP61:0.Data[0]	
-CP1WEIP61:0.Data[0].0	
-CP1WEIP61:0.Data[0].1	
-CP1WEIP61:0.Data[0].2	
-CP1WEIP61:0.Data[0].3	
-CP1WEIP61:0.Data[0].4	

The first input point on the CP1L or CP1H (Omron address 0.00) will be mapped to CP1WEIP61:I.Data[0].0.

The first output point on the CP1L or CP1H (Omron address 100.00) will be mapped to CP1WEIP61:O.Data[0].0.

- 10. Download the project to the CompactLogix processor using RSLogix 5000.
- 11. Using RSLogix 5000 to monitor the PLC data, verify the operation of the CP1L or CP1H in IO Block Mode.

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