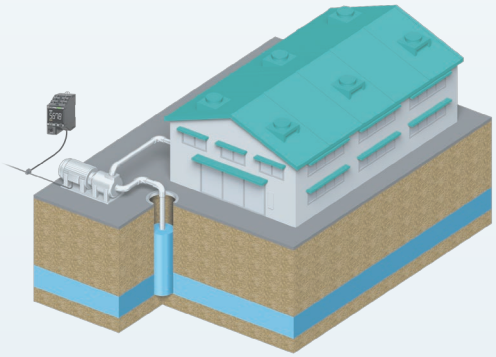
OMRON

Motor Condition Monitoring Devices

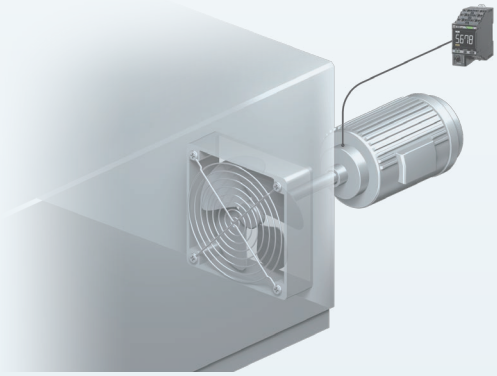
K6CM series

Application Guide

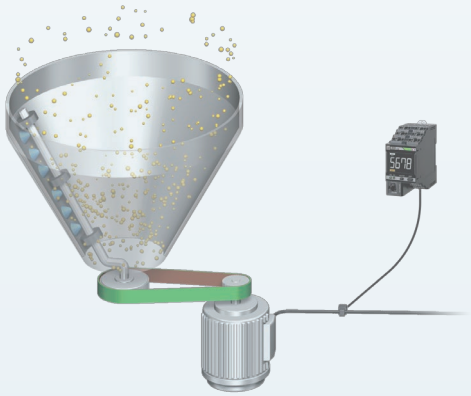
Pump system application



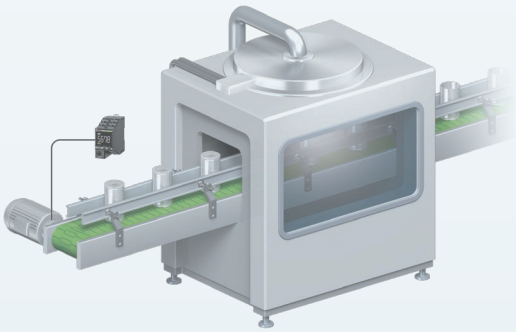
Fan system application



Stirring system application

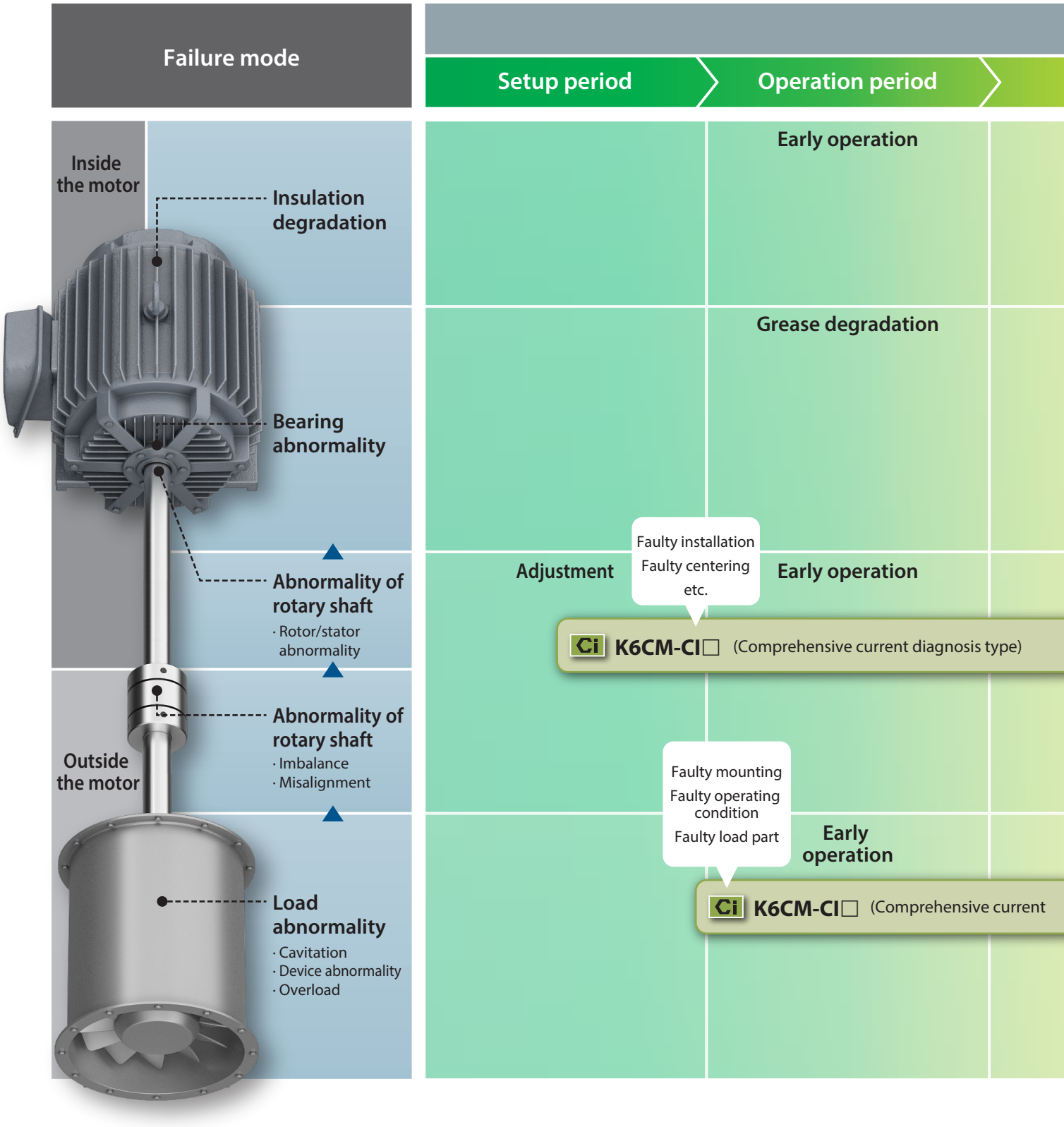


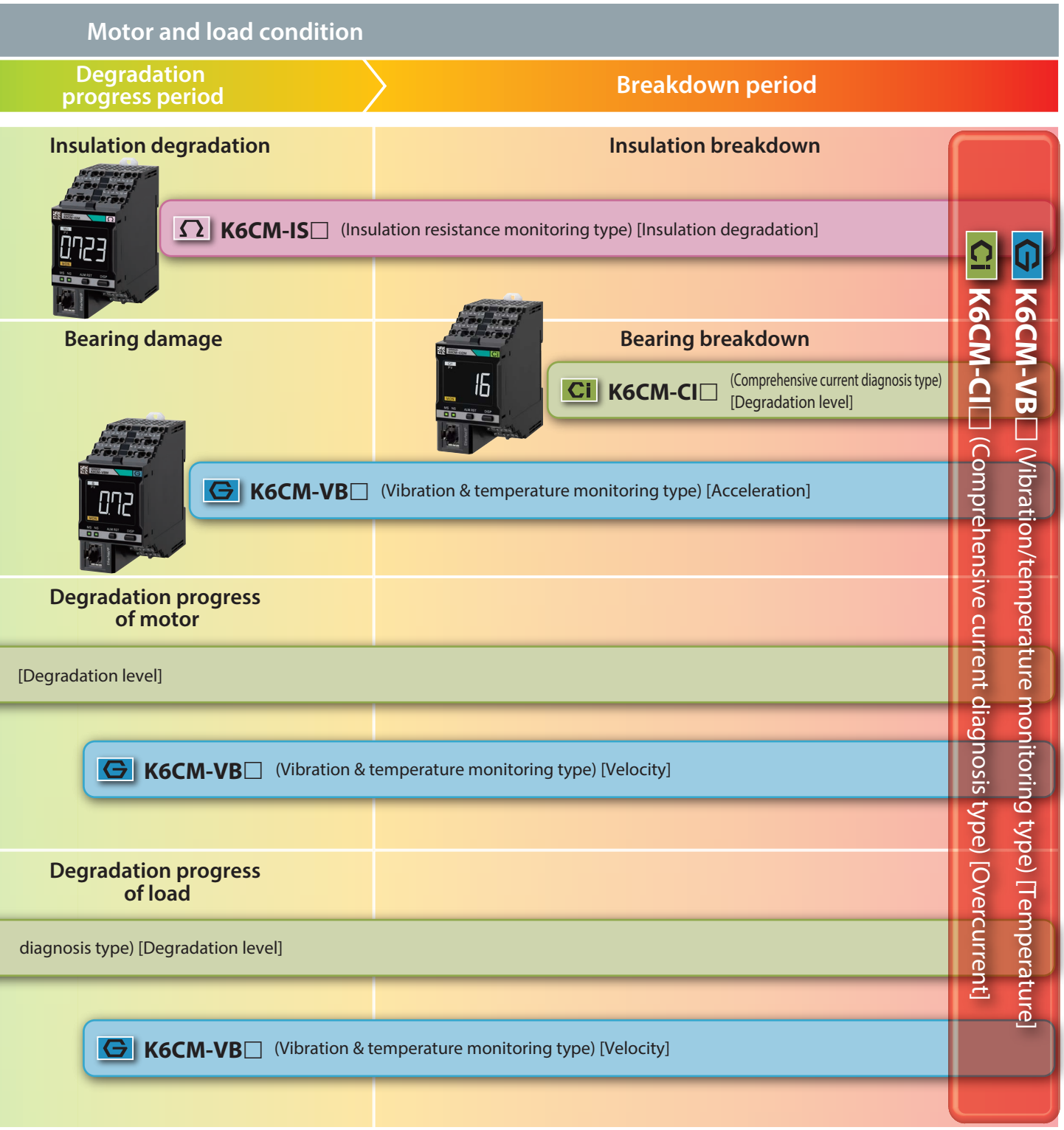
Transport system application



Degradation Progress and Failure Mode

Please select the optimal model for the type of failure mode you want to detect.





The measurement value in each model is a typical example.

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I. Pump system application

Comprehensive current diagnosis type

K6CM Target Application

Washing pumps for automotive components

Facility details

Pump for washing.
Motor-driven pump sends washing water to the washing tank.

Motor operation conditions

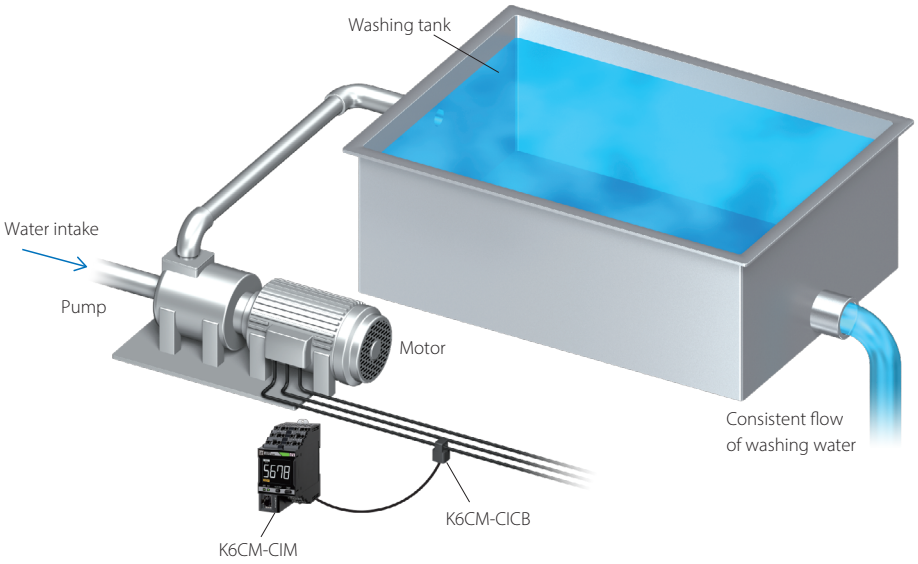
11kw/200V/4poles
Inverter drive frequency: 60Hz

Failure mode

Load abnormality (Cavitation)

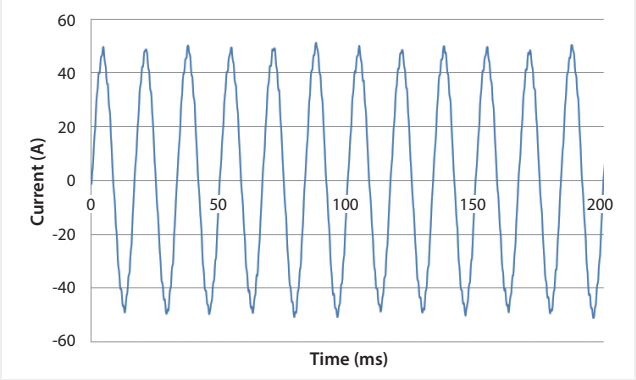
Detection parameters

Degradation level 1



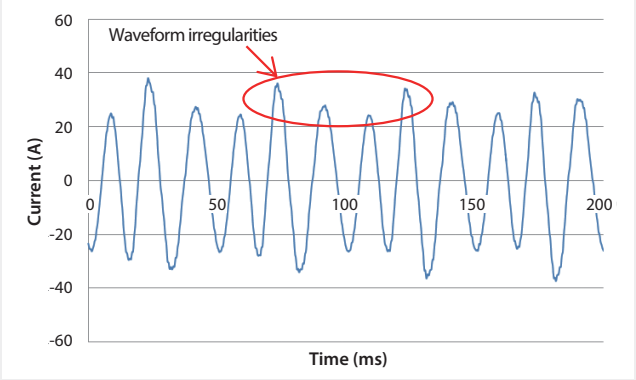
Degradation level 1 measurement results obtained from K6CM-CI□

The current waveform data *



Normal Condition

Measurement value under normal operation: 20



Abnormal Condition

Measurement value under abnormal operation: 75

Abnormal operation: Air bubble has entered the pump, causing an air lock

* K6CM does not output electric current waveform data.

Alarm threshold degradation level 1 for this application (examples)

Alarm threshold (Warning)	30
Alarm threshold (Critical)	50

Expected implementation effects

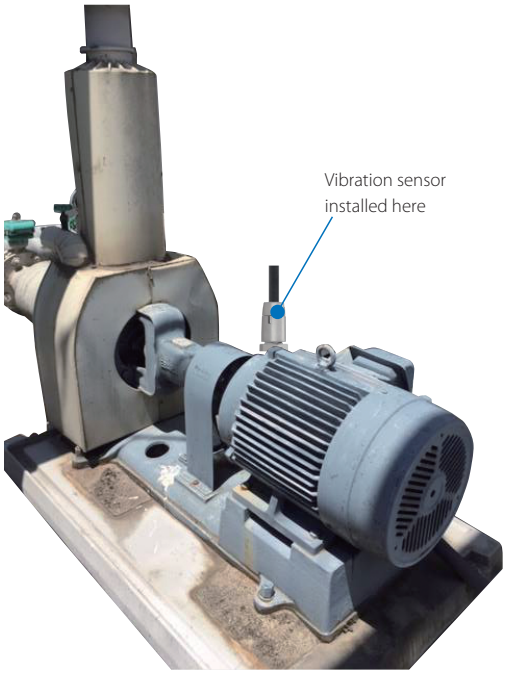
Detects air locks in pumps and other abnormal conditions so that the system can be maintained before degradation causes it to shut down.

I. Pump system application

Vibration/Temperatue monitoring type

K6CM Target Application

Cooling water circulation pumps



Facility details

Pump for circulating water throughout the facility.

Motor operation conditions

110kW/380V/4poles
Inverter drive frequency: 52Hz

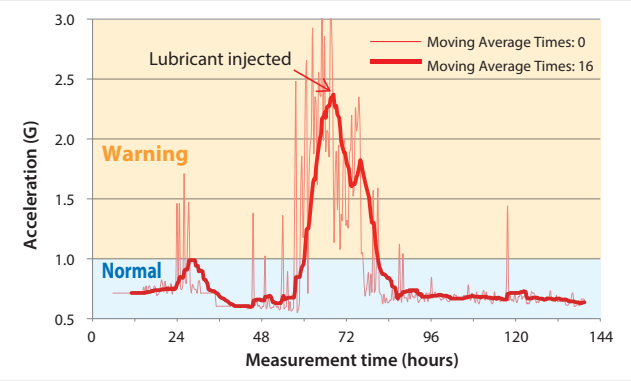
Failure mode

Bearing anomalies

Detection parameters

Acceleration

Acceleration measurement results obtained from K6CM-VBM

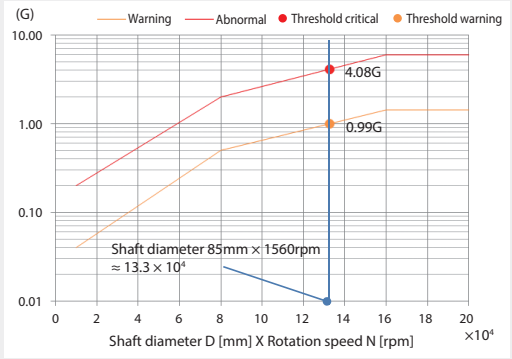


Measurement value under abnormal operation:

1.5 G or more

Bearing not sufficiently lubricated

Measurement value under normal operation: around 0.6 G



Alarm threshold acceleration for this application (examples)

Alarm threshold (Warning)	0.99G
Alarm threshold (Critical)	4.08G

Expected implementation effects

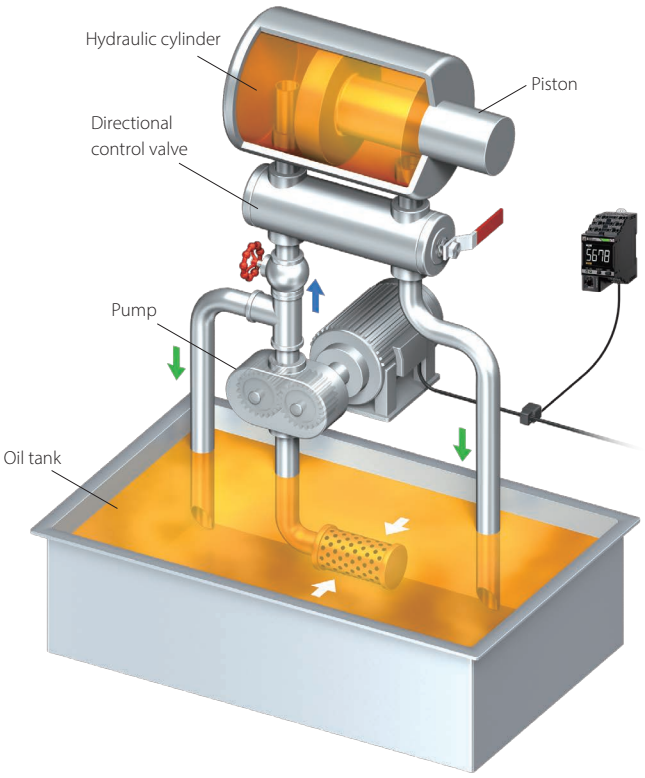
Detects when bearing grease has degraded or dried up, or when foreign matter has entered the system.

I. Pump system application

Comprehensive current diagnosis type

K6CM Target Application

Hydraulic pumps



Facility details

Motors for hydraulic pumps in hydraulic facilities

Motor operation conditions

37kW/200V/6poles
Direct connection to commercial power supply: 60Hz
* Measured at fixed hydraulic pressure

Failure mode

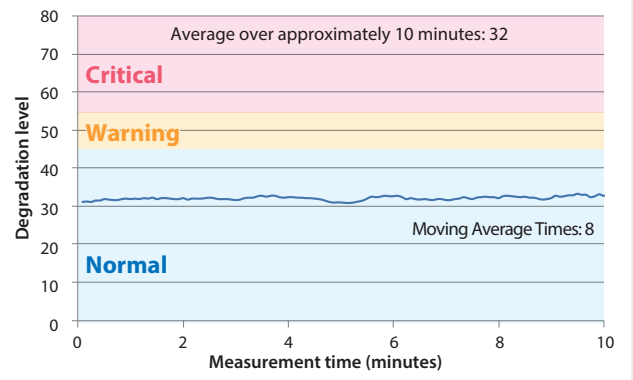
Deterioration over time

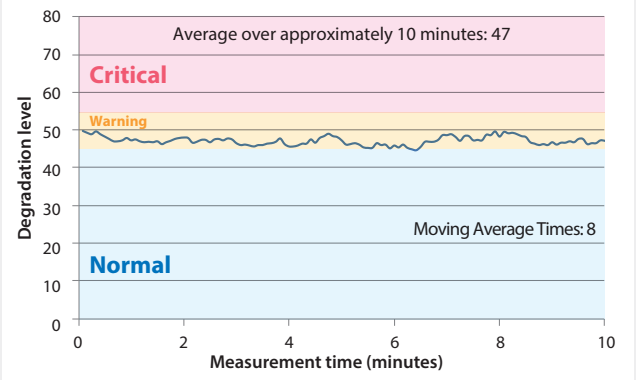
Detection parameters

Degradation level 1

Degradation level 1 measurement results obtained from K6CM-CI□

Degradation level log data





Normal Condition

Measurement value under normal operation: **32**

Pump initial installation

Warning Condition

Measurement value under warning operation: **47**

Pump installed over 10 years ago

Alarm threshold degradation level 1 for this application (examples)

Alarm threshold (Warning)	45
Alarm threshold (Critical)	55

Expected implementation effects

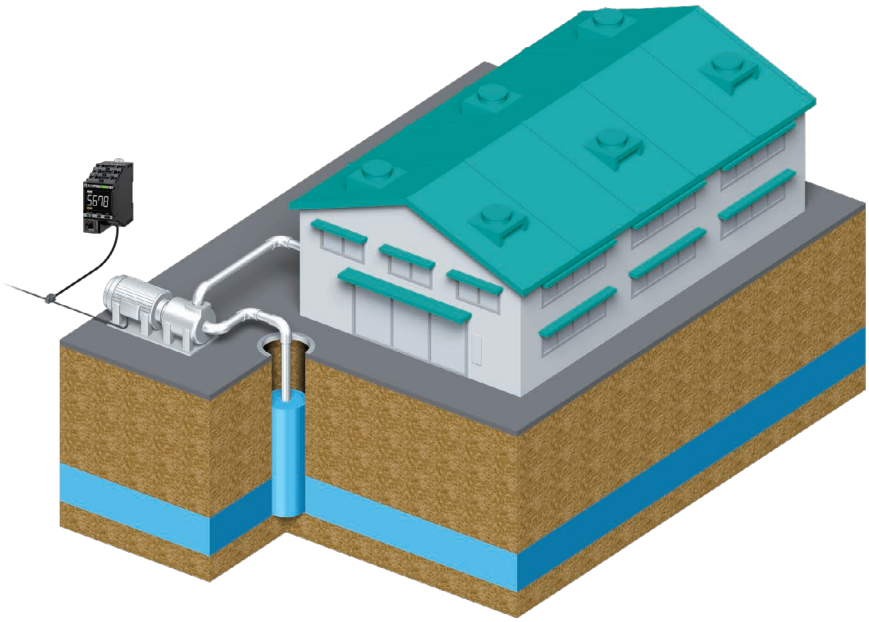
Enables the user to assess the right timing for maintenance based on the degree of deterioration instead of elapsed time.
Automatically notifies the user when to perform maintenance.

I. Pump system application

Comprehensive current diagnosis type

K6CM Target Application

Well pumps



Facility details

Pump for extracting water from a well.

Motor operation conditions

7.5kw/200V/4poles
Inverter drive frequency: 25Hz

Failure mode

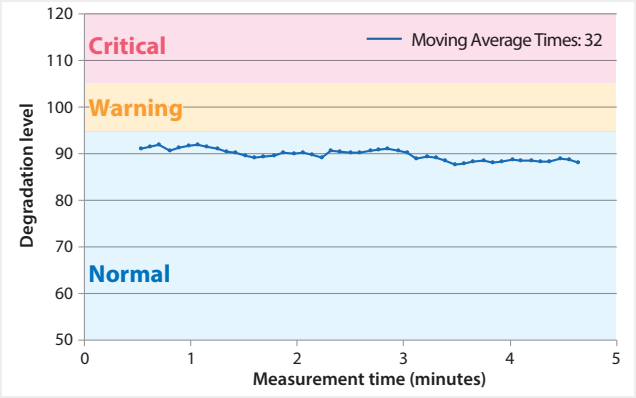
Deterioration over time

Detection parameters

Degradation level 1

Degradation level 1 measurement results obtained from K6CM-CI□

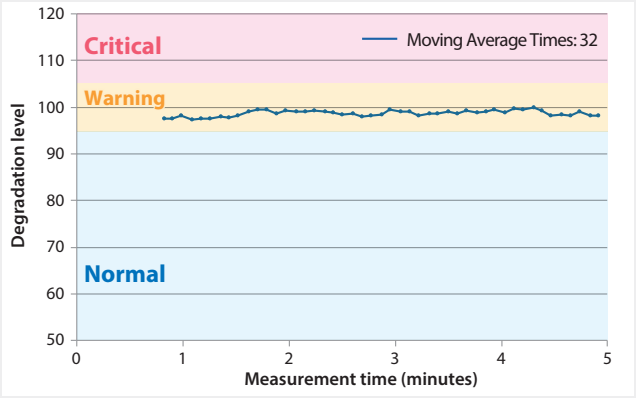
Degradation level log data



Normal Condition

Measurement value under normal operation: **90**

Pump installed 2 years ago



Warning Condition

Measurement value under warning operation: **99**

Pump installed over 10 years ago

Alarm threshold degradation level 1 for this application (examples)

Alarm threshold (Warning)	95
Alarm threshold (Critical)	105

Expected implementation effects

Enables preventative maintenance for facilities that cannot be visually inspected and also the users to assess the right timing for maintenance based on the degree of deterioration instead of elapsed time.
Automatically notifies the user when to perform maintenance.

II. Fan system application

K6CM Target Application

Oven cooler fan motors

Facility details

Cooling fan for metal can drying oven.

Motor operation conditions

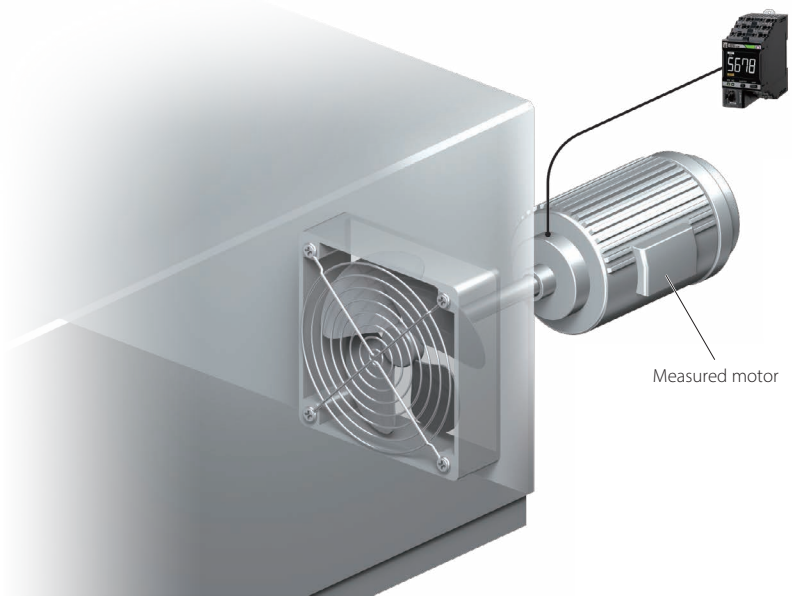
18.5kW/200V/4poles
Inverter drive frequency: 30Hz

Failure mode

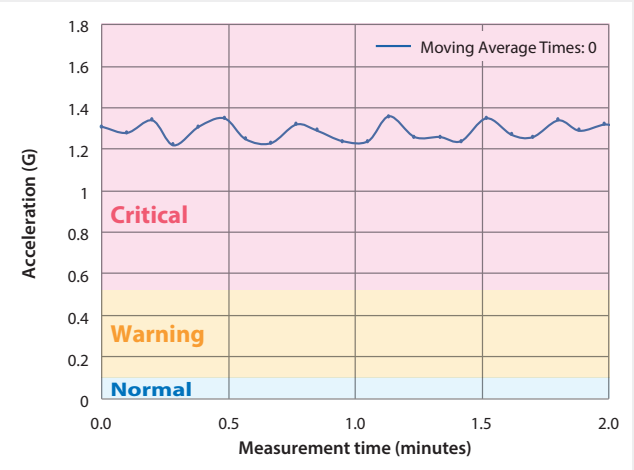
Deterioration over time

Detection parameters

Acceleration



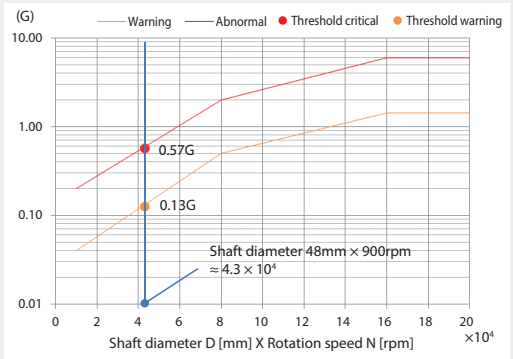
Acceleration measurement results obtained from K6CM-VBM



Measurement value of motor that has not been maintained for seven years

1.25 G

Abnormal condition value



Threshold for this application (examples)

Alarm threshold (Warning)	0.13G
Alarm threshold (Critical)	0.57G

Expected implementation effects

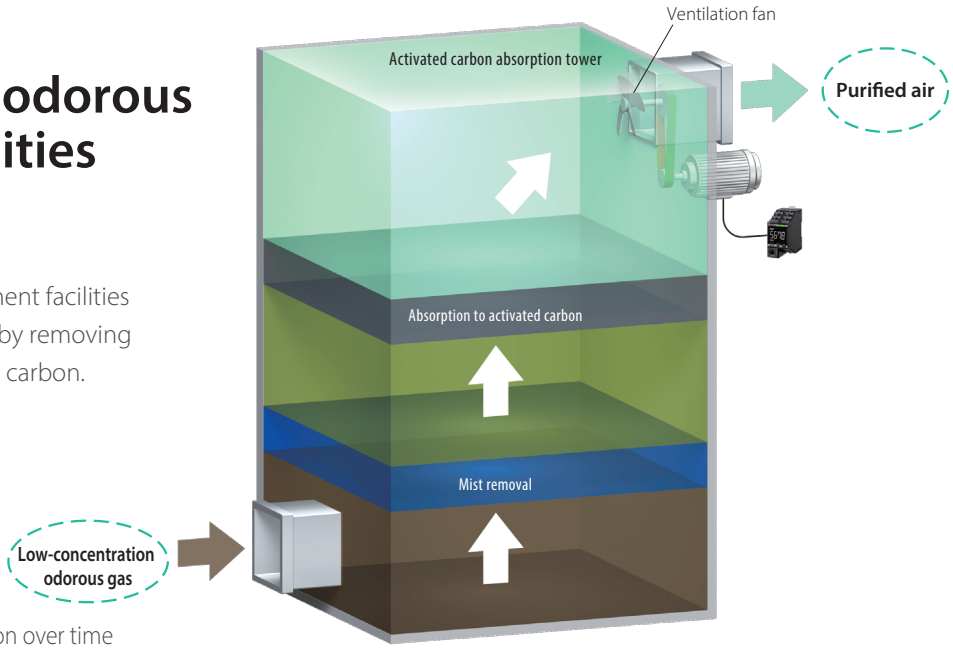
Enables the user to assess the right timing for maintenance based on the degree of deterioration instead of elapsed time.
Automatically notifies the user when to perform maintenance.

II. Fan system application

Vibration/Temperatue monitoring type

K6CM Target Application

Ventilation fans in odorous gas treatment facilities



Facility details

Ventilation fans in odorous gas treatment facilities
Purifies air before releasing it outside by removing odorous components using activated carbon.

Motor operation conditions

22kW/400V
Driving the motor by direct connection to commercial power supply: 50Hz

Failure mode Deterioration over time

Detection parameters Acceleration/Verlocity

Acceleration/Velocity measurement results obtained from K6CM-VBM

Acceleration measurement results

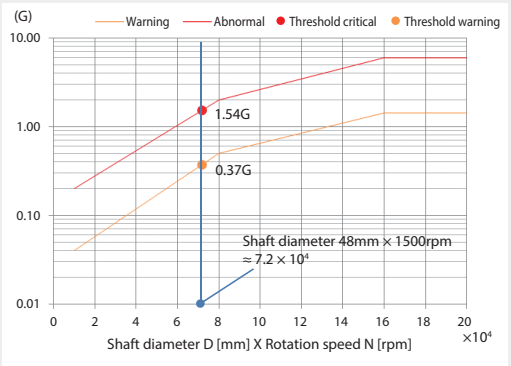
Measurement value under normal operation:
0.15G
Normal

Measurement value under abnormal operation:
1.30G
motor making abnormal noise

Velocity measurement results

Measurement value under normal operation:
1.9mm/s
Normal

Measurement value under abnormal operation:
2.9mm/s
motor making abnormal noise



Threshold for this application (examples)

Example of Acceleration alarm threshold

Alarm threshold (Warning)	0.37G
Alarm threshold (Critical)	1.54G

Example of Verocity alarm threshold

Alarm threshold (Warning)	2.8mm/s
Alarm threshold (Critical)	7.1mm/s

Rmsvalue of vibration velocity	Small-sized machines / motor with output less than 15 kW	Medium-sized machine / motor with output of 15 kW to 75 kW	Large-sized machines: machine installed on a heavy foundation with high rigidity.	Large-sized machines: machine installed on a foundation with soft rigidity.	Judgement
0.71mm/s	A	A	A	A	Normal
1.12mm/s	B	B	B	B	
1.80mm/s	C	Threshold warning C	C	C	Warning
2.80mm/s	D	Threshold warning D	D	D	Abnormal
4.50mm/s					
7.10mm/s					
11.20mm/s					
18.00mm/s					

Expected implementation effects

Enables remote detection of motor failure.
Detects degradation of bearings so users can replace them before they lock up.

K6CM Target Application

Fan motors for air handling units

Facility details

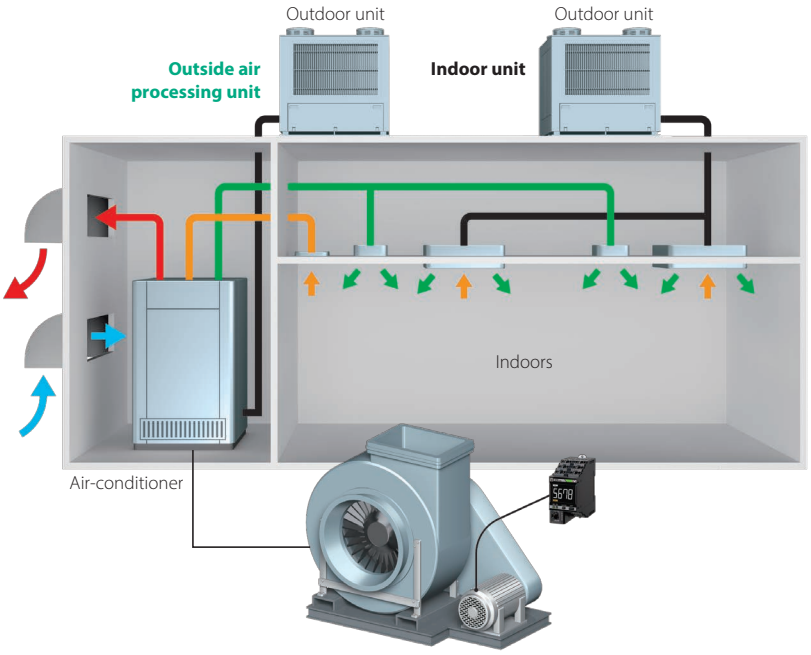
Air conditioner that sets the temperature and humidity of the air to comfortable levels before sending it inside.

Motor operation conditions

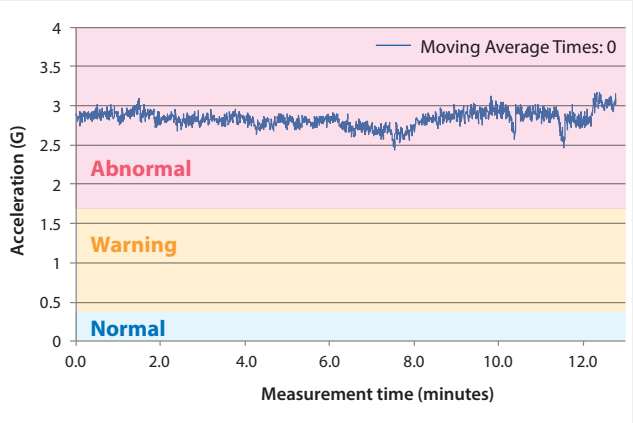
22kW/200V/4poles
Inverter drive frequency: 50Hz

Failure mode Deterioration over time

Detection parameters Acceleration

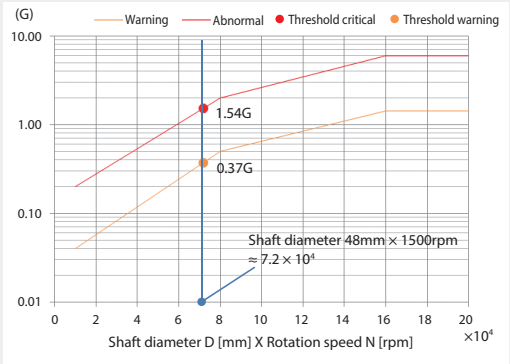


Acceleration measurement results obtained from K6CM-VBM



Measurement value under abnormal operation: **2.84G**

motor making abnormal noise



Alarm threshold accelerationo for this application (examples)

Alarm threshold (Warning)	0.37G
Alarm threshold (Critical)	1.54G

Expected implementation effects

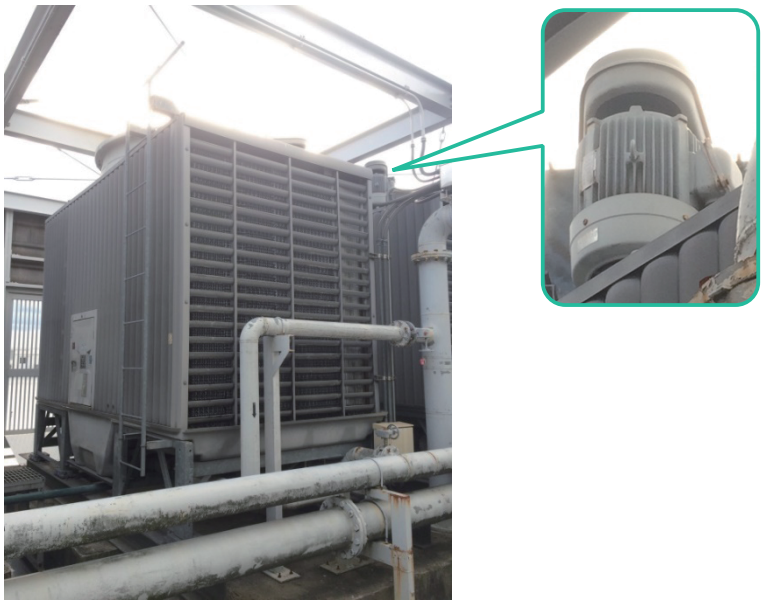
Enables remote detection of motor failure.

Detects degradation of bearings so users can replace them before they lock up.

II. Fan system application

K6CM Target Application

Cooling tower fans



Facility details

Cools cooling water sent to production facilities.
If temperatures rise during the day, fans are turned on to cool the fins, which in turn cool the cooling water.

Motor operation conditions

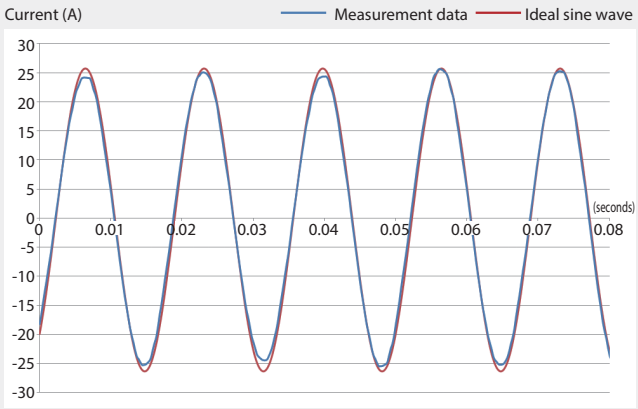
5.5kW/200V/4poles
Driving the motor by direct connection to commercial power supply: 60Hz

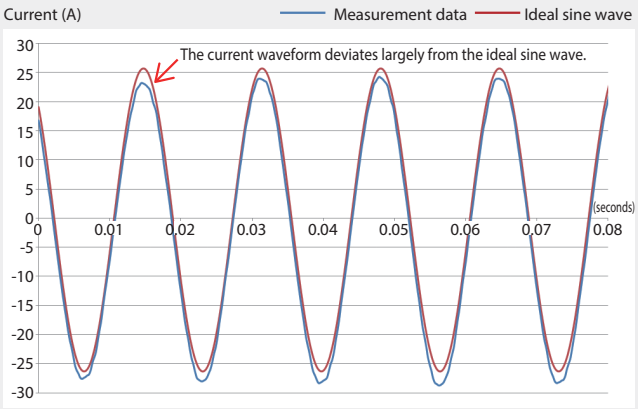
Failure mode Deterioration over time

Detection parameters Degradation level, Acceleration

Degradation level 1 measurement results obtained from K6CM-CI□

The current waveform data





Normal Condition

Unit 2 **Measurement value under normal operation 29**
After maintenance

Unit 1 **Measurement value under normal operation 32**
After maintenance

Abnormal Condition

Unit 2 **Measurement value under abnormal operation 71**
Before maintenance

Unit 1 **Measurement value under abnormal operation 44**
Before maintenance

Alarm threshold degradation level 1 for this application (examples)

Alarm threshold (Warning)	40
Alarm threshold (Critical)	50

Expected implementation effects

Enables the user to assess the right timing for maintenance based on the degree of deterioration instead of elapsed time.
Automatically notifies the user when to perform maintenance.

Acceleration measurement results obtained from K6CM-VBM

Unit1 Acceleration measurement results obtained from K6CM-VBM

Before maintenance
Measurement value under normal operation **0.25G**

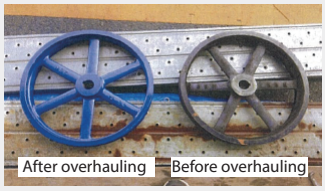
After maintenance
Measurement value under normal operation **0.11G**

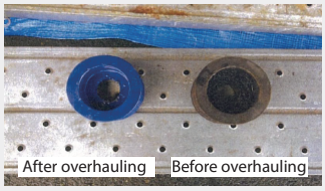
Unit2 Acceleration measurement results obtained from K6CM-VBM

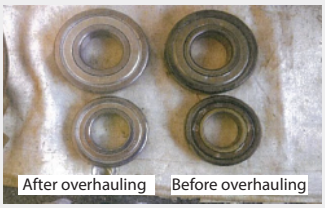
Before maintenance
Measurement value under warning operation **0.44G**

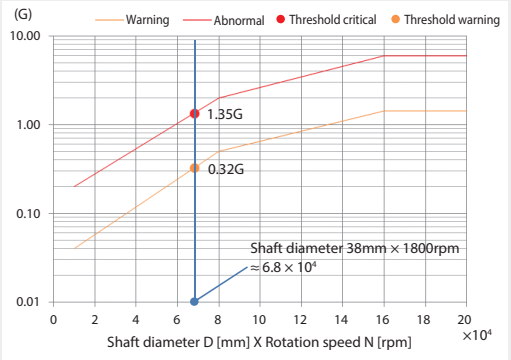
After maintenance
Measurement value under normal operation **0.08G**

Regularly replace pulleys, bearings, belts, etc.









Note: Bearing anomalies can be detected earlier by vibration than by comprehensive current diagnosis. Load anomalies that cause bearing anomalies, however, are better detected using comprehensive current diagnosis.

Alarm threshold acceleration for this application (examples)

Alarm threshold (Warning)	0.32G
Alarm threshold (Critical)	1.35G

Expected implementation effects

Detects degradation of bearings so users can replace them before they lock up.

II. Fan system application

Comprehensive current diagnosis type

K6CM Target Application

Heat exhaust fan

Facility details

Fan for exhausting heat generated from indoors facilities to the outdoors

Motor operation conditions

2.2kW/200V/4 poles
Direct connection to commercial power supply: 60Hz

Failure mode

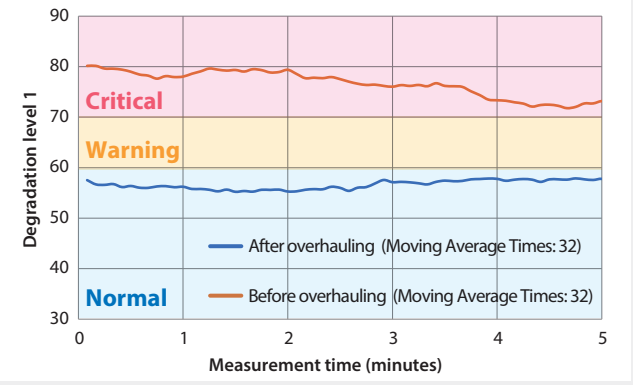
Pulley wear
(V-belt slips; abnormal noise)

Detection parameters

Degradation level 1, 2

Degradation level 1,2 measurement results obtained from K6CM-CI□

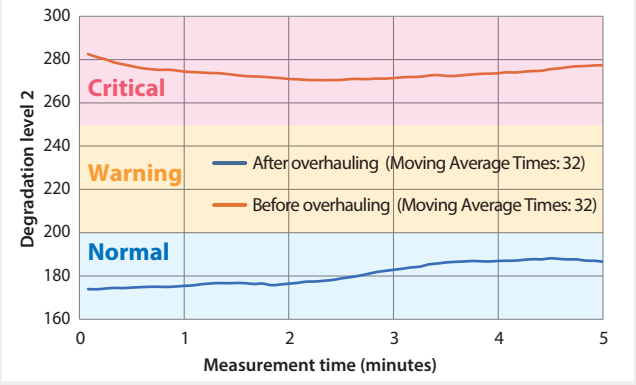
Degradation level 1 log data



Measurement value under abnormal operation: **75**

Measurement value under normal operation: **57**

Degradation level 2 log data



Measurement value under abnormal operation: **275**

Measurement value under normal operation: **180**

Alarm threshold degradation level 1,2 for this application (examples)

Example of degradation level 1 alarm threshold

Alarm threshold (Warning)	60
Alarm threshold (Critical)	70

Example of degradation level 2 alarm threshold

Alarm threshold (Warning)	200
Alarm threshold (Critical)	250

Degradation level 1 measurement results obtained from K6CM-CI2M

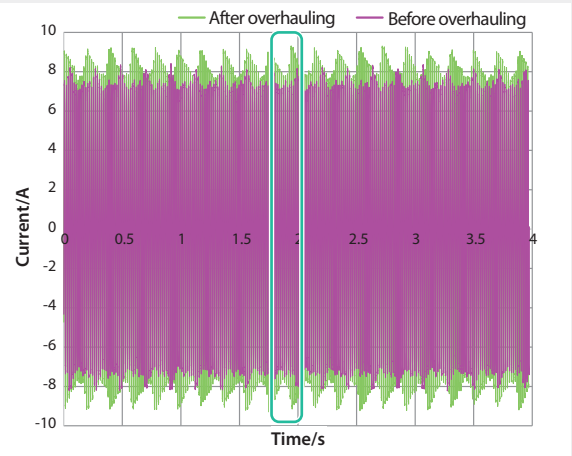
Before overhauling

Belt and pulley worn down by friction

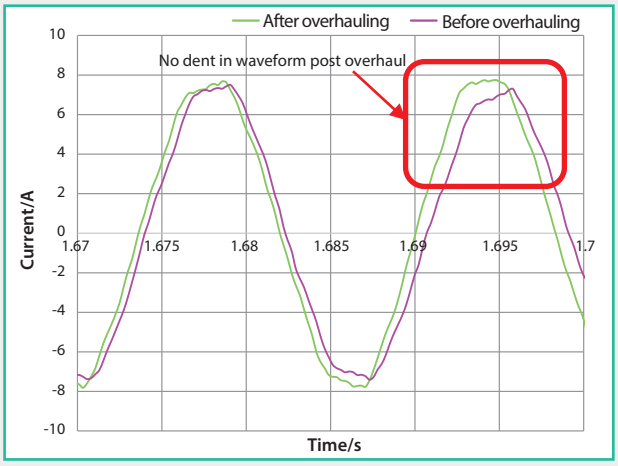
After overhauling

Correct positioning of belt and pulley

Current waveform data over 4 seconds



Zoom



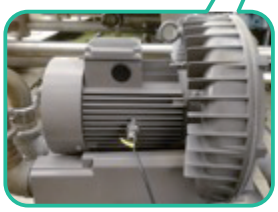
Expected implementation effects

Detects the degradations in V-belts, pulleys and automatically notifies the user when to perform maintenance.

II. Fan system application

K6CM Target Application

Pressure adjustment blower



Facility details

Blower for adjusting pressure within a storage tank

Motor operation conditions

3.4kW/200V/2 poles
Inverter drive frequency : 65Hz

Failure mode

Deterioration over time

Detection parameters

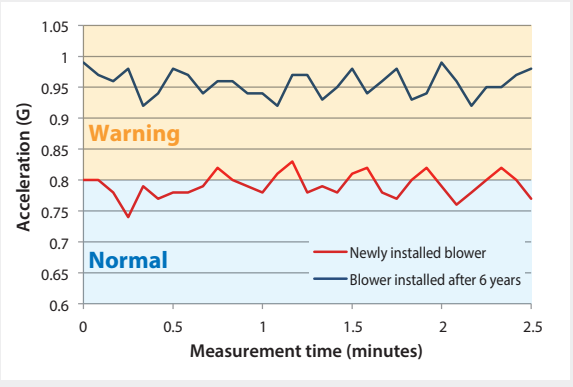
Acceleration/Velocity

Acceleration/Velocity measurement results obtained from K6CM-VBM

Acceleration measurement results

Measurement value under normal operation:
0.79G
Newly installed blower

Measurement value under warning operation:
0.96G
Blower installed after 6 years



Velocity measurement results

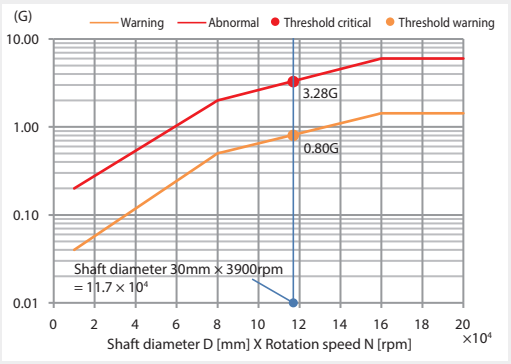
Measurement value under normal operation:
1.18mm/s
Newly installed blower

Measurement value under normal operation:
1.70mm/s
Blower installed after 6 years

Threshold for this application (examples)

Example of Acceleration alarm threshold

Alarm threshold (Warning)	0.80G
Alarm threshold (Critical)	3.28G



Example of Velocity alarm threshold

Alarm threshold (Warning)	1.8mm/s
Alarm threshold (Critical)	4.5mm/s

Expected implementation effects

Enables remote detection of motor failure.
Detects the degradation of the bearings and fan blades, so the user can replace them before they lockup and fail.

K6CM Target Application

Conveyor system

Facility details

Elevating device powered by a single motor that carries luggage, etc. up and down.

Motor operation conditions

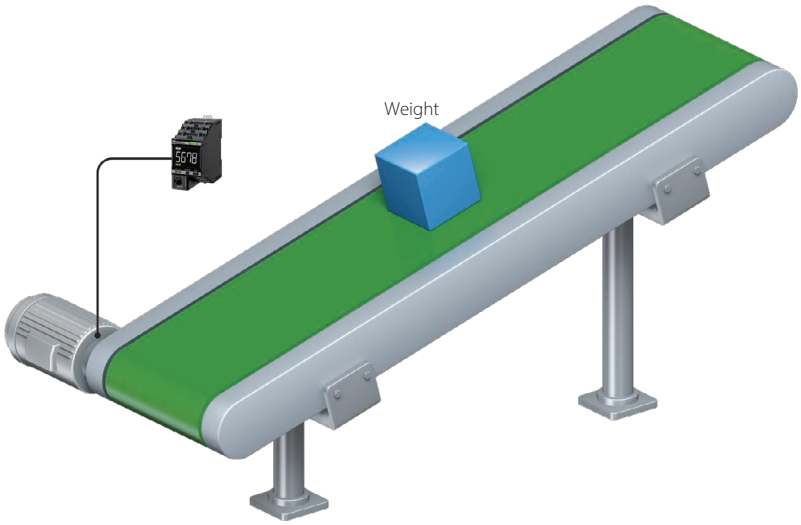
5.5kW/200V/4poles
Driving the motor by direct connection to commercial power supply: 50Hz

Failure mode

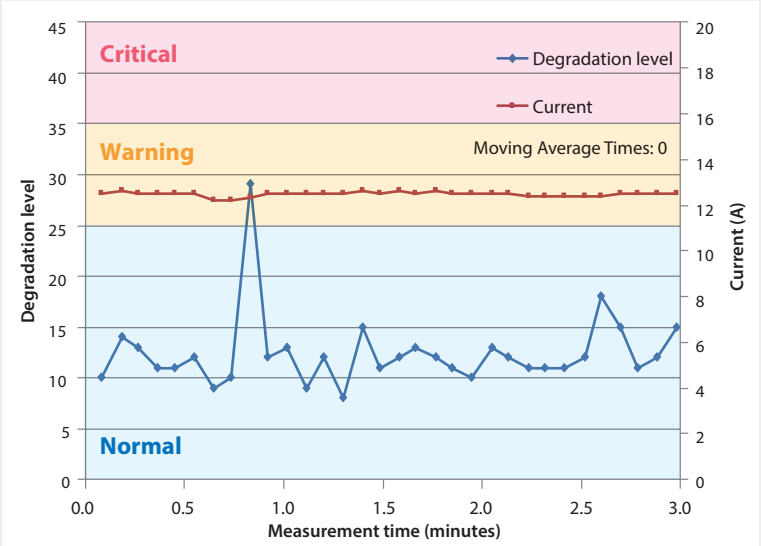
Load abnormality

Detection parameters

Degradation level 1



Degradation level 1 measurement results obtained from K6CM-CI□



Measurement value under critical operation

29

With weight mounted

Measurement value under normal operation

12

Without weight mounted (average value)

Alarm threshold degradation level 1 for this application (examples)

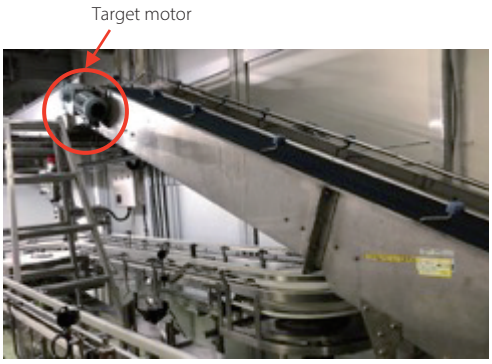
Alarm threshold (Warning)	25
Alarm threshold (Critical)	35

Expected implementation effects

Prevents degradation by detecting anomalies that are not evident in electric current values.
Also detects load anomalies, e.g. when weight is too heavy.

K6CM Target Application

Transport conveyor



Facility details

Conveyor for transporting completed products, which use belts that are powered by motors carrying products to their shipment sites.

Motor operation conditions

0.75kW/200V/4 poles
Direct connection to commercial power supply: 60Hz

Failure mode Foreign object caught in the conveyor belt's mechanism

Detection parameters Degradation level 1

Degradation level 1 measurement results obtained from K6CM-CI□

Degradation level 1 measurement results

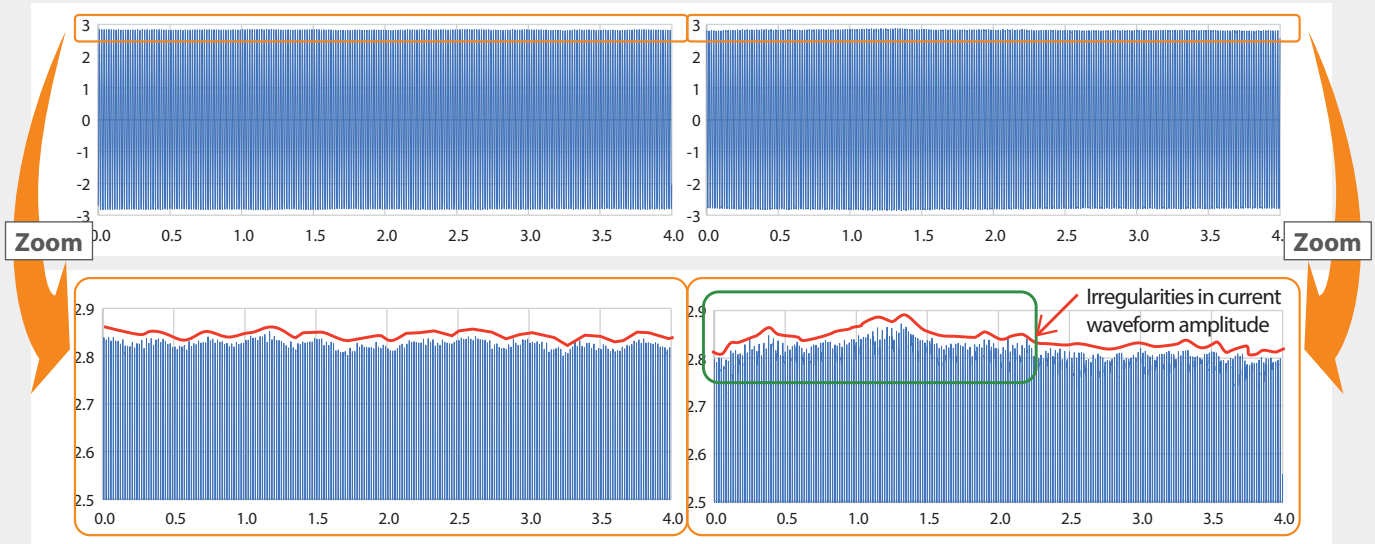
Measurement value under normal operation: 4

Conveyor is transporting products

Measurement value under abnormal operation: 25

Belt cannot move along smoothly because a foreign object has been caught in its mechanism

Current waveform data over 4 seconds



Normal Condition | **Abnormal Condition**

Alarm threshold degradation level 1 for this application (examples)

Alarm threshold (Warning)	10
Alarm threshold (Critical)	20

Expected implementation effects

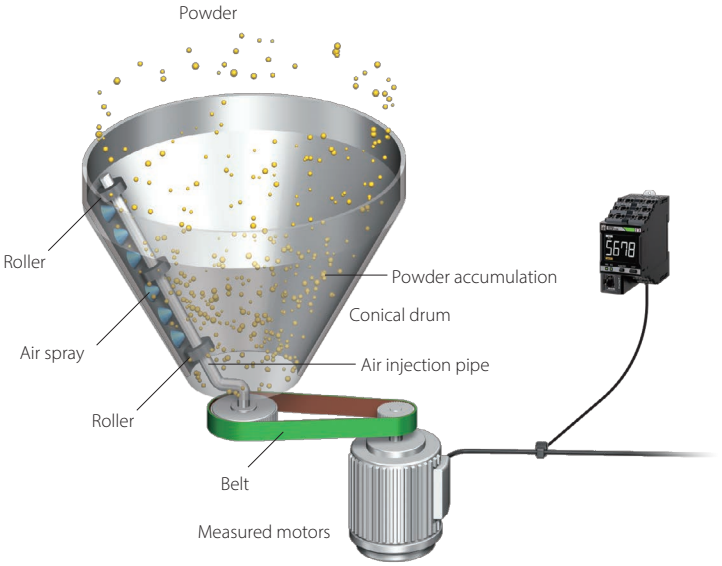
Enables users to repair/replace conveyor before it stops due to deterioration, a foreign object attached on the back side of its belt, etc.

K6CM Target Application

Dryers (for spray-drying powders)

Facility details

Air is sprayed while the air injection pipe is rotated by a motor to prevent powder from accumulating on the inner wall of the conical drum.
Rollers are installed along the inner wall of the conical drum.



Motor operation conditions

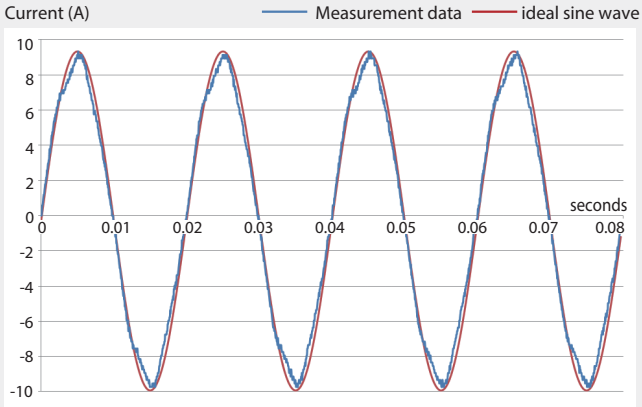
1.5kW/200V/4 poles
Direct connection to commercial power supply: 50Hz

Failure mode Load abnormality

Detection parameters Degradation level 1

Degradation level 1 measurement results obtained from K6CM-CI□

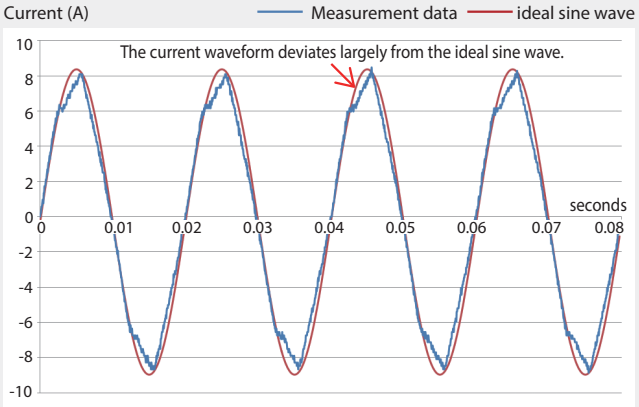
Current waveform data



Normal Condition

Value for a normal working motor: **21**

Roller is rotating normally



Abnormal Condition

Value for motor not working normally: **32**

Roller is not rotating due to powder lodged in its mechanism

Alarm threshold degradation level 1 for this application (examples)

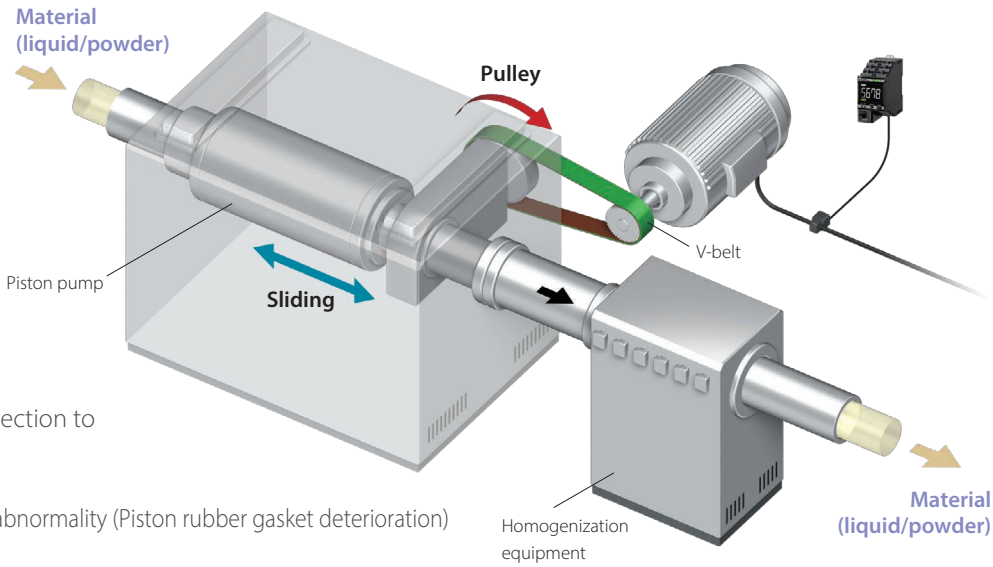
Alarm threshold (Warning)	25
Alarm threshold (Critical)	30

Expected implementation effects

When the guide roller's diameter decreases due to wear, the contact area between the roller and the dryer wall decreases as well, causing the air injection pipe to oscillate significantly. This increases the load on the pipe and the dryer axis, which in turn can lead to damage.
K6CM series products can prevent such problems from happening.

K6CM Target Application

Homogenizers



Facility details

Device that mixes and stirs a liquid (such as milk) into a consistent emulsion so it does not separate.

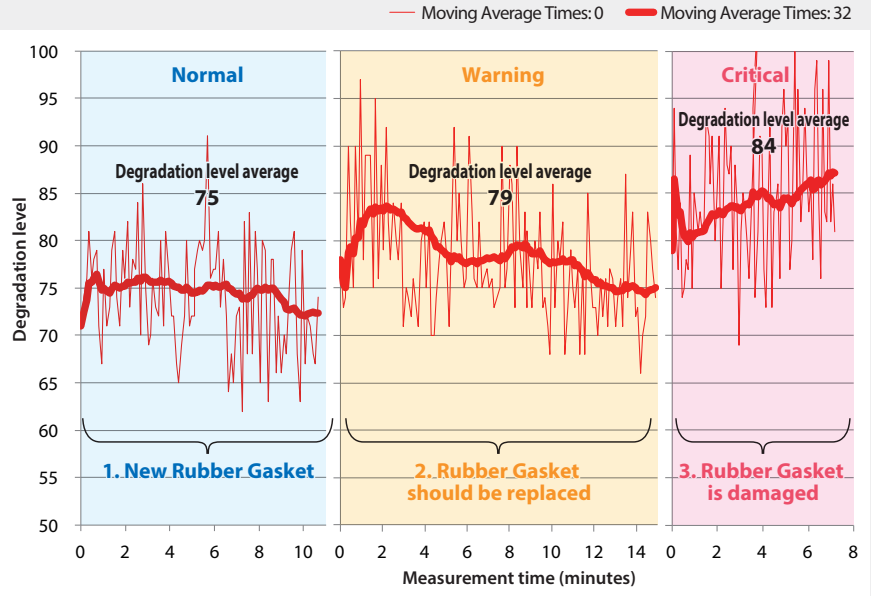
Motor operation conditions

90kW/200V
Driving the motor by direct connection to commercial power supply: 50Hz

Failure mode Load abnormality (Piston rubber gasket deterioration)

Detection parameters Degradation level 1

Degradation level 1 measurement results obtained from K6CM-CI□



1. Value for a normal working motor:
74
New Rubber Gasket

2. Value for motor whose operation requires caution:
79
Rubber Gasket should be replaced

3. Value for motor not working normally:
84
Rubber Gasket is damaged

Alarm threshold degradation level 1 for this application (examples)

Alarm threshold (Warning)	77
Alarm threshold (Critical)	85

Expected implementation effects

Enables early detection of facility anomalies to reduce production loss.
Improves production quality by detecting facility anomalies.

IV. Stirring system application

Comprehensive current diagnosis type

K6CM Target Application

Storage tank mixer

Facility details

Equipment for mixing storage tank content

Motor operation conditions

0.4kW/200V/4 poles
Direct connection to commercial power supply: 60Hz

Failure mode Mixing blade not securely fixed in place

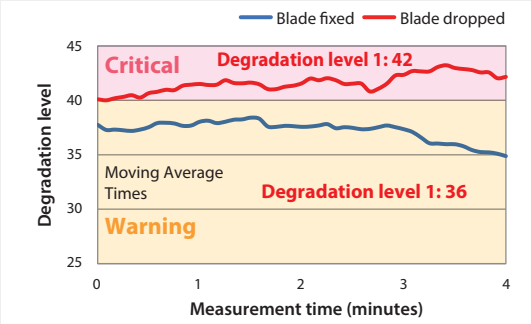
Detection parameters Degradation level 1, 2

Degradation level 1,2 measurement results obtained from K6CM-CI2M

Degradation level 1 measurement results

Measurement value under warning operation:
36
Axial deviation

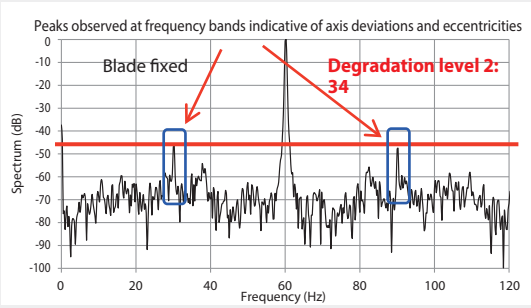
Measurement value under abnormal operation:
42
Blade has fallen to the tank bottom (axial deviation loosened its fastening screws)

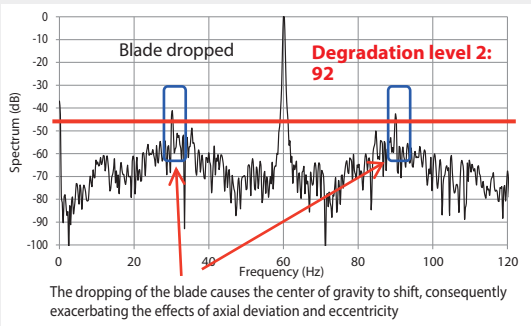


Degradation level 2 measurement results

Measurement value under warning operation:
34
Axial deviation

Measurement value under abnormal operation:
92
Blade has fallen to the tank bottom (axial deviation loosened its fastening screws)





The dropping of the blade causes the center of gravity to shift, consequently exacerbating the effects of axial deviation and eccentricity

Alarm threshold degradation level 1,2 for this application (examples)

Example of degradation level 1 alarm threshold

Alarm threshold (Warning)	25
Alarm threshold (Critical)	40

Example of degradation level 2 alarm threshold

Alarm threshold (Warning)	20
Alarm threshold (Critical)	50

Expected implementation effects

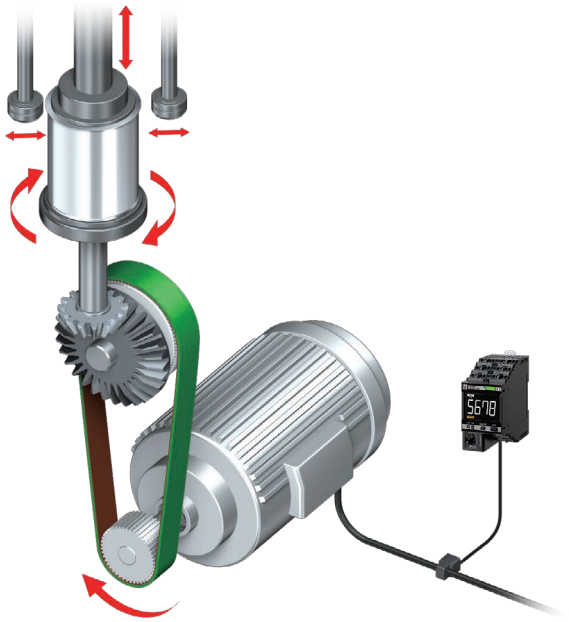
Enables the detection of anomalies and load changes in parts of the axis that are far from the motor.

IV. Stirring system application

Comprehensive current diagnosis type

K6CM Target Application

Can seamer



Facility details

Device for binding lids on cans (e.g.drink cans)

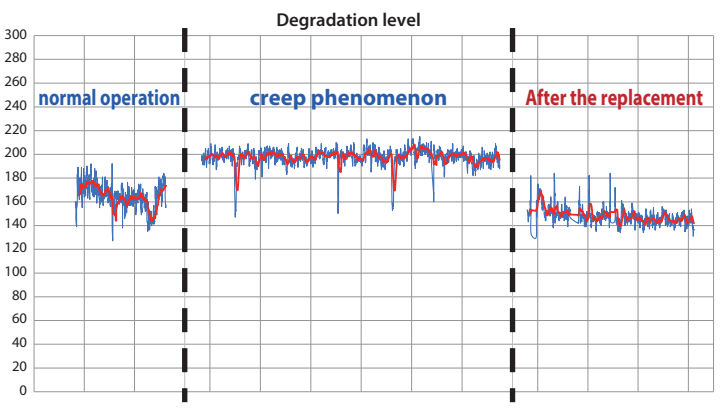
Motor operation conditions

30kW/400V/4 poles
Inverter drive frequency: 60Hz
Rotation speed: 1800rpm

Failure mode Creep phenomenon

Detection parameters Degradation level 1

Degradation level 1 measurement results obtained from K6CM-CI□



Measurement value under normal operation: 148

After bearing, bearing case and shaft being replaced

Measurement value under abnormal operation: 198

With creep phenomenon

Alarm threshold degradation level 1 for this application (examples)

Alarm threshold (Warning)	180
Alarm threshold (Critical)	195

Expected implementation effects

The creep phenomenon may be caused by the following, and if left unaddressed, can lead to major problems. K6CM series products can prevent such problems from happening.

- Abnormal rise in temperature
- Excessive load
- Insufficient interference where parts are engaged

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