Smart Sensor

ZX1-LD

Laser Displacement Sensor CMOS Type CE

OMROI

INSTRUCTION SHEET

Thank you for selecting an OMRON product. This sheet primarily describes precautions required in installing and operating the product.

- A specialist who has the knowledge of electricity must treat the product.
- Please read this manual carefully, and use it correctly after thoroughly understanding the product.
- Please keep this manual properly for future reference whenever it is necessary.

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PRECAUTIONS ON SAFETY

Meanings of Signal Words



Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.

Explanation of Signs



Laser beam

Indicates caution on potential laser beam hazard.



Do not disassemble

Indicates prohibition when there is a risk of minor injury from electrical shock or other source if the product is disassembled.

Alert Statements

⚠ WARNING

Do not expose your eyes to the laser radiation either directly (i.e., after reflection from a mirror or shiny surface). Loss of sight may possibly occur in case of the exposure to laser high power density.



Do not disassemble the product. Doing so may cause the laser beam to leak, resulting in the danger of visual impairment.



SAFETY PRECAUTIONS FOR USING LASER EQUIPMENT

The ZX1-LD uses a laser as the light source. Lasers are classified based on EN standard (EN 60825-1)

Labeling on Laser Use

The ZX1-LD has the following WARNING label or explanatory label on the side of the sensors. •ZX1-LD□□L

Explanatory Label

レーザー光 クラス 1 レーザ製品 半導体レーザ 660nm JIS C 6802:2011

•7X1-I D□□

·ZX1-LD□□L

Laser WARNING label

Explanatory Label

FDA Certification label

•7X1-I D□□□ Laser Warning Label



Using in a country other than U.S.

·For countries other than Japan and U.S., warning labels or explanatory labels must be replaced by English ones (supplied with the product). EN60825-1 is provided for products used in Europe, and the content of this standard differs

·The ZX1-LD is categorized as a Class 2 or Class 1 device as stipulated in EN60825-1:2007.

When using devices in which ZX1-LD is installed in the U.S., the devices are subjected to the U.S. FDA (Food and Drug Administration) laser regulations. ZX1 series is classified into Class2 or Class 1 by the standard of IEC/EN60825-1 according to deviations of Laser Notice NO.50 of this standard, and reported to CDRH (Center for Devices and Radiological Health).

Accession Number (ZX1-LD□□ : 1210041-000)

(ZX1-LD L: 1210041-001)

Replace the WARNING label or explanatory label with the corresponding English label and put the FDA Certification label. (supplied with the sensor)
Please make sure that the label are affixed at the correct locations as indicated.

·ZX1-LD Laser Warning Label (Class2 label / Aperture label)



·ZX1-LD Explanatory Label

LASER RADIATION CLASS 1 LASER PRODUCT WAVE LENGTH : 660nm MEDIUM : SEMICONDUCTOR LASER EN 60825-1:2007

PRECAUTIONS FOR SAFE USE

The following precautions must be observed, since they are essential to ensure safety in operation.

- Installation Environment
- Do not use the Sensor in locations subject to explosive or flammable gases.
- To ensure safety in operation and maintenance, do not install the Sensor near high-voltage equipment or power devices.
- Power Supply and Wiring
- Do not impose voltage exceeding the rated voltage: 10 to 30 VDC, including 10% ripple (p-p).
- When supplying power to the Sensor, make sure that the polarity of the power is correct, and do not connect to an AC power supply.
- Do not short-circuit the load for the open collector output. Short-circuiting the load may cause fire or damage on the Sensor.
- Connect the load correctly. Short-circuiting the load may cause fire or damage on the Sensor.
- Keep the load within the rated range. Overloading may result in fire or damage on the Sensor.
- Wire the product cable separately from high-voltage or power lines. Placing them in the same wiring or the same duct may cause induction, resulting in the product malfunction or damage.
- Always turn off the power of the Sensor before connecting or disconnecting the cable or connector.
- Do not use the Sensor for the safety circuits in nuclear power or life-critical applications.
- Implement safety measures e.g. fail-safe circuits.
- Installation
- · Make sure that all installation screws must be tighten securely.

Tightening torque: M3, 0.5N·m (ZX1-LD50 \square /ZX1-LD100 \square) M4, 1.2N·m (ZX1-LD300□□/ZX1-LD600□□)

- Do not attempt to disassemble, deform by pressure, incinerate, repair, or modify this product.
- When disposing of the product, treat as industrial waste.
- If you notice an abnormal condition such as a strange odor, extreme heating of the unit, or smoke, immediately stop using the product, turn off the power, and consult your dealer.

PRECAUTIONS FOR CORRECT USE

Installation Location

Do not install the product in locations subjected to the following conditions:

- Surrounding air temperature outside the rating
- Rapid temperature fluctuations (causing condensation)
- Relative humidity outside the range of 35 to 85%
- · Presence of corrosive or flammable gases
- Presence of dust, salt, or iron particles
- · Direct vibration or shock
- Reflection of intense light (such as other laser beams, electric arc-welding machines, or ultra-violet light)
- Direct sunlight or near heaters
- · Water, oil, or chemical fumes or spray, or mist atmospheres
- · Strong magnetic or electric field
- In the water, rain, or outdoors
- Power Supply and Wiring
- Do not supply the power to the Sensor before checking the I/O wiring.
- Ground the FG terminal when using a commercially-available switching regulator.
- If the power supply line is subject to surges, connect a surge absorber that meets the conditions of the operating environment.
- Do not turn ON the power after wiring before making sure that the power supply is connected correctly; there are no faulty connections, e.g. load short-circuits; the load current is correct. Incorrect wiring may result in failure.
- Use a ZX0-XC R Extension Cable (sold separately) to extend the Sensor's cable. Use only one cable. Do not extend the cable for the Sensor to a length exceeding 20 m.
- The display and indicators turn ON after approx. 2.5 seconds after the power is turned ON.
- Warming Up
- After turning ON the power, allow the Sensor to warm up for approx. 30 minutes prior to use. The circuitry is not stable immediately after turning the power ON, and the values gradually change until the Sensor is completely warmed up. When using LD-OFF input for a long period of time, perform warmng up for more than 30 minutes after cancelling LD-OFF.
- Maintenance and Inspection
- Always turn OFF the power of the Sensor before connecting or disconnecting the cable or for making adjustment.
- Do not use thinner, alcohol, benzene, acetone, or kerosene to clean the Sensor.
- If considerable foreign matter or dust collects on the glass surface of the front of Sensor, use a blower brush (for camera lenses) to blow off the foreign matter. Avoid blowing it off with your breath. For a small amount of foreign matter or dust, gently wipe with a soft cloth. Do not wipe hard. The damaged glass surface may result in detection errors.
- Sensing Object

The product cannot accurately measure the following types of objects: Transparent objects, objects with an extremely low reflective sensor ratio, objects smaller than the spot diameter. objects with a large curvature, excessively inclined objects, etc.

Checking the Package Content

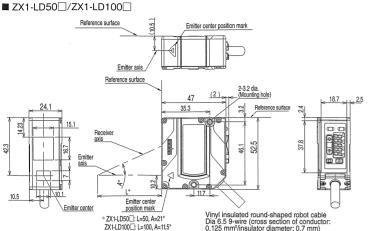
- · Sensor: 1
- Instruction sheet (this sheet): 1 each (Japanese and English)
- FDA Certification label: 1
- Laser Warning Label: 1 each (Japanese and English)

(The explanatory labels are attached to ZX1-LD L instead of the warning explanation labels.)



Dimensions

(Unit: mm)



■ ZX1-LD300□/ZX1-LD600□

/inyl insulated round-shaped robot cable bia 6,5 9-wire (cross section of conductor: 0,126 mm²/insulator diameter: 0.7 mm) standard length: 2 m cloot section bending disabled length: 0 mm /inimum bending disabled length: 0 mm /inimum bending radius: 39 mm

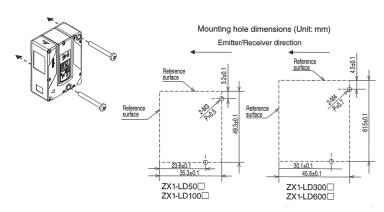
nitter center position mark 21.3 * 7X1-I D300: I =300, A=6.6° ZX1-LD600: L=600, A=3.4

Vinyl insulated round-shaped robot cable Dia 6.5 9-wire (cross section of conductor: 0.125 mm/insulator diameter: 0.7 mm) Standard length: 2 m Root section bending disabled length: 0 mm Minimum bending disabled my mm <Connector Joint Model> **■** ZX1-LD50 □ 6/ZX1-LD100 □ 6 ZX1-LD300 6/ZX1-LD600 6 Vinyl insulated round-shaped robot cable Dia 6.5 9-wire (cross section of conductor: 0.125 mm²/insulator diameter: 0.7 mm) Standard length: 0.5 m Sensor root section bending disabled length: 0 m Connector section bending disabled length: 40 m Minimum bending radius: 39 mm <Extension Cable> 37.3 15 dia. * The length of L is as follows: ZX0-XC10R: 10 m, ZX0-XC20R: 20 m

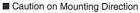
The extension cable is the robot cable, the same as the cable of the Sensor Unit.

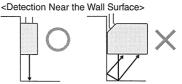
1-2 Mounting Sensor

To mount ZX1-LD50 and ZX1-LD100 \square , use M3 screws (tightening torque: 0.5 N·m) and ZX1-LD300 \square and ZX1-LD600, M4 screws (tightening torque: 1.2 N·m).



Do not touch the sensor emitter and receiver sections. Correct detection may not be possible if fingerprints are attached to these areas. If fingers have inadvertently touched the areas, wipe the areas using a soft, clean cloth.



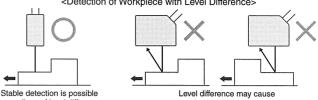


The Sensor is easily influenced by ambient lighting, which may cause detection value variations. * The Sensor is less influenced by ambient lighting.



Detection is not possible if the emitter or receiver section is blocked.

<Detection of Workpiece with Level Difference>



* Before performing tuning, apply mat paint on the wall surface or turn ON the background suppression function to avoid laser light reflection. (A) Refer to " 5. Background suppression function, (4) Detailed Settings"

an abnormal detection value

1-3 Wiring

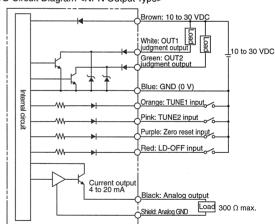
The table below shows individual external I/O wires and their roles.

Wire color	Name	Role
Brown	Power supply	Connect to 10 to 30 VDC (including 10% ripple (p-p)). Used as the common I/Os terminal for all I/O except monitor output for a PNP output type
Blue	GND	0-V power supply terminal. Used as the common I/Os terminal for all I/O except monitor output for an NPN output type.
White	OUT1 Judgment output	Outputs the CH1 judgment result.
Green	OUT2 Judgment output	Outputs the CH2 judgment result.
Black	Analog output	Outputs the current value according to the measurement result. (4 to 20 mA)
Shield	Analog GND	0-V ground line for monitor output. Connect this line separately from the blue (0 V) GND. [Important] Be sure to connect to blue (0 V).
Orange	TUNE1 input	Inputs tuning to CH1.
Pink	TUNE2 input	Inputs tuning to CH2.
Purple	Zero reset input	Used to execute or cancel zero reset.
Red	LD-OFF input	ON: Laser turns OFF (radiation stop). In this state, analog output, digital display, judgment output and judgment output display are output based on keep function settings. The digital display shows [LdoFF].

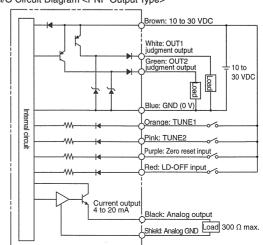
The individual wire colors and roles are the same between pre-wired and connector joint models

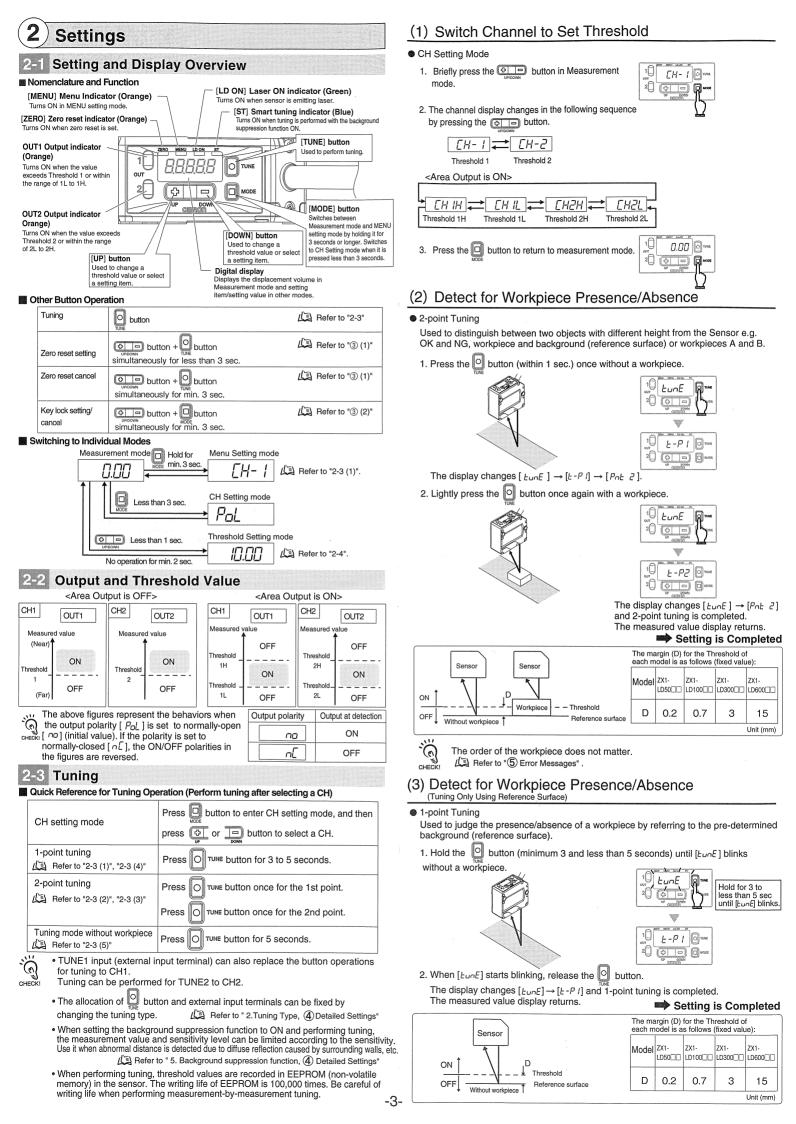
Wire the Sensor correctly. Unused wires must be insulated. Incorrect wiring may result in damage to the Sensor.

I/O Circuit Diagram <NPN Output Type>



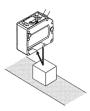
■ I/O Circuit Diagram <PNP Output Type>

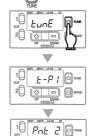




(4) Set Upper Limit and Lower Limit (Using Area Output)

- 2-point Area Tuning Age Refer to "7. Area Output, Age Detailed Settings" Used to judge if the workpiece is within the range by using the upper limit and lower limit workpieces.
- 1. Select "ON" for area output in menu setting mode to return to measurement mode.
- 2. Set the workpiece at the desired upper limit and lightly press the objection.

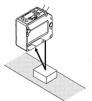


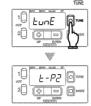


(OI I=) (d

The display changes $[E_{U} \cap E] \rightarrow [E - P] \rightarrow [P \cap E \supseteq P]$.

3. Set the workpiece at the desired lower limit and lightly press the button.





The display changes $[\pounds_{unE}] \rightarrow [P_{nL} \ 2]$ and 2-point tuning is completed. The measured value display returns.

Background

Lower limit

ΔŤ

The margin (D) for the upper/lower limit of each model is as follows (fixed value):					
Model	ZX1- LD50□	ZX1- LD100	ZX1- LD300	ZX1- LD600□	
D	0.13	0.4	2	9	
				Unit (mm)	

CHECKI

ON

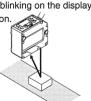
OFF

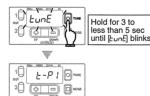
The order of the workpiece does not matter.

(5) Set Plus/Minus (±) Tolerance

- 1-point Area Tuning LS Refer to "7. Area Output, Detailed Settings" Used to assign the upper and lower limits to one actual workpiece and judge if the workpiece is within the range.
 - 1. Set the AREA item in the menu to "ON" and return to the measured value display.
 - 2. Hold the button (3 to less than 5 seconds) until [<code>EunE</code>] blinks with a workpiece to detect on the reference surface.

3. When [<code>EunE</code>] starts blinking on the display, release the o button.

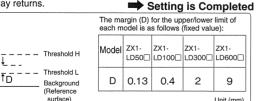




The display changes $[\pounds u \cap E] \rightarrow [\pounds -P \ I]$ and 1-point area tuning is completed.

The measured value display returns.

Workpiece



OFF To res

OFF

ON

١D

To set plus and minus threshold values using "0" as the background, use the zero reset function to reset the distance to "0". Then, perform 1-point area tuning.

Refer to "3 Convenient Setting Features (1)"

(6) When (2) to (5) Methods Failed

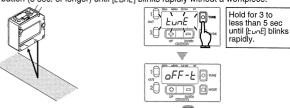
Tuning mode without Workpiece (Area Output is OFF) Used to judge the presence/absence of a workpiece using the pre-determined background (reference surface) as the reference. Unlike 1-point tuning, this method focuses on the detection of the absence of workpiece. Insufficient light level or outside-range errors caused by

complicated workpiece appearance are judged as "the presence of the workpiece".

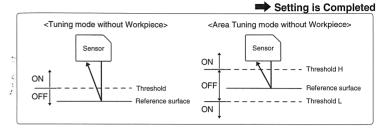
Tuning mode without Workpiece (Area Output is ON)

Used to assign the upper and lower limits to the distance from the reference surface and judge if a workpiece is within the range. Unlike 2-point tuning, this method focuses on the detection of the absence of workpiece. Insufficient light level or outside-range errors caused by complicated workpiece appearance are judged as "the presence of the workpiece".

1. Hold the button (5 sec. or longer) until [ŁunE] blinks rapidly without a workpiece.



2. When [LunE] in the display starts blinking rapidly, release the button.



2-4 Fine Adjustment of Threshold Value

Threshold Value Setting

To loosen or tighten the ON/OFF switching conditions, use the the buttons for minute adjustment of the threshold values.



CHECKI

The OUT1 indicator keeps blinking while "Threshold 1/ Threshold 1H/ Threshold 1L" is being changed. The OUT2 indicator keeps blinking while "Threshold 2/ Threshold 2H/ Threshold 2L" is being changed.

2-5 Fine Adjustment of Hysteresis Width

Hysteresis Width Setting

A minute step can be judged by adjusting the hysteresis width according to the workpiece. However, note that the judgment output varies if lowering the hysteresis width while the displacement value is varying due to moving workpiece or low reflection light intensity.

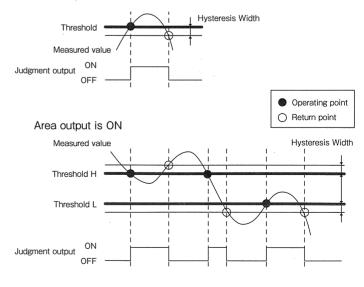
What is Hysteresis Width?

A point in which a judgment output turns from OFF to ON is called an operating point, and a point in which a judgment output turns from ON to OFF is called a return point. On this sensor, threshold means operating point, and a distance to the return point can be set based on the hysteresis width.

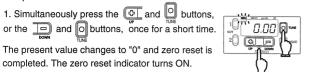


Note that the direction where the hysteresis width is set for the threshold differs depending on ON/OFF of the area output.

Area output is OFF



Convenient Setting Features (1) Reset the Present Distance to "0" Zero Reset The present distance value can be reset to "0". 1. Simultaneously press the 🔁 and 🖸 buttons, or the and o buttons, once for a short time.

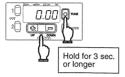


Setting is Completed

A zero reset can be performed by turning the zero reset input that is an external input terminal for 4 ms or longer and less than 3 seconds instead of using the button. Zero Reset Cancel

1. To cancel zero reset function, simultaneously press the 🔁 and 🖸 buttons, or the and buttons, for at least 3 seconds.

completed. The zero reset indicator turns ON.



Zero Reset is Cancelled

(v)

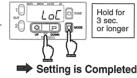
A zero reset can be cancelled by turning the zero reset input that is an external input terminal for 3 seconds or longer instead of using the button.

(2) Avoid Mis-operation

Key Lock Function

Used to disable the button operations in Measurement mode.

1. Simultaneously press the 💷 and 🔲 buttons, or the and buttons, for at least 3 seconds. The display shows $[L_0 \mathcal{E}]$.



Key Lock Cancel

1. To unlock the key operation after key lock setting, simultaneously press the 📵 and 🗖 buttons, or the and buttons, for at least 3 seconds.



A key lock state is retained after power is turned ON.

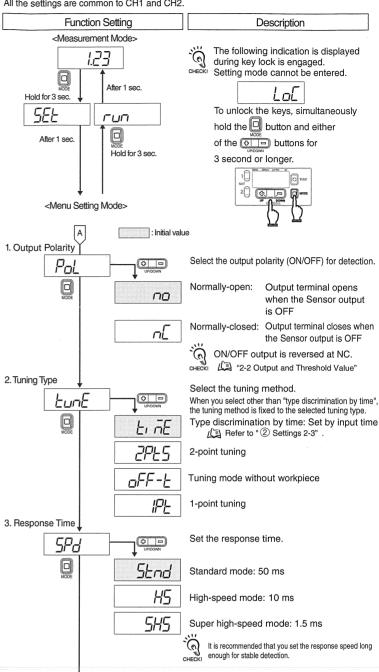


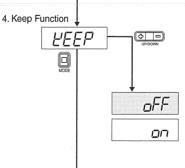


To enter the Menu Setting mode, hold button for at least 3 seconds.

The Menu Setting mode provides the following function settings.

Pressing the button from the item setting moves to the next item menu. All the settings are common to CH1 and CH2.

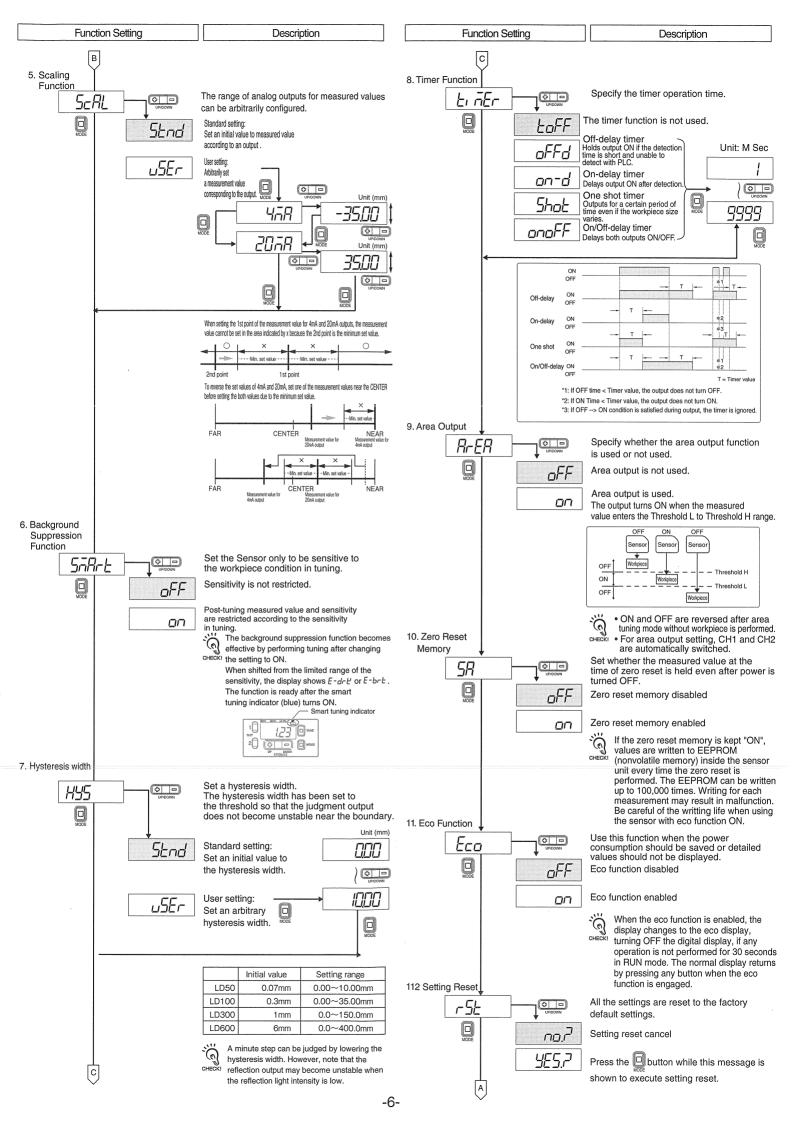




Set the output content at a measurement error (E-d-L, E-b-L, E-our) or of pre-confirmed measurement.

Output content				
OUT1/OUT2 output Monitor output				
Both outputs OFF Outputs the clamp value (22 mA)				
Outputs the immediately previous value when				

distance detection is judged to be impossible



Error Messages

The following table shows the error details and remedies displayed on the digital display

The following table shows the error details and remedies displayed on the digital displa							
Error Name/ Display	Cause (Described in Operation Manual)	Remedy					
LD malfunction error	Laser diode is deteriorated.	Turn OFF the power and check if the Sensor is correctly wired; and turn ON the power again. If					
System error	Sensor is faulty	the error persists, the Sensor is faulty. Replace it with a new Sensor.					
EEPROM error 1	Sensor setting memory error	Turn OFF the power and check if the Sensor is correctly wired; and turn ON the power again. If the error persists, the Sensor is faulty. Replace it with a new Sensor.					
EEPROM error 2	Sensor setting memory error	Hold the key for 3 sec. or longer to reset the settings. If the error is not solved, the Sensor is faulty. Replace it with a new Sensor.					
Load short-circuit detection error	Judgment output short-circuit	Turn OFF the power and check if OUT1/OUT2 lines are not short-circuited; then, turn ON the power again.					
Tuning execution error	Tuning failure	Set the response time to a slower value and retry tuning. Check if the distance between the Sensor and the workpiece is within the measurement range; then retry tuning.					
Insufficient incident light level error	Insufficient incident light level	Delay response time or adjust the distance between Sensor and workpiece so that the S ensor can detect it. The light reception level is equal to or less than the limited sentivity during background suppression function operation.					
Incident light level saturation error	Measurement error due to saturated incident light level	Avoid regular reflected light from entering into the sensor. The light reception level is equal to or more than the limited sentivity during background suppression function operation.					
Measurement out-of-range error	Measurement value outside the measurement range	Set the distance between the Sensor and workpiece within the measurement range.					

Ratings and Specifications

\sim										
	NPN	Pre-wire model	ZX1-LD 50A61	ZX1-LD 50A61L	ZX1-LD 100A61	ZX1-LD 100A61L	ZX1-LD 300A61	ZX1-LD 300A61L	ZX1-LD 600A61	ZX1-LD 600A61L
Madal	output	Connector joint model	ZX1-LD 50A66	_	ZX1-LD 100A66	_	ZX1-LD 300A66		ZX1-LD 600A66	_
Model	PNP	Pre-wire model	ZX1-LD 50A81	ZX1-LD 50A81L	ZX1-LD 100A81	ZX1-LD 100A81L	ZX1-LD 300A81	ZX1-LD 300A81L	ZX1-LD 600A81	ZX1-LD 600A81L
	output	Connector joint model	ZX1-LD 50A86	-	ZX1-LD 100A86	_	ZX1-LD 300A86	_	ZX1-LD 600A86	
Dimen	sions		52.5n	nm x 47m	m x 24.1m	m	66mm	x 50.1m	m x 27.2m	ım
Measu	uremen:	t range	50 ±	50 ± 10 mm 100 ± 35 mm 300 ± 150 mm 600 ± 400 mr					400 mm	
Light s	source ((wavelength)	Visible-light semiconductor laser (660 nm)							
FDA o	class *2		class 2 (1mW max.)	class 1 (0.24mW max.)			class 2 (1mW max.)			class 1 (0.24mW max.)
JIS sta	andard I	EC/EN class	class 2 (1mW max.)	class 1 (0.24mW max.)	class 2 (1mW max.)	class 1 (0.24mW max.)	class 2 (1mW max.)	class 1 (0.24mW max.)	class 2 (1mW max.)	class 1 (0.24mW max.)
(Define the ser	ed at the nsing di	(Typical) center of stance) *1	Dia. 0.17 mm Dia. 0.33 mm			Dia. 0.52 mm Dia. 0.56 mm				
Power	supply	voltage		10	to 30 VDC	including	10% ripp	ole (p-p)		
Currer	nt consi	umption		250 mA max. (Power supply voltage: 10 VDC)						
Analog	g outpu	t		Current o	utput: 4 to 2	20 mA, m	nax. load ı	resistanc	e: 300 Ω	
Indications		Digital display (Red), Output indicators (OUT1, OUT2) (Orange), Zero reset indicator (Orange), Menu indicator (Orange), Laser ON indicator (Green), and Smart tuning indicator (Blue)								
Judgment output		Super high-speed (SHS) mode: 1 ms, High-speed (HS) mode:10 ms, Standard (STND) mode: 100 ms								
time Laser OFF input		200 ms max.								
	Z	ERO input	200 ms max.							
Ambient Illumination		nination	Incandescent lamp: 7.500 lux max.	Incandescent lamp:	lamp:	Incandescent lamp:	lamp:	Incandescent lamp:	lamp:	Incandescent lamp:
Marm	ing up		7,500 lux max. 5,000 lux max. 7,500 lux max. 5,000 lux max. 2,500							
Warming up Linearity *2			±0.15%F.S. ±0.15%F.S.		±0.25			.(Near side)		
Temper	rature ch	aracteristics *3	±0.03%	F.S./°C	±0.03%F.S./°C		±0.03%	F.S./°C		6F.S./°C
Static	resolut	ion *4	2 μ	m	7 μm		30	μm	80	μm
Surrou	inding a	ir temperature	Operating: -10 to +55°C, Storage: -15 to +70°C (with no icing or condensation)							
Ambie	ent hum	idity	Operating and storage: 35% to 85% (with no condensation)							
Dielectric strength		1,000 VAC, 50/60 Hz for 1 min.								
Vibration resistance		10 to 150 Hz, 1.5-mm double amplitude, 2 hours, each in X, Y, and Z directions								
Shock resistance		500 m/s², 3 times each in X, Y, and Z directions								
Standard cable length *5		2 m (Pre-wired model), 5 m (Pre-wired model) *7, 0.5 m (Connector-joint model) *7								
Degree of protection *6		IEC 60529, IP67								
Connection method		120 00020, 11 07								
Weight (packe	t d state/	Pre-wired model (2 m)	Approx. 240 g/Approx. 180 g Approx. 270 g/Approx. 21			210 g				
main u	init only		Approx. 170 g/Approx. 110 g Approx. 200 g							
Materi			Case and cover: PBT (polybutylene terephtahalate), Optical window: Glass, Cable: PVC							
Standa	ards	Standards		EC standard conformity, RoHS compliance						

- *1. Spot size: Defined at the 1/e² (13.5%) of the central intensity at the measurement center distance. Measurement may be influenced if there is light leakage outside the defined region and the surroundings of the target object. Love the intensity of the comparison to the target object. Correct measured values may not be obtained if a workpiece with smaller diameter than the spot size is detected.
 *2. It shows the error in relation to the ideal curve of the displacement output when measuring OMFION's standard physical object (white ceramic) under the environment at 25°C.
 *3. Temperature characteristics at the center of sensing distance when the space between the sensor and workpiece is looked with aluminum jig.
 *4. Static definition with the background suppression function ON for tuning with STND mode and standard white ceramic.
 *5. Connector-joint model cable: Use it together with a 10 m or 20 m extension cable.
 *7. Only 2 m (Pre-wired type) is available for ZX1-LD□□L.

		NPN open-collector outputs	PNP open-collector outputs
Judgment	Rated output	30 VDC, 100 mA max resistive.	30 VDC, 100 mA max resistive.
outputs	Residual	1 V max. (Load current ≤10 mA)	1 V max. (Load current ≤ 10 mA)
voltage		2 V max. (10 mA < Load current ≤ 100 mA)	2 V max. (10 mA < Load current ≤ 100 mA)
External inputs	ON	Short-circuited with 0-V terminal or 1.5 V or less	Supply voltage short-circuited or within supply voltage -1.5 V max.
Inputs	OFF	Open (Leakage current: 0.1 mA max.)	Open (Leakage current: 0.1 mA max.)

Maintenance: Troubleshooting

Phenomena	Cause	Remedy		
No digital display.	Is the Eco function not turned ON?	Turn OFF the Eco function. All Refer to "4 Detailed Settings"		
Display is blank.	Is the power supply ON? Are the cables not broken?	Check the wiring, the power supply voltage and capacity.		
The Sensor restarts during operation.	The the debice flot broken.	Refer to "1 Installation 1-3".		
Laser is not emitted.	Is LD OFF input not	Check the wiring.		
[LdoFF] appears in the display.	short-circuited?	Refer to "1 Installation 1-3".		
Input signal is not received.	Individual wires may not be correctly connected; or there may be a broken line.	Check the wiring. Refer to "① Installation 1-3".		
Measured value is not stable, fluctuating depending on the day or time.	Temperature characteristic may be the cause.	Perform warming up at least for 30 minutes. Periodically zero-reset the value using a standard target object for compensation.		
$[\mathcal{E}$ - d - \mathcal{V}] appears in the display.	Is the detection distance not too long and out of the measurement range? Is the emitter surface not blocked by dust, dirt or a jig?	Check the Sensor installation environment.		
OUT1 indicator/OUT2 indicator blinks.	There may be mutual interference with other sensors.	Check the installation environment and take measures to prevent the interference by other sensors such as laser beam path or reflected stray lights.		
OUT1 indicator/OUT2 indicator keeps turning ON even when the values are outside the measurement range.	The Keep function may be set: $\lfloor E E E P \rfloor = \lfloor \omega_n \rfloor$, and reception light level may be insufficient: $\lfloor E - \omega_n E \rfloor$ or the value may be outside the measurement range: $\lfloor E - \omega_n E \rfloor$.	Set the Keep function to: $[\angle EEP] = [an].$		
An abnormal distance is detected in an area apparently out of the measurement range.	A characteristic phenomenon that can sometimes occur with sensors.	Set the Background Suppression function to: $[5\pi R + L] = [an]$ and perform smart tuning. All Refer to "All Detailed Settings' Check the measurement distance between the target object and the Senso		
Want to reset to the initial setting.	_	Reset the settings. A Refer to "4 Detailed Settings"		

Suitability for Use

THE PRODUCTS CONTAINED IN THIS SHEET ARE NOT SAFETY RATED. THEY ARE NOT DESIGNED OR RATED FOR ENSURING SAFETY OF PERSONS, AND SHOULD NOT BE RELIED UPON AS A SAFETY COMPONENT OR PROTECTIVE DEVICE FOR SUCH PURPOSES. Please refer to separate catalogs for OMRON's safety rated products.

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of the products in the customer's application or use of the product.

Take all necessary steps to determine the suitability of the product for the systems, machines, and equipment with which it will be used. Know and observe all prohibitions of use applicable to this product.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

See also Product catalog for Warranty and Limitation of Liability.

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